Pella Service Parts Catalog

Pella® 250 Series
2-, 3-, and 4-Panel Sliding Patio Door

03/2026 - Current

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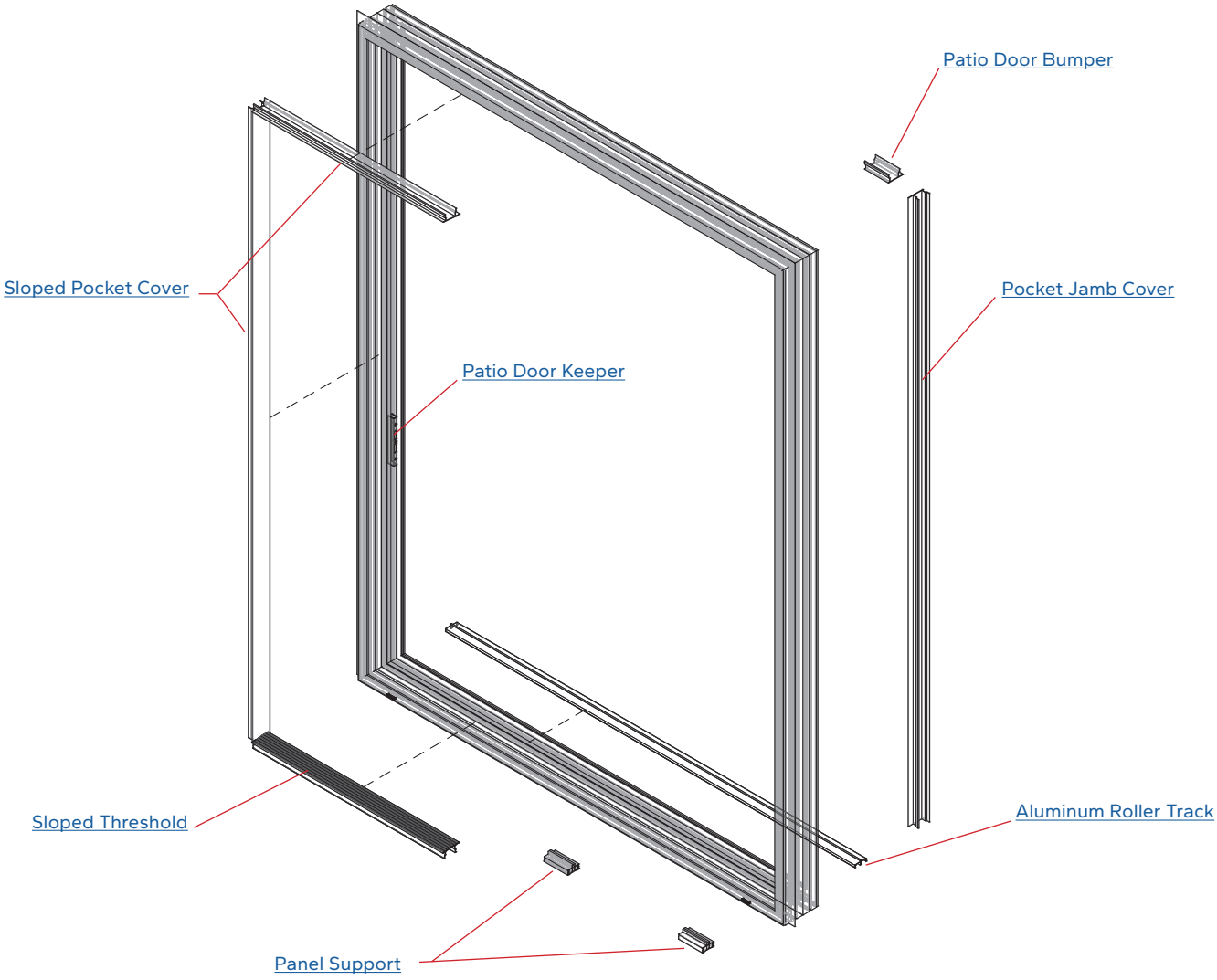
