

Supporting Documents	OSD-2
Product Selection Guide	
Size and Performance Data	OSD-3
Sound Transmission Class and Outdoor-Indoor Transmission Class	OSD-3
Features and Options	OSD-5
Combination Assemblies	OSD-6
Reserve	
Glazing Performance	OSD-7
Impact-Resistant Glazing	OSD-12
Grille Types	
Grille Profiles	OSD-13
Grille Pattern	OSD-14
Custom Shapes	OSD-15
Size Tables	OSD-16
Special Sizes and Dimensions	OSD-20
Design Data	OSD-21
Detailed Product Descriptions	
Clad	OSD-24
Wood	OSD-25
Unit Sections	
Clad	OSD-26
Wood	OSD-31
Handle Hardware Dimensions	OSD-35
Reserve Commercial	
Glazing Performance	OSD-36
Size Tables	OSD-38
Design Data	OSD-39
Hardware Parameters and Recommendations	OSD-40
Detailed Product Descriptions	
Clad	OSD-41
Wood	OSD-42
Unit Sections	
Clad	OSD-43
Wood	OSD-45

The information published in this document is believed to be accurate at the time of publication. However, because we are constantly working to improve our products, specifications are subject to change without notice. Consult your local Pella representative for up-to-date product information.

# Pella® Reserve™ Traditional Out-Swing Patio Door

### Supporting Documents

### Supporting documents for this product:

#### Test Reports:

https://media.pella.com/professional/adm/CertificationReports/Test\_Reports\_AS-Clad.pdf?utm\_source=pdfdoc

CSI Specs (readable using Microsoft Word or other text editing application):

https://media.pella.com/professional/adm/Wood-CSI\_Specs/08551-R.rtf?utm\_source=pdfdoc

#### AIA Masterspec

(readable using Microsoft Word or other text editing application):

AIA Masterspec: https://media.pella.com/professional/adm/Wood-CSI\_Specs/Masterspec/085200\_fl.doc?utm\_source=pdfdoc

#### **Detailed Product Description**

(readable using Microsoft Word or other text editing application):

 $\textbf{Clad:}\ \underline{https://media.pella.com/professional/adm/Clad-Wood/PR-OutSwingDoor-C.rtf?} utm\_source=pdfdocentry and all the professional adm/Clad-Wood/PR-OutSwingDoor-C.rtf? utm\_source=pdfdocentry adm/Clad-Wood/PR-OutSwingDoor-C.rtf. utm\_source=pdfdocentry adm/Clad-Wood/PR-OutSwingDoor-C.rtf. utm\_source=pdfdocentry adm/Clad-Wood/PR-Ou$ 

Wood: https://media.pella.com/professional/adm/Clad-Wood/PR-OutSwingDoor-W.rtf?utm\_source=pdfdoc

Size Tables (requires appropriate CAD software to read and use):

https://media.pella.com/professional/adm/Clad-Wood/ASR-OF-Elev\_D.dwg?utm\_source=pdfdoc

CAD cross sections (requires appropriate CAD software to read and use):

https://media.pella.com/professional/adm/Clad-Wood/ASR-OF-Details\_D.dwg?utm\_source=pdfdoc

3D & BIM (requires appropriate software to read and use):

 $\underline{https://media.pella.com/professional/adm/RevitFiles/PR-Revit/Door-Out-Swing-Pella-Reserve-Traditional.zip?utm\_source=pdfdocom/professional/adm/RevitFiles/PR-Revit/Door-Out-Swing-Pella-Reserve-Traditional.zip?utm\_source=pdfdocom/professional/adm/RevitFiles/PR-Revit/Door-Out-Swing-Pella-Reserve-Traditional.zip?utm\_source=pdfdocom/professional/adm/RevitFiles/PR-Revit/Door-Out-Swing-Pella-Reserve-Traditional.zip?utm\_source=pdfdocom/professional/adm/RevitFiles/PR-Revit/Door-Out-Swing-Pella-Reserve-Traditional.zip?utm\_source=pdfdocom/professional/adm/RevitFiles/PR-Revit/Door-Out-Swing-Pella-Reserve-Traditional.zip?utm\_source=pdfdocom/professional/adm/RevitFiles/PR-Revit/Door-Out-Swing-Pella-Reserve-Traditional.zip?utm\_source=pdfdocom/professional/adm/RevitFiles/PR-Revit/Door-Out-Swing-Pella-Reserve-Traditional.zip?utm\_source=pdfdocom/professional/adm/RevitFiles/PR-Revit/Door-Out-Swing-Pella-Revit/Door$ 

Sketchup (requires appropriate software to read and use):

https://media.pella.com/professional/adm/Clad-Wood/PellaSKP\_PellaReserve\_Traditional\_Hinged\_Door\_Out-Swing.zip?utm\_source=pdfdoc

### Combination Recommendations:

 $\underline{https://media.pella.com/professional/adm/Clad-Wood/D\_Combinations.pdf?utm\_source=pdfdocents.pdf.utm\_source=pdfdocents.$ 

### Installation Details:

https://media.pella.com/professional/adm/Clad-Wood/F\_InstallationDetails.pdf?utm\_source=pdfdoc

Impact-Resistant Out-Swing Door, Complete Product Information:

 $\underline{https://media.pella.com/professional/adm/Clad-Wood/Pella-ImpactResistant\_OutSwingDoor.pdf?utm\_source=pdfdocor.pdfdocor.pdf?utm\_source=pdfdocor.pdf?utm\_source=pdfdocor.pdf?utm\_source=pdfdocor.pdf?utm\_source=pdfdocor.pdf?utm\_source=pdfdocor.pdf?utm\_source=pdfdocor.pdf?utm\_source=pdfdocor.pdf?utm\_source=pdfdocor.pdf.utm\_source=pdfdocor.pdf.utm\_source=pdfdocor.pdf.utm\_source=pdfdocor.pdf.utm\_source=pdfdocor.pdf.utm\_source=pdfdocor.pdf$ 

Microsoft and Microsoft Word are registered trademarks of Microsoft Corp.

