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The information published in this document is believed to be accurate at the time of publication. However, because we are constantly working to improve our products, specifications are subject to change without notice. Consult your local Pella representative for up-to-date product information.



Supporting Documents

Supporting documents for this product:

Test Reports: https://media.pella.com/professional/adm/CertificationReports/Test_Reports_AS-Clad.pdf CSI Specs (readable using Microsoft Word or other text editing application): https://media.pella.com/professional/adm/Wood-CSI_Specs/08551-R.rtf AIA Masterspec

(readable using Microsoft Word or other text editing application): AIA Masterspec: https://media.pella.com/professional/adm/Wood-CSI_Specs/Masterspec/085200_fl.doc

Detailed Product Description

- (readable using Microsoft Word or other text editing application): Clad: https://media.pella.com/professional/adm/Clad-Wood/PR-OutSwingDoor-C.rtf Wood: https://media.pella.com/professional/adm/Clad-Wood/PR-OutSwingDoor-W.rtf
- Size Tables (requires appropriate CAD software to read and use): https://media.pella.com/professional/adm/Clad-Wood/ASR-OF-Elev_D.dwg

CAD cross sections (requires appropriate CAD software to read and use): https://media.pella.com/professional/adm/Clad-Wood/ASR-OF-Details_D.dwg

3D & BIM (requires appropriate software to read and use):

 $\underline{https://media.pella.com/professional/adm/RevitFiles/PR-Revit/Door-Out-Swing-Pella-Reserve-Traditional.zip$

Sketchup (requires appropriate software to read and use):

https://media.pella.com/professional/adm/Clad-Wood/PellaSKP_PellaReserve_Traditional_Hinged_Door_Out-Swing.zip

Combination Recommendations:

https://media.pella.com/professional/adm/Clad-Wood/D_Combinations.pdf

Installation Details:

https://media.pella.com/professional/adm/Clad-Wood/F_InstallationDetails.pdf

Impact-Resistant Out-Swing Door, Complete Product Information:

https://media.pella.com/professional/adm/Clad-Wood/Pella-ImpactResistant_OutSwingDoor.pdf

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Size and Performance Data

Residential	Clad	Wood
Sizes		
Standard door sizes	•	•
Standard sidelight sizes	•	•
Standard transom sizes – fixed frame direct set	•	•
Fixed casement	•	•
Wide stile casement	•	•
Special sizes	•	•
Custom sizes and shapes	•	•
Single-Swing Door Width		
2' 2", 2' 6", 2' 10", 3' 0", 3' 2"	•	•
Double-Swing Door Width (Active-Passive or Passive-Active)		
4' 2", 5' 0", 5' 7", 6' 0", 6' 3"	•	•
Door Heights		
6' 7-1/2", 6' 10", 7' 2", 8' 0", 9' 0", 10' 0"	•	•

Commercial	Clad	Wood
Sizes		
Standard sidelight sizes	•	•
3' 2" Single door widths	•	•
6' 0" Double door widths	•	•
7' 2" and 8' 0" door heights	•	•
Configurations		
Double-swing doors	•	•
Single-swing door (left- or right-hinged)	٠	•
Performance		
Air Infiltration (cfm / ft ² of frame @ 1.57 psf wind pressure)	0.15	0.15
Water Resistance	0	0
Design Pressure	_	_

Sound Transmission Class	Sound Transmission Class / Outdoor-Indoor Transmission Class										
			Glazing								
Product	Frame Size Tested₂	Overall Glazing Thickness	Exterior Glass Thickness	Glass Glass Thickness		STC Rating	OITC Rating				
Clad Out-Swing	WITHOUT GRILLES										
Ū.	71-1/4" x 81-1/2"	13/16"	3mm	3 mm	_	30	25				
	71-1/4" x 81-1/2"	13/16"	3mm	7.6 mm PVB	_	35	29				
Clad Out-Swing with	WITHOUT GRILLES										
Impact-Resistant LaminatedGlass	71-1/4" x 81-1/2"	7/8"	8.6mm PVB	4.7 mm	-	34	30				

^{(—) =} Not Applicable

⁽¹⁾ Maximum performance for single unit when glazed with the appropriate glass thickness. Doors supplied without latching hardware are not AAMA/WDMA performance certified.

See Design Data pages in this section for specific product performance class and grade values.

⁽²⁾ ASTM E 1425 defines standard sizes for acoustical testing. Ratings achieved at that size are representative of all sizes of the same configuration.



Size and Performance Data

		Clad	Wood		
Perform	nance data				
	Standard Sill				
Doors 8' 0" Tall and Under	Meets or Exceeds AAMA/WDMA Ratings1	LC70 Hallmark Certified	LC70 Hallmark Certified		
∎0 ∎	Air Infiltration (cfm/ft ² of frame @ 1.57 psf wind pressure)	0.15	0.15		
α α α	Water Resistance	10.66 psf	10.66 psf		
oor an	Design Pressure	70 psf	70 psf		
Ď	Low Profile Sill				
	Water Resistance	0 psf	0 psf		
	Standard Sill				
Doors over 8' Tall up to 10' 0"	Meets or Exceeds AAMA/WDMA Ratings1	LC50 Hallmark Certified	LC50 Hallmark Certified		
er 8 0' (Air Infiltration (cfm/ft ² of frame @ 1.57 psf wind pressure)	0.15	0.15		
to ve	Water Resistance	7.52 psf	7.52 psf		
ors up	Design Pressure	50 psf	50 psf		
Do	Low Profile Sill				
	Water Resistance	0 psf	0 psf		
Other F	Performance Criteria				
Forced	l Entry Resistance Level (Minimum Security Grade)2	40	40		
Additio	nal Performance data				
<u> </u>	Products with Impact-Resistant Glass				
	Meets or Exceeds AAMA/WDMA Ratings 1	LC70	LC70		
rs 8 nd 1	Air Infiltration (cfm/ft ² of frame @ 1.57 psf wind pressure)	0.15	0.15		
Doors 8' 0" Tall and Under	Water Resistance	10.66 psf	10.66 psf		
Ta	Design Pressure	70 psf	70 psf		
- ⁵	Products with Impact-Resistant Glass				
/er 8 10'	Meets or Exceeds AAMA/WDMA Ratings 1	LC50	LC50		
Doors over 8' Tall up to 10' 0"	Air Infiltration (cfm/ft ² of frame @ 1.57 psf wind pressure)	0.15	0.15		
oor II up	Water Resistance	7.52 psf	7.52 psf		
Ta	Design Pressure	50 psf	50 psf		

(1) Maximum performance for single unit when glazed with the appropriate glass thickness. Doors supplied without latching hardware are not AAMA/WDMA performance certified. See Design Data pages in this section for specific product performance class and grade values.

(2) The higher the level, the greater the product's ability to resist forced entry. Valid only if Pella supplied locking system is used.



Features and Options

Standard	Options / Upgrades									
Glazing										
Glazing Type										
Dual-Pane Insulating Glass	Triple-Pane Insulating Glass									
Insulated Glass Options/Low-E Ty										
	SunDefense™ Low-E									
	SunDefense+ Low-E									
	AdvancedComfort Low-E									
Advanced Low-E	NaturalSun Low-E									
	NaturalSun+ Low-E									
	Clear (no Low-E coating)									
Additional Glass Options										
	Obscure Glass1									
Tempered Glass	Tinted Glass (Bronze, Gray and Green)									
	Impact-Resistant Laminated Dual-Pane Insulating Glass (Residential only)									
Gas Fill/High Altitude										
Argon	High altitude									
Wood Types										
Pine	Mahogany, Douglas Fir									
Exterior										
	EnduraClad Plus protective finish									
EnduraClad [®] protective finish	Factory Primed Pine wood exterior									
	Unfinished Mahogany wood exterior									
Cladding Colors 1										
Standard colors	Feature Colors, Custom Colors									
Interior										
Unfinished Wood	Factory primed $_3$, Factory prefinished paint $_3$, Factory prefinished stain									
Hardware 4										
White, Champagne, Brown, Matte Black	Satin Brass, Satin Nickel, Oil-Rubbed Bronze									
Locking System										
Multi-Point	-									
Key lock	-									
Grilles										
Integral Light Technology [®] Grilles										
Integral Light Technology [®] Grilles —	s Traditional, Prairie, Top Row, Cross, New England, Victorian, Custom									
Integral Light Technology® Grilles – Grilles-Between-the-Glass										

(1) Contact your local Pella sales representative for current designs and color options.

(2) ADA sill finishes available in mill or bronze anodized only.

(3) Not available on Mahogany and Douglas Fir interiors.

(4) Operating hardware for commercial products is not included.

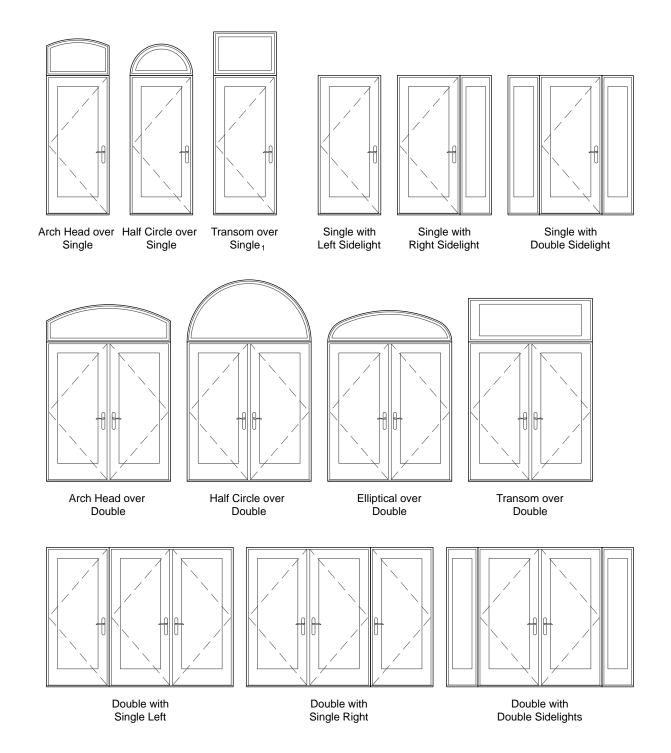


Combinations

Combinations are a great way to create visual interest in any project. A combination is an assembly formed by two or more separate windows or doors whose frames are mulled together by a combination or reinforcing mullion.

Pella window combinations are available in an endless variety of arrangements. Below are examples of common configurations, see the Combinations Recommendations document for typical mullions, requirements and limitations.

Contact your local Pella sales representative for more information.



(1) Other rectangular profiles are also available as combination options.



lg ess				ass m)		Pe	rformar	nce Value	2S 1	Shaded Areas Meet ENERGY STAR® Performance Criteria in Zones Shown					
Glazing Thickness	Type of Glazing	NFRC Certified Product #			Gap Fill	tor	U,	L			U.	S.		Can	ada 2
0 1			Ext.	Int.		U-Factor	SHGC	VLT	S	Zone				ER	Zone
Vent [Dual-Pane Glazing - Aluminum	-Clad Exterior								Ν	NC	SC	S		CA
13/16"	Clear IG	PEL-N-212-06617-00001	3	3	Air	0.40	0.44	0.46	45						
	with grilles-between-the-glass	PEL-N-212-06618-00001				0.40	0.38	0.39	45						
	with integral grilles	PEL-N-212-06619-00001				0.40	0.38	0.39	45						
13/16"	Advanced Low-E IG	PEL-N-212-06649-00001	3	3	Argon	0.28	0.21	0.39	61			SC	S		
	with grilles-between-the-glass	PEL-N-212-06650-00001				0.28	0.19	0.33	61			SC	S		
	with integral grilles	PEL-N-212-06651-00001				0.28	0.19	0.33	61			SC	S		
13/16"	SunDefense™ Low-E IG	PEL-N-212-06625-00001	3	3	Argon	0.27	0.16	0.36	61			SC	S		
	with grilles-between-the-glass	PEL-N-212-06626-00001				0.27	0.14	0.31	61			SC	S		
	with integral grilles	PEL-N-212-06627-00001				0.28	0.14	0.31	61			SC	S		
13/16"	SunDefense+ Low-E IG	PENDING	3	3	Argon										
	with grilles-between-the-glass	PENDING													
	with integral grilles	PENDING					ļ								
13/16"	AdvancedComfort Low-E IG	PEL-N-212-06633-00001	3	3	Argon	0.24	0.21	0.38	48	Ν	NC	SC	S		
	with grilles-between-the-glass	PEL-N-212-06634-00001				0.24	0.18	0.33	48	Ν	NC	SC	S		
	with integral grilles	PEL-N-212-06635-00001				0.25	0.18	0.33	48	Ν	NC	SC	S		
13/16"	NaturalSun Low-E IG	PEL-N-212-06641-00001	3	3	Argon	0.28	0.39	0.44	60						
	with grilles-between-the-glass	PEL-N-212-06642-00001				0.28	0.34	0.38	60						
	with integral grilles	PEL-N-212-06643-00001				0.29	0.34	0.38	60						
13/16"	NaturalSun+ Low-E IG	PENDING	3	3	Argon										
	with grilles-between-the-glass	PENDING													
	with integral grilles	PENDING													
Tinted	d Glazing														
13/16"	Bronze Advanced Low-E IG	PEL-N-212-06693-00001	5	3	Argon	0.27	0.19	0.25	62			SC	S		
	with integral grilles with grilles	PEL-N-212-06694-00001				0.27	0.17	0.22	62			SC	S		
	with integral grilles	PEL-N-212-06695-00001				0.28	0.17	0.22	62			SC	S		
13/16"	Gray Advanced Low-E IG	PEL-N-212-06701-00001	5	3	Argon	0.27	0.17	0.22	62			SC	S		
	with grilles-between-the-glass	PEL-N-212-06702-00001				0.27	0.15	0.19	62			SC	S		
	with integral grilles	PEL-N-212-06703-00001	ļ			0.28	0.15	0.19	62			SC	S		
13/16"	Green Advanced Low-E IG	PEL-N-212-06709-00001	5	3	Argon	0.27	0.21	0.34	62			SC	S		
	with grilles-between-the-glass	PEL-N-212-06710-00001				0.27	0.19	0.29	62			SC	S		
	with integral grilles	PEL-N-212-06711-00001				0.28	0.19	0.29	62			SC	S		
High A	Altitude Glazing								-						
13/16"	Advanced Low-E IG	PEL-N-212-06645-00001	3	3	Air	0.30	0.22	0.39	57						
	with grilles-between-the-glass	PEL-N-212-06646-00001				0.30	0.19	0.33	57						
	with integral grilles	PEL-N-212-06647-00001				0.31	0.19	0.33	58						
13/16"	SunDefense [™] Low-E IG	PEL-N-212-06621-00001	3	3	Air	0.30	0.16	0.36	58						
	with grilles-between-the-glass	PEL-N-212-06622-00001				0.30	0.14	0.31	58						
	with integral grilles	PEL-N-212-06623-00001				0.30	0.14	0.31	58						<u> </u>
13/16"	SunDefense+ Low-E IG	PENDING	3	3	Air										
	with grilles-between-the-glass	PENDING													·
	with integral grilles	PENDING													Ļ
13/16"	AdvancedComfort Low-E IG	PEL-N-212-06629-00001	3	3	Air	0.26	0.21	0.38	45	N	NC	SC	S		
	with grilles-between-the-glass	PEL-N-212-06630-00001				0.26	0.18	0.33	45	N	NC	SC	S		
	with integral grilles	PEL-N-212-06631-00001				0.27	0.18	0.33	45			SC	S		<u> </u>
13/16"	NaturalSun Low-E IG	PEL-N-212-06637-00001	3	3	Air	0.31	0.39	0.44	57						<u> </u>
	with grilles-between-the-glass	PEL-N-212-06638-00001				0.31	0.34	0.38	57						<u> </u>
	with integral grilles	PEL-N-212-06639-00001				0.31	0.34	0.38	57	ļ					<u> </u>
13/16"	NaturalSun+ Low-E IG	PENDING	3	3	Air										<u> </u>
	with grilles-between-the-glass	PENDING													<u> </u>
	with integral grilles	PENDING		l						I				I	I

R-Value = 1/U-Factor, SHGC = Solar Heat Gain Coefficient

VLT % = Visible Light Transmission, CR = Condensation Resistance

ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.