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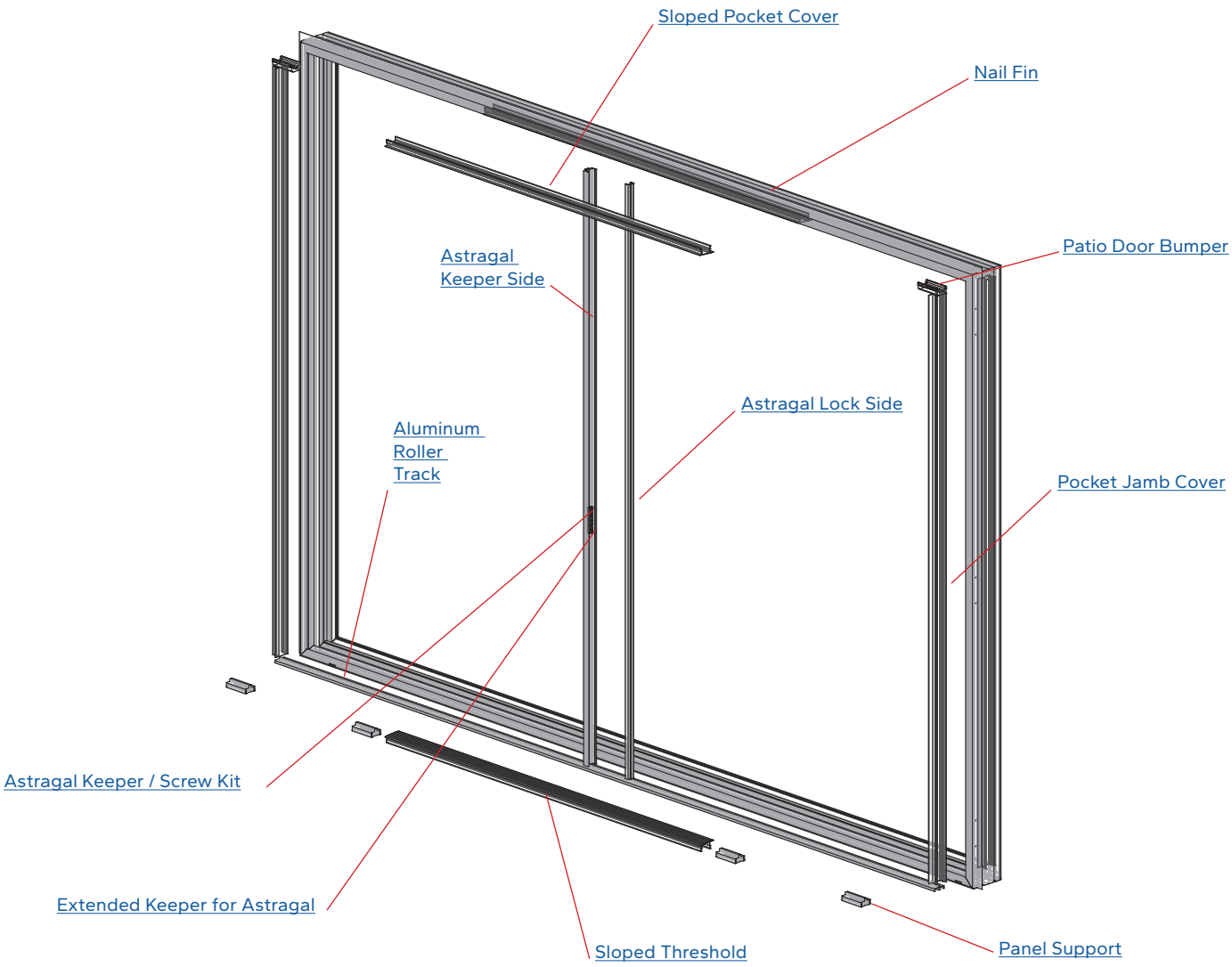
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2-Panel Sliding Patio Door