The information published in this document is believed to be accurate at the time of publication. However, because we are constantly working to improve our products, specifications are subject to change without notice. Consult your local Pella representative for up-to-date product information.



# Size and Performance Data

Residential	Clad	Wood
Sizes		
Standard door sizes	•	•
Standard sidelight sizes	•	•
Standard transom sizes — fixed frame direct set	•	•
Fixed casement	•	•
Wide stile casement	•	•
Special sizes	•	•
Custom sizes and shapes	•	•
Single-Swing Door Width		
2' 2", 2' 6", 2' 10", 3' 0", 3' 2"	•	•
Double-Swing Door Width (Active-Passive or Passive-Active)		
4' 2", 5' 0", 5' 7", 6' 0", 6' 3"	•	•
Door Heights		
6' 7-1/2", 6' 10", 7' 2", 8' 0", 9' 0", 10' 0"	•	•

Commercial	Clad	Wood
Sizes		
Standard sidelight sizes	•	•
3' 2" Single door widths	•	•
6' 0" Double door widths	•	•
7' 2" and 8' 0" door heights	•	•
Configurations		
Double-swing doors	•	•
Single-swing door (left- or right-hinged)	•	•
Performance <sub>1</sub>		
Air Infiltration (cfm/ft² of frame @ 1.57 psf wind pressure)	0.15	0.15
Water Resistance	0	0
Design Pressure	_	_

Sound Transmission Class	Sound Transmission Class / Outdoor-Indoor Transmission Class											
		Glazing System										
Product	Frame Size Tested <sub>2</sub>	Overall Glazing Thickness	(4)266		Interior Third Pane s Thickness Thickness		OITC Rating					
Clad Out-Swing	WITHOUT GRILLES											
3	71-1/4" x 81-1/2"	13/16"	3 mm	3 mm	_	30	25					
	71-1/4" x 81-1/2"	13/16"	3 mm	7.6 mm PVB	_	35	29					
Clad Out-Swing with	WITHOUT GRILLES											
Impact-Resistant LaminatedGlass	71-1/4" x 81-1/2"	7/8"	8.6 mm PVB	nm PVB 4.7 mm		34	30					

<sup>(—) =</sup> Not Applicable

<sup>(1)</sup> Maximum performance for single unit when glazed with the appropriate glass thickness. Doors supplied without latching hardware are not AAMA/WDMA performance certified. See Design Data pages in this section for specific product performance class and grade values.

<sup>(2)</sup> ASTM E 1425 defines standard sizes for acoustical testing. Ratings achieved at that size are representative of all sizes of the same configuration.



# Size and Performance Data

		Clad	Wood
Perforr	nance data		
	Standard Sill		
Doors 8' 0" Tall and Under	Meets or Exceeds AAMA/WDMA Ratings <sub>1</sub>	LC70 Hallmark Certified	LC70 Hallmark Certified
"O	Air Infiltration (cfm/ft² of frame @ 1.57 psf wind pressure)	0.15	0.15
s 0.0	Water Resistance	10.66 psf	10.66 psf
oor an	Design Pressure	70 psf	70 psf
Ŏ	Low Profile Sill		
	Water Resistance	0 psf	0 psf
	Standard Sill		
Doors over 8' Tall up to 10' 0"	Meets or Exceeds AAMA/WDMA Ratings <sub>1</sub>	LC50 Hallmark Certified	LC50 Hallmark Certified
er 8 10' .	Air Infiltration (cfm/ft² of frame @ 1.57 psf wind pressure)	0.15	0.15
t 0 0 0	Water Resistance	7.52 psf	7.52 psf
ors up	Design Pressure	50 psf	50 psf
Do	Low Profile Sill		
	Water Resistance	0 psf	0 psf
Other F	Performance Criteria		
Forced	Entry Resistance Level (Minimum Security Grade) <sub>2</sub>	40	40
Additio	nal Performance data		
- <u>e</u>	Products with Impact-Resistant Glass		
- 0 - on U	Meets or Exceeds AAMA/WDMA Ratings 1	LC70	LC70
Doors 8' 0" Tall and Under	Air Infiltration (cfm/ft² of frame @ 1.57 psf wind pressure)	0.15	0.15
)    al	Water Resistance	10.66 psf	10.66 psf
Ta	Design Pressure	70 psf	70 psf
O	Products with Impact-Resistant Glass		
over 8' to 10' 0"	Meets or Exceeds AAMA/WDMA Ratings 1	LC50	LC50
s ov	Air Infiltration (cfm/ft² of frame @ 1.57 psf wind pressure)	0.15	0.15
Doors over 8' Tall up to 10' 0	Water Resistance	7.52 psf	7.52 psf
Ta Ta	Design Pressure	50 psf	50 psf

<sup>(1)</sup> Maximum performance for single unit when glazed with the appropriate glass thickness. Doors supplied without latching hardware are not AAMA/WDMA performance certified. See Design Data pages in this section for specific product performance class and grade values.

<sup>(2)</sup> The higher the level, the greater the product's ability to resist forced entry. Valid only if Pella supplied locking system is used.



# Features and Options

Standard	Options / Upgrades
Glazing	
Glazing Type	
Dual-Pane Insulating Glass	Triple-Pane Insulating Glass
Insulated Glass Options/Low-E Ty	pes
	SunDefense™ Low-E
	SunDefense+ Low-E
Advanced Low-E	AdvancedComfort Low-E
Advanced Low-E	NaturalSun Low-E
	NaturalSun+ Low-E
	Clear (no Low-E coating)
Additional Glass Options	
	Obscure Glass <sub>1</sub>
Tempered Glass	Tinted Glass (Bronze, Gray and Green)
	Impact-Resistant Laminated Dual-Pane Insulating Glass (Residential only)
Gas Fill/High Altitude	(Residential Only)
Argon	High altitude
Wood Types	
Pine	Mahogany, Douglas Fir
Exterior	
	EnduraClad Plus protective finish
EnduraClad® protective finish	Factory Primed Pine wood exterior
	Unfinished Mahogany wood exterior
Cladding Colors 1	
Standard colors	Feature Colors, Custom Colors
Interior	
Unfinished Wood	Factory primed <sub>3</sub> , Factory prefinished paint <sub>3</sub> , Factory prefinished stain
Hardware 4	
White, Champagne, Brown, Matte Black	Satin Brass, Satin Nickel, Oil-Rubbed Bronze
Locking System	
Multi-Point	_
Key lock	_
Grilles	
Integral Light Technology® Grilles	
_	Traditional, Prairie, Top Row, Cross, New England, Victorian, Custom
Grilles-Between-the-Glass	
-	Traditional, Prairie, Top Row, Cross

<sup>(1)</sup> Contact your local Pella sales representative for current designs and color options.

<sup>(2)</sup> ADA sill finishes available in mill or bronze anodized only.

<sup>(3)</sup> Not available on Mahogany and Douglas Fir interiors.

<sup>(4)</sup> Operating hardware for commercial products is not included.

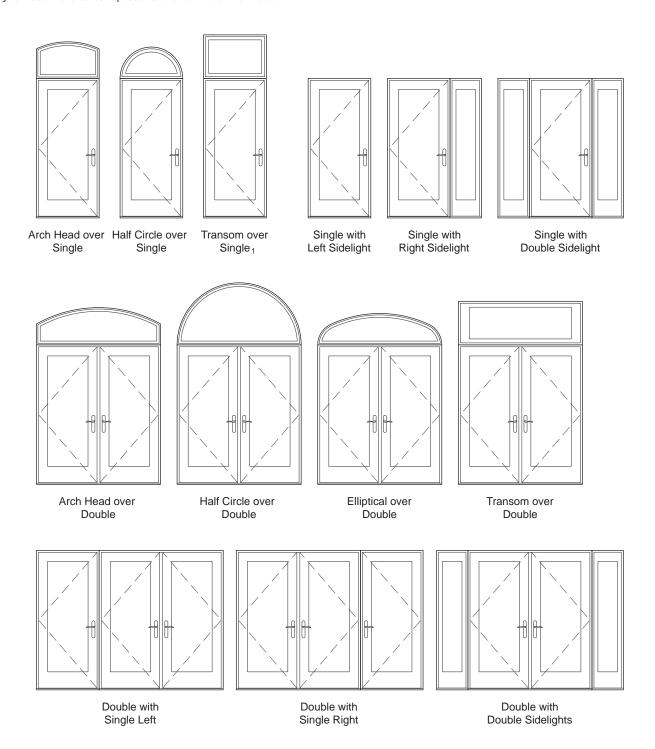


### Combinations

Combinations are a great way to create visual interest in any project. A combination is an assembly formed by two or more separate windows or doors whose frames are mulled together by a combination or reinforcing mullion.

Pella window combinations are available in an endless variety of arrangements. Below are examples of common configurations, see the Combinations Recommendations document for typical mullions, requirements and limitations.

Contact your local Pella sales representative for more information.





95 Sess				ass ım)	Can	Pe	Shaded Areas Meet ENERGY STAR® Performance Criteria in Zones Shown								
Glazing Thickness	Type of Glazing	NFRC Certified Product #	Ext.	Int.	Gap Fill	U-Factor	SHGC	VLT	<u> </u>		U.	S.		Car	ada 2
						D H	<u>\$</u>	>	O		Zo	ne		ER	Zone
Vent [	Dual-Pane Glazing - Aluminum	-Clad Exterior								N	NC	SC	S		CA
13/16"	Clear IG	PEL-N-212-06617-00001	3	3	Air	0.40	0.44	0.46	45						
	with grilles-between-the-glass	PEL-N-212-06618-00001				0.40	0.38	0.39	45						
	with integral grilles	PEL-N-212-06619-00001				0.40	0.38	0.39	45						
13/16"	Advanced Low-E IG	PEL-N-212-06649-00001	3	3	Argon	0.28	0.21	0.39	61			SC	S		
	with grilles-between-the-glass	PEL-N-212-06650-00001				0.28	0.19	0.33	61			SC	S		
	with integral grilles	PEL-N-212-06651-00001				0.28	0.19	0.33	61			SC	S		
13/16"	SunDefense™ Low-E IG	PEL-N-212-06625-00001	3	3	Argon	0.27	0.16	0.36	61			SC	S		
	with grilles-between-the-glass	PEL-N-212-06626-00001				0.27	0.14	0.31	61			SC	S		
	with integral grilles	PEL-N-212-06627-00001				0.28	0.14	0.31	61			SC	S		
13/16"	SunDefense+ Low-E IG	PEL-N-212-10237-00001	3	3	Argon	0.24	0.16	0.35	48	N	NC	SC	S		
	with grilles-between-the-glass	PEL-N-212-10238-00001				0.24	0.14	0.30	48	N	NC	SC	S		
	with integral grilles	PEL-N-212-10239-00001				0.25	0.14	0.30	48	N	NC	SC	S		
13/16"	AdvancedComfort Low-E IG	PEL-N-212-06633-00001	3	3	Argon	0.24	0.21	0.38	48	N	NC	SC	S		
	with grilles-between-the-glass	PEL-N-212-06634-00001				0.24	0.18	0.33	48	N	NC	SC	S		
	with integral grilles	PEL-N-212-06635-00001				0.25	0.18	0.33	48	N	NC	SC	S		<u> </u>
13/16"	NaturalSun Low-E IG	PEL-N-212-06641-00001	3	3	Argon	0.28	0.39	0.44	60						
	with grilles-between-the-glass	PEL-N-212-06642-00001				0.28	0.34	0.38	60						
	with integral grilles	PEL-N-212-06643-00001				0.29	0.34	0.38	60						
13/16"	NaturalSun+ Low-E IG	PEL-N-212-10205-00001	3	3	Argon	0.25	0.36	0.43	47	N	NC				
	with grilles-between-the-glass	PEL-N-212-10206-00001				0.25	0.31	0.37	47	N	NC				
	with integral grilles	PEL-N-212-10207-00001				0.26	0.31	0.37	47	N	NC				
Tinted	d Glazing														
13/16"	Bronze Advanced Low-E IG	PEL-N-212-06693-00001	5	3	Argon	0.27	0.19	0.25	62			SC	S		
	with integral grilles with grilles	PEL-N-212-06694-00001				0.27	0.17	0.22	62			SC	S		
	with integral grilles	PEL-N-212-06695-00001				0.28	0.17	0.22	62			SC	S		<u> </u>
13/16"	Gray Advanced Low-E IG	PEL-N-212-06701-00001	5	3	Argon	0.27	0.17	0.22	62			SC	S		
	with grilles-between-the-glass	PEL-N-212-06702-00001				0.27	0.15	0.19	62			SC	S		ļ
	with integral grilles	PEL-N-212-06703-00001				0.28	0.15	0.19	62			SC	S		<u> </u>
13/16"	Green Advanced Low-E IG	PEL-N-212-06709-00001	5	3	Argon	0.27	0.21	0.34	62			SC	S		
	with grilles-between-the-glass	PEL-N-212-06710-00001				0.27	0.19	0.29	62			SC	S		
	with integral grilles	PEL-N-212-06711-00001				0.28	0.19	0.29	62			SC	S		
	Altitude Glazing			1		I	1								,
13/16"	Advanced Low-E IG	PEL-N-212-06645-00001	3	3	Air	0.30	0.22	0.39	57					<u> </u>	
	with grilles-between-the-glass	PEL-N-212-06646-00001				0.30	0.19	0.33	57						
	with integral grilles	PEL-N-212-06647-00001				0.31	0.19	0.33	58					ļ	├
13/16"	SunDefense™ Low-E IG	PEL-N-212-06621-00001	3	3	Air	0.30	0.16	0.36	58						
	with grilles-between-the-glass	PEL-N-212-06622-00001				0.30	0.14	0.31	58						ļ
	with integral grilles	PEL-N-212-06623-00001				0.30	0.14	0.31	58				_		├
13/16"	SunDefense+ Low-E IG	PEL-N-212-10233-00001	3	3	Air	0.26	0.16	0.35	45	N	NC	SC	S		<u> </u>
	with grilles-between-the-glass	PEL-N-212-10234-00001				0.26	0.14	0.30	45	N	NC	SC	S		
	with integral grilles	PEL-N-212-10235-00001				0.27	0.14	0.30	45			SC	S		├
13/16"	AdvancedComfort Low-E IG	PEL-N-212-06629-00001	3	3	Air	0.26	0.21	0.38	45	N	NC	SC	S		├
	with grilles-between-the-glass	PEL-N-212-06630-00001				0.26	0.18	0.33	45	N	NC	SC	S		├
12/10"	with integral grilles	PEL-N-212-06631-00001	_	_	٥.	0.27	0.18	0.33	45	-		SC	S		$\vdash$
13/16"	NaturalSun Low-E IG	PEL-N-212-06637-00001	3	3	Air	0.31	0.39	0.44	57	-				-	-
	with grilles-between-the-glass	PEL-N-212-06638-00001				0.31	0.34	0.38	57					-	-
	with integral grilles  NaturalSun+ Low-E IG	PEL-N-212-06639-00001	3	3	۸.	0.31	0.34	0.38	57	<del>                                     </del>				-	$\vdash$
12/10"	1 DISTURBISHED + 1 OW/- F 103	PEL-N-212-10201-00001	. <		Air	0.27	0.36	0.43	44	1	1	1	1	1	1
13/16"	with grilles-between-the-glass	PEL-N-212-10202-00001			7-111	0.27	0.31	0.37	44					<b>†</b>	

R-Value = 1/U-Factor, SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission, CR = Condensation Resistance

ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500.

ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.

 $\mbox{\sc U-Factor}$  values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.





ng iess		Glass (mm)  NFRC Certified	Gap	Pe	rforman	ice Valu	es <sub>1</sub>			ERGY STAR® Zones Shown						
Glazing Thickness	Type of Glazing	Product #	Ext.	Mid	14	Fill	U-Factor	SHGC	VLT	CR		U.	S.		Can	ada 2
-			EXT.	IVIIG	Int.		U-Fa	Ę.	>	O		Zo	ne		ER	Zone
Ven	t Triple-Pane Glazing - Alumir	num-Clad Exterior									N	NC	SC	S		CA
1"	Advanced Low-E IG	PEL-N-212-07005-00001	3	3	3	Argon	0.23	0.20	0.35	70	N	NC	SC	S		
	with grilles-between-the-glass	PEL-N-212-07006-00001					0.23	0.17	0.29	70	N	NC	SC	S		
	with integral grilles	PEL-N-212-07007-00001					0.23	0.17	0.29	70	N	NC	SC	S		
1"	SunDefense™ Low-E IG	PEL-N-212-07017-00001	3	3	3	Argon	0.22	0.15	0.32	70	N	NC	SC	S		
	with grilles-between-the-glass	PEL-N-212-07018-00001					0.23	0.13	0.27	70	N	NC	SC	S		
	with integral grilles	PEL-N-212-07019-00001					0.23	0.13	0.27	70	N	NC	SC	S		
1"	NaturalSun Low-E IG	PEL-N-212-06993-00001	3	3	3	Argon	0.23	0.32	0.39	70	N	NC				
	with grilles-between-the-glass	PEL-N-212-06994-00001					0.23	0.28	0.33	70	N	NC				
	with integral grilles	PEL-N-212-06995-00001					0.23	0.28	0.33	70	N	NC				
Higl	n Altitude Glazing															
1"	Advanced Low-E IG	PEL-N-212-07009-00001	3	3	3	Air	0.25	0.20	0.35	66	N	NC	SC	S		
	with grilles-between-the-glass	PEL-N-212-07010-00001					0.26	0.17	0.29	66	N	NC	SC	S		
	with integral grilles	PEL-N-212-07011-00001					0.26	0.17	0.29	66	N	NC	SC	S		
1"	SunDefense Low-E IG	PEL-N-212-07021-00001	3	3	3	Air	0.25	0.15	0.32	66	N	NC	SC	S		
	with grilles-between-the-glass	PEL-N-212-07022-00001					0.26	0.13	0.27	66	N	NC	SC	S		
	with integral grilles	PEL-N-212-07023-00001					0.26	0.13	0.27	66	N	NC	SC	S		
1"	NaturalSun Low-E IG	PEL-N-212-06997-00001	3	3	3	Air	0.25	0.32	0.39	66	N	NC				
	with grilles-between-the-glass	PEL-N-212-06998-00001					0.26	0.28	0.33	66	N	NC				
	with integral grilles	PEL-N-212-06999-00001					0.26	0.28	0.33	66	N	NC				

R-Value = 1/U-Factor

SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.





ess		NEDGO VISI		ass nm)		Pe	rforman	ice Valu	es <sub>1</sub>			eas Me e Crite			
Glazing Thickness	Type of Glazing	NFRC Certified Product #	Ext.	Int.	Gap Fill	U-Factor	SHGC	VLT	R	U. S.				Can	ada 2
			EXI.	liit.			FS	>	O		Zone				Zone
Vent [	Dual-Pane Glazing - Wood Ext	erior								N	NC	SC	S		CA
13/16"	Clear IG	PEL-N-219-06521-00001	3	3	Air	0.39	0.45	0.46	46						
	with grilles-between-the-glass	PEL-N-219-06522-00001				0.39	0.38	0.39	46						
	with integral grilles	PEL-N-219-06523-00001				0.40	0.38	0.39	46						
13/16"	Advanced Low-E IG	PEL-N-219-06537-00001	3	3	Argon	0.27	0.22	0.39	62			SC	S		
	with grilles-between-the-glass	PEL-N-219-06538-00001				0.27	0.19	0.33	62			SC	S		
	with integral grilles	PEL-N-219-06539-00001				0.28	0.19	0.33	62			SC	S		
13/16"	SunDefense™ Low-E IG	PEL-N-219-06529-00001	3	3	Argon	0.27	0.16	0.36	62			SC	S		
	with grilles-between-the-glass	PEL-N-219-06530-00001				0.27	0.14	0.31	63			SC	S		
	with integral grilles	PEL-N-219-06531-00001				0.28	0.14	0.31	63			SC	S		
13/16"	SunDefense+ Low-E IG	PEL-N-219-08533-00001	3	3	Argon	0.24	0.16	0.35	39	N	NC	SC	S		
	with grilles-between-the-glass	PEL-N-219-08534-00001				0.24	0.14	0.30	39	N	NC	SC	S		
	with integral grilles	PEL-N-219-08535-00001				0.25	0.14	0.30	39	N	NC	SC	S		
13/16"	AdvancedComfort Low-E IG	PEL-N-219-06553-00001	3	3	Argon	0.24	0.21	0.38	49	N	NC	SC	S		
	with grilles-between-the-glass	PEL-N-219-06554-00001				0.24	0.18	0.33	49	N	NC	SC	S		
	with integral grilles	PEL-N-219-06555-00001				0.25	0.18	0.33	49	N	NC	SC	S		<u> </u>
13/16"	NaturalSun Low-E IG	PEL-N-219-06545-00001	3	3	Argon	0.28	0.39	0.44	61						
	with grilles-between-the-glass	PEL-N-219-06546-00001				0.28	0.34	0.38	61						
	with integral grilles	PEL-N-219-06547-00001				0.29	0.34	0.38	61						
13/16"	NaturalSun+ Low-E IG	PEL-N-219-08509-00001	3	3	Argon	0.25	0.36	0.43	49	N	NC				<u> </u>
	with grilles-between-the-glass	PEL-N-219-08510-00001				0.25	0.31	0.37	49	N	NC				
	with integral grilles	PEL-N-219-08511-00001				0.26	0.31	0.37	49	N	NC				<u> </u>
Tinted	Glazing		,												
13/16"	Bronze Advanced Low-E IG	PEL-N-219-06573-00002	5	3	Argon	0.27	0.19	0.25	62			SC	S		
	with grilles-between-the-glass	PEL-N-219-06574-00002				0.27	0.17	0.22	62			SC	S		
	with integral grilles	PEL-N-219-06575-00002		ļ		0.28	0.17	0.22	62			SC	S		<u> </u>
13/16"	Gray Advanced Low-E IG	PEL-N-219-06573-00003	5	3	Argon	0.27	0.18	0.22	62			SC	S		ــــــ
	with grilles-between-the-glass	PEL-N-219-06574-00003				0.27	0.15	0.19	62			SC	S		ــــــ
	with integral grilles	PEL-N-219-06575-00003			_	0.28	0.15	0.19	62			SC	S		—
13/16"	Green Advanced Low-E IG	PEL-N-219-06573-00004	5	3	Argon	0.27	0.22	0.34	62			SC	S		—
	with grilles-between-the-glass	PEL-N-219-06574-00004				0.27	0.19	0.29	62			SC	S		<b>↓</b>
	with integral grilles	PEL-N-219-06575-00004				0.28	0.19	0.29	62			SC	S		
	Altitude Glazing		1 -												
13/16"	Advanced Low-E IG	PEL-N-219-06533-00001	3	3	Air	0.30	0.22	0.39	59						—
	with grilles-between-the-glass	PEL-N-219-06534-00001				0.30	0.19	0.33	59						—
	with integral grilles	PEL-N-219-06535-00001				0.30	0.19	0.33	59	_					-
13/16"	SunDefense Low-E IG	PEL-N-219-06525-00001	3	3	Air	0.30	0.16	0.36	59	-				_	<b>├</b> ─
-	with grilles-between-the-glass	PEL-N-219-06526-00001				0.30	0.14	0.31	59						<del>                                     </del>
12/16	with integral grilles	PEL-N-219-06527-00001	2	2	Δ:	0.30	0.14	0.31	59	NI	NC	5.0			┼──
13/16"	SunDefense+ Low-E IG	PEL-N-219-08529-00001	3	3	Air	0.26	0.16	0.35	49	N	NC	SC SC	S S		₩
	with grilles-between-the-glass	PEL-N-219-08530-00001				0.26	0.14	0.30	49 52	N	NC	SC	S		₩
12/16	with integral grilles  AdvancedComfort Low-E IG	PEL-N-219-08531-00001	2	2	A in					NI	NC		5		$\vdash$
13/16"	with grilles-between-the-glass	PEL-N-219-06549-00001 PEL-N-219-06550-00001	3	3	Air	0.26	0.21	0.38	45 45	N N	NC NC	SC SC	S	<u> </u>	+
	with integral grilles	PEL-N-219-06551-00001			+	0.26	0.19	0.33	45	IN	IVC	SC	S	<u> </u>	+
13/16"	NaturalSun Low-E IG	PEL-N-219-06541-00001	3	3	Air	0.27		0.33	58	<del>                                     </del>		30	<u> </u>	_	$\vdash$
13/10"	with grilles-between-the-glass	PEL-N-219-06542-00001	3	3	Air	0.30	0.39	0.44	58	-					+
	with integral grilles	PEL-N-219-06543-00001			+	0.30	0.34	0.38	58					-	+
13/16"	NaturalSun+ Low-E IG	PEL-N-219-08505-00001	3	3	Air	0.26	0.34	0.43	41	N	NC				-
13/10	with grilles-between-the-glass	PEL-N-219-08506-00001			All	0.26	0.30	0.43	41	N	NC			$\vdash$	$\vdash$
	with integral grilles	PEL-N-219-08507-00001				0.27	0.31	0.37	41	- 1	110				$\vdash$
	integral grilles		I .	I	T.	0.27	0.51	0.57		1	I	I		I	1

R-Value = 1/U-Factor, SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission, CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.

Rev. 04/02/2024

(2) The values shown are based on Canada's updated ENERGY STAR  $^{\tiny \odot}$  2020 initiative.





ng less		NFRC Certified		Glass (mm)		Con	Pe	rforman	ice Valu	es <sub>1</sub>				Meet ENERGY STAR® teria in Zones Shown				
Glazing Thickness	Type of Glazing	Product #	Ext.	Mid	Int.	Gap Fill	U-Factor	SHGC	VLT	CR		U.	S.		Can	ada 2		
-			EXT.	IVIIG	int.		U-Fa	Ę.	>	O		Zo	ne	ne		Zone		
Ven	t Triple-Pane Glazing - Wood	Exterior									N	NC	SC	S		CA		
1"	Advanced Low-E IG	PEL-N-219-06713-00001	3	3	3	Argon	0.22	0.20	0.35	70	N	NC	SC	S				
	with grilles-between-the-glass	PEL-N-219-06714-00001					0.23	0.17	0.29	70	N	NC	SC	S				
	with integral grilles	PEL-N-219-06715-00001					0.23	0.17	0.29	70	N	NC	SC	S				
1"	SunDefense™ Low-E IG	PEL-N-219-06725-00001	3	3	3	Argon	0.22	0.15	0.32	70	N	NC	SC	S				
	with grilles-between-the-glass	PEL-N-219-06726-00001					0.23	0.13	0.27	70	N	NC	SC	S				
	with integral grilles	PEL-N-219-06727-00001					0.23	0.13	0.27	70	N	NC	SC	S				
1"	NaturalSun Low-E IG	PEL-N-219-06701-00001	3	3	3	Argon	0.23	0.32	0.39	70	N	NC						
	with grilles-between-the-glass	PEL-N-219-06702-00001					0.23	0.28	0.33	70	N	NC						
	with integral grilles	PEL-N-219-06703-00001					0.23	0.28	0.33	70	N	NC						
High	n Altitude Glazing																	
1"	Advanced Low-E IG	PEL-N-219-06709-00001	3	3	3	Air	0.25	0.20	0.35	67	N	NC	SC	S				
	with grilles-between-the-glass	PEL-N-219-06710-00001					0.26	0.17	0.29	67	N	NC	SC	S				
	with integral grilles	PEL-N-219-06711-00001					0.25	0.17	0.29	67	N	NC	SC	S				
1"	SunDefense Low-E IG	PEL-N-219-06721-00001	3	3	3	Air	0.25	0.15	0.32	67	N	NC	SC	S				
	with grilles-between-the-glass	PEL-N-219-06722-00001					0.25	0.13	0.27	67	N	NC	SC	S				
	with integral grilles	PEL-N-219-06723-00001					0.25	0.13	0.27	67	N	NC	SC	S				
1"	NaturalSun Low-E IG	PEL-N-219-06697-00001	3	3	3	Air	0.25	0.32	0.39	67	N	NC						
	with grilles-between-the-glass	PEL-N-219-06698-00001					0.26	0.28	0.33	67	N	NC						
	with integral grilles	PEL-N-219-06699-00001					0.26	0.28	0.33	67	N	NC						

R-Value = 1/U-Factor

SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.





# Glazing Performance - Total Unit Impact-Resistant Glass

ng ess		Glass (mm) NFRC Certified Gap	Pe	rforman	ce Value	es <sub>1</sub>			ERGY STAR® Zones Shown							
Glazing Thickness	Type of Glazing	Product #	Ext.	Int.	Fill	U-Factor	GC	SHGC	VLT	CR		U.	S.		Can	ada 2
_			LXt.			J. J.	SF	>	>   0		Zo	ne		ER	Zone	
Dual-	Pane Laminated Impact-Resi	stant Glazing - Aluminum	-Clad	Exteri	or					N	NC	sc	S		CA	
7/8"	Clear IG PVB	PEL-N-212-06945-00001	8	5	air	0.41	0.39	0.44	44							
	with grilles-between-the-glass	PEL-N-212-06946-00001				0.41	0.33	0.38	44							
	with integral grilles	PEL-N-212-06947-00001				0.42	0.33	0.38	44							
7/8"	Advanced Low-E IG PVB	PEL-N-212-06949-00001	8	5	argon	0.29	0.21	0.38	59							
	with grilles-between-the-glass	PEL-N-212-06950-00001				0.30	0.19	0.33	59							
	with integral grilles	PEL-N-212-06951-00001				0.30	0.19	0.33	59							
7/8"	SunDefense <sup>™</sup> Low-E IG	PEL-N-212-06953-00001	8	5	argon	0.28	0.17	0.35	59			SC	S			
	with grilles-between-the-glass	PEL-N-212-06954-00001				0.30	0.15	0.30	59							
	with integral grilles	PEL-N-212-06955-00001				0.30	0.15	0.30	59							
Dual-	Pane Tinted Laminated Impa	ct-Resistant Glazing - Alı	ıminur	n-Clac	l Exteri	or										
7/8"	Bronze IG PVB	PEL-N-212-06957-00001	8	5	air	0.41	0.26	0.18	44							
	with grilles-between-the-glass	PEL-N-212-06958-00001				0.41	0.23	0.15	44							
	with integral grilles	PEL-N-212-06959-00001				0.40	0.23	0.15	44							
7/8"	Gray IG PVB	PEL-N-212-06961-00001	8	5	air	0.41	0.29	0.21	44							
	with grilles-between-the-glass	PEL-N-212-06962-00001				0.41	0.25	0.18	44							
	with integral grilles	PEL-N-212-06963-00001				0.40	0.25	0.18	44							
7/8"	Green IG PVB	PEL-N-212-06965-00001	8	5	air	0.41	0.35	0.36	44							
	with grilles-between-the-glass	PEL-N-212-06966-00001				0.41	0.30	0.31	44							
	with integral grilles	PEL-N-212-06967-00001				0.40	0.30	0.31	44							

R-Value = 1/U-Factor

SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.

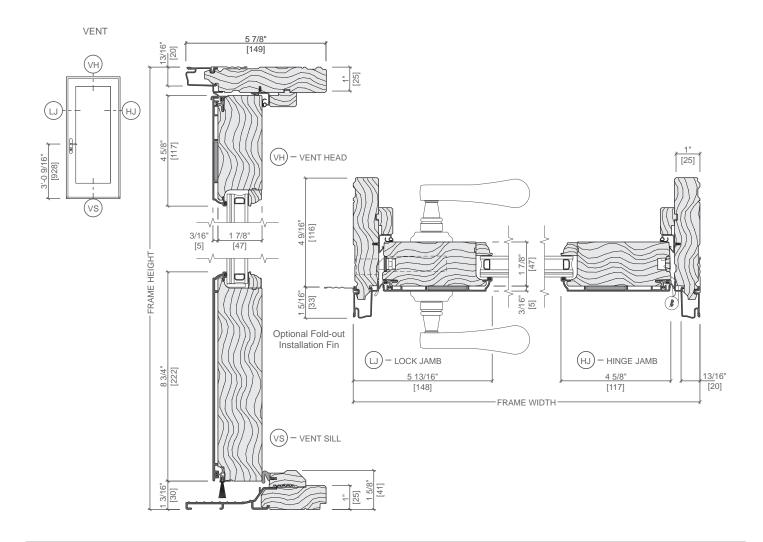




# Impact-Resistant Glass

For a complete list of ratings, refer to the Impact-Resistant product section.

aximum Performance Grade 1 /ent units 6' 10" tall and under /ent units 8' tall and under	Clad
/ent units 6' 10" tall and under /ent units 8' tall and under	7/8" Insulated Glass PVB
/ent units 8' tall and under	
	+70 / -70
7	+70 / -70
/ent units over 8' tall up to 10' tall	+50 / -50
ixed units 6' 10" tall and under	+70 / -70
ixed units 8' tall and under	+70 / -70
ixed units over 8' tall up to 10' tall	+50 / -50
ertification	
fallmark	411-H-1188
PAS	FL 14302



<sup>(—) =</sup> Not applicable

Doors with low profile sills, curved glass in rectangular panel, custom stiles and rails, and no-lock no-bore hardware options are not certified to above standards.

<sup>(1)</sup> Units are tested for air/water/structural and impact-resistance, and certified for wind zone 4, large missile rating D.

Transoms are not available with impact-resistant Glazing.

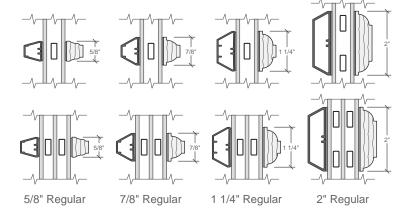
For clear opening, vent area, visible glass, and frame area, see clad Design Data pages.



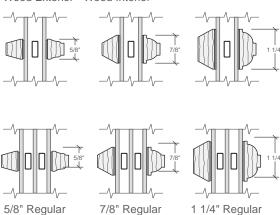
# **Grille Profiles**

# Traditional Style Collection - Integral Light Technology ®

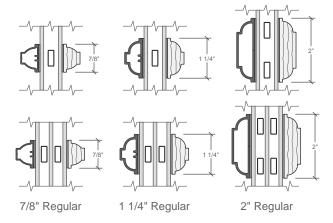
Putty Glaze and Ogee Grilles Clad Exterior - Wood Interior



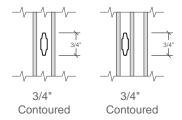
Putty Glaze and Ogee Grilles Wood Exterior - Wood Interior



Ogee Grilles Clad Exterior - Wood Interior



Grilles-Between-the-Glass



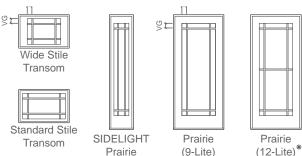
Interior wood ILT grilles available in Pine, Mahogany or Douglas Fir to match complete unit. Exterior wood ILT grilles available in Pine or Mahogany to match complete unit.



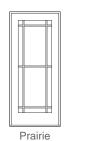
### **Grille Patterns**

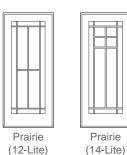
# Integral Light Technology® Grilles

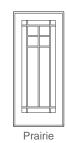
#### Prairie Lite Patterns



(9-Lite)







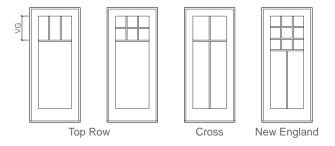
All sidelights and transoms will have 9 lights.

Standard corner lite dimension for Prairie patterns = 3-1/2" VG.

#### Integral Light Technology Grilles

- 9-Lite available in all standard and special sizes.
- 12-Lite available at 8' height; other heights available per
- 14-Lite available in units > 2' 1-1/2" width.

#### Other Available Patterns



#### Top Row

- Standard visible glass to separator bar = 14" or half of total visible glass height, whichever is smaller.

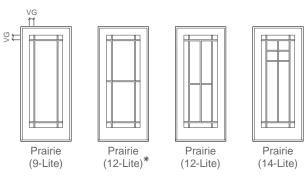
– Standard visible glass to separator bar = one-quarter of total visible glass height.

#### New England

- Standard visible glass to separator bar = half of total visible glass height.

### Grilles-Between-the-Glass

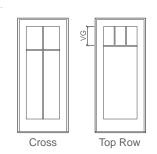
### Prairie Lite Patterns



### Prairie

- Standard corner lite dimension = 3-1/2" VG.
- 9-Lite available in units < 7' 0-3/4" height.
- \* Prairie in heights > 7' 0-1/2" will have 12 lites.
- 12-Lite available in units ≤ 7' 2" height.

# Other Available Patterns



#### Cross

- Horizontal bar is 1/4 of visible glass from the top in door panels.
- Not available in transoms.

- Horizontal bar may be ordered 12", 14" or 16" from the top VG.
- Transoms with frame heights  $\geq$  21", the horizontal bar will
- positioned at 1/2 the visible glass height.
- Top Row not available in transoms with frame height <21".

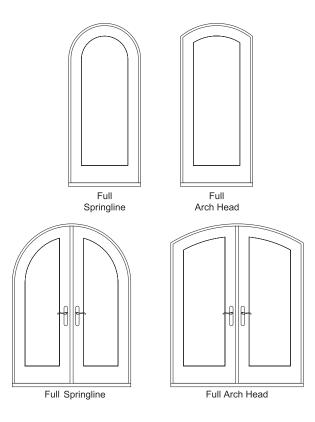
### For traditional patterns, see size tables.

VG = Visible Glass



# **Custom Shapes**

Pella Reserve Out-Swing French doors are available in custom shapes shown below, and additional shapes per drawing. For specifications, size limitations, and details on these units, contact your local Pella sales representative.

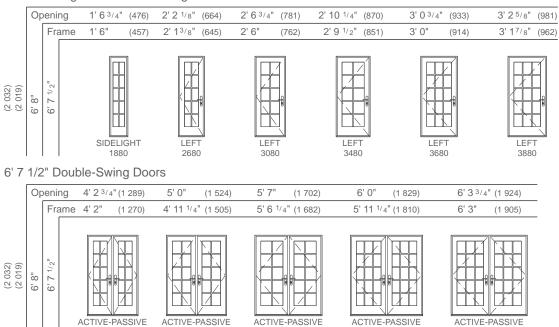




# 6' 7 1/2" Single Doors and Sidelight

5080

6080



6780

7280

7580

Not to scale.

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.

All doors and sidelights are glazed with tempered glass.

For windows and patio doors with impact-resistant glass, see product instructions or refer to local building code requirements.

Single doors - Left-hand shown. Right-hand and fixed are available.

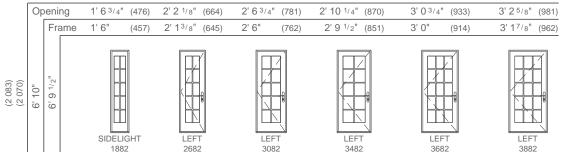
Double-swing doors - Active-Passive shown. Passive-Active also available.

### For Wood Units Only:

