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Document Navigation Tips:

Items listed in the table of contents above are active links that will take you to the corresponding page.

The Pella logo on each page is a link back to this table of contents.

Bookmarks are also included in this PDF document and are available as an additional navigation option.

Supporting documents for this product:

Test Reports:

https://media.pella.com/professional/adm/CertificationReports/Test_Reports_AS-Clad.pdf

CSI Specs (readable using Microsoft Word or other text editing application):

https://media.pella.com/professional/adm/Wood-CSI_Specs/083219.rtf

AIA Masterspec (readable using Microsoft Word or other text editing application):

https://media.pella.com/professional/adm/Wood-CSI_Specs/Masterspec/08550FL_finished.rtf

Detailed Product Description (readable using Microsoft Word or other text editing application):

<https://media.pella.com/professional/adm/Specialty/PR-MultiSlideDoor.rtf>

CAD cross sections (requires appropriate CAD software to read and use):

https://media.pella.com/professional/adm/Specialty/AS-SenscpRes-Slide-Detail_D.dwg

3D & BIM (requires appropriate software to read and use):

<https://media.pella.com/professional/adm/RevitFiles/PR-Revit/Door-Multi-Slide-Pella-Reserve-Traditional.zip>

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Pella® Reserve™ Traditional - Multi-Slide Doors

Features and Options

Standard	Options / Upgrades
Glazing	
Glazing Type	
Dual-Pane Insulating Glass	—
Insulated Glass Options/Low-E Types	
Advanced Low-E	SunDefense™ Low-E
	SunDefense+ Low-E
	AdvancedComfort Low-E
	NaturalSun Low-E
	NaturalSun+ Low-E
	Clear (no Low-E coating)
Additional Glass Options	
Tempered Glass	STC Glazing options, including Non-Impact Laminated Glass
	Obscure Glass ₁
	Tinted Glass (Bronze, Gray and Green)
Gas Fill/High Altitude	
Argon	High altitude (with air)
	High altitude with argon
Exterior	
EnduraClad® aluminum-clad	EnduraClad Plus aluminum-clad
Cladding Colors₁	
Standard colors	Feature Colors, Custom Colors
Interior	
Unfinished wood	Factory primed, Factory prefinished paint _{1,2} , factory prefinished stain ₁
Wood types	
Pine	Mahogany, Douglas Fir ₃
Hardware	
Flush Handle	
White, Brown, Matte Black	Satin Nickel, Oil-Rubbed Bronze, Bright Brass, Polished Chrome
Baldwin Sliding Patio Door Handle Styles (Stacking configuration only, lead panel will not stack flush)	
	Matte Black, Satin Nickel, Oil-Rubbed Bronze, Satin Brass, Polished Nickel, Polished Chrome, Distressed Bronze, Distressed Nickel
Grilles	
Integral Light Technology® Grilles	
—	Traditional, Prairie, Top Row, Cross, New England, Victorian, Custom
Grilles-Between-the-Glass	
—	Traditional, Prairie, Top Row ₁ , Cross, Custom-Equally Divided

Sound Transmission Class / Outdoor-Indoor Transmission Class

Product	Frame Size Tested ⁴	Glazing System				STC Rating	OITC Rating
		Overall Glazing Thickness	Exterior Glass Thickness	Interior Glass Thickness	Third Pane Thickness		
Clad Multi-Slide Door	Without Grilles						
	72" x 95 1/2" (XO)	13/16"	3mm	5mm	—	31	27

(1) Contact your local Pella sales representative for current designs and color options.

(2) Not available on Mahogany and Douglas Fir interiors.

(3) Douglas Fir on panels only, frame parts are pine.

(4) ASTM E 1425 defines standard sizes for acoustical testing. Ratings achieved at that size are representative of all sizes of the same configuration.



Pella® Reserve™ Traditional - Multi-Slide Doors

Glazing Performance - Total Unit

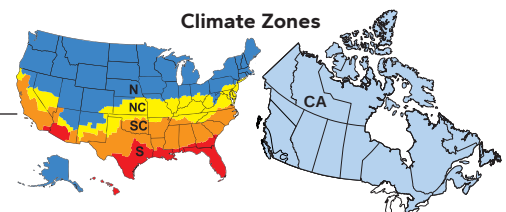
Glazing Thickness	Type of Glazing	NFRC Certified Product #	Glass (mm)		Gap Fill	Performance Values ₁				Shaded Areas Meet ENERGY STAR® Performance Criteria in Zones Shown					
			Ext.	Int.		U-Factor	SHGC	VLT %	CR	U. S.				Canada ₂	
										Zone				ER	Zone
Dual-Pane Glazing - 1-1/2" Weep Sill										N	NC	SC	S	CA	
13/16"	Clear IG	PEL-N-250-04169-00001	3	3	air	0.46	0.48	0.50	42						
	with grilles-between-the-glass	PEL-N-250-04170-00001				0.46	0.42	0.43	42						
	with integral grilles	PEL-N-250-04171-00001				0.47	0.42	0.43	42						
13/16"	Advanced Low-E IG	PEL-N-250-04293-00001	3	3	argon	0.33	0.23	0.43	54						
	with grilles-between-the-glass	PEL-N-250-04294-00001				0.33	0.20	0.37	54						
	with integral grilles	PEL-N-250-04295-00001				0.34	0.20	0.37	54						
13/16"	SunDefense™ Low-E IG	PEL-N-250-04197-00001	3	3	argon	0.33	0.18	0.40	55						
	with grilles-between-the-glass	PEL-N-250-04198-00001				0.33	0.15	0.34	55						
	with integral grilles	PEL-N-250-04199-00001				0.34	0.15	0.34	55						
13/16"	SunDefense+ Low-E IG	PEL-N-250-04245-00001	3	3	argon	0.30	0.17	0.39	45						
	with grilles-between-the-glass	PEL-N-250-04246-00001				0.30	0.15	0.33	45						
	with integral grilles	PEL-N-250-04247-00001				0.30	0.15	0.33	45						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-04341-00001	3	3	argon	0.30	0.23	0.42	44						
	with grilles-between-the-glass	PEL-N-250-04342-00001				0.30	0.20	0.36	44						
	with integral grilles	PEL-N-250-04343-00001				0.31	0.20	0.36	44						
13/16"	NaturalSun Low-E IG	PEL-N-250-04389-00001	3	3	argon	0.34	0.43	0.48	54						
	with grilles-between-the-glass	PEL-N-250-04390-00001				0.34	0.37	0.41	54						
	with integral grilles	PEL-N-250-04391-00001				0.35	0.37	0.41	54						
13/16"	NaturalSun+ Low-E IG	PEL-N-250-04437-00001	3	3	argon	0.30	0.39	0.47	44						
	with grilles-between-the-glass	PEL-N-250-04438-00001				0.30	0.34	0.41	44						
	with integral grilles	PEL-N-250-04439-00001				0.31	0.34	0.41	44						
Tinted Glazing															
13/16"	Bronze Advanced Low-E IG	PEL-N-250-04301-00002	5	3	argon	0.33	0.21	0.28	55						
	with grilles-between-the-glass	PEL-N-250-04302-00002				0.33	0.18	0.24	55						
	with integral grilles	PEL-N-250-04303-00002				0.34	0.18	0.24	55						
13/16"	Gray Advanced Low-E IG	PEL-N-250-04301-00003	5	3	argon	0.33	0.19	0.24	55						
	with grilles-between-the-glass	PEL-N-250-04302-00003				0.33	0.17	0.20	55						
	with integral grilles	PEL-N-250-04303-00003				0.34	0.17	0.20	55						
13/16"	Green Advanced Low-E IG	PEL-N-250-04301-00004	5	3	argon	0.33	0.23	0.38	55						
	with grilles-between-the-glass	PEL-N-250-04302-00004				0.33	0.21	0.32	55						
	with integral grilles	PEL-N-250-04303-00004				0.34	0.21	0.32	55						
High Altitude Glazing															
13/16"	Advanced Low-E IG	PEL-N-250-04289-00001	3	3	air	0.36	0.24	0.43	52						
	with grilles-between-the-glass	PEL-N-250-04290-00001				0.36	0.21	0.37	52						
	with integral grilles	PEL-N-250-04291-00001				0.37	0.21	0.37	52						
13/16"	SunDefense Low-E IG	PEL-N-250-04193-00001	3	3	air	0.36	0.18	0.40	52						
	with grilles-between-the-glass	PEL-N-250-04194-00001				0.36	0.16	0.34	52						
	with integral grilles	PEL-N-250-04195-00001				0.36	0.16	0.34	52						
13/16"	SunDefense+ Low-E IG	PEL-N-250-04241-00001	3	3	air	0.31	0.17	0.39	42						
	with grilles-between-the-glass	PEL-N-250-04242-00001				0.31	0.15	0.33	42						
	with integral grilles	PEL-N-250-04243-00001				0.32	0.15	0.33	42						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-04337-00001	3	3	air	0.32	0.23	0.42	41						
	with grilles-between-the-glass	PEL-N-250-04338-00001				0.32	0.20	0.36	41						
	with integral grilles	PEL-N-250-04339-00001				0.32	0.20	0.36	41						
13/16"	NaturalSun Low-E IG	PEL-N-250-04385-00001	3	3	air	0.37	0.43	0.48	51						
	with grilles-between-the-glass	PEL-N-250-04386-00001				0.37	0.37	0.41	51						
	with integral grilles	PEL-N-250-04387-00001				0.37	0.37	0.41	51						
13/16"	NaturalSun+ Low-E IG	PEL-N-250-04433-00001	3	3	air	0.32	0.39	0.47	41						
	with grilles-between-the-glass	PEL-N-250-04434-00001				0.32	0.34	0.41	41						
	with integral grilles	PEL-N-250-04435-00001				0.33	0.34	0.41	41						