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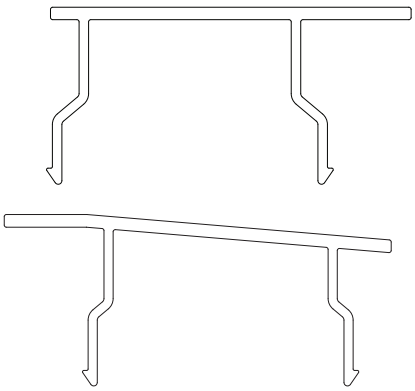


4-Panel Sliding Patio Door

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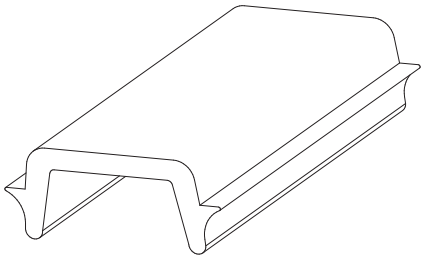
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	PQM location	Reqd. Info
Frame Assembly 03/2026 - Current	Frame Service Type	Dimensions, General Information, Color
Sliding Door Track 03/2026 - Current	Frame Service Type	Dimensions, General Information, Color
Sloped Threshold 03/2026 - Current	Frame Service Type	Dimensions, General Information, Color
Pocket Cover 03/2026 - Current	Frame Service Type	Dimensions, General Information, Color
Sloped Pocket Cover 03/2026 - Current	Frame Service Type	Dimensions, General Information, Color
Sill Riser 03/2026 - Current	Frame Service Type	Dimensions, General Information, Color

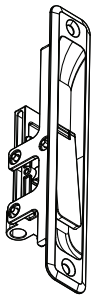
	Part Number	PQM Location
2 Track - Knock Down Frame Screw Kit, #8 x 2-1/2" Philips Head screw, Qty. 16 03/2026 - Current	V989538	Frame Parts
Knock Down Nail Fin Corner, - 1" 03/2026 - Current	V989542	Frame Parts
Knock Down Nail Fin Corner, -1.375" 03/2026 - Current	V989543	Frame Parts
Dust Plug 03/2026 - Current	V989506	Frame Parts
Weep Hole Covers - White - Almond - Black - Brown - Fossil	 V990603 V990622 V990623 V990624 V990625	Frame Parts
Frame Weatherstrip Gray 03/2026 - Current	V990604	Frame Parts
Sliding Door Bumper - Black	 V989485	



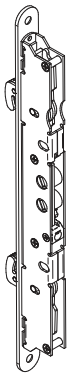
	PQM location	Reqd. Info
Replacement Panel 03/2026 - Current	Sash / Panel Service Type	Dimensions, General Information, Color, Glazing
Glazing Bead Set (1 Panel) 1 Set required per door panel 03/2026 - Current	Sash / Panel Service Type	Dimensions, General Information, Interior Color, Insulated Type, Low-E Glass Style
Applied Interlocker 03/2026 - Current	Sash / Panel Service Type	Dimensions, General Information, Color
Eurogroove Cap 03/2026 - Current	Sash / Panel Service Type	Dimensions, General Information, Color, Hardware
Glass 03/2026 - Current Note: Sidelight and Transom only	Sash / Panel Service Type	Dimensions, General Information, Color, Glass
Astragal Lock Side 03/2026 - Current	Sash / Panel Service Type	Dimensions, General Information, Color
Astragal Keeper Side 03/2026 - Current	Sash / Panel Service Type	Dimensions, General Information, Color



	Part Number	PQM Location
3/8" Hole Plug Qty. 6 - White QTY 15 - Almond QTY 15 - Black QTY 15 - Fossil QTY 15 03/2026 - Current	 V989508 V989509 V989510 V990601	Sash / Panel Parts
Fixed Panel Screws Stainless Steel, #8 x 1" Flat Head screw, Qty. 8 03/2026 - Current	V989519	Sash / Panel Parts
Standard Roller Assembly QTY 2 03/2026 - Current	V989486	Sash/Panel Parts
Premium Roller Assembly QTY 2 03/2026 - Current	V989487	Sash/Panel Parts
Panel Weatherstrip 03/2026 - Current	V990605	Sash/Panel Parts
Panel Support Gray 03/2026 - Current	V990600	Sash/Panel Parts