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ng ess		NFRC Certified	Glass (mm)		(mm)				(mm)		m)		Pe	rforman	ce Valu	es ₁	Shaded Areas Meet ENE Performance Criteria in Z						
Glazing Thickness	Type of Glazing	Product #	Ext.	Mid	Int.	Gap Fill	U-Factor	SHGC	HGC	Ŀ	cr		U.	S.		Can	ada 2						
-				IVIIG	int.		U-Fa	FS	>	υ	Zone		ne	ie		Zone							
Ven	t Triple-Pane Glazing - Alumi	num-Clad Exterior									Ν	NC	SC	S	_	CA							
1"	Advanced Low-E IG	PEL-N-212-07005-00001	3	3	3	Argon	0.23	0.20	0.35	70	Ν	NC	SC	S									
	with grilles-between-the-glass	PEL-N-212-07006-00001					0.23	0.17	0.29	70	N	NC	SC	S									
	with integral grilles	PEL-N-212-07007-00001					0.23	0.17	0.29	70	Ν	NC	SC	S									
1"	SunDefense [™] Low-E IG	PEL-N-212-07017-00001	3	3	3	Argon	0.22	0.15	0.32	70	N	NC	SC	S									
	with grilles-between-the-glass	PEL-N-212-07018-00001					0.23	0.13	0.27	70	N	NC	SC	S									
	with integral grilles	PEL-N-212-07019-00001					0.23	0.13	0.27	70	N	NC	SC	S									
1"	NaturalSun Low-E IG	PEL-N-212-06993-00001	3	3	3	Argon	0.23	0.32	0.39	70	N	NC											
	with grilles-between-the-glass	PEL-N-212-06994-00001					0.23	0.28	0.33	70	N	NC											
	with integral grilles	PEL-N-212-06995-00001					0.23	0.28	0.33	70	N	NC											
High	n Altitude Glazing																						
1"	Advanced Low-E IG	PEL-N-212-07009-00001	3	3	3	Air	0.25	0.20	0.35	66	N	NC	SC	S									
	with grilles-between-the-glass	PEL-N-212-07010-00001					0.26	0.17	0.29	66	N	NC	SC	S									
	with integral grilles	PEL-N-212-07011-00001					0.26	0.17	0.29	66	N	NC	SC	S									
1"	SunDefense Low-E IG	PEL-N-212-07021-00001	3	3	3	Air	0.25	0.15	0.32	66	N	NC	SC	S									
	with grilles-between-the-glass	PEL-N-212-07022-00001					0.26	0.13	0.27	66	N	NC	SC	S									
	with integral grilles	PEL-N-212-07023-00001					0.26	0.13	0.27	66	N	NC	SC	S									
1"	NaturalSun Low-E IG	PEL-N-212-06997-00001	3	3	3	Air	0.25	0.32	0.39	66	N	NC											
	with grilles-between-the-glass	PEL-N-212-06998-00001					0.26	0.28	0.33	66	N	NC											
	with integral grilles	PEL-N-212-06999-00001					0.26	0.28	0.33	66	N	NC											

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating Climate Zones

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR $^{\scriptscriptstyle (\! 0\!)}$ 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.



B g d B Type of Glazing Product # Product # Ext. Product # Frit Ext. Product # Frit Ext. Product # Frit Ext. Product # Ext. Product # Frit Ext. Product # Ext. Product # Product # Frit Ext. Product # Ext. Product # Product #	lg ess				ass im)		Pe	rformar	ice Valu	es ₁		ded Ar				
Vant Dual-Pane Glazing - Vart Over 100 Vart Dual-Pane Glazing - Vart Over 100 S Arr O.S C.Z Vart Over 100 Vart Over 100 S Arr O.S O.S<	Glazir hickn	Type of Glazing	NFRC Certified Product #	F	1-4	Gap Fill	ctor	90	ц	R		U.	S.		Can	ada 2
13/16* Clear IG PEL-N-219-0652-00001 3 3 Air 0.39 0.45 0.46 6 6 7 13/16* Advanced Low E IG PEL-N-219-06537-00001 3 3 Argon 0.27 0.22 0.39 62 SC 5 13/16* Advanced Low E IG PEL-N-219-06537-00001 0.02 0.19 0.33 62 SC 5 13/16* SunDefense Low E IG PEL-N-219-06530-00001 0.02 0.16 0.36 62 SC 5 13/16* SunDefense Low E IG PEL-N-219-06530-00001 0.028 0.14 0.31 63 SC 5 13/16* SunDefense Low E IG PENDING 1 0.21 0.14 0.31 63 46 6 6 6 5 13/16* SunDefense Low E IG PENDING 1 0.24 0.21 0.38 49 N NC SC 5 13/16* Naturation Low E IG PENDING 1 0				Ext.	Int.		U-Fa	SH	5	υ	z				ER	Zone
with grilles between-the-glass PEL-N-219-06822-00001 Image: Constraint of the state of the			erior								Ν	NC	SC	S		CA
with integral galles PEL-N-219-06822-0001 0.40 0.83 0.29 46 Image and the second	13/16"	Clear IG	PEL-N-219-06521-00001	3	3	Air		0.45	0.46	46						
13/16* Advanced Low-E IG PEL-N-239-06537-00001 3 3 Argon 0.27 0.29 0.29 6.2 SC 5 13/16* SunDefense* Low-E IG PEL-N-219-06530-00001 0.28 0.19 0.33 6.2 SC 5 13/16* SunDefense* Low-E IG PEL-N-219-06530-00001 0.27 0.16 0.31 6.3 SC 5 with integral grilles- between-the-glass PEL-N-219-06530-00001 0.27 0.16 0.31 6.3 SC 5 13/16* SunDefense* Low-E IG PENDING 3 3 Argon 0.24 0.31 6.3 SC 5 with integral grilles PENDING 3 3 Argon 2.4 0.18 0.33 49 N NC SC 5 with integral grilles PEL-N-219-05654-00001 0.24 0.21 0.38 49 N NC SC 5 with integral grilles PEL-N-219-06545-00001 0.28 0.34 0.38 61 -1 -1 13/16* Naturalsun-Low-E IG PEL-N-219-06547-00		with grilles-between-the-glass	PEL-N-219-06522-00001				0.39	0.38	0.39	46						
with grills-between-the-glass PEL-N-219-06539-00001 0.27 0.19 0.33 6.2 SC 5 13/6' SunDefense" Low-E IG PEL-N-219-06529-00001 3 Argon 0.27 0.16 0.38 6.2 SC 5 with grills-between-the-glass PEL-N-219-06530-00001 0.28 0.14 0.31 6.3 SC 5 13/6' SunDefense: Low-E IG PELN0219-06530-00001 0.28 0.14 0.31 6.3 SC 5 13/6' SunDefense: Low-E IG PELN219-06550-00001 0.24 0.18 0.33 49 N NC SC 5 with integral grilles- PELN-219-06550-00001 0.24 0.18 0.33 49 N NC SC 5 13/6' Nutralsun Low-E IG PELN-219-06554-00001 0.25 0.18 0.34 40 N NC SC 5 13/6' Nutralsun Low-E IG PELN-219-06554-00001 0.28 0.34 0.38 61 - -		with integral grilles	PEL-N-219-06523-00001				0.40	0.38	0.39							
with integral griles PEL-N-219-06539-00001 3 Argon 0.28 0.13 6.3 6.2 SC S 13/16' SunDefense* Low-EIG PEL-N-219-06530-00001 0.27 0.14 0.31 6.3 SC S 13/16' SunDefense* Low-EIG PELN05531-00001 0.28 0.14 0.31 6.3 SC S 13/16' SunDefense* Low-EIG PENDING 3 3 Argon 0.24 0.21 0.44 0.31 6.3 4.9 N N CSC S 13/16' AdvancedComfort Low-EIG PELN-219-06555-00001 3 3 Argon 0.24 0.21 0.34 49 N NC SC S 13/16' Nutratison Low-EIG PEL-N-219-06555-00001 3 3 Argon 2.4 0.38 61 - - - - - - - - - - - - - - - - - -	13/16"	Advanced Low-E IG	PEL-N-219-06537-00001	3	3	Argon		0.22								
13/16* SunDefense* Low-E IG PEL-N-219-06532-00001 3 3 Argon 0.27 0.14 0.31 63 SC S 13/16* SunDefense* Low-E IG PEL-N-219-06530-00001 0.27 0.14 0.31 63 SC S 13/16* SunDefense* Low-E IG PENDING 3 Argon 1		with grilles-between-the-glass														
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with integral grilles PEL-N-219-06531-00001 0	13/16"	SunDefense™ Low-E IG	PEL-N-219-06529-00001	3	3	Argon		0.16	0.36							
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with grilles-between-the-glass PENDING		with integral grilles	PEL-N-219-06531-00001				0.28	0.14	0.31	63			SC	S		
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with grilles-between-the-glass PENDING N		with integral grilles	PEL-N-219-06547-00001				0.29	0.34	0.38	61						
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with grilles-between-the-glass PEL-N-219-06534-00001 0.30 0.19 0.33 59 0 0 0 with integral grilles PEL-N-219-06535-00001 0.30 0.19 0.33 59 0 0 0 13/16" SunDefense Low-E IG PEL-N-219-06525-00001 3 3 Air 0.30 0.16 0.36 59 0 0 0 with grilles-between-the-glass PEL-N-219-06526-00001 0.30 0.14 0.31 59 0 0 0 with integral grilles PEL-N-219-06527-00001 0.30 0.14 0.31 59 0 0 0 13/16" SunDefense+ Low-E IG PENDING 3 3 Air 0 0.30 0.14 0.31 59 0 <t< td=""><td></td><td></td><td></td><td>1</td><td>1</td><td></td><td></td><td>1</td><td></td><td></td><td></td><td>1</td><td></td><td></td><td></td><td></td></t<>				1	1			1				1				
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13/16" SunDefense+ Low-E IG PENDING 3 3 Air Image: Constraint of the state of t																<u> </u>
with grilles-between-the-glass PENDING Image: Constraint of the system							0.30	0.14	0.31	59						
with integral grilles PENDING Image: Constraint of the system PENDING Image: Constraint of the system <td>13/16"</td> <td></td> <td></td> <td>3</td> <td>3</td> <td>Air</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td> </td>	13/16"			3	3	Air										
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with integral grilles PEL-N-219-06551-00001 0.27 0.19 0.33 45 SC S 13/16" NaturalSun Low-E IG PEL-N-219-06541-00001 3 3 Air 0.30 0.39 0.44 58	13/16"			3	3	Air										
13/16" NaturalSun Low-E IG PEL-N-219-06541-00001 3 3 Air 0.30 0.39 0.44 58 6 6 6 6 6 6 6 6 6 6 6 6 6 7 <th7< th=""> <th7< th=""> 7</th7<></th7<>											N	NC				
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13/16" NaturalSun+ Low-E IG PENDING 3 3 Air Image: Comparison of the second seco					-											──
	10/10"						0.31	0.34	0.38	58						╂────
	13/16"			3	3	Air									-	──
with grilles-between-the-glass PENDING with integral grilles PENDING		with grilles-between-the-glass	PENDING			-										<u> </u>

R-Value = 1/U-Factor, SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission, CR = Condensation Resistance

ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY ${\rm STAR}^{\circledast}$ 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.

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Climate Zones



ng Iess		NFRC Certified	Glass (mm)						(mm)		Pe	rforman	ice Valu	es ₁			ERGY STAR® Zones Shown		
Glazing Thickness	Type of Glazing	Product #	Ext.	Mid	Int.	Gap Fill	U-Factor	SHGC	VLT	cr		U.	S.		Can	ada 2			
-				IVIIG	int.		U-Fa	FS	5	U		Zone		ER	Zone				
Ven	t Triple-Pane Glazing - Wood	Exterior									Ν	NC	SC	S		CA			
1"	Advanced Low-E IG	PEL-N-219-06713-00001	3	3	3	Argon	0.22	0.20	0.35	70	N	NC	SC	S					
	with grilles-between-the-glass	PEL-N-219-06714-00001					0.23	0.17	0.29	70	N	NC	SC	S					
	with integral grilles	PEL-N-219-06715-00001					0.23	0.17	0.29	70	N	NC	SC	S					
1"	SunDefense [™] Low-E IG	PEL-N-219-06725-00001	3	3	3	Argon	0.22	0.15	0.32	70	N	NC	SC	S					
	with grilles-between-the-glass	PEL-N-219-06726-00001					0.23	0.13	0.27	70	N	NC	SC	S					
	with integral grilles	PEL-N-219-06727-00001					0.23	0.13	0.27	70	N	NC	SC	S					
1"	NaturalSun Low-E IG	PEL-N-219-06701-00001	3	3	3	Argon	0.23	0.32	0.39	70	N	NC							
	with grilles-between-the-glass	PEL-N-219-06702-00001					0.23	0.28	0.33	70	N	NC							
	with integral grilles	PEL-N-219-06703-00001					0.23	0.28	0.33	70	N	NC							
High	n Altitude Glazing																		
1"	Advanced Low-E IG	PEL-N-219-06709-00001	3	3	3	Air	0.25	0.20	0.35	67	N	NC	SC	S					
	with grilles-between-the-glass	PEL-N-219-06710-00001					0.26	0.17	0.29	67	N	NC	SC	S					
	with integral grilles	PEL-N-219-06711-00001					0.25	0.17	0.29	67	N	NC	SC	S					
1"	SunDefense Low-E IG	PEL-N-219-06721-00001	3	3	3	Air	0.25	0.15	0.32	67	N	NC	SC	S					
	with grilles-between-the-glass	PEL-N-219-06722-00001					0.25	0.13	0.27	67	N	NC	SC	S					
	with integral grilles	PEL-N-219-06723-00001					0.25	0.13	0.27	67	N	NC	SC	S					
1"	NaturalSun Low-E IG	PEL-N-219-06697-00001	3	3	3	Air	0.25	0.32	0.39	67	N	NC							
	with grilles-between-the-glass	PEL-N-219-06698-00001					0.26	0.28	0.33	67	N	NC							
	with integral grilles	PEL-N-219-06699-00001					0.26	0.28	0.33	67	N	NC							

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating Climate Zones

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR $^{\scriptscriptstyle (\! 0\!)}$ 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.