R-Value = 1/U-Factor
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Pella® Reserve™ Traditional - Multi-Slide Doors

Glazing Performance - Total Unit

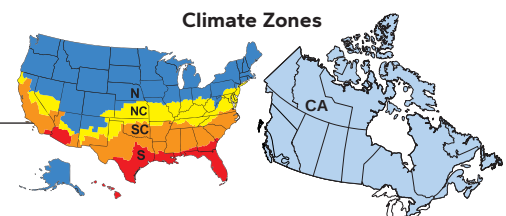
Glazing Thickness	Type of Glazing	NFRC Certified Product #	Glass (mm)		Gap Fill	Performance Values ₁				Shaded Areas Meet ENERGY STAR® Performance Criteria in Zones Shown					
			Ext.	Int.		U-Factor	SHGC	VLT %	CR	U. S.				Canada ₂	
										Zone				ER	Zone
Dual-Pane Glazing - 1/2" Surface Mount Sill										N	NC	SC	S	CA	
13/16"	Clear IG	PEL-N-250-04873-00001	3	3	air	0.46	0.49	0.51	42						
	with grilles-between-the-glass	PEL-N-250-04874-00001				0.46	0.43	0.44	42						
	with integral grilles	PEL-N-250-04875-00001				0.47	0.43	0.44	42						
13/16"	Advanced Low-E IG	PEL-N-250-04997-00001	3	3	argon	0.33	0.24	0.43	54						
	with grilles-between-the-glass	PEL-N-250-04998-00001				0.33	0.21	0.37	54						
	with integral grilles	PEL-N-250-04999-00001				0.34	0.21	0.37	54						
13/16"	SunDefense™ Low-E IG	PEL-N-250-04901-00001	3	3	argon	0.33	0.18	0.40	55						
	with grilles-between-the-glass	PEL-N-250-04902-00001				0.33	0.16	0.34	55						
	with integral grilles	PEL-N-250-04903-00001				0.33	0.16	0.34	55						
13/16"	SunDefense+ Low-E IG	PEL-N-250-04949-00001	3	3	argon	0.29	0.17	0.39	45						
	with grilles-between-the-glass	PEL-N-250-04950-00001				0.29	0.15	0.34	45						
	with integral grilles	PEL-N-250-04951-00001				0.30	0.15	0.34	45						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-05045-00001	3	3	argon	0.30	0.23	0.42	44						
	with grilles-between-the-glass	PEL-N-250-05046-00001				0.30	0.20	0.36	44						
	with integral grilles	PEL-N-250-05047-00001				0.30	0.20	0.36	44						
13/16"	NaturalSun Low-E IG	PEL-N-250-05093-00001	3	3	argon	0.34	0.43	0.49	54						
	with grilles-between-the-glass	PEL-N-250-05094-00001				0.34	0.38	0.42	54						
	with integral grilles	PEL-N-250-05095-00001				0.35	0.38	0.42	54						
13/16"	NaturalSun+ Low-E IG	PEL-N-250-05141-00001	3	3	argon	0.30	0.40	0.48	44						
	with grilles-between-the-glass	PEL-N-250-05142-00001				0.30	0.34	0.41	44						
	with integral grilles	PEL-N-250-05143-00001				0.31	0.34	0.41	44						
Tinted Glazing															
13/16"	Bronze Advanced Low-E IG	PEL-N-250-05005-00002	5	3	argon	0.33	0.21	0.28	55						
	with grilles-between-the-glass	PEL-N-250-05006-00002				0.33	0.19	0.24	55						
	with integral grilles	PEL-N-250-05007-00002				0.34	0.19	0.24	54						
13/16"	Gray Advanced Low-E IG	PEL-N-250-05005-00003	5	3	argon	0.33	0.19	0.24	55						
	with grilles-between-the-glass	PEL-N-250-05006-00003				0.33	0.17	0.21	55						
	with integral grilles	PEL-N-250-05007-00003				0.34	0.17	0.21	54						
13/16"	Green Advanced Low-E IG	PEL-N-250-05005-00004	5	3	argon	0.33	0.24	0.38	55						
	with grilles-between-the-glass	PEL-N-250-05006-00004				0.33	0.21	0.33	55						
	with integral grilles	PEL-N-250-05007-00004				0.34	0.21	0.33	54						
High Altitude Glazing															
13/16"	Advanced Low-E IG	PEL-N-250-04993-00001	3	3	air	0.36	0.24	0.43	52						
	with grilles-between-the-glass	PEL-N-250-04994-00001				0.36	0.21	0.37	52						
	with integral grilles	PEL-N-250-04995-00001				0.37	0.21	0.37	52						
13/16"	SunDefense Low-E IG	PEL-N-250-04897-00001	3	3	air	0.35	0.18	0.40	52						
	with grilles-between-the-glass	PEL-N-250-04898-00001				0.35	0.16	0.34	52						
	with integral grilles	PEL-N-250-04899-00001				0.36	0.16	0.34	52						
13/16"	SunDefense+ Low-E IG	PEL-N-250-04945-00001	3	3	air	0.31	0.18	0.39	42						
	with grilles-between-the-glass	PEL-N-250-04946-00001				0.31	0.16	0.34	42						
	with integral grilles	PEL-N-250-04947-00001				0.32	0.16	0.34	42						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-05041-00001	3	3	air	0.31	0.23	0.42	41						
	with grilles-between-the-glass	PEL-N-250-05042-00001				0.31	0.20	0.36	41						
	with integral grilles	PEL-N-250-05043-00001				0.32	0.20	0.36	41						
13/16"	NaturalSun Low-E IG	PEL-N-250-05089-00001	3	3	air	0.36	0.43	0.49	51						
	with grilles-between-the-glass	PEL-N-250-05090-00001				0.36	0.38	0.42	51						
	with integral grilles	PEL-N-250-05091-00001				0.37	0.38	0.42	51						
13/16"	NaturalSun+ Low-E IG	PEL-N-250-05137-00001	3	3	air	0.32	0.39	0.48	41						
	with grilles-between-the-glass	PEL-N-250-05138-00001				0.32	0.34	0.41	41						
	with integral grilles	PEL-N-250-05139-00001				0.33	0.34	0.41	41						

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Glazing Performance - Total Unit