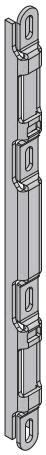
Secure Vent Lock Assembly



Standard Lock Assembly

	PQM location	Reqd. Info
Secure Vent Lock Assembly 03/2026 - Current	Hardware Service Type	Dimensions, General Information, Color

	Part Number	PQM Location
Sliding Patio Door Secure Vent Lock Head Strike w/ Screws 03/2026 - Current	V990602	Door Hardware
Standard Lock Assembly 03/2026 - Current	V989480	Door Hardware
Premium lock, Recessed Faceplate Steel 03/2026 - Current	V989492	Door Hardware



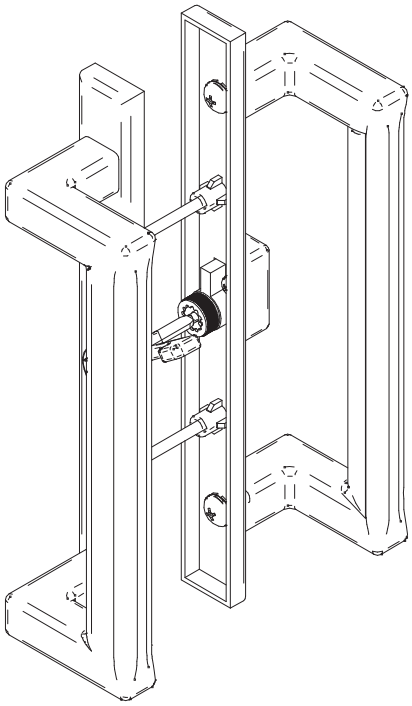
Keeper

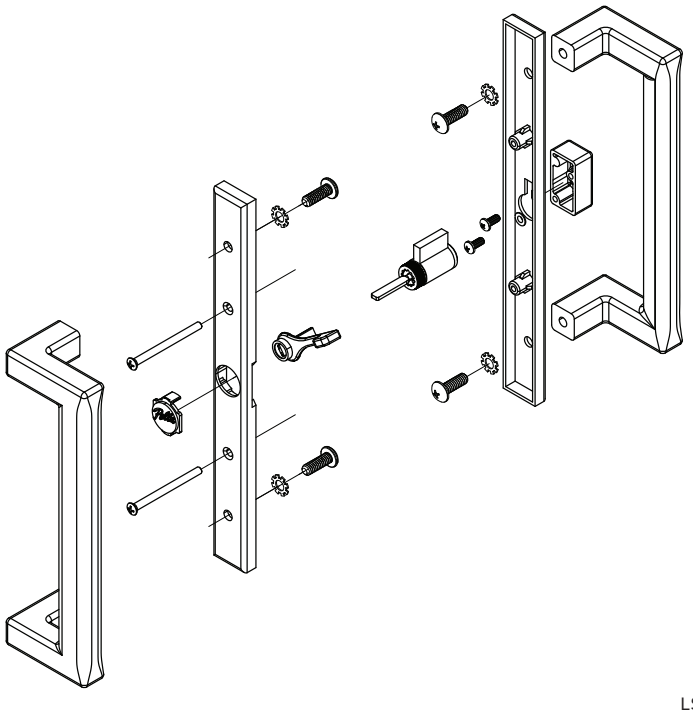
Keeper Shim Qty: 1 03/2026 - Current	V989482	Door Hardware
Premium Keeper Steel (1.00) w/ (10 x 3 PHP Tek) Used for OX/XO OOX/XOO Premium panel style with Standard handle styles 03/2026 - Current	V989493	Door Hardware
Premium Keeper, for Extended Astragal Steel (1.15") with (10 x 2.5" PHP Tek) Used for OXXO Premium panel style with Standard handle styles 03/2026 - Current	V989494	Door Hardware
Premium Keeper Steel for Astragal with Flush Handle (0.5") with (10 x 2" PHP Tek) Used for OXXO Premium panel style with Flush handle style. 03/2026 - Current	V990675	Door Hardware
Standard Keeper Steel (0.5") with 10 x 3" PHP Tek Screws Note: Used for OX / XO OOX / XOO Standard panel style with Standard handle and for OX / XO, OOX / XOO Premium panels style with Flush handle 03/2026 - Current	V990692	Door Hardware
Standard Keeper Steel for Astragal (0.5") with 10 x 2" PHP Tek Screws Note: Used for OXXO Standard panel style with Standard handle style 03/2026 - Current	V990693	Door Hardware
Standard Keeper (0.75") with #10 x 3 PH Screws 03/2026 - Current	V991014	Door Hardware