Glazing Performance - Total Unit Impact-Resistant Glass

1g ess			Glass (mm)			Pe	rforman	ce Valu	es ₁			ERGY STAR® Zones Shown			
Glazing Thickness	Type of Glazing	NFRC Certified Product #	_ .		Gap Fill	ctor	SHGC	ц	CR		U.	S.		Can	ada 2
			Ext.	Int.		U-Factor	ŝ	VLT	Ū		Zo	one		ER	Zone
Dual-	Pane Laminated Impact-Resi	istant Glazing - Aluminum	-Clad	Exteri	or					N	NC	SC	S		CA
7/8"	Clear IG PVB	PEL-N-212-06945-00001	8	5	air	0.41	0.39	0.44	44						
	with grilles-between-the-glass	PEL-N-212-06946-00001				0.41	0.33	0.38	44						
	with integral grilles	PEL-N-212-06947-00001				0.42	0.33	0.38	44						
7/8"	Advanced Low-E IG PVB	PEL-N-212-06949-00001	8	5	argon	0.29	0.21	0.38	59						
	with grilles-between-the-glass	PEL-N-212-06950-00001				0.30	0.19	0.33	59						
	with integral grilles	PEL-N-212-06951-00001				0.30	0.19	0.33	59						
7/8"	SunDefense [™] Low-E IG	PEL-N-212-06953-00001	8	5	argon	0.28	0.17	0.35	59			SC	S		
	with grilles-between-the-glass	PEL-N-212-06954-00001				0.30	0.15	0.30	59						
	with integral grilles	PEL-N-212-06955-00001				0.30	0.15	0.30	59						
Dual	Pane Tinted Laminated Impa	ct-Resistant Glazing - Alu	uminur	n-Clac	Exteri	or									
7/8"	Bronze IG PVB	PEL-N-212-06957-00001	8	5	air	0.41	0.26	0.18	44						
	with grilles-between-the-glass	PEL-N-212-06958-00001				0.41	0.23	0.15	44						
	with integral grilles	PEL-N-212-06959-00001				0.40	0.23	0.15	44						
7/8"	Gray IG PVB	PEL-N-212-06961-00001	8	5	air	0.41	0.29	0.21	44						
	with grilles-between-the-glass	PEL-N-212-06962-00001				0.41	0.25	0.18	44						
	with integral grilles	PEL-N-212-06963-00001				0.40	0.25	0.18	44						
7/8"	Green IG PVB	PEL-N-212-06965-00001	8	5	air	0.41	0.35	0.36	44						
	with grilles-between-the-glass	PEL-N-212-06966-00001				0.41	0.30	0.31	44						
	with integral grilles	PEL-N-212-06967-00001				0.40	0.30	0.31	44						_

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating Climate Zones

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR $^{\odot}$ 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

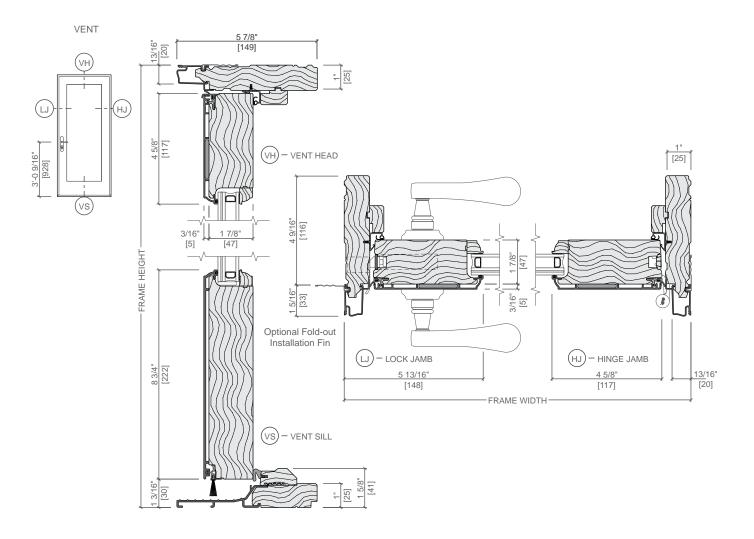
Visit www.energystar.gov for Energy Star guidelines.



Impact-Resistant Glass

For a complete list of ratings, refer to the Impact-Resistant product section.

	Clad
	7/8" Insulated Glass PVB
Maximum Performance Grade 1	
Vent units 6' 10" tall and under	+70 / -70
Vent units 8' tall and under	+70 / -70
Vent units over 8' tall up to 10' tall	+50 / -50
Fixed units 6' 10" tall and under	+70 / -70
Fixed units 8' tall and under	+70 / -70
Fixed units over 8' tall up to 10' tall	+50 / -50
Certification	
Hallmark	411-H-1188
FPAS	FL 14302



(—) = Not applicable

(1) Units are tested for air/water/structural and impact-resistance, and certified for wind zone 4, large missile rating D.

Transoms are not available with impact-resistant Glazing.

For clear opening, vent area, visible glass, and frame area, see clad Design Data pages.

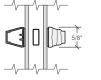
Doors with low profile sills, curved glass in rectangular panel, custom stiles and rails, and no-lock no-bore hardware options are not certified to above standards.



Grille Profiles

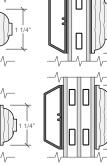
Traditional Style Collection - Integral Light Technology ®

Putty Glaze and Ogee Grilles Clad Exterior - Wood Interior



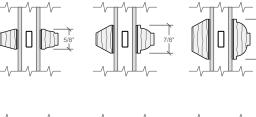






2" Regular

Putty Glaze and Ogee Grilles Wood Exterior - Wood Interior









5/8" Regular

7/8" Regular

1 1/4" Regular

5/8" Regular

7/8" Regular

1 1/4" Regular

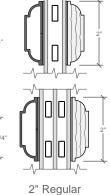
Ogee Grilles Clad Exterior - Wood Interior







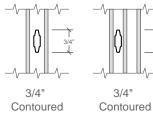




7/8" Regular

1 1/4" Regular

Grilles-Between-the-Glass





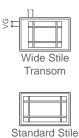
Interior wood ILT grilles available in Pine, Mahogany or Douglas Fir to match complete unit. Exterior wood ILT grilles available in Pine or Mahogany to match complete unit.



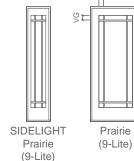
Grille Patterns

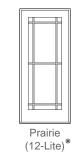
Integral Light Technology® Grilles

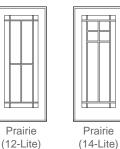
Prairie Lite Patterns



Transom







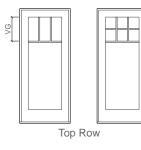
Standard corner lite dimension for Prairie patterns = 3-1/2" VG. Integral Light Technology Grilles

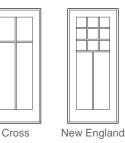
Prairie

- 9-Lite available in all standard and special sizes.
- 12-Lite available at 8' height; other heights available per custom drawing.
- 14-Lite available in units > 2' 1-1/2" width.

All sidelights and transoms will have 9 lights.

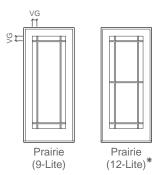
Other Available Patterns

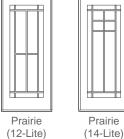




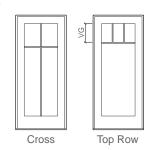
Grilles-Between-the-Glass

Prairie Lite Patterns





Other Available Patterns



For traditional patterns, see size tables.

VG = Visible Glass

Lite dimensions noted can vary.

Custom configurations are available; for details contact your local Pella sales representative.

Top Row

- Standard visible glass to separator bar = 14" or half of total visible glass height, whichever is smaller.

Cross

- Standard visible glass to separator bar = one-quarter of total visible glass height.

New England

- Standard visible glass to separator bar = half of total visible glass height.

Prairie

- Standard corner lite dimension = 3-1/2" VG.
- 9-Lite available in units < 7' 0-3/4" height.
- * Prairie in heights > 7' 0-1/2" will have 12 lites.
- 12-Lite available in units ≤ 7' 2" height.

Cross

- Horizontal bar is 1/4 of visible glass from the top in door panels.
- Not available in transoms.

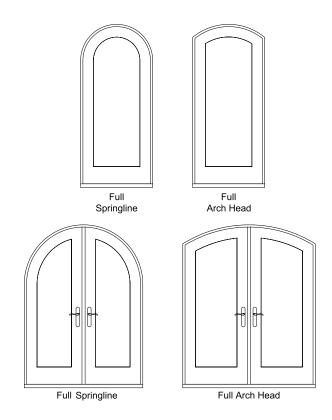
Top Row

- Horizontal bar may be ordered 12", 14" or 16" from the top VG.
- Transoms with frame heights \geq 21", the horizontal bar will be
- positioned at 1/2 the visible glass height.
- Top Row not available in transoms with frame height <21".



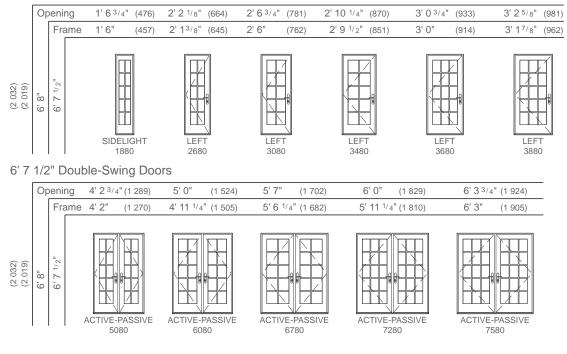
Custom Shapes

Pella Reserve Out-Swing French doors are available in custom shapes shown below, and additional shapes per drawing. For specifications, size limitations, and details on these units, contact your local Pella sales representative.





6' 7 1/2" Single Doors and Sidelight



Not to scale.

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.

All doors and sidelights are glazed with tempered glass.

For windows and patio doors with impact-resistant glass, see product instructions or refer to local building code requirements.

Single doors - Left-hand shown. Right-hand and fixed are available.

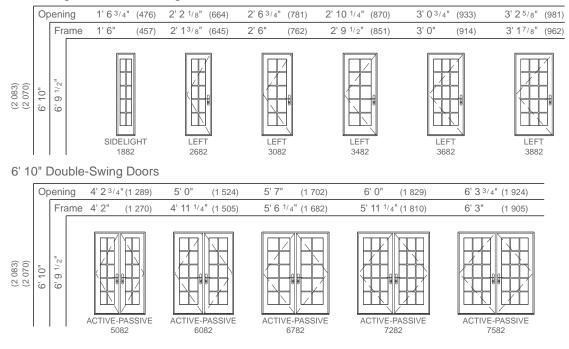
Double-swing doors - Active-Passive shown. Passive-Active also available.

For Wood Units Only:

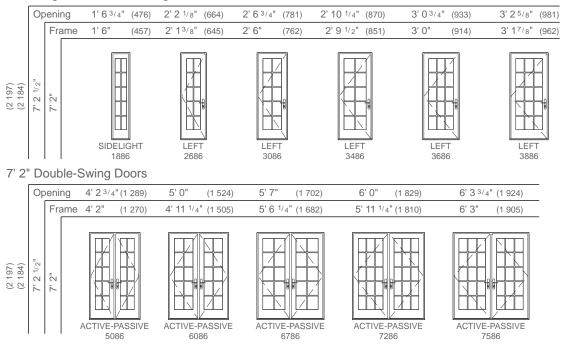
To determine masonry dimensions when using Pella 1-7/8" brickmould, add 1-5/8" to frame height and 3-1/8" to frame width. When using Pella 3-1/2" brickmould, add 6-3/8" to frame width and 3-1/4" to frame height.



6' 10" Single Doors and Sidelight



7' 2" Single Doors and Sidelight



Not to scale.

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.

All doors and sidelights are glazed with tempered glass.

For windows and patio doors with impact-resistant glass, see product instructions or refer to local building code requirements.

Single doors - Left-hand shown. Right-hand and fixed are available.

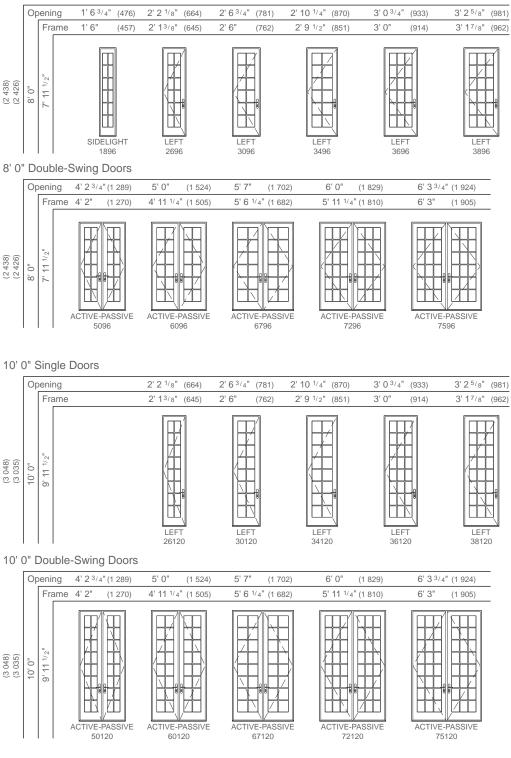
Double-swing doors - Active-Passive shown. Passive-Active also available.

For Wood Units Only:

To determine masonry dimensions when using Pella 1-7/8" brickmould, add 1-5/8" to frame height and 3-1/8" to frame width. When using Pella 3-1/2" brickmould, add 6-3/8" to frame width and 3-1/4" to frame height.



8' 0" Single Doors and Sidelight



Not to scale.

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.

All doors and sidelights are glazed with tempered glass.

For windows and patio doors with impact-resistant glass, see product instructions or refer to local building code requirements.

Single doors - Left-hand shown. Right-hand and fixed are available.

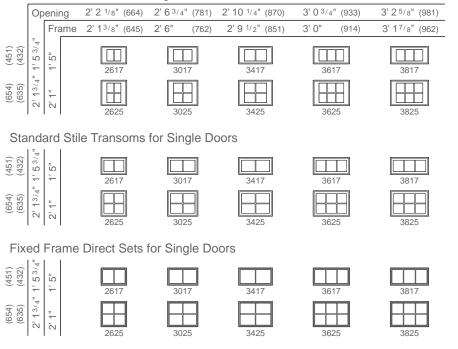
Double-swing doors - Active-Passive shown. Passive-Active also available.

For Wood Units Only:

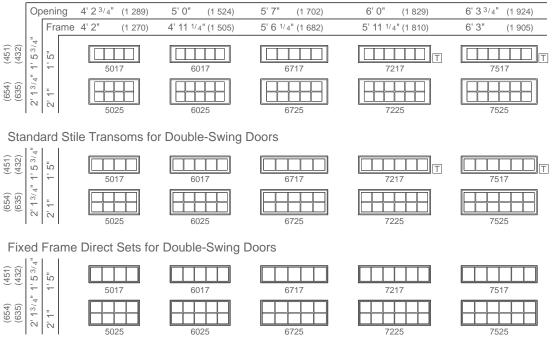
To determine masonry dimensions when using Pella 1-7/8" brickmould, add 1-5/8" to frame height and 3-1/8" to frame width. When using Pella 3-1/2" brickmould, add 6-3/8" to frame width and 3-1/4" to frame height.



Wide Stile Transoms for Single Doors



Wide Stile Transoms for Double-Swing Doors



Not to scale.

T Tempered glass is standard.

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.



Special Sizes and Dimensions

Special Size Frame Dimensions 1

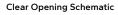
Door Type		Non-Imp	act Glazing		Products with Impact-Resistant Glass ₂			
	Frame	e Width	Frame	Frame Height		Frame Width		Frame Height
	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
Transoms	25-3/8"	75"	14"	25"	25-3/8"	75"	14"	25"
	(645)	(1 905)	(356)	(635)	(645)	(1 905)	(356)	(635)
Sidelights (Fixed)	18"	65"	36"	119-1/2"	12"	42"	48"	96"
	(457)	(457)	(914)	(3 035)	(305)	(1 067)	(1 219)	(2 438)
Single Doors	18"	48"	36"	119-1/2"	24"	37-7/8"	76-3/8"	119-1/2"
	(457)	(1 219)	(914)	(3 035)	(610)	(962)	(1 940)	(3 035)
Double Doors	36"	96"	36"	119-1/2"	48"	75"	73-3/8"	119-1/2"
	(914)	(2 438)	(914)	(3 035)	(1 219)	(1 905)	(1 864)	(3 035)

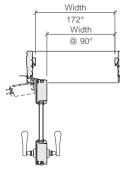
Miscellaneous Formulas

	Visible	Glass	Actual	Glass	
	Width	Height	Width	Height	
Transoms — Fixed Frame Direct Set	FW - 3-1/4"	FH - 3-1/4"	FW - 2"	FH - 2"	
Transoms — Fixed Casement	FW - 5-3/4"	FH - 5-3/4"	FW - 4-3/8"	FH - 4-3/8"	
Transoms — Wide Stile Casement	FW - 11-5/8"	FH - 5-3/4	FW - 10-1/4"		
Sidelights (Fixed)	FW - 6-5/8"		FW - 5-5/8"		
Single Doors	FW - 11-5/8"	FH - 15-3/4"	FW - 10-5/8"	FH - 4-3/8"	
Double Doors	(FW÷2) - 11-1/4"		(FW÷2) - 10-1/4"		

Clad and Wood Clear Opening Dimensions

		Clad and Wood	
		Width	Height
	Single Door	FW - 5-3/8"	
Clear Opening (@ 90°)	Double Doors (Active/Single Panel)	(FW ÷ 2) - 5"	FH - 3-1/16"
	Double Doors (Both Panels)	(FW ÷ 2) - 7-7/16"	
	Single Door	FW - 3-5/16"	
Clear Opening (@ 172°)	Double Doors (Active/Single Panel)	(FW ÷ 2) - 2-15/16"	FH - 3-1/16"
	Double Doors (Both Panels)	(FW ÷ 2) - 3-15/16"	











Shaded portion shows vent area of door.

FW = Frame Width, FH = Frame Height

(1) Available within size range shown.

(2) Rectangular Units Only.

Keep frame dimensions to the nearest 1/8" increment.



		ıg Desigı		Clear Opening (Inche	s)			Vent		Standard	
	u	Init	Wid	th 1	Standard	ADA	Vent Area	Area	Visible Glass	Glass Thickness	Performance
			170°	90o	Sill Unit Height	Sill Unit Height 2	Ft ²	(ADA) Ft ²	Ft ²	(mm) Tempered	Class & Grade 3
	2680	F	—	-	-	_	-	_	6.1	3	LC70
	3080	F	_	_	-	-	-	_	8.1	3	LC70
	3480	F	-	-	-	-	-	-	9.7	3	LC70
	3680	F	-	-	-	-	-	-	10.8	3	LC70
	3880	F	-	-	-	-	-	-	11.6	3	LC70
Doors	2680	L/R	22-1/16	20	76-1/4	77-7/16	11.3	11.5	6.1	3	LC70
Õ	3080	L/R	26-11/16	24-5/8	76-1/4	77-7/16	13.8	14.0	8.1	3	LC70
	3480	L/R	30-3/16	28-1/8	76-1/4	77-7/16	15.6	15.9	9.7	3	LC70
7-1/2"	3680	L/R	32-11/16	30-5/8	76-1/4	77-7/16	17.0	17.2	10.8	3	LC70
9	3880	L/R	34-9/16	32-1/2	76-1/4	77-7/16	17.9	18.2	11.6	3	LC70
	5080	PA/AP	46-11/16 / 22-1/16	42-9/16 / 20	76-1/4	77-7/16	24.5	24.9	12.2	3	LC70
	6080	PA/AP	55-15/16 / 26-11/16	51-13/16 / 24-5/8	76-1/4	77-7/16	29.4	29.9	16.3	3	LC70
	6780	PA/AP	62-15/16 / 30-5/16	58-13/16 / 28-1/8	76-1/4	77-7/16	33.1	33.7	19.4	3	LC70
	7280	PA/AP	67-15/16 / 32-11/16	63-13/16 / 30-5/8	76-1/4	77-7/16	35.8	36.3	21.6	3	LC70
	7580	PA/AP	71-9/16 / 34-5/8	67-9/16 / 32-1/2	76-1/4	77-7/16	37.7	38.4	23.2	3	LC70
	3082	F	-	-	-	-	-	_	8.4	3	LC70
	3682	F	-	-	_	_	_	_	11.1	3	LC70
	2682	L/R	22-1/16	20	78-1/4	79-7/16	11.6	11.8	6.3	3	LC70
	3082	L/R	26-11/16	24-5/8	78-1/4	79-7/16	14.2	14.4	8.4	3	LC70
Doors	3482	L/R	30-3/16	28-1/8	78-1/4	79-7/16	16.0	16.3	10.0	3	LC70
Õ	3682	L/R	32-11/16	30-5/8	78-1/4	79-7/16	17.4	17.7	11.1	3	LC70
10"	3882	L/R	34-9/16	32-1/2	78-1/4	79-7/16	18.4	18.7	12.0	3	LC70
5'1	5082	PA/AP	46-11/16 / 22-1/16	42-9/16 / 20	78-1/4	79-7/16	25.2	25.6	12.6	3	LC70
	6082	PA/AP	55-15/16 / 26-11/16	51-13/16 / 24-5/8	78-1/4	79-7/16	30.2	30.7	16.8	3	LC70
	6782	PA/AP	62-15/16 / 30-5/16	58-13/16 / 28-1/8	78-1/4	79-7/16	34.0	34.5	20.0	3	LC70
	7282	PA/AP	67-15/16 / 32-11/16	63-13/16 / 30-5/8	78-1/4	79-7/16	36.7	37.3	22.3	3	LC70
	7582	PA/AP	71-9/16 / 34-5/8	67-9/16 / 32-1/2	78-1/4	79-7/16	38.7	39.3	24.0	3	LC70

^{(—) =} Not applicable

⁽¹⁾ All dimensions are approximate to the nearest 1/16". The second value, where shown, provides the clear opening for the active panel only.

⁽²⁾ Water resistance is 0 psf for units with a low profile sill.

⁽³⁾ Maximum performance when glazed with the appropriate glass thickness.

All doors and sidelights are glazed with tempered glass.



Οι	ut—Swi	ing Desi	ign Data								
				Clear Opening (Inche	es)			Vent		Standard	
	Unit		Wie	dth 1	Standard	ADA	Vent Area	Area	Visible Glass	Glass Thickness	Performance
			170°	90°	Sill Unit Height	Sill Unit Height ₂	Ft ²	(ADA) Ft ²	Ft ²	(mm) Tempered	Class & Grade 3
	3086	F	-	_	_	_	-	-	9.0	3	LC70
	3686	F	-	-	-	-	-	-	11.9	3	LC70
	2686	L/R	22-1/16	20	82-3/4	83-15/16	12.3	12.5	6.7	3	LC70
	3086	L/R	26-11/16	24-5/8	82-3/4	83-15/16	15.0	15.2	9.0	3	LC70
ors	3486	L/R	30-3/16	28-1/8	82-3/4	83-15/16	17.0	17.2	10.7	3	LC70
Doors	3686	L/R	32-11/16	30-5/8	82-3/4	83-15/16	18.4	18.7	11.9	3	LC70
2" [3886	L/R	34-9/16	32-1/2	82-3/4	83-15/16	19.5	19.8	12.8	3	LC70
7	5086	PA/AP	46-11/16 / 22-1/16	42-9/16 / 20	82-3/4	83-15/16	26.6	27.0	13.4	3	LC70
	6086	PA/AP	55-15/16 / 26-11/16	51-13/16 / 24-5/8	82-3/4	83-15/16	31.9	32.4	17.9	3	LC70
	6786	PA/AP	62-15/16 / 30-5/16	58-13/16 / 28-1/8	82-3/4	83-15/16	36.0	36.5	21.3	3	LC70
	7286	PA/AP	67-15/16 / 32-11/16	63-13/16 / 30-5/8	82-3/4	83-15/16	38.8	39.4	23.8	3	LC70
	7586	PA/AP	71-9/16 / 34-5/8	67-9/16 / 32-1/2	82-3/4	83-15/16	41.0	41.6	25.6	3	LC70
	3096	F	-	_	_	_	-	-	10.2	3	LC70
	3696	F	_	_	_	_	_	-	13.5	3	LC70
	2696	L/R	22-1/16	20	92-1/4	93-7/16	13.7	13.9	7.6	3	LC70
	3096	L/R	26-11/16	24-5/8	92-1/4	93-7/16	16.7	16.9	10.2	3	LC70
ors	3496	L/R	30-3/16	28-1/8	92-1/4	93-7/16	18.9	19.2	12.1	3	LC70
Doors	3696	L/R	32-11/16	30-5/8	92-1/4	93-7/16	20.5	20.8	13.5	3	LC70
5	3896	L/R	34-9/16	32-1/2	92-1/4	93-7/16	21.7	22.0	14.5	3	LC70
ā	5096	PA/AP	46-11/16 / 22-1/16	42-9/16 / 20	92-1/4	93-7/16	29.7	30.1	15.2	3	LC70
	6096	PA/AP	55-15/16 / 26-11/16	51-13/16 / 24-5/8	92-1/4	93-7/16	35.6	36.1	20.4	3	LC70
	6796	PA/AP	62-15/16 / 30-5/16	58-13/16 / 28-1/8	92-1/4	93-7/16	40.1	40.6	24.2	3	LC70
	7296	PA/AP	67-15/16 / 32-11/16	63-13/16 / 30-5/8	92-1/4	93-7/16	43.3	43.9	27.0	3	LC70
	7596	PA/AP	71-9/16 / 34-5/8	67-9/16 / 32-1/2	92-1/4	93-7/16	45.7	46.3	29.1	3	LC70
	30120	F	_	_	-	-	_	-	13.2	5	LC50
	36120	F	_	-	-	-	_	-	17.6	5	LC50
	26120	L/R	22-1/16	20	116-1/4	117-7/16	17.3	17.5	9.9	5	LC50
	30120	L/R	26-11/16	24-5/8	116-1/4	117-7/16	21.0	21.3	13.2	5	LC50
Doors	34120	L/R	30-3/16	28-1/8	116-1/4	117-7/16	23.9	24.1	15.8	5	LC50
Õ	36120	L/R	32-11/16	30-5/8	116-1/4	117-7/16	25.9	26.2	17.6	5	LC50
=0	38120	L/R	34-9/16	32-1/2	116-1/4	117-7/16	27.4	27.7	18.9	5	LC50
10	50120	PA/AP	46-11/16 / 22-1/16	42-9/16 / 20	116-1/4	117-7/16	37.5	37.9	19.8	5	LC50
	60120	PA/AP	55-15/16 / 26-11/16	51-13/16 / 24-5/8	116-1/4	117-7/16	44.9	45.4	26.5	5	LC50
	67120	PA/AP	62-15/16 / 30-5/16	58-13/16 / 28-1/8	116-1/4	117-7/16	50.5	51.1	31.5	5	LC50
	72120	PA/AP	67-15/16 / 32-11/16	63-13/16 / 30-5/8	116-1/4	117-7/16	54.6	55.2	35.1	5	LC50
	75120	PA/AP	71-9/16 / 34-5/8	67-9/16 / 32-1/2	116-1/4	117-7/16	57.6	58.2	37.8	5	LC50

(—) = Not applicable

(1) All dimensions are approximate to the nearest 1/16". The second value, where shown,

provides the clear opening for the active panel only.

(2) Water resistance is 0 psf for units with a low profile sill.

(3) Maximum performance when glazed with the appropriate glass thickness.

All doors and sidelights are glazed with tempered glass.

To convert areas to square meters (m²), multiply square feet by 0.0929.



Transo	Transoms — Fixed Frame Direct Set								
		Standa	rd Glass Thic	kness (mm)					
Unit	Visible Glass Ft ²		ne Glazing	Triple-Pane Glazing	Performance Class & Grade2				
		Annealed	Tempered	Annealed or Tempered					
2617	2.1	3	3	3	CW90				
2625	3.3	3	3	3	CW90				
3017	2.6	3	3	3	CW90				
3025	4.0	3	3	3	CW90				
3417	2.9	3	3	3	CW90				
3425	4.6	3	3	3	CW90				
3617	3.1	3	3	3	CW90				
3625	4.9	3	3	3	CW90				
3817	3.3	3	3	3	CW90				
3825	5.2	3	3	3	CW90				
5017	4.5	3	3	3	CW90				
5025	7.1	3	3	3	CW75				
6017	5.3	3	3	3	CW90				
6025	8.5	3	3	3	CW55				
6717	6.0	3	3	3	CW60				
6725	9.5	3	3	3	CW50				
7217	6.5	3	3	3	CW60				
7225	10.3	3	3	3	CW45				
7517	6.8	3	3	3	CW60				
7525	10.8	3	3	3	CW45				
Transo	oms — Fi	xed Case	ment						
2617	1.5	2.5	3	3	CW50				
2625	2.6	2.5	3	3	CW50				
3017	1.9	2.5	3	3	CW50				
3025	3.2	2.5	3	3	CW50				
3417	2.2	2.5	3	3	CW50				
3425	3.7	2.5	3	3	CW50				
3617	2.4	2.5	3	3	CW50				
3625	4.0	2.5	3	3	CW50				
3817	2.5	2.5	3	3	CW50				
3825	4.3	2.5	3	3	CW50				
5017	3.5	2.5	3	3	CW50				
5025	5.9	2.5	3	3	CW50				
6017	4.2	2.5	3	3	CW50				
6025	7.2	2.5	3	3	CW45/CW50				
6717	4.7	2.5	3	3	R151				
6725	8.1	2.5	3	3	R151				
7217	5.1	_	3	3	R151				
7225	8.8	2.5	3	3	R151				
7517	5.4	-	3	3	R151				
7525	9.3	2.5	3	3	R151				

Transoms — Wide Stile Casement									
		Standar	d Glass Thick	ness (mm)					
Unit	Visible Glass	Dual-Pan	e Glazing	Triple-Pane Glazing	Performance Class & Grade2				
	Ft ²	Annealed	Tempered	Annealed or Tempered					
2617	1.1	2.5	3	3	CW50				
2625	1.8	2.5	3	3	CW50				
3017	1.4	2.5	3	3	CW50				
3025	2.5	2.5	3	3	CW50				
3417	1.7	2.5	3	3	CW50				
3425	2.9	2.5	3	3	CW50				
3617	1.9	2.5	3	3	CW50				
3625	3.3	2.5	3	3	CW50				
3817	2.1	2.5	3	3	CW50				
3825	3.5	2.5	3	3	CW50				
5017	3.0	2.5	3	3	CW50				
5025	5.1	2.5	3	3	CW50				
6017	3.7	2.5	3	3	CW50				
6025	6.4	2.5	3	3	CW50				
6717	4.3	2.5	3	3	R151				
6725	7.3	2.5	3	3	R151				
7217	4.7	2.5	3	3	R151				
7225	8.0	2.5	3	3	R151				
7517	5.0	—	3	3	R151				
7525	8.5	2.5	3	3	R151				
Sidelig	hts								
1880	5.0	_	3	3	LC70				
1882	5.2		3	3	LC70				
1886	5.5	_	3	3	LC70				
1896	6.3	_	3	3	LC70				

(—) = Not applicable

(1) Units are not AAMA/WDMA performance certified. Units are engineered to meet the performance class and grade shown.

(2) Maximum performance when glazed with the appropriate glass thickness. Second number indicates Performance Upgrade Class and Grade, Performance upgrade requires specific installation methods to meet the stated performance.

All doors and sidelights are glazed with tempered glass.

To convert areas to square meters (m²), multiply square feet by 0.0929.



Detailed Product Descriptions - Aluminum-Clad Exterior

Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [clear pine] [mahogany] [douglas fir], edge-banded and veneered on straight members. Curved members may have finger-jointed surfaces.
- · Exterior surfaces are clad with aluminum at the head and jambs.
- Components are assembled with screws, staples and concealed corner locks.
- Frame depth is 5-7/8" (149mm) for a wall depth of 4-9/16" (116mm).
 Jamb extensions available to adapt door to wall thickness between 4-9/16" (116mm) to 7" (178mm).
- Optional factory-applied EnduraClad[®] exterior trim.
- Solid extruded aluminum sill with [Mill] [Nickel] [Bronze] [Black] [anodized to match anodized cladding] finish. [Mahogany threshold for mahogany door] [[oak] [composite black] threshold for [pine] [douglas fir] door].
 - or -
- Sill is 1/2" low profile. Material and finish is extruded aluminum with [mill] [bronze] [anodized to match anodized cladding] finish.

Door panels

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [clear pine] [mahogany] [douglas fir] on straight members. Curved members may have finger-jointed surfaces.
- · Exterior surfaces are clad with extruded aluminum.
- Panel stiles and rails are three-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- Units over 8' height have panel stiles constructed with LVL core with fingerjointed edge bands on both sides and veneered on both faces.
- Corners are urethane-silicone hybrid sealed and secured with metal fasteners.
 Panel thickness is 2-1/16" (52mm).
- Panel exterior profile is [ogee] [putty glaze], interior profile is ogee.

Weatherstripping

- Dual-durometer extruded polymer along jambs, head and sill.
- Dual-durometer extruded polymer rainscreen along top and sides of panel.
- Bristle rainscreen along bottom of panel.

Glazing System

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available.
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
 - [Clear] [Obscure] [Reflective Bronze] with air.
 [Obscure Low-E with [argon][air]] [Advanced] [AdvancedComfort] [SupDefonse"] [SupDefonset] [NaturalSup1] [NaturalSup1] LowE [
 - [SunDefense[™]] [SunDefense⁺] [NaturalSun] [NaturalSun+] Low-E [with argon]].
 - [Bronze] [Gray] [Green] Advanced Low-E [with argon].
 or –
- Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
 Clear with air.
 - [Advanced Low-E] [SunDefense[™] Low-E] with argon.
 - [Bronze] [Gray] [Green] Advanced Low-E with argon.
 - or -
- Silicone-glazed, 1" triple-pane, dual-seal, insulating glass
- [Obscure Low-E [with argon]] [Advanced] [SunDefense[™]] [NaturalSun] Low-E [with argon].
- or –
 Silicone-glazed, 7/8" double-pane, dual-seal, impact-resistant, laminated,
 - insulating glass
 - Clear with air.
 - [Bronze] [Gray] [Green] with air.
 - [Advanced] [SunDefense[™]] Low-E with argon.

Exterior

- Aluminum clad exteriors shall be finished with EnduraClad $^{\circ}$ protective finish, in a multi-step, baked-on finish.
 - Color is [Standard] [feature] [custom]1.
- Aluminum clad exteriors shall be finished with EnduraClad Plus protective finish with 70% fluoropolymer resin in a multi-step, baked-on finish.
 Color is [Standard] [feature] [custom]₁.

Interior

Hardware

• [Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [paint] [stain]_1].

Hinges

- iniges
- Adjustable hinges standard to assist in installation.
- Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
 Doors over 7' 0" frame height up to and including 8' 0" frame height will have
- four (4) hinges.
- Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
- Doors over 9' 0" frame height will have six (6) hinges.
- Hinge color to match exterior cladding.

Locks

- Mortised and keyed multi-point locking system, center deadbolt and shoot-bolts at head and sill will engage simultaneously.
- Doors 8' 0" frame height and below will have one (1) strike at the head, one (1) strike at the sill and one (1) center deadbolt.
- Doors over 8' 0" frame height up to and including 10' 0" frame height will have one (1) strike at the head, one (1) strike at the sill and three (3) locking points at the stile.
- Solid brass handles and keylock with K-keyway cylinder.
- Key cylinder finish is [Brass] [Stainless Steel] [Matte Black].

Finish

 Hardware finish is (Handle, Hinges and Strike) [baked enamel [White] [Champagne] [Brown] [Matte Black]] [Satin Brass] [Satin Nickel]] [Oil-Rubbed Bronze] [Distressed Bronze] [Distressed Nickel] [Polished Nickel] [Polished Chrome].

Optional Products

Grilles

- Integral Light Technology[®] Grilles
 - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [pine] [mahogany] [douglas fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]₁].
 - Exterior grilles are [5/8" putty glaze profile] [7/8" [putty glaze] [ogee] profile]] [1-1/4" putty glaze] [ogee] profile] [2" ogee profile] that are extruded aluminum.
 - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian].
 - Insulating glass contains non-glare spacer between the panes of glass.
 Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with spacer.

- Grilles-Between-the-Glass₂
 Insulating glass contains 3/4" contoured aluminum grilles permanently
 - installed between two panes of glass (exterior air-space on triple-pane insulating glass).
 - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
 - Interior color is [White] [Tan 3] [Brown 3] [Putty 3] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone].
 - Exterior color 4 is [Standard]1.

Sensors

Optional factory installed integrated security sensors available in vent units.

(1) Contact your local Pella sales representative for current color options.

(2) Available in clear or Low-E insulating glass only

(3) Tan, Brown or Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

(4) Appearance of exterior grille color will vary depending on Low-E coating on glass



Detailed Product Descriptions - Wood Exterior

Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior and exterior surfaces are [pine] [mahogany]. Any curved members may have visible finger-jointed surfaces.
- Exterior surfaces are [pine: primed] [mahogany: [primed] [ready to stain]]. Curved members may have finger jointed surfaces.
- Overall frame depth is 4-9/16" (116mm).
- Jamb extensions available to adapt door to wall thickness between 4-9/16" (116mm) to 7" (178mm).
- Solid extruded aluminum sill with [Mill] [Nickel] [Bronze] [Black] [anodized [Clear] [Light Bronze] [Dark Bronze] [Black] [Custom₃]] finish. [Mahogany threshold for mahogany door] [[oak] [composite black] threshold for [pine] [douglas fir] door].

– or –

 Sill is 1/2" low profile. Material and finish are extruded aluminum with [mill] [Bronze] [anodized [Clear] [Light Bronze] [Dark Bronze] [Black] [Custom₃]] finish.

Door panels

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [pine] [mahogany]. Any curved members may have visible finger-jointed surfaces.
- Exterior surfaces are [wood composite: factory primed] [mahogany [factory primed] [unfinished, ready for site finishing]].
- Panel stiles and rails are five-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- Corners are urethane-silicone hybrid sealed and secured with metal fasteners.
- Panel thickness is 2-1/16" (52mm).

Weatherstripping

- Dual-durometer extruded polymer along jambs, head and sill.
- · Dual durometer extruded polymer rainscreen along top and sides of panel.
- Bristle rainscreen along bottom of panel.

Glazing System

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available.
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
- [Clear] [Obscure] [Reflective Bronze] with air.
 [Obscure Low-E [with argon]] [Advanced] [AdvancedComfort]
- [SunDefense™] [SunDefense+] [NaturalSun] [NaturalSun+] Low-E [with argon]].
- [Bronze] [Gray] [Green] Advanced Low-E [with argon].
 or –
- Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
 - Clear with air.
 - [Advanced] [SunDefense[™]] Low-E with argon.
 - [Bronze] [Gray] [Green] Advanced Low-E with argon.
 or -
- Silicone-glazed, 1" triple-pane, dual-seal, insulating glass
 [Obscure Low-E [with argon]] [Advanced] [SunDefense[™]] [NaturalSun]
- [Obscure Low-E [With argon]] [Advanced] [SunDetense"] [NaturalSun] Low-E [with argon]].

Exterior

• [Wood composite: primed with one coat acrylic latex] [mahogany: [primed with one coat acrylic latex] [Unfinished, ready for site finishing]].

Interior

• [Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [paint] [stain]₃].

Hardware

Hinges

- Adjustable hinges standard to assist in installation.
- Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
- Doors over 7' 0" frame height up to and including 8' 0" frame height will have four (4) hinges.
- Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
- Doors over 9' 0" frame height will have six (6) hinges.
- Hinge color is White on primed units, Brown on unfinished.

Locks

- Mortised and keyed multi-point locking system, center deadbolt and shoot-bolts at head and sill will engage simultaneously.
- Doors 8' 0" frame height and below will have one (1) strike at the head, one (1) strike at the sill and one (1) center deadbolt.
- Doors over 8' 0" frame height up to and including 10' 0" frame height will have one (1) strike at the head, one (1) strike at the sill and three (3) locking points at the stile.
- Solid brass handles and keylock with K-keyway cylinder.
- Key cylinder finish is [Brass] [Stainless Steel] [Matte Black].

Finish

 Hardware finish is (Handle, Hinges and Strike) [baked enamel [White] [Champagne] [Brown] [Matte Black]] [Satin Brass] [Satin Nickel]] [Oil-Rubbed Bronze] [Distressed Bronze] [Distressed Nickel] [Polished Nickel] [Polished Chrome].

Optional Products

Grilles

- Integral Light Technology[®] Grilles
 - Interior grilles are [5/8"] [7/8"] [1-1/4"] ogee profile that are solid [pine] [mahogany]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain] 3].
 - Exterior grilles are [5/8"] [7/8"] [1-1/4"] putty glaze profile that are solid [pine] [mahogany]. Exterior surfaces are water repellent, preservativetreated in accordance with WDMA I.S.-4, and are [unfinished, ready for site finishing] [factory primed].
 - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian].
 - Insulating glass contains non-glare spacer between the panes of glass.
 - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with spacer.
 or -
- Grilles-Between-the-Glass 2
 - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane insulating glass).
 - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
 - Interior color is [White] [Tan 2] [Brown 2] [Putty 2] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone].
 - Exterior color 4 is [standard 3].

(1) Available in clear or Low-E insulating glass with argon, and obscure insulated glass.

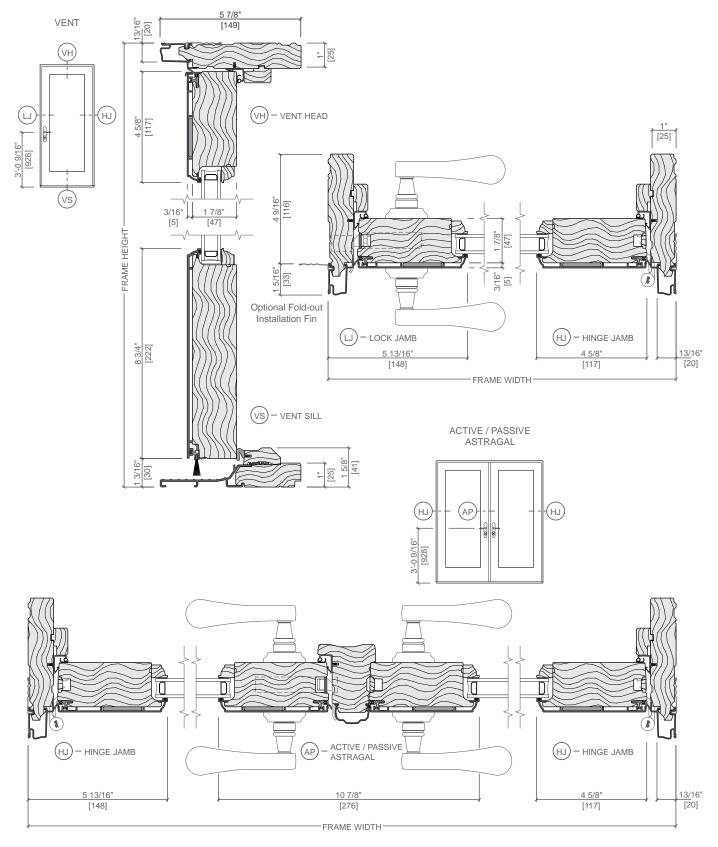
(2) Tan, Brown or Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

(3) Contact your local Pella sales representative for current color options.

(4) Appearance of exterior grille color will vary depending on Low-E coating on glass.

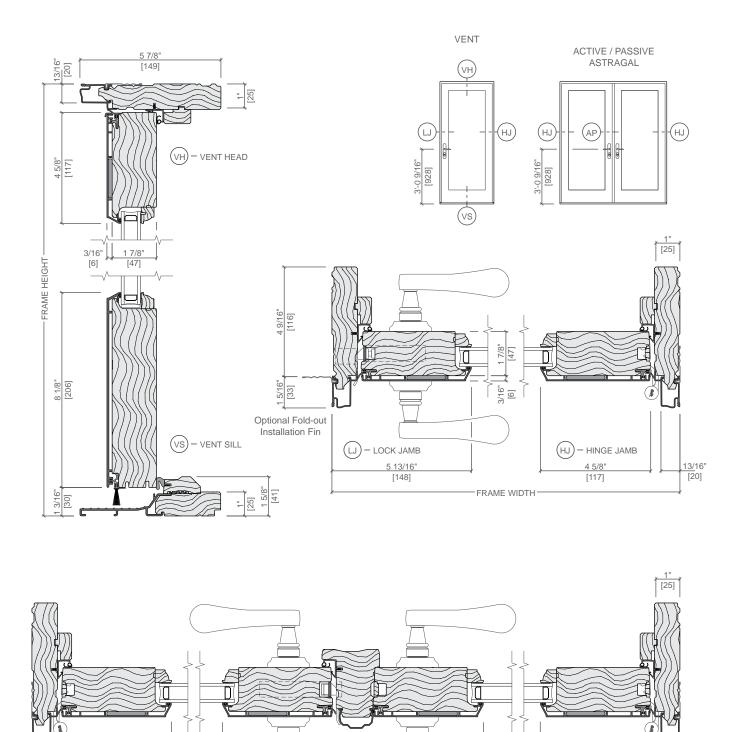


Unit Sections - Aluminum-Clad Exterior, Ogee Exterior Profile





Unit Sections - Aluminum-Clad Exterior, Putty Glaze Exterior Profile



Scale 3" = 1' 0" All dimensions are approximate.

(нј)

- HINGE JAMB

5 13/16"

[148]

ACTIVE / PASSIVE ASTRAGAL

10 7/8"

[276] FRAME WIDTH

(AP)

<u>13/</u>16"

[20]

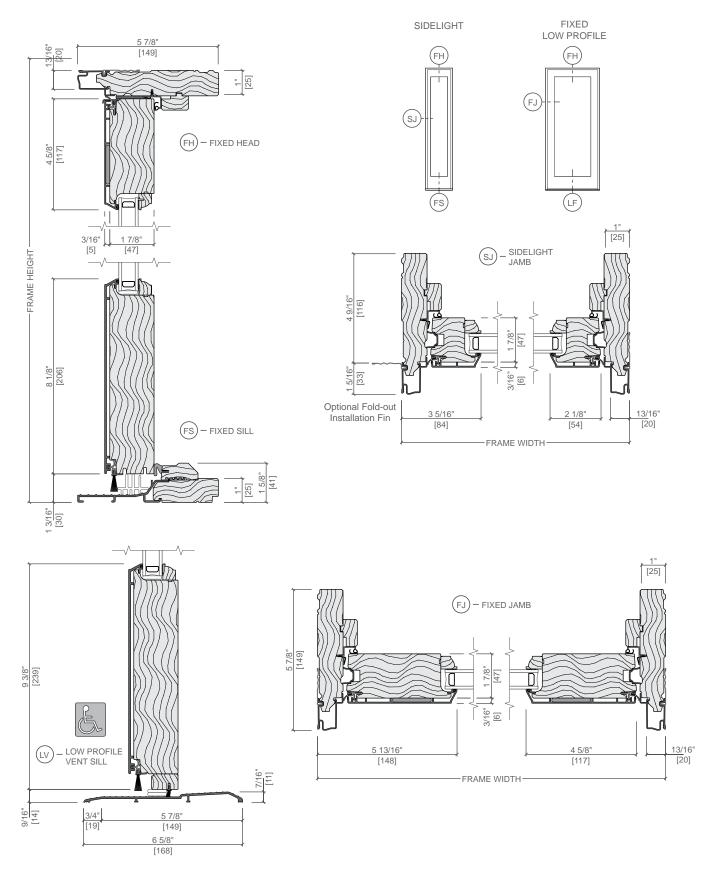
(HJ) – HINGE JAMB

4 5/8"

[117]



Unit Sections - Aluminum-Clad Exterior, Putty Glaze Exterior Profile

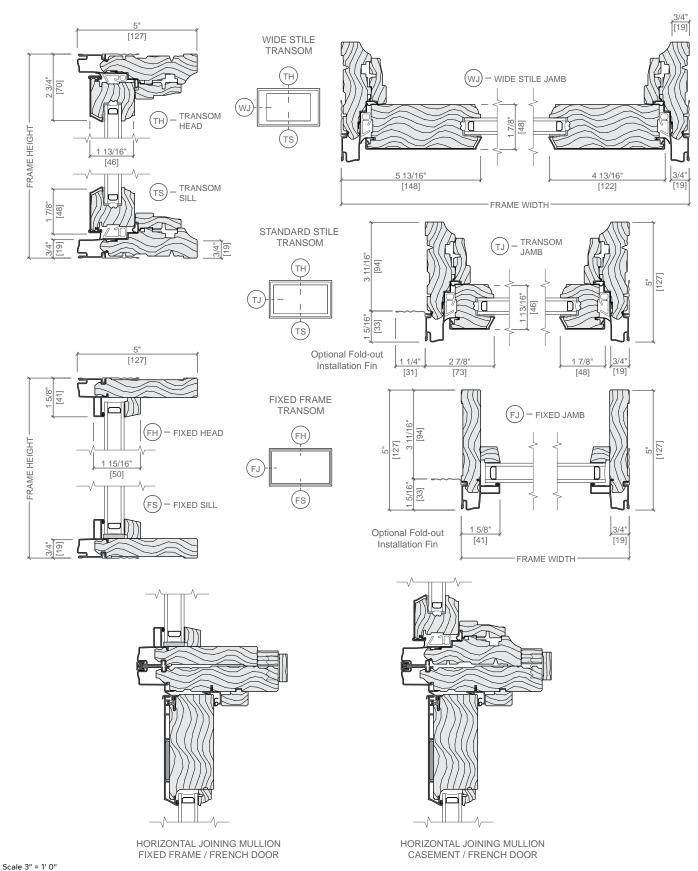


Scale 3" = 1' 0" All dimensions are approximate.

Water resistance is 0 psf for units with a low profile sill.



Unit Sections – Aluminum-Clad Exterior, Putty Glaze Exterior Profile

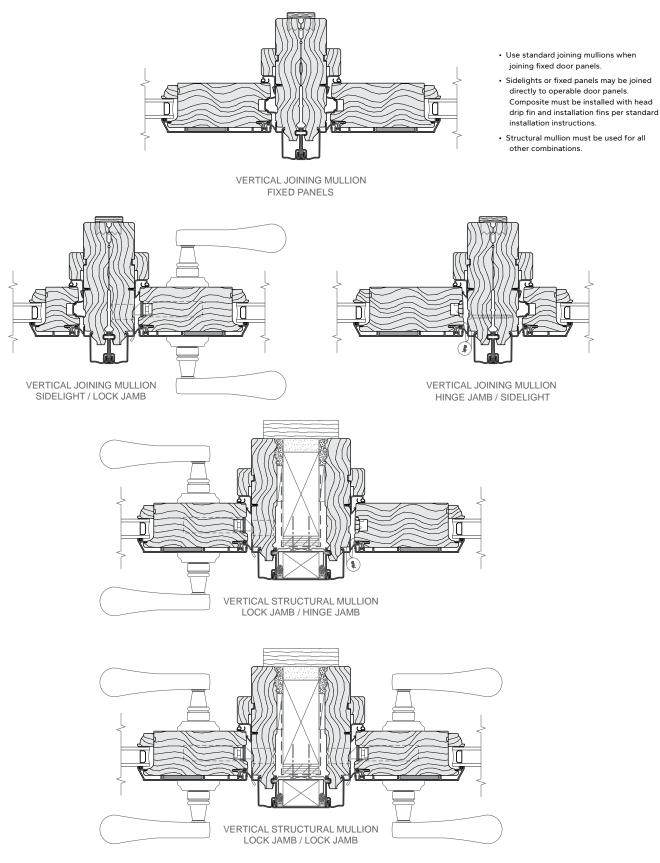


All dimensions are approximate.

See <u>www.Pella.com</u> for mullion limitations and reinforcing requirements.



Unit Sections - Aluminum-Clad Exterior, Putty Glaze Exterior Profile

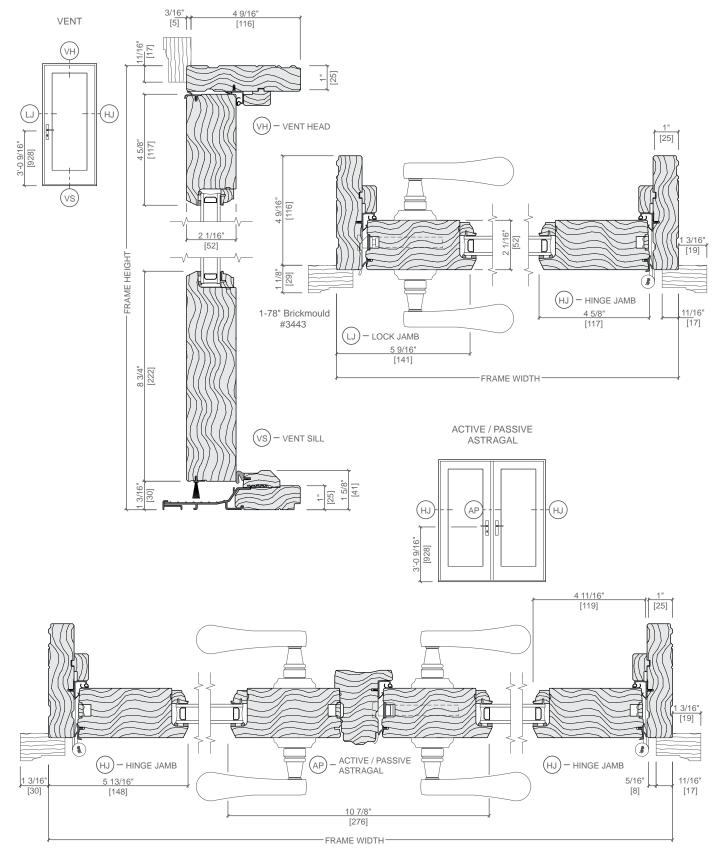


Scale 3" = 1' 0" All dimensions are approximate.

See $\underline{www.Pella.com}$ for mullion limitations and reinforcing requirements.

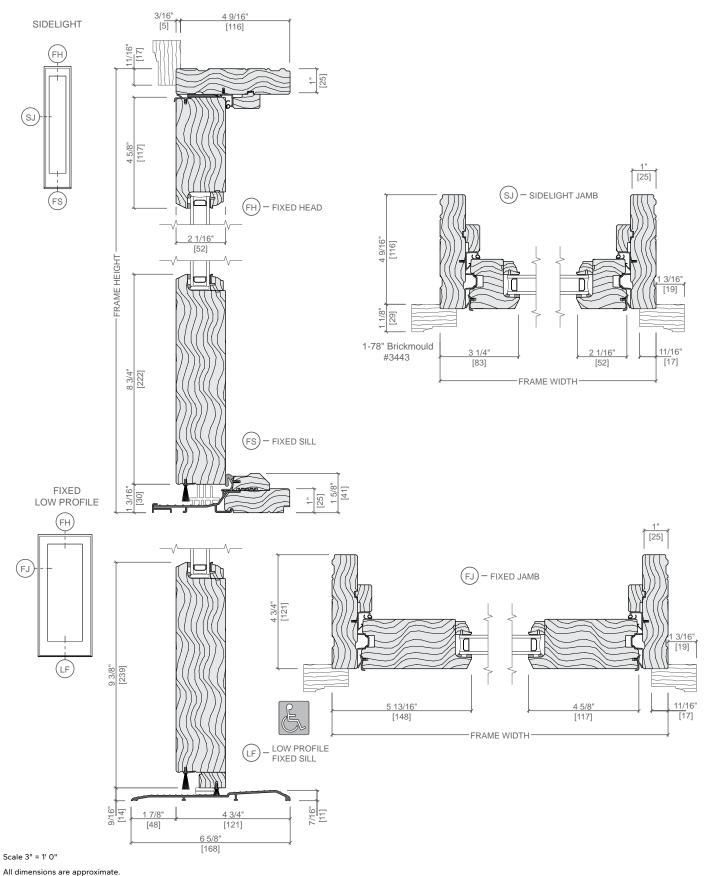


Unit Sections - Wood Exterior, Putty Glaze Exterior Profile





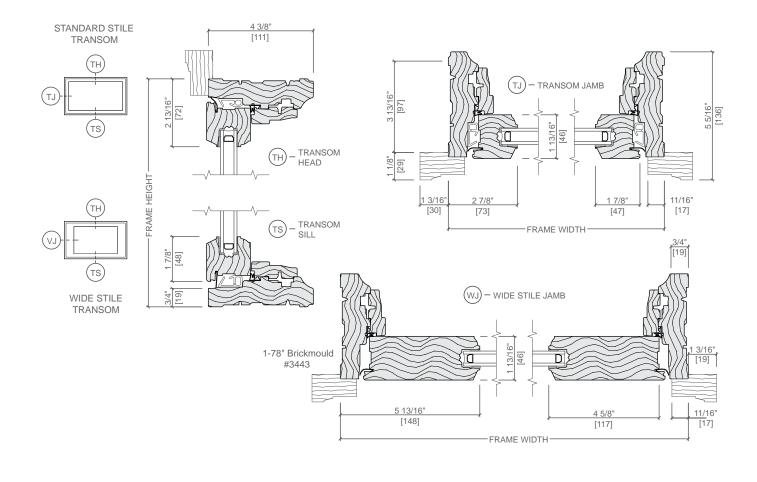
Unit Sections - Wood Exterior, Putty Glaze Exterior Profile

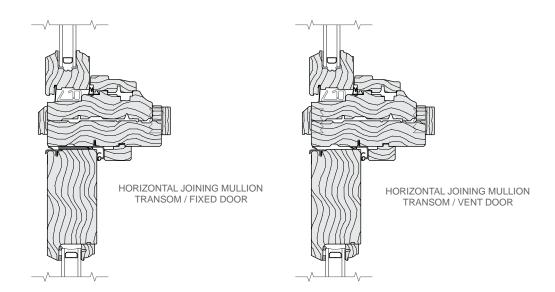


Water resistance is 0 psf for units with a low profile sill.



Unit Sections - Wood Exterior, Putty Glaze Exterior Profile

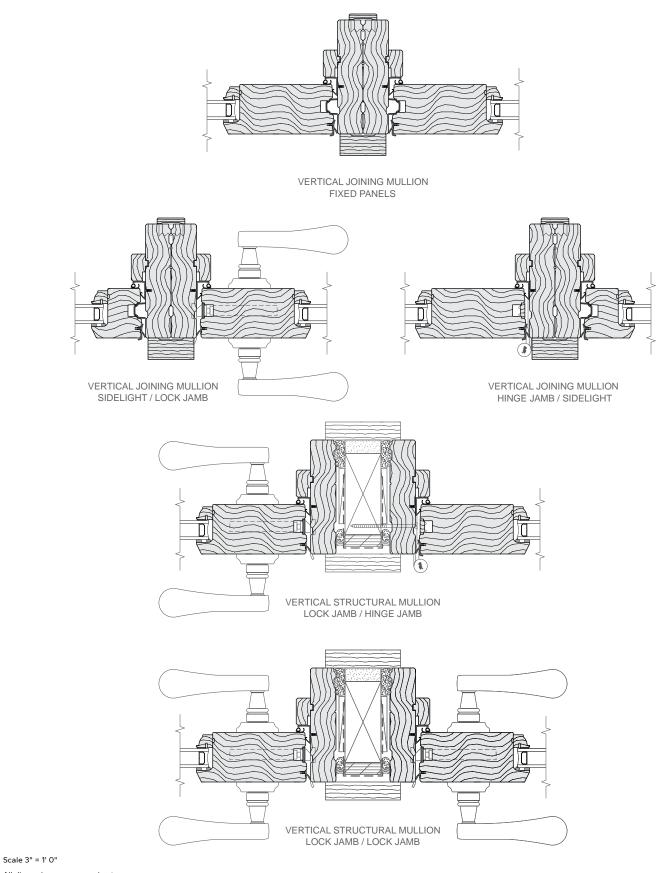




See <u>www.Pella.com</u> for mullion limitations and reinforcing requirements.



Unit Sections - Wood Exterior, Putty Glaze Exterior Profile



All dimensions are approximate.

See <u>www.Pella.com</u> for mullion limitations and reinforcing requirements.



Unit Sections - Handle Hardware Dimensions

[74]

[92]

48]

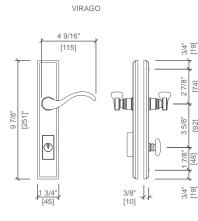
3/4" [19]

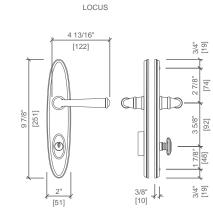
7/8" [74]

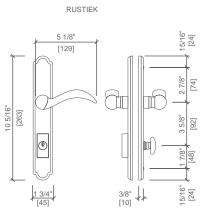
[92]

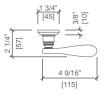
7/8"

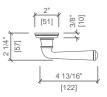
3/4" [19]



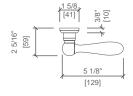




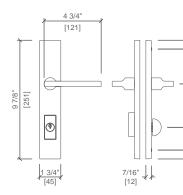


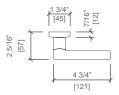


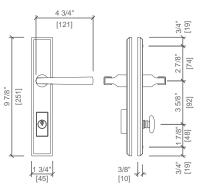
GUSTO

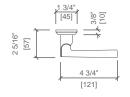


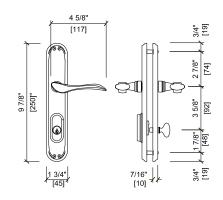
SPIERE



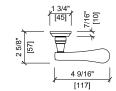








Standard





ng ess			ass m)		Pe	rforman	ice Valu	es ₁
Glazing Thickness	Type of Glazing	Ext.	Int.	Gap Fill	U-Factor	SHGC	VLT	ß
Vent I	Dual-Pane Glazing - Aluminum	n-Clad	Exteri	or				
13/16"	Clear IG	3	3	air	0.39	0.36	0.37	47
	with grilles-between-the-glass				0.39	0.31	0.31	47
	with integral grilles				0.40	0.31	0.31	47
13/16"	Advanced Low-E IG	3	3	argon	0.29	0.18	0.31	61
	with grilles-between-the-glass				0.29	0.15	0.26	61
	with integral grilles				0.30	0.15	0.26	61
13/16"	SunDefense™ Low-E IG	3	3	argon	0.29	0.13	0.29	62
	with grilles-between-the-glass				0.29	0.12	0.24	62
	with integral grilles				0.30	0.12	0.24	62
13/16"	AdvancedComfort Low-E IG	3	3	argon	0.27	0.17	0.31	48
	with grilles-between-the-glass				0.27	0.15	0.26	48
	with integral grilles				0.28	0.15	0.26	48
13/16"	NaturalSun Low-E IG	3	3	argon	0.30	0.32	0.36	60
	with grilles-between-the-glass				0.30	0.27	0.30	60
	with integral grilles				0.31	0.27	0.30	60
Tinte	d Glazing							
13/16"	Bronze Advanced Low-E IG	5	3	argon	0.29	0.16	0.20	62
	with integral grilles with grilles				0.29	0.14	0.17	62
	with integral grilles				0.30	0.14	0.17	62
13/16"	Gray Advanced Low-E IG	5	3	argon	0.29	0.15	0.17	62
	with grilles-between-the-glass				0.29	0.13	0.15	62
	with integral grilles				0.30	0.13	0.15	62
13/16"	Green Advanced Low-E IG	5	3	argon	0.29	0.18	0.28	62
	with grilles-between-the-glass				0.29	0.15	0.28	62
	with integral grilles				0.30	0.15	0.23	62
High	Altitude Glazing		I				I	
13/16"	Advanced Low-E IG	3	3	air	0.31	0.18	0.31	58
	with grilles-between-the-glass				0.31	0.15	0.26	58
	with integral grilles				0.32	0.15	0.26	58
13/16"	SunDefense™ Low-E IG	3	3	air	0.31	0.14	0.29	58
	with grilles-between-the-glass				0.31	0.14	0.24	58
	with integral grilles				0.32	0.12	0.24	58
13/16"	AdvancedComfort Low-E IG	3	3	air	0.28	0.17	0.31	45
	with grilles-between-the-glass				0.28	0.15	0.26	45
	with integral grilles				0.29	0.15	0.26	45
13/16"	NaturalSun Low-E IG	3	3	air	0.32	0.32	0.36	57
	with grilles-between-the-glass				0.32	0.27	0.30	57
	with integral grilles				0.33	0.27	0.30	57

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR $^{\circ}$ values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR $^{\odot}$ 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.



ng ess	Type of Glazing		Glass (mm)		Car	Performance Values ₁			
Glazing Thickness			Type of Glazing Ext. Mid Int.		Gap Fill	U-Factor	SHGC	VLT	CR
Ven	t Triple-Pane Glazing - Alumi	num·	Clad	Exte	erior				
1"	Advanced Low-E IG	3	3	3	argon	0.25	0.16	0.28	62
	with grilles-between-the-glass					0.26	0.14	0.23	62
	with integral grilles					0.26	0.14	0.23	62
1"	SunDefense™ Low-E IG	3	3	3	argon	0.25	0.12	0.26	62
	with grilles-between-the-glass					0.26	0.11	0.21	62
	with integral grilles					0.26	0.11	0.21	62
1"	NaturalSun Low-E IG	3	3	3	argon	0.26	0.26	0.31	62
	with grilles-between-the-glass					0.26	0.22	0.26	62
	with integral grilles					0.26	0.22	0.26	62
High	n Altitude Glazing								
1"	Advanced Low-E IG	3	3	3	air	0.28	0.16	0.28	62
	with grilles-between-the-glass					0.28	0.14	0.23	62
	with integral grilles					0.28	0.14	0.23	62
1"	SunDefense Low-E IG	3	3	3	air	0.27	0.13	0.26	62
	with grilles-between-the-glass					0.27	0.11	0.21	62
	with integral grilles					0.28	0.11	0.21	62
1"	NaturalSun Low-E IG	3	3	3	air	0.28	0.26	0.31	62
	with grilles-between-the-glass					0.28	0.22	0.26	62
	with integral grilles					0.28	0.22	0.26	62

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

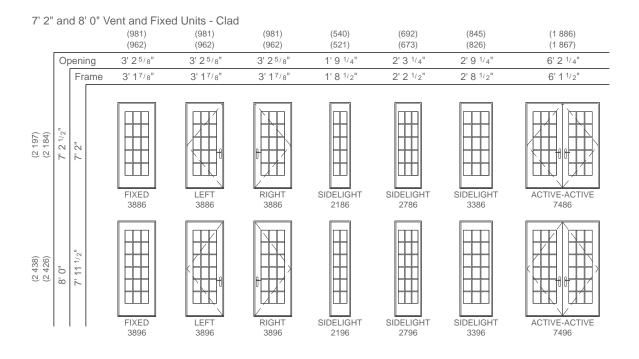
(2) The values shown are based on Canada's updated ENERGY ${\rm STAR}^{\circledast}$ 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

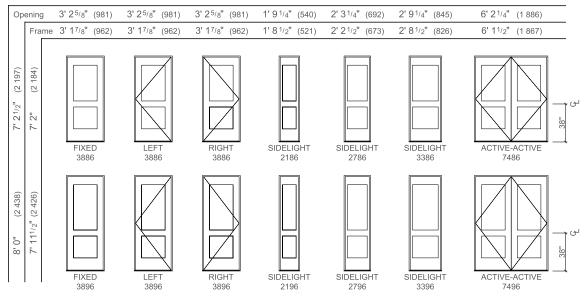
Visit www.energystar.gov for Energy Star guidelines.







7' 2" and 8' 0" Vent and Fixed Units - Clad



Not to scale.

CL = Distance from bottom of door to center line of intermediate rail is 38".

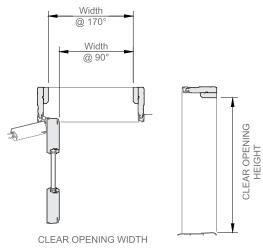
Masonry dimensions are with Pella's 1-7/8" brickmould.

To determine masonry openings when using Pella's 3-1/2" brickmould, add an additional 3-1/4" to width and 1-5/8" to height.



			Commercia	al Aluminum Endu	ıraClad® Exterio	or Aluminum Clac	dding		
			Cle	ear Opening (Inche	s)	Visible 0	Blass Ft ²		
	Clad	Units	Wie	dth₁	11-1-64	Without Rail	With Rail	Standard Glass Thickness (mm)	
			Open 170º	Open 90º	Height	Without Rall	with Rall	Tempered	
ORS	3886	F	-	-	-	10.3	9.3	3	
2" DOOI	3886	L/R	34	32-5/16	83-3/4	10.3	9.3	3	
7' 2	7486	AA	70 / 34-15/16	65-7/8 / 32-7/8	83-3/4	20.6	18.7	3	
DOORS	3896	F	-	-	_	11.8	10.9	3	
0" DO	3896	L/R	34	32-5/16	93-3/4	11.8	10.9	3	
0 -8	7496	AA	70 / 34-15/16	65-7/8 / 32-7/8	93-3/4	23.7	21.8	3	
	2186	S/L	-	-	_	6.1	5.5	3	
10	2196	S/L	-	-	_	7.0	6.5	3	
IGHT5	2786	S/L	-	-	_	8.8	7.9	3	
SIDELIGHTS	2796	S/L	-	-	_	10.1	9.2	3	
	3386	S/L	-	-	_	11.4	10.3	3	
	3396	S/L	-	-	-	13.1	12.0	3	

Clear Opening Schematic



Vent Area Schematic



Shaded portion shows vent area of door.

(—) = Not applicable

(1) All dimensions are approximate to the nearest 1/16". The second value, where shown, provides the clear opening for the active panel only.

All doors are glazed with 3mm tempered glass.

To convert areas to square meters (m^2) , multiply square feet by 0.0929.



Hardware Parameters and Recommendations

Pella Reserve Commercial Out-Swing Doors are not supplied with locking hardware, closers, panic hardware, push plates or kick plates. Use the following guidelines when selecting these hardware items from your hardware supplier.

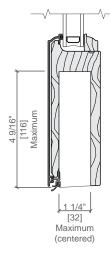
Mortise Locks: Maximum mortise rout dimensions are shown below for commercial doors with standard stile dimensions. Maximum height of the mortise rout is 10 inches. Routs should be sealed before the locks are installed for added moisture protection.

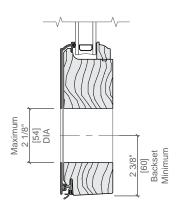
Cylinder Locks: Maximum diameter of cylinder lock bore is 2-1/8". Minimum backset is 2-3/8"; maximum backset is 2-3/4".

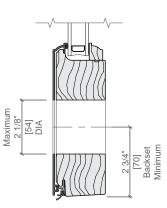
Door Closers: When door closers are being used, Pella recommends the use of surface applied door closers with mounting devices that anchor into the structural header of the rough opening. Devices that anchor to the door frame only are not approved for use on Pella doors. Concealed closers that are routed into the top of the door panel are not recommended.

Exit Devices: When exit devices are used, Pella recommends the use of surface mounted vertical rod hardware. Concealed vertical rod hardware is not recommended.

Kick plates and push plates: In commercial applications, Pella recommends the use of kick plates and push plates to protect the wood veneer.









Detailed Product Descriptions - Aluminum-Clad Exterior

Frame

- Select softwood, immersion treated with Pella's EnduraGuard[®] wood protection formula in accordance with WDMA IS -4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [clear pine] [mahogany] [douglas fir], edge-banded and veneered.
- Exterior surfaces are clad with aluminum at the head and jambs.
- Components are assembled with screws, staples and concealed corner locks. • Sill is 1/2" low profile. Extruded aluminum with [mill] [bronze] [anodized to match anodized cladding] finish
- Frame depth is 5-7/8" (149mm) for a wall depth of 4-9/16" (116mm).
- Jamb extensions available to adapt door to wall thickness between 4-9/16" (116mm) to 7" (178mm).

Door panels

- · Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [clear pine] [mahogany] [douglas fir].
- Exterior surfaces are clad with extruded aluminum.
- · Panel stiles and rails are five-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- · Panel lock stiles on all units and all stiles on units over 8' height are constructed with LVL core with finger-jointed edge bands on both sides and veneered on both faces
- · Corners are urethane-silicone hybrid sealed and secured with metal fasteners.
- Panel thickness is 2-1/16" (52mm).
- Panel exterior profile is [ogee] [putty glaze], interior profile is ogee.

Weatherstripping

- · Dual-durometer extruded polymer along jambs, head and sill.
- Dual-durometer extruded polymer rainscreen along top and sides of panel. · Bristle rainscreen along bottom of panel.

Glazing System

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available.
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
 - [Clear] [Obscure] [Reflective Bronze] with air.
 - [Obscure Low-E [with argon]] [[Advanced] [[AdvancedComfort]
 - SunDefense™] [NaturalSun] Low-E [with argon]].
 - [Bronze] [Gray] [Green] Advanced Low-E [with argon] - or –
- · Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
 - Clear with air.
 - [Advanced] [SunDefense[™]] Low-E with argon.
 - [Bronze] [Gray] [Green] Advanced Low-E with argon.

– or

• Silicone-glazed, 1" triple-pane, dual-seal, insulating glass [Obscure Low-E [with argon]] [[Advanced] [SunDefense[™]] [NaturalSun] Low-E [with argon]].

Exterior

- · Exterior aluminum surfaces are finished with EnduraClad® multi-step, baked-on finish
 - Color is [Standard] [feature] [custom]1. - or
- Exterior aluminum surfaces are finished with EnduraClad® Plus protective finish with 70% fluoropolymer resin, multi-step baked-on finish. Color is [Standard] [feature] [custom]1.

Interior

[Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [paint] [stain]1]

Hardware

Hinges

- Ball-bearing hinges
 - Doors 6' 10" and under frame height will have three (3) ball-bearing hinges.
 - Doors over 6' 10" frame height up to and including 8' 0" frame height will have four (4) ball bearing hinges.
 - Hinge finish [Colonial Bronze (Light Bronze, Dark Bronze, Black anodized sill finishes)] [Satin Nickel (Mill or Clear anodized sill finishes)] to complement the finish of the sill.

- or -

- Adjustable hinges to assist in installation (not available with anodized cladding). Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
 - Doors over 7' 0" frame height up to and including 8' 0" frame height will have four (4) hinges
 - Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
 - Doors over 9' 0" frame height will have six (6) hinges.
 - Hinge color to match exterior cladding

Optional Products

Grilles

- Integral Light Technology® grilles
 - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [pine] [mahogany] [douglas fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]1].
 - Exterior grilles are [5/8" putty glaze profile] [7/8" [putty glaze] [ogee] profile] [1-1/4" [putty glaze] [ogee] profile] [2" ogee profile] that are extruded aluminum.
 - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian].
 - Insulating glass contains non-glare spacer between the panes of glass Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with spacer.
- Grilles-Between-the-Glass₂ Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane insulating glass).
 - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
 - Interior color is [White] [Tan 3] [Brown 3] [Putty 3] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone].
 - Exterior color 4 is [Standard 1].

Intermediate Rail and Flat Panel Options

- 6" Intermediate rail is three-ply construction, randomly finger-jointed blocks
- laminated with water-resistant glue and veneered on both sides. Clad Flat panel exterior is .080" Aluminum. Color is [Standard] [feature] [custom]
- Flat panel is an LVL construction with Interior exposed surfaces are veneered with [pine] [mahogany] [douglas fir]. Standard placement: 6" Intermediate Rail 38" OC from the bottom of the
- door sill.

(1) Contact your local Pella sales representative for current color options

(2) Available in clear or Low-E insulating glass only.

(3) Tan, Brown and Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

(4) Appearance of exterior grille color will vary depending on Low-E coating on glass



Detailed Product Descriptions - Wood Exterior

Frame

- Select softwood, immersion treated with Pella's EnduraGuard[®] wood protection formula in accordance with WDMA IS -4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior and exterior surfaces are [pine] [mahogany].
- Sill is 1/2" low profile. Material and finish are extruded aluminum with [mill] [Bronze] [anodized [Clear] [Light Bronze] [Dark Bronze] [Black] [Custom 1] finish
- Overall frame depth is 4-9/16" (116mm).
- Jamb extensions available to adapt door to wall thickness between 4-9/16" (116mm) to 7" (178mm).

Door panels

- · Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [pine] [mahogany].
- · Panel stiles and rails are five-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- · Corners are urethane-silicone hybrid sealed and secured with metal fasteners. Panel thickness is 2-1/16" (52mm).

Weatherstripping

- · Dual-durometer extruded polymer along jambs, head and sill.
- Dual-durometer extruded polymer rainscreen along top and sides of panel.
- · Bristle rainscreen along bottom of panel.

Glazing System

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
- [Clear] [Obscure] [Reflective Bronze] with air [Obscure Low-E [with argon]] [[Advanced] [[AdvancedComfort]
 - SunDefense™] [NaturalSun] Low-E [with argon]].
 - [Bronze] [Gray] [Green] Advanced Low-E [with argon].
- or • Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
 - Clear with air.
 - [Advanced] [SunDefense[™]] Low-E with argon.
 - [Bronze] [Gray] [Green] Advanced Low-E with argon.
- Silicone-glazed, 1" triple-pane, dual-seal, insulating glass
- [Obscure Low-E [with argon]] [[Advanced] [SunDefense[™]] [NaturalSun] Low-E [with argon]].

Exterior

 [Wood composite: primed with one coat acrylic latex] [mahogany: [unfinished, ready for site finishing] [primed with one coat acrylic latex]].

Interior

[Pine [primed with one coat acrylic latex] [Unfinished, ready for site finishing] [prefinished stained1]] [mahogany: Unfinished, ready for site finishing].

Hardware

Hinges

- · Ball-bearing hinges
 - Doors 6' 10" and under frame height will have three (3) ball-bearing hinges. Doors over 6' 10" frame height up to and including 8' 0" frame height will
 - have four (4) ball bearing hinges
 - Hinge finish [Colonial Bronze (Light Bronze, Dark Bronze, Black anodized sill finishes)] [Satin Nickel (Mill or Clear anodized sill finishes)] to complement the finish of the sill. – or –
- Adjustable hinges to assist in installation,
 - Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
 - Doors over 7' 0" frame height up to and including 8' 0" frame height will have four (4) hinges.
 - Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
 - Doors over 9' 0" frame height will have six (6) hinges.

Optional Products

Grilles

- Integral Light Technology[®] grilles
 - Interior grilles are [5/8"] [7/8"] [1-1/4"] ogee profile that are solid [pine] [mahogany]. Interior surfaces are [unfinished, ready for site finishing]
 - [factory primed] [pine: factory prefinished [paint] [stain]1]. Exterior grilles are [5/8"] [7/8"] [1-1/4"] putty glaze profile that are solid [pine] [mahogany]. Exterior surfaces are water repellent, preservative-treated in accordance with WDMA I.S.-4, and are [unfinished, ready for site finishing] [factory primed]
 - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian].
 - Insulating glass contains non-glare spacer between the panes of glass. Grilles are adhered to both sides of the insulating glass with VHB acrylic
 - adhesive tape and aligned with spacer. - or -
- Grilles-Between-the-Glass
 - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane insulating glass).
 - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
 - Interior color is [White] [Tan 3] [Brown 3] [Putty 3] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone]
 - Exterior color 4 is [standard 1].

Intermediate Rail and Flat Panel Options

- 6" Intermediate rail is three-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- Wood Flat panel exterior is an LVL construction with exposed surfaces that are veneered with [pine] [mahogany]. Exteriors are [pine: primed] [mahogany [primed] [unfinished, ready for site finishing]]
- Flat panel is an LVL construction with Interior exposed surfaces are veneered with [pine] [mahogany]. Standard placement: 6" Intermediate Rail 38" OC from the bottom of the
- door sill.

(1) Contact your local Pella sales representative for current color options

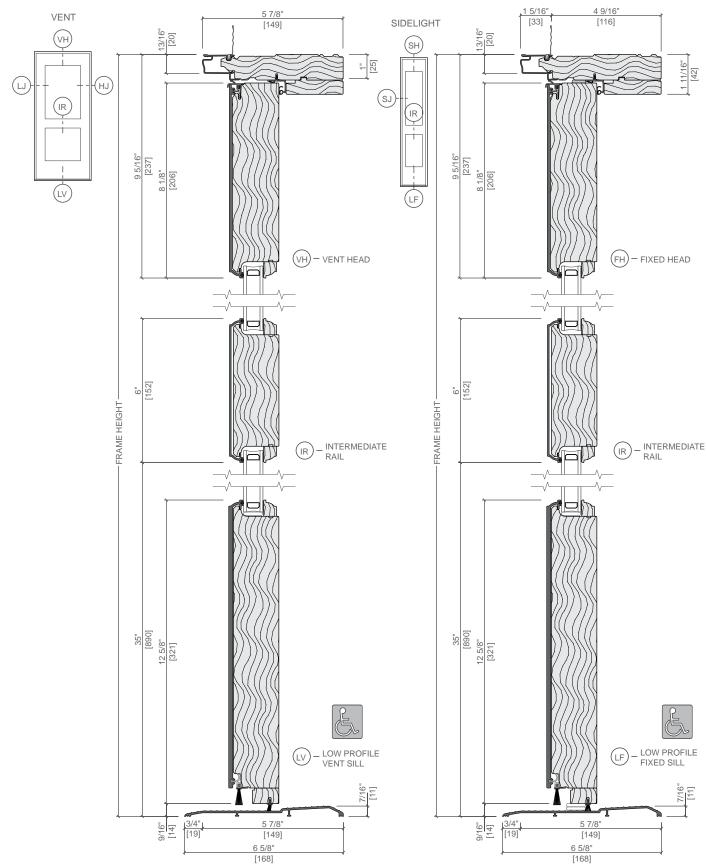
(2) Available in clear or Low-E insulating glass with argon, and obscure insulated glass.

(3) Tan, Brown or Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

(4) Appearance of exterior grille color will vary depending on Low-E coating on glass



Unit Sections - Aluminum-Clad Exterior

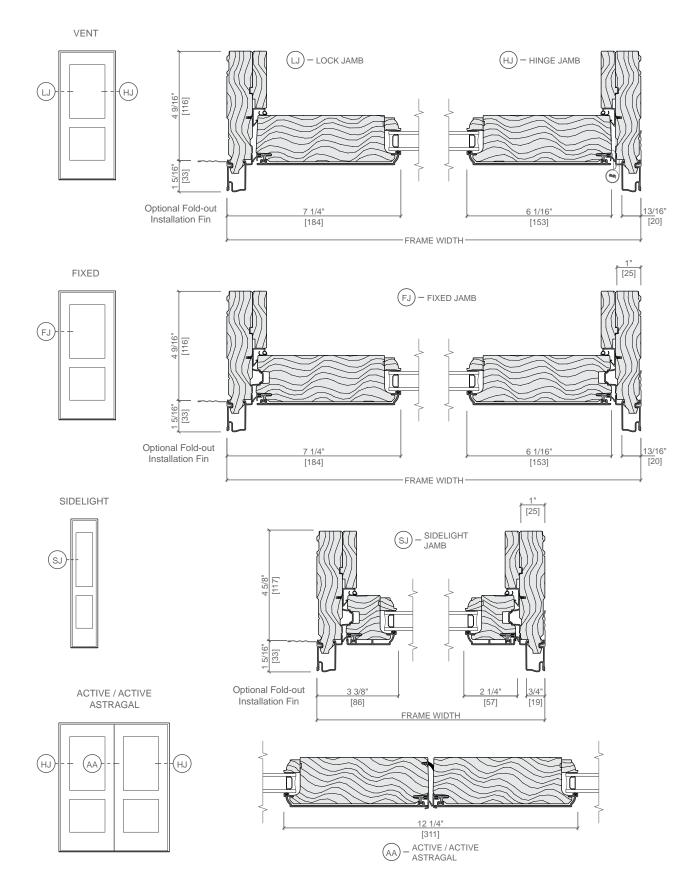


Scale 3" = 1' 0" All dimensions are approximate.

Water resistance is 0 psf for units with a low profile sill.

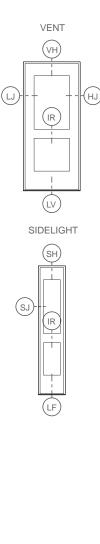


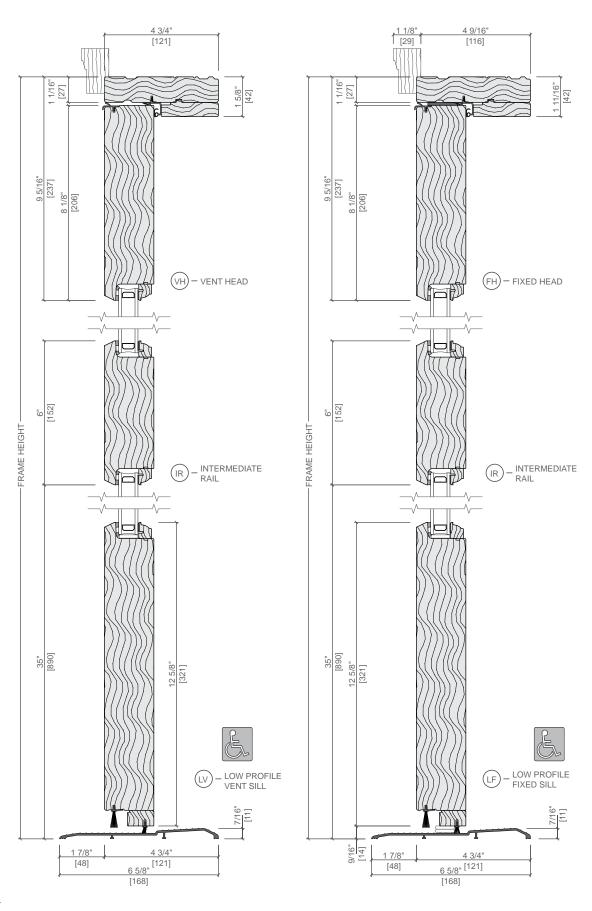
Unit Sections - Aluminum-Clad Exterior





Unit Sections - Wood Exterior



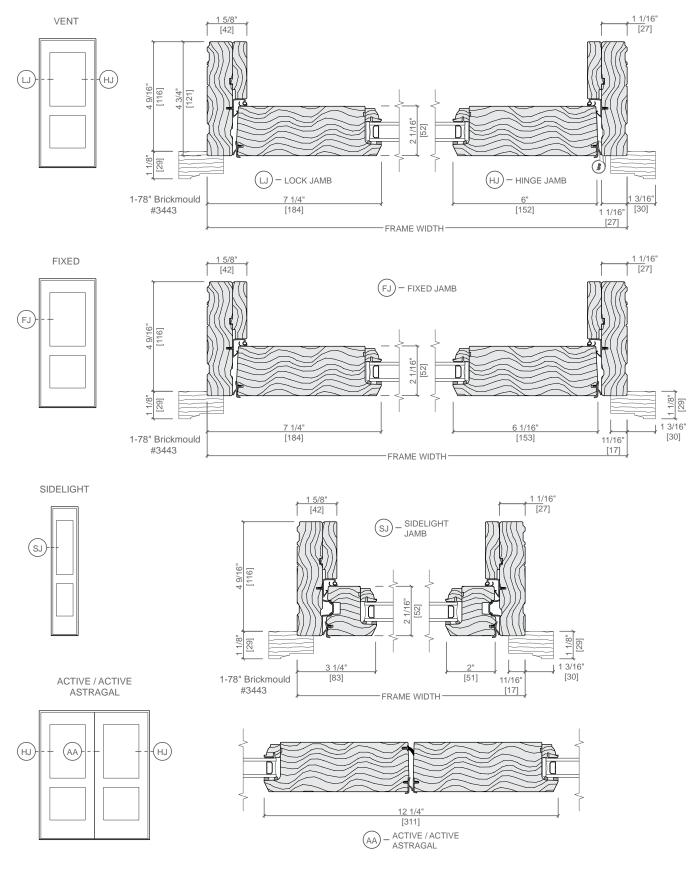


Scale 3" = 1' 0"

All dimensions are approximate.



Unit Sections - Wood Exterior



Scale 3" = 1' 0" All dimensions are approximate.