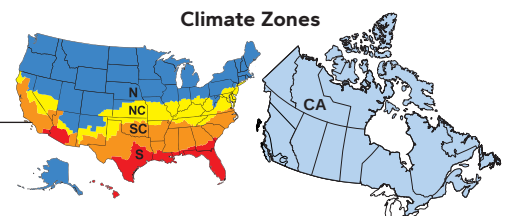
Glazing Thickness	Type of Glazing	NFRC Certified Product #	Glass (mm)		Gap Fill	Performance Values ₁				Shaded Areas Meet ENERGY STAR® Performance Criteria in Zones Shown					
			Ext.	Int.		U-Factor	SHGC	VLT %	CR	U. S.				Canada ₂	
										Zone				ER	Zone
Dual-Pane Glazing - 1" Integrated Sill										N	NC	SC	S	CA	
13/16"	Clear IG	PEL-N-250-04521-00001	3	3	air	0.45	0.49	0.51	42						
	with grilles-between-the-glass	PEL-N-250-04522-00001				0.45	0.43	0.44	42						
	with integral grilles	PEL-N-250-04523-00001				0.45	0.43	0.44	42						
13/16"	Advanced Low-E IG	PEL-N-250-04645-00001	3	3	argon	0.31	0.24	0.43	54						
	with grilles-between-the-glass	PEL-N-250-04646-00001				0.31	0.21	0.37	54						
	with integral grilles	PEL-N-250-04647-00001				0.32	0.21	0.37	54						
13/16"	SunDefense™ Low-E IG	PEL-N-250-04549-00001	3	3	argon	0.31	0.18	0.40	55						
	with grilles-between-the-glass	PEL-N-250-04550-00001				0.31	0.16	0.35	55						
	with integral grilles	PEL-N-250-04551-00001				0.32	0.16	0.35	55						
13/16"	SunDefense+ Low-E IG	PEL-N-250-04597-00001	3	3	argon	0.28	0.17	0.39	45			SC	S		
	with grilles-between-the-glass	PEL-N-250-04598-00001				0.28	0.15	0.34	45			SC	S		
	with integral grilles	PEL-N-250-04599-00001				0.28	0.15	0.34	45						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-04693-00001	3	3	argon	0.28	0.23	0.42	44						
	with grilles-between-the-glass	PEL-N-250-04694-00001				0.28	0.20	0.37	44			SC	S		
	with integral grilles	PEL-N-250-04695-00001				0.29	0.20	0.37	44						
13/16"	NaturalSun Low-E IG	PEL-N-250-04741-00001	3	3	argon	0.32	0.43	0.49	54						
	with grilles-between-the-glass	PEL-N-250-04742-00001				0.32	0.38	0.42	54						
	with integral grilles	PEL-N-250-04743-00001				0.33	0.38	0.42	54						
13/16"	NaturalSun+ Low-E IG	PEL-N-250-04789-00001	3	3	argon	0.28	0.40	0.48	44						
	with grilles-between-the-glass	PEL-N-250-04790-00001				0.28	0.35	0.41	44						
	with integral grilles	PEL-N-250-04791-00001				0.29	0.35	0.41	44						
Tinted Glazing															
13/16"	Bronze Advanced Low-E IG	PEL-N-250-04653-00002	5	3	argon	0.31	0.21	0.28	55						
	with grilles-between-the-glass	PEL-N-250-04654-00002				0.31	0.19	0.24	55						
	with integral grilles	PEL-N-250-04655-00002				0.32	0.19	0.24	55						
13/16"	Gray Advanced Low-E IG	PEL-N-250-04653-00003	5	3	argon	0.31	0.19	0.24	55						
	with grilles-between-the-glass	PEL-N-250-04654-00003				0.31	0.17	0.21	55						
	with integral grilles	PEL-N-250-04655-00003				0.32	0.17	0.21	55						
13/16"	Green Advanced Low-E IG	PEL-N-250-04653-00004	5	3	argon	0.31	0.24	0.38	55						
	with grilles-between-the-glass	PEL-N-250-04654-00004				0.31	0.21	0.33	55						
	with integral grilles	PEL-N-250-04655-00004				0.32	0.21	0.33	55						
High Altitude Glazing															
13/16"	Advanced Low-E IG	PEL-N-250-04641-00001	3	3	air	0.34	0.24	0.43	52						
	with grilles-between-the-glass	PEL-N-250-04642-00001				0.34	0.21	0.37	52						
	with integral grilles	PEL-N-250-04643-00001				0.35	0.21	0.37	52						
13/16"	SunDefense Low-E IG	PEL-N-250-04545-00001	3	3	air	0.34	0.18	0.40	52						
	with grilles-between-the-glass	PEL-N-250-04546-00001				0.34	0.16	0.35	52						
	with integral grilles	PEL-N-250-04547-00001				0.35	0.16	0.35	52						
13/16"	SunDefense+ Low-E IG	PEL-N-250-04593-00001	3	3	air	0.29	0.18	0.39	42						
	with grilles-between-the-glass	PEL-N-250-04594-00001				0.29	0.15	0.34	42						
	with integral grilles	PEL-N-250-04595-00001				0.30	0.15	0.34	42						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-04689-00001	3	3	air	0.30	0.23	0.42	41						
	with grilles-between-the-glass	PEL-N-250-04690-00001				0.30	0.20	0.37	41						
	with integral grilles	PEL-N-250-04691-00001				0.31	0.20	0.37	41						
13/16"	NaturalSun Low-E IG	PEL-N-250-04737-00001	3	3	air	0.35	0.43	0.49	51						
	with grilles-between-the-glass	PEL-N-250-04738-00001				0.35	0.38	0.42	51						
	with integral grilles	PEL-N-250-04739-00001				0.35	0.38	0.42	51						
13/16"	NaturalSun+ Low-E IG	PEL-N-250-04785-00001	3	3	air	0.30	0.39	0.48	41						
	with grilles-between-the-glass	PEL-N-250-04786-00001				0.30	0.34	0.41	41						
	with integral grilles	PEL-N-250-04787-00001				0.31	0.34	0.41	41						

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 ER = Canadian Energy Rating

(1) Glazing performance values are calculated for Pine using NFRC 100, NFRC 200 and NFRC 500. Thermal performance of other wood species may vary. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.

Visit www.energystar.gov for Energy Star guidelines.

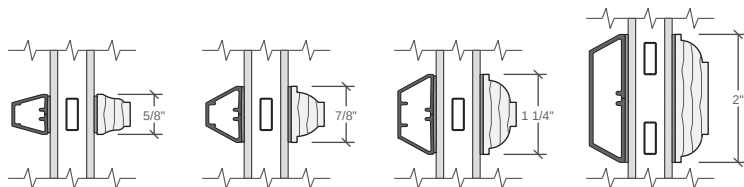




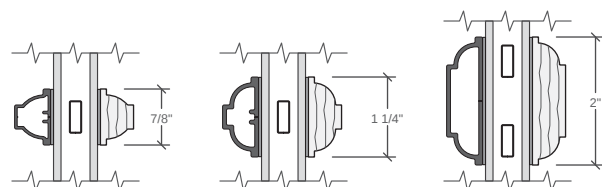
Grille Profiles

Traditional Style Collection - Integral Light Technology®

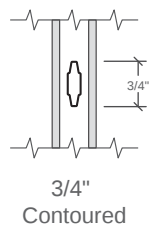
Putty Glaze and Ogee Grilles
Clad Exterior - Wood Interior



Ogee Grilles
Clad Exterior - Wood Interior



Grilles-Between-the-Glass



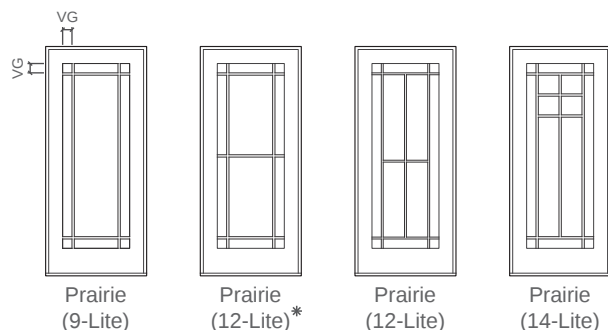
Interior wood ILT grilles available in Pine, Mahogany or Douglas Fir to match complete unit.



Grille Patterns

Integral Light Technology® Grilles

PRAIRIE LITE PATTERNS

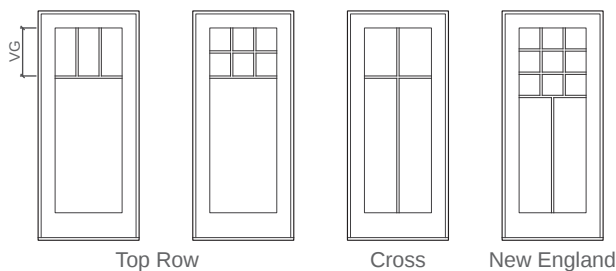


Standard corner lite dimension for Prairie patterns = 3-1/2" VG.

Integral Light Technology Grilles

- 9-Lite available in all special sizes.
- 12-Lite available in all special sizes; other heights available per custom drawing.
- 14-Lite available in panels > 23-3/4" width.