	Part Number	PQM Location
Flush Handle Set, with Keylock		Door Hardware
- White	V989619	
- Black	V989422	
03/2026 - Current		
Flush Handle Set, Inactive		Door Hardware
- White	V989424	
- Black	V989425	
03/2026 - Current		
Stainless Steel Hardware Kit (Standard)	V990607	Door Hardware
03/2026 - Current		
Stainless Steel Hardware Kit (Premium)	V990676	Door Hardware
03/2026 - Current		

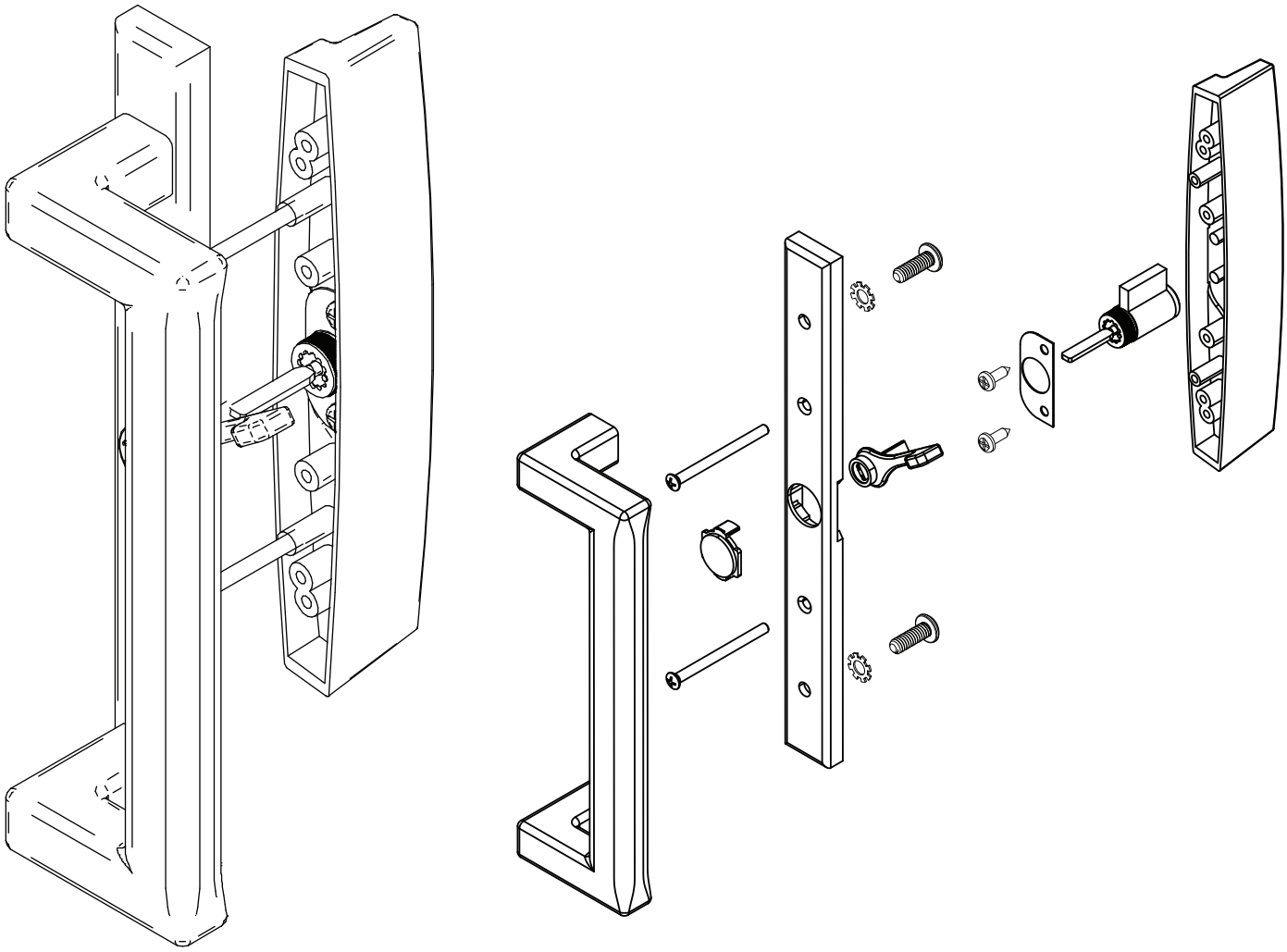
	Part Number	PQM Location
Standard/Interior Matched Handle Set		Door Hardware
- White / White	V990608	
- Almond / Almond	V990609	
- Fossil / Fossil	V990610	
- Black / Black	V990611	
- Black / White	V990612	
- Brown / White	V990613	
03/2026 - Current		





	Part Number	PQM Location
Standard/Standard Pull Handle Set		Door Hardware
- White / White	V990614	
- Almond / Almond	V990615	
- Fossil / Fossil	V990616	
- Black / Black	V990617	
- Black / White	V990618	
- Brown / White	V990619	

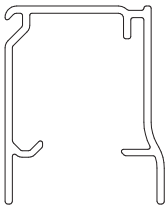
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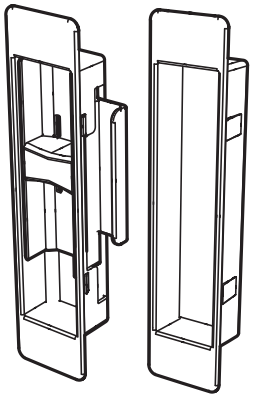
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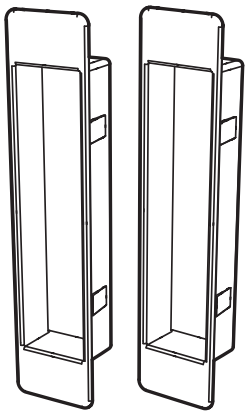
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	PQM location	Reqd. Info
Complete Door Screen Kit 03/2026 - Current	Screen Service Items	Dimensions, General Information, Color
Upper Screen Track 03/2026 - Current	Screen Service Items	Dimensions, General Information, Color





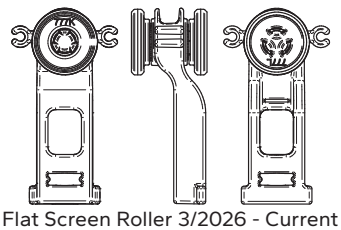
	Part Number	PQM Location
Sliding Door Locking Screen Hardware - White - Black - Fossil 03/2026 - Current	 05HBA0001 05HBG0001 05HBP0001	Screen Parts
Screen Handle - OXXO Joining - White - Fossil - Black 03/2026 - Current	 05HPA001 05HPP001 05HPG001	Screen Parts





Screen Strike OXXO
03/2026 - Current

OX/XO, XOO/OOX Strike Package - White - Black - Fossil 03/2026 - Current	 05XPA001 05XPG001 05XPP001	Screen Parts
OXXO Strike Package 03/2026 - Current	05X50003	Screen Parts
Screen Mounting Hardware Package 03/2026 - Current	05W90005	Screen Parts
Roller/Guide Package Assembly 03/2026 - Current	05VF0004	Screen Parts



Flat Screen Roller 3/2026 - Current



Guide Carriage and Springs
3/2026 - Current

250 Series BBG Operator Kit - White 03/2026 - Current	V988158	Screen Parts