OTHER AVAILABLE PATTERNS



Top Row

- Standard visible glass to separator bar = 14" or half of total visible glass height, whichever is smaller.

Cross

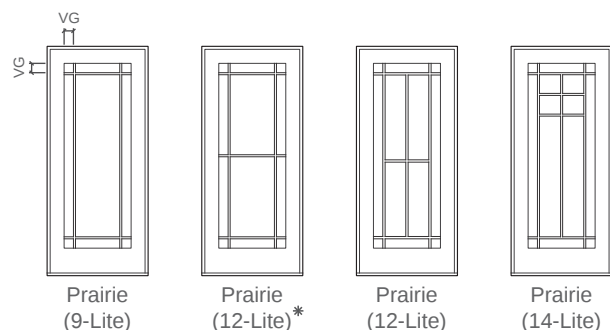
- Standard visible glass to separator bar = one-quarter of total visible glass height.

New England

- Standard visible glass to separator bar = half of total visible glass height.

Grilles-Between-the-Glass

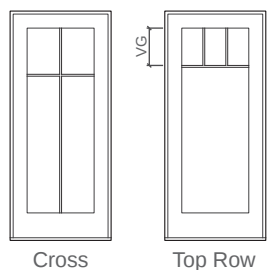
PRAIRIE LITE PATTERNS



Prairie

- Standard corner lite dimension = 3-1/2" VG.
- 9-Lite available in units < 7' 0-3/4" height.
- * Prairie in heights > 7' 0-1/2" will have 12 lites.
- 12-Lite available in units ≤ 7' 2" height.

OTHER AVAILABLE PATTERNS



Cross

- Horizontal bar is 1/4 of visible glass from the top in door panels.

Top Row

- Horizontal bar may be ordered 12", 14" or 16" from the top VG.
- Transoms with frame heights ≥ 21", the horizontal bar will be positioned at 1/2 the visible glass height.

VG = Visible Glass

Lite dimensions noted can vary.

Custom configurations are available; for details contact your local Pella sales representative.



Pella® Reserve™ Traditional - Multi-Slide Doors

Design Data - Stacking Panels

Hardware Handle Height	Dimension from bottom of panel to center of lock thumbturn	Frame Height	
		Minimum	Maximum
Typical	40.843"	79.5"	119.5"
Greater Than 54"	54.843"		
'Window' usage	10.843"	50.5"	83.875"

Panel Size Chart

Min Panel Size		Max Panel Size	
Width	Height	Width	Height
20"	77" - 82"	60"	117.04"
24"	82.1" - 96"		
28.788"	96.1" - 117.04"		

STACKING PANEL CONFIGURATION				Minimum	Maximum Size				Hardware	Performance Class and Grade	
				Frame Width	Frame Width	Frame Height	Panel Width	Panel Height		1-1/2" Weep Sill	1" Integrated Sill & 1/2" Surface Mount Sill
2-Panel		One-way	5.92 2 tracks	40.375	120.25	96	60	92.665	All	Pending	NC
				40.375	98.5	119.5	49.12	116.165		LC-PG25	NC
				98.625	120.25	119.5	60	116.165		NC	NC
3-Panel		One-way	8.67 3 tracks	56.5	176.25	96	60	92.665	All	Pending	NC
				56.5	143.625	119.5	49.12	116.165		LC-PG25	NC
				143.75	176.25	119.5	60	116.165		NC	NC
4-Panel		One-way	11.42 4 tracks	72.375	232.25	96	60	92.665	All	Pending	NC
				72.375	188.825	119.5	49.12	116.165		LC-PG25	NC
				189	232.25	119.5	60	116.165		NC	NC
		Bi-part	5.92 2 tracks	78.25	238.125	96	60	92.665	All	Pending	NC
				78.25	160.625	119.5	40.62	116.165	Flush	R-PG15	NC
				78.25	160.625	119.5	40.62	116.165	Baldwin	R-PG20	NC
				160.75	238.125	119.5	60	116.165	All	NC	NC
5-Panel		One-way	14.17 5 tracks	88.5	288.375	96	60	92.665	All	Pending	NC
				88.5	233.825	119.5	49.12	116.165		LC-PG25	NC
				234	288.375	119.5	60	116.165		NC	NC

X = Venting, O = Fixed. All dimensions are in inches.

Those noted as NC are not AAMA/WDMA performance certified.

Custom sized units in 1/8" increments.

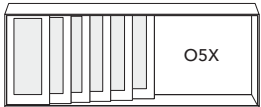
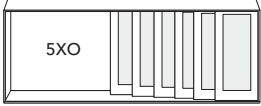
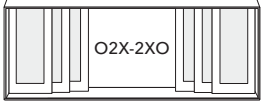
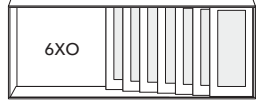
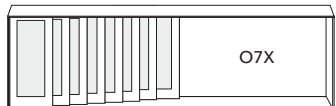
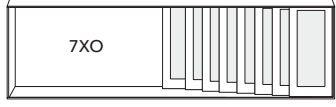
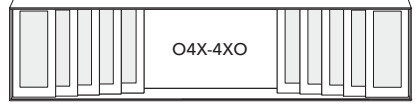
Doors are viewed from the exterior.

Contact your local Pella sales representative for more information.



Pella® Reserve™ Traditional - Multi-Slide Doors

Design Data - Stacking Panels

STACKING PANEL CONFIGURATION			Minimum	Maximum Size				Hardware	Performance Class and Grade	
			Frame Width	Frame Width	Frame Height	Panel Width	Panel Height		1-1/2" Weep Sill	1" Integrated Sill & 1/2" Surface Mount Sill
6-panel	 O5X	One-way 16.92 6 tracks	104.5	344.375	96	60	92.665	All	Pending	NC
			104.5	240	119.5	42.5987	116.165		LC-PG25	NC
			240.125	344.375	119.5	60	116.165		NC	NC
	 5XO	Bi-part 8.67 3 tracks	110.375	350.25	96	60	92.665	All	Pending	NC
			110.375	228.125	119.5	40.62	116.165	Flush	R-PG15	NC
			110.375	228.125	119.5	40.62	116.165	Baldwin	R-PG20	NC
			228.25	350.25	119.5	60	116.165	All	NC	NC
	 O2X-2XO									
7-Panel	 O6X	One-way 19.67 7 tracks	120.5	400.375	119.5	60	116.165	All	NC	NC
8-Panel	 6XO									
	 O7X	One-way 22.42 8 tracks	136.5	456.375	119.5	60	116.165	All	NC	NC
	 7XO									
10-Panel	 O3X-3XO	Bi-part 11.42 4 tracks	142.375	356.25	96	60	92.665	All	Pending	NC
			142.375	240	119.5	32.2094	116.165	Flush	R-PG15	NC
			142.375	240	119.5	32.2094	116.165	Baldwin	R-PG20	NC
			240.125	462.25	119.5	60	116.165	All	NC	NC
	 O4X-4XO	Bi-part 14.17 5 tracks	174.5	356.25	96	60.62	92.665	All	Pending	NC
			174.5	240	119.5	26.5612	116.165	Flush	R-PG15	NC
			174.5	240	119.5	40.62	116.165	Baldwin	R-PG20	NC
			240.125	574.375	119.5	60	116.165	All	NC	NC

X = Venting, O = Fixed. All dimensions are in inches.

Those noted as NC are not AAMA/WDMA performance certified.

Custom sized units in 1/8" increments.

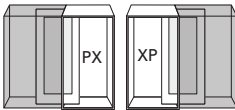
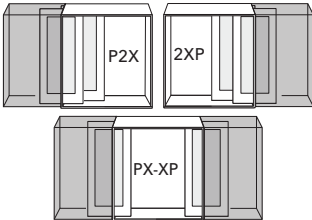
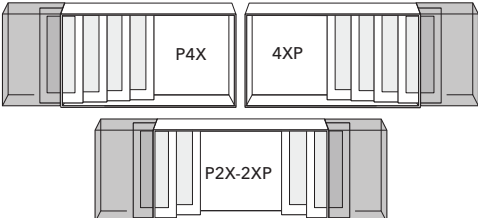
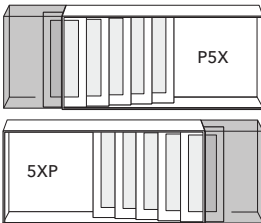
Doors are viewed from the exterior.

Contact your local Pella sales representative for more information.



Pella® Reserve™ Traditional - Multi-Slide Doors

Design Data - Pocketing Panels

				Minimum	Maximum size (inches)				Hardware	Performance Class and Grade			
POCKETING PANEL CONFIGURATION			Venting	Frame & Track Depth	Frame Width	Frame Width	Frame Height	Panel Width		Panel Height	1-1/2" Weep Sill	1/2" Surface Mount Sill	
1-Panel				One-way	5.92 2 tracks	48.875	128.75	119.5	60	116.165	All	LC-PG30	NC
2-Panel				One-way	5.92 2 tracks	64	183.875	96	60	92.665	All	Pending	NC
				64		183.875	119.5	60	116.165	NC		NC	
				Bi-part		95.25	255.125	96	60	92.665	All	Pending	NC
						95.25	255.125	119.5	60	116.165		NC	NC
3-Panel				One-way	8.67 3 tracks	80	239.875	96	60	92.665	All	Pending	NC
				80		239.875	119.5	60	116.165	NC		NC	
4-Panel				One-way	11.42 4 tracks	96	295.875	96	60	92.665	All	Pending	NC
				96		295.875	119.5	60	116.165	NC		NC	
				Bi-part	5.92 2 tracks	125.5	356.25	96	60	92.665	All	Pending	NC
						125.5	365.375	119.5	60	116.165		NC	NC
5-Panel				One-way	14.17	112.125	352	96	60	92.665	All	Pending	NC
						112.125	352	119.5	60	116.165		NC	NC

X = Venting, O = Fixed. All dimensions are in inches.

Those noted as NC are not AAMA/WDMA performance certified.

Custom sized units in 1/8" increments.

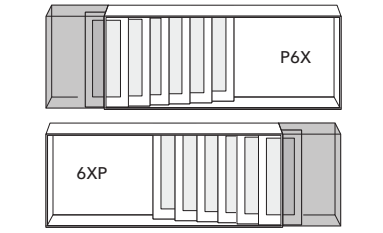
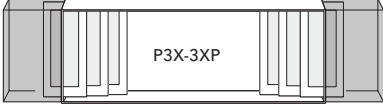
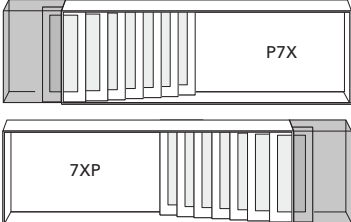
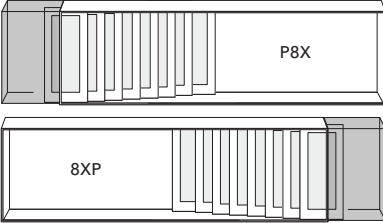
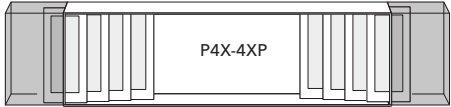
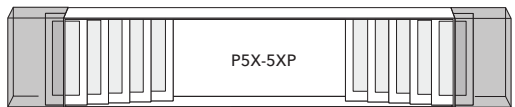
Doors are viewed from the exterior.

Contact your local Pella sales representative for more information.



Pella® Reserve™ Traditional - Multi-Slide Doors

Design Data - Pocketing Panels

			Minimum	Maximum size (inches)				Hardware	Performance Class and Grade	
POCKETING PANEL CONFIGURATION			Frame Width	Frame Width	Frame Height	Panel Width	Panel Height		1-1/2" Weep Sill	1/2" Surface Mount Sill
6-Panel		One-way 16.92 6 tracks	128.125	408	96	60	92.665	All	Pending	NC
			128.125	408	119.5	60	116.165		NC	NC
		Bi-part 8.67 3 tracks	157.625	356.25	96	60	92.665	All	Pending	NC
			157.625	477.5	119.5	60	116.165		NC	NC
7-Panel		One-way 19.67 7 tracks	120.5	400.375	119.5	60	116.165	All	NC	NC
8-Panel		One-way 22.42 8 tracks	136.5	456.375	119.5	60	116.165	All	NC	NC
		Bi-part 11.42 4 tracks	142.375	356.25	96	60	92.665	All	Pending	NC
			142.375	462.25	119.5	60	116.165	All	NC	NC
10-Panel		Bi-part 14.17 5 tracks	174.5	356.25	96	60	92.665	All	Pending	NC
			174.5	574.375	119.5	60	116.165	All	NC	NC

X = Venting, O = Fixed. All dimensions are in inches.

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Custom sized units in 1/8" increments.

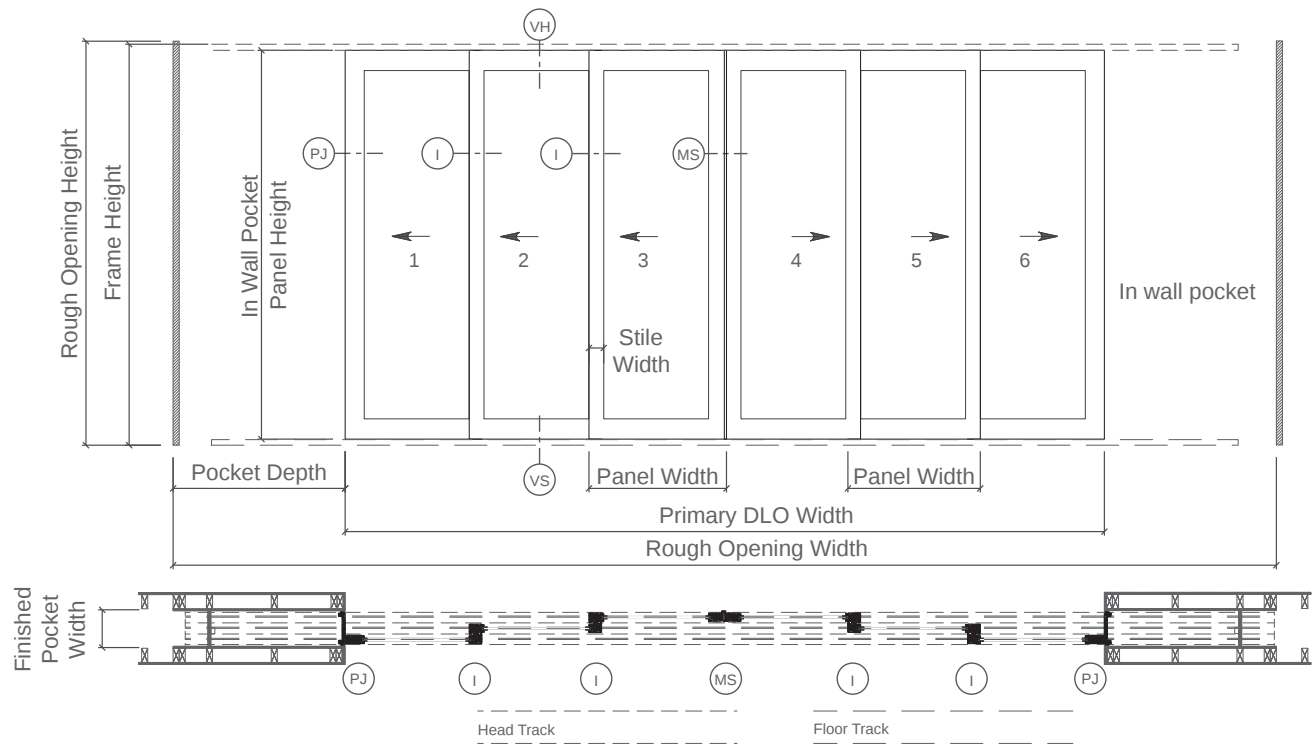
Doors are viewed from the exterior.

Contact your local Pella sales representative for more information.



Pella® Reserve™ Traditional - Multi-Slide Doors

Sizes and Configurations - Panels



	Stacking: One Way (minimum 2 Panels)	Stacking: Bi-Parting	1 Pocket: One Way	2 Pocket: Bi-Parting
Frame Width	Starting Reference		Starting Reference	
Rough Opening Width	FW+1		FW+1	
Panel Width	$(FW + (TP-1) \times PO - 2 \times 2.1280) \div TP$	$(FW + (TP-2) \times PO - 2 \times 2.1280 - 1.8800) \div TP$	$(FW + (TP-1) \times PO - 2.1280 - PPWD - 2.5770) \div (TP + 1)$	$(FW + (TP-2) \times PO - 1.8800 - 2 \times PPWD - 2 \times 2.5770) \div (TP + 2)$
Pocket to Panel Width Difference	n/a		4.052 (1 Panel) 3.1955 (2-8 Panel)	4.052 (2 Panel) 3.1955 (4-10 Panel)
Panel Overlap	3.9685		3.9685	
Frame Pocket Depth	n/a		PW+ PPWD	PW + PPWD
Rough Opening Pocket Depth	n/a		FPD + 0.500	
DLO Width	FW + 1		ROW - RO Pocket Depth	ROW - RO Pocket Depth x 2
Frame Height	Starting Reference		Starting Reference	
Rough Opening Height/ DLO Height	FH + 0.5 for Frame Widths ≤ 120"; FH + 1.0 for Frame Widths > 120"		FH + 0.5 for Frame Widths ≤ 120"; FH + 1.0 for Frame Widths > 120"	
Panel Height - Surface Mount Sill	FH - 2.460		FH - 2.460	
Panel Height - Integrated Sill*	FH - 2.960		FH - 2.960	
Panel Height - Weep Sill	FH - 3.335		FH - 3.335	
Finished Pocket Width	n/a		OTD + 0.830	OTD + 0.830
Overall Track Depth (Frame Depth)	# Tracks x 2.75 + 0.42	# Tracks x 2.75 + 0.42	# Tracks x 2.75 + 0.42	# Tracks x 2.75 + 0.42

* with finished floor installed correctly between the sill tracks

Key

FW= Frame Width	ROW= Rough Opening Width	VGW=Visible Glass Width	MLGW=Movable Lite Glass Width
FH= Frame Height	DLO=Daylight Opening Width	VGH=Visible Glass Height	MLGH=Movable Lite Glass Height
TP= Total # of panels	OTD = Overall Track Depth	AGW=Actual Glass Width	PO = Panel Overlap
PW= Panel Width	PPWD = Pocket to Panel Width Difference	AGH=Actual Glass Height	FPD = Frame Pocket Depth
PH=Panel Height			



Detailed Product Description

Frame

- Select softwood and softwood plywood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [pine] [mahogany] edge banded and veneered.
- Exterior surfaces are clad with aluminum at the head and jambs.
- Head and jamb components are assembled with screws and staples.
- Extruded aluminum sill tracks and sill track covers are bonded to a stainless steel sill pan with 3M VHB tape. Stainless steel track caps on which the rollers glide.
- Sill Finish is [painted solar reflective black] [painted "clear" morning sky gray].
- Frame Depth varies from 5.92" to 22.42" depending on configuration. See Overall Track Depth for dimension.
- 1-1/2" Weep Sill and Surface Mount Sill tracks run continuous length of frame width. Ramps run length of Daylight opening only (not in the pocket).
– or –
- Integrated Sill is [Continuous length of frame] [Staggered under the panel travel] for field-installed finished flooring between sill tracks.

Door Panels

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [Pine] [Mahogany] [Douglas Fir] .
- Exterior surfaces are clad with aluminum.
- Panel stiles are LVL core with finger-jointed edge bands on both sides and veneered on both faces. Panel rails are three-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- Corners are secured with metal fasteners and structural adhesive.
- Panel exterior profile is [ogee] [putty] and interior profile is ogee.
- Vent panels have two adjustable ABEC 5 sealed electroplated steel ball-bearing rollers with organic coating, set on stainless steel track, standard.
– or –
- Two adjustable corrosion-resistant stainless steel ball-bearing rollers; out of-unit option.

Weatherstripping

- Mohair at heads on interior and exterior of panel.
- Dual Durometer extruded polymer leaf weatherstrip and mohair rain screen at jambs.
- Dual Durometer extruded polymer bulb at bottom of panels on interior and exterior.
- Mohairs at panel interlockers.

Glazing System¹

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available.
- Silicone-glazed dual-pane 13/16" dual-seal insulating glass, [[clear] [[Advanced] [SunDefense™] [SunDefense+] [NaturalSun] [NaturalSun+] [AdvancedComfort] Low-E [with argon]] [[bronze] [gray] [green] Advanced Low-E [with Argon]] [obscure] [Reflective Bronze]
– or –
- Silicone-glazed dual-pane 13/16" dual-seal non-impact laminated glass [clear] [[Advanced Low-E] [SunDefense Low-E] with Argon]] [[bronze] [gray] [green] Advanced Low-E [with argon]].

Exterior

- Aluminum-clad panel exteriors shall be finished with EnduraClad® protective finish on panels, in a multi-step, baked-on finish.
 - Color is [Standard] [feature] [Custom]₂.
– or –
- Aluminum-clad panel exteriors shall be finished with EnduraClad Plus protective finish with 70% fluoropolymer resin on panels, in a multi-step, baked-on finish.
 - Color is [Standard] [feature] [Custom]₂.

Interior

- [Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [paint] [stain]₂].

Hardware

- Standard flush handle style with SmartKey Security™ Re-key technology is brass. Hardware finish is [baked enamel [White] [Brown] [Matte Black]] [Satin Brass PVD] [Satin Nickel PVD] [Polished Chrome] [Oil Rubbed Bronze (Non-living)].
- Optional Baldwin® sliding patio door hardware styles with SmartKey Security™ Re-key technology. Hardware finish varies by style in [Matte Black] [Satin Brass] [Satin Nickel] [Oil Rubbed Bronze] [Distressed Bronze] [Distressed Nickel] [Polished Chrome] [Polished Nickel].
- Multiple point lock hardware is electroplated steel with stainless steel strikes. Located on lead vent panel and fixed panel. Wood plug on fixed panel hides access to fixed panel locking hardware.
- Stacking door with dual vent option allows traditional 'fixed' panel to vent one panel width in the opposite direction, with matching hardware set on dual vent panel.
- Biparting doors have an active handle set and inactive handle set in middle panels.
- Hardware handle lock lever location from bottom of the panel to center of lock thumb turn is [Typical 40.843"] [54.843"]

Optional Products

Grilles

- Integral Light Technology® Grilles
 - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [Pine] [mahogany] [douglas fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]₂].
 - Exterior grilles are [5/8" putty profile] [7/8" putty] [ogee] profile] [1-1/4" putty] [ogee] profile] [2" ogee profile] that are extruded aluminum.
 - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian].
 - Insulating glass contains non-glare spacer between the panes of glass.
 - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with the non-glare spacer.
– or –
- Grilles-Between-the-Glass₃
 - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
 - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
 - Interior color is [White] [Black] [Tan₄] [Brown] [Putty₄] [Ivory] [Brickstone] [Harvest] [Cordovan].
 - Exterior color₅ is [Standard]₂.

(1) Insulating glass with argon is Low-E coated. All other insulating glass is air-filled.

(2) Contact your local Pella sales representative for current color options.

(3) Available in clear, Low-E and obscure insulating glass.

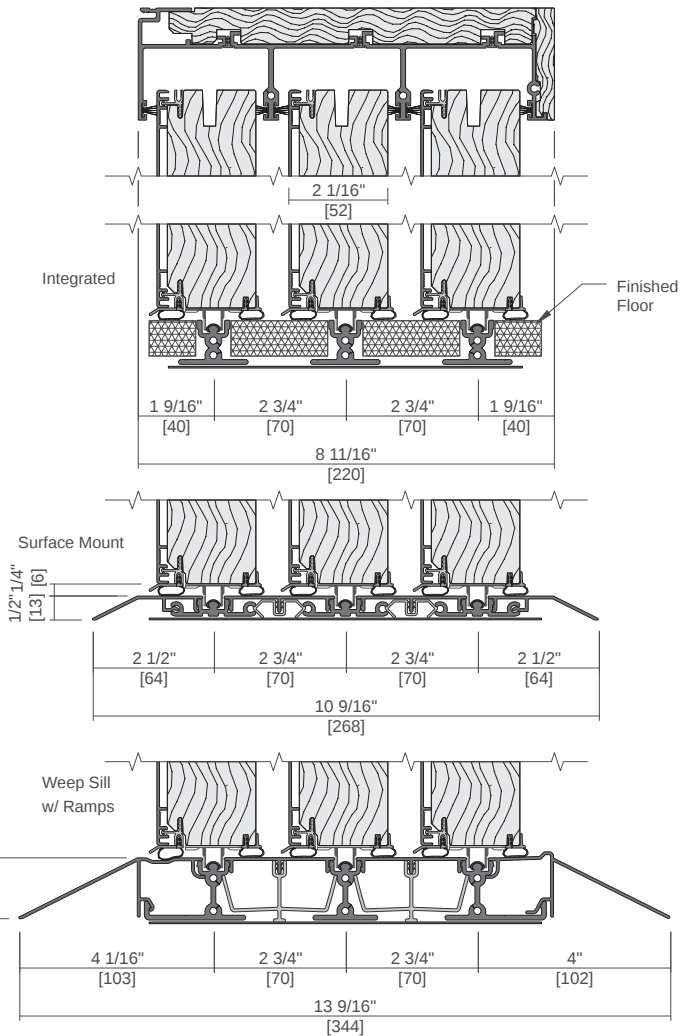
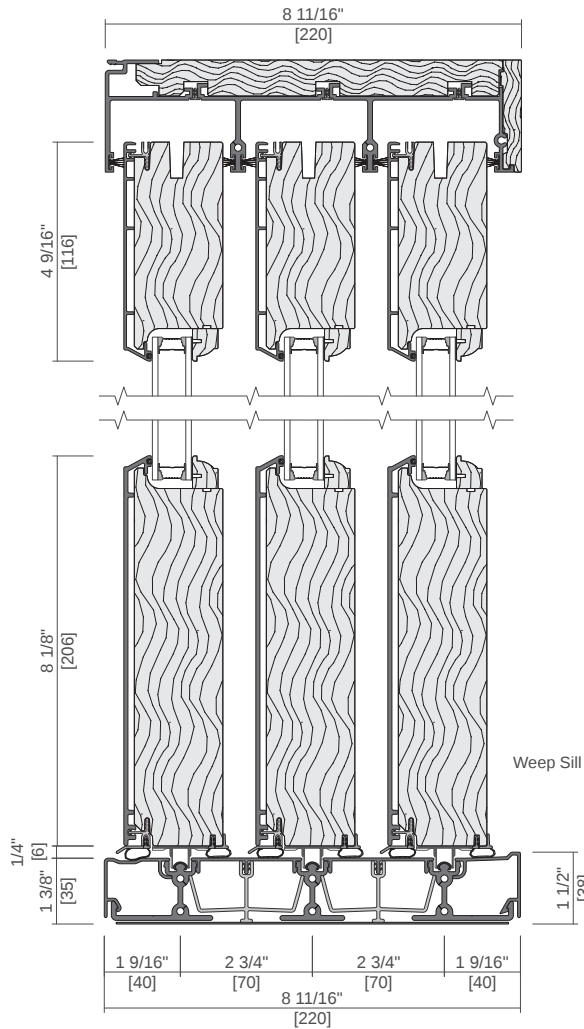
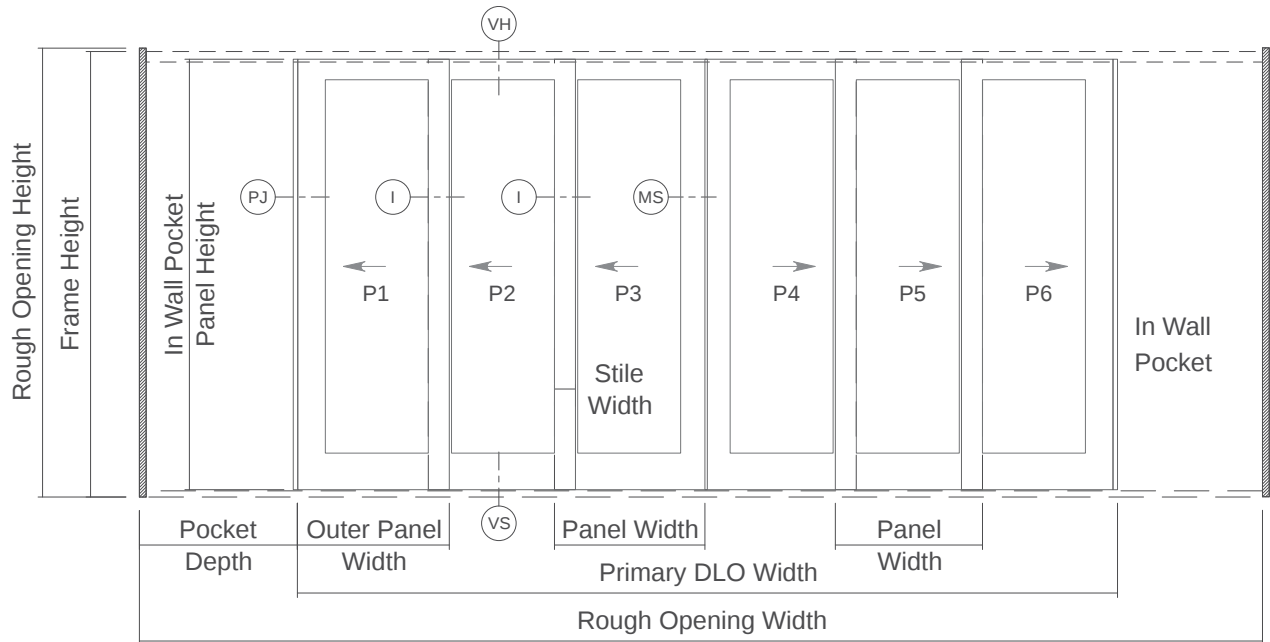
(4) Tan or Putty Interior GBG colors are available in single-tone (Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

(5) Appearance of exterior grille color will vary depending on Low-E coating on glass.



Pella® Reserve™ Traditional - Multi-Slide Doors

Unit Sections



Scale 3" = 1' 0"

All dimensions are approximate.

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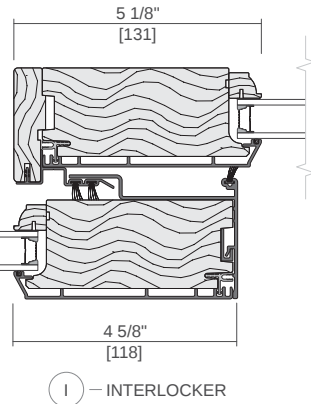
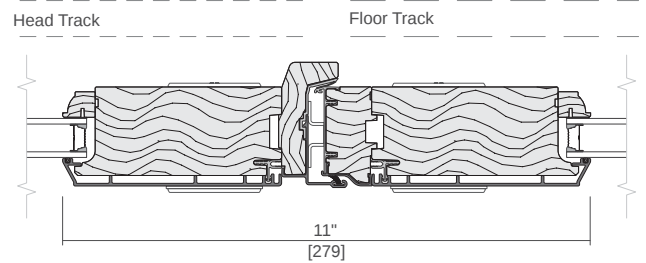
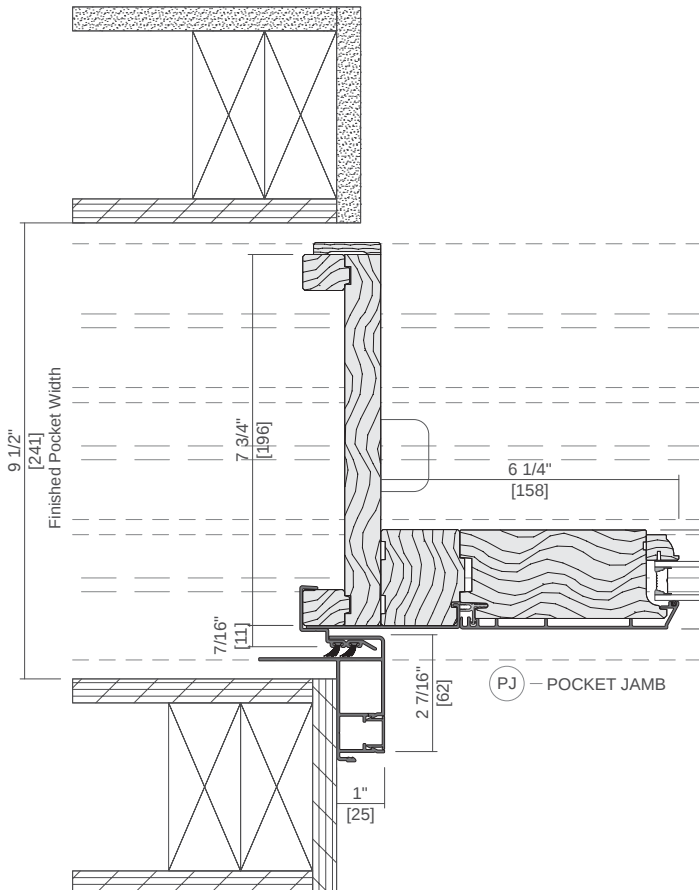
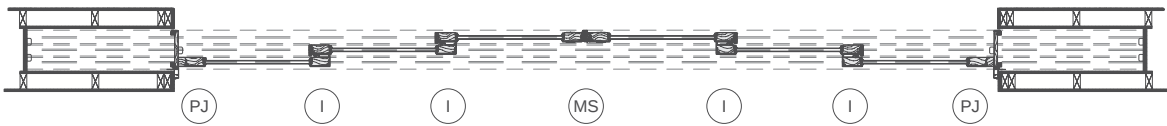
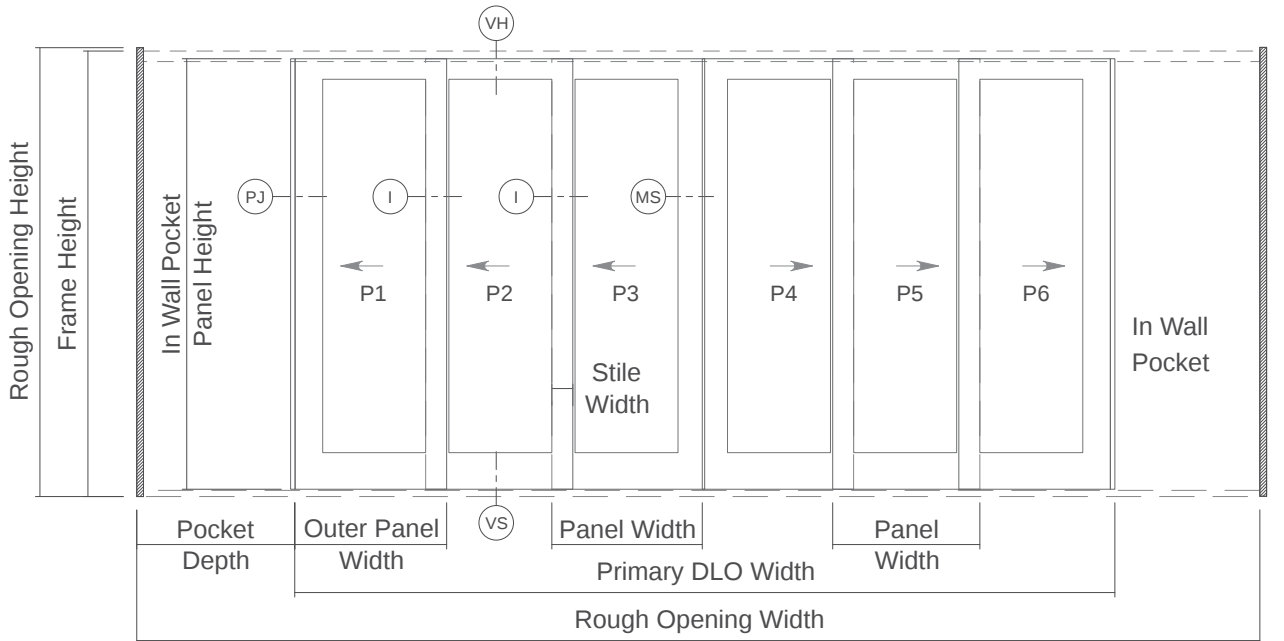
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Unit Sections



Scale 3" = 1' 0"

All dimensions are approximate.

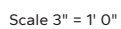
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The diagram illustrates the dimensions and components of a double door opening. The vertical dimensions on the left are labeled: 'Rough Opening Height' (the total height of the opening), 'Frame Height' (the height of the door frame), and 'In Wall Pocket' (the depth of the wall into which the door is set). The horizontal dimensions at the bottom are labeled: 'Pocket Depth' (the depth of the door pocket), 'Outer Panel Width' (the width of the outer door panel), 'Primary DLO Width' (the total width of the opening, including the pocket depth and outer panel widths), and 'Rough Opening Width' (the total width of the rough opening, including the pocket depth, outer panel widths, and the space between the panels). The diagram also shows the 'In Wall Pocket Panel Height' and 'Stile Width' (the width of the door stile). The door panels are labeled 'I' (inner) and 'V' (vertical), and the pocket is labeled 'PJ' (pocket joint). The door is shown in a closed position, with arrows indicating the swing direction.



All dimensions are approximate.

Rev. 04/20/2026

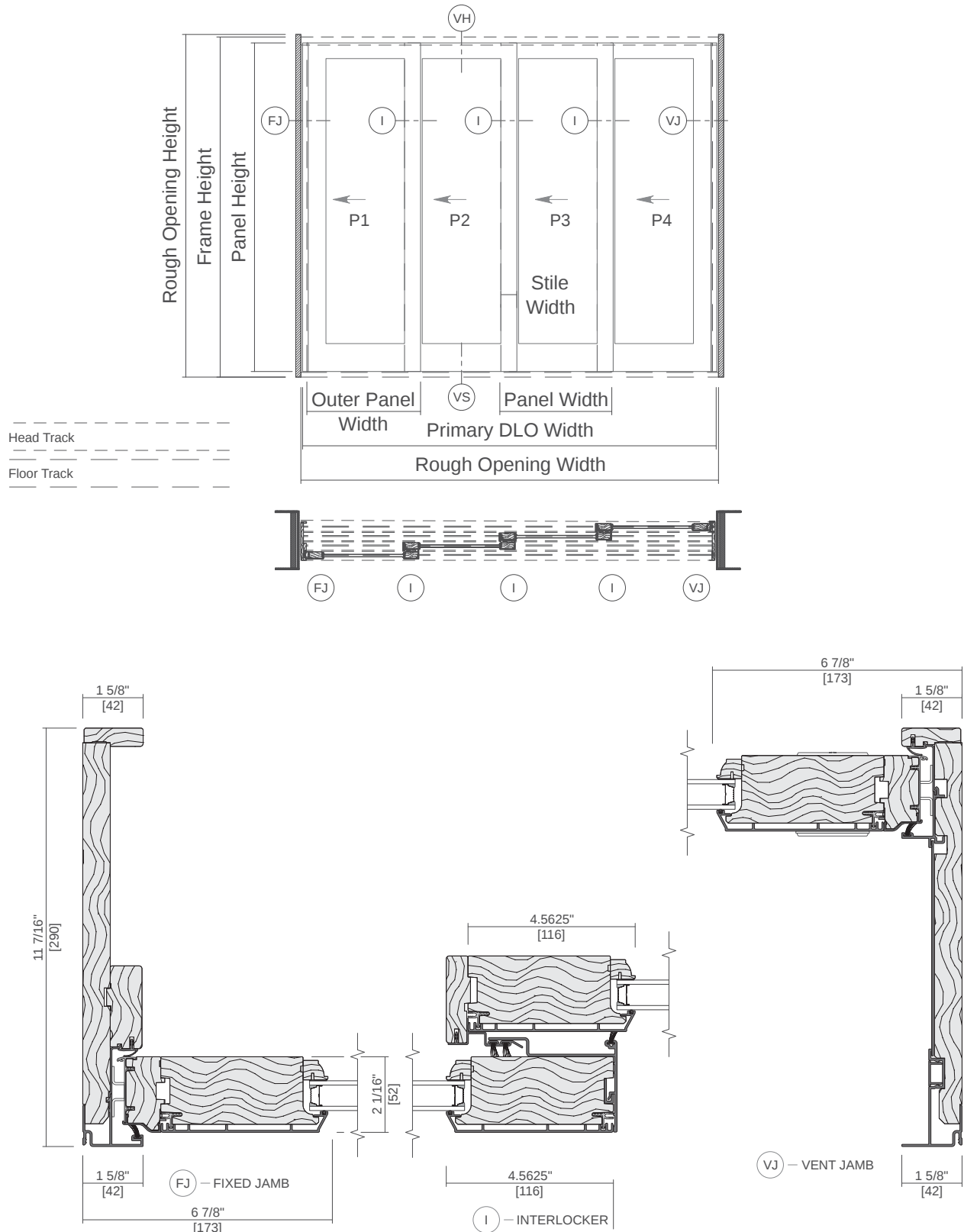
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Unit Sections



Scale 3" = 1' 0"

All dimensions are approximate.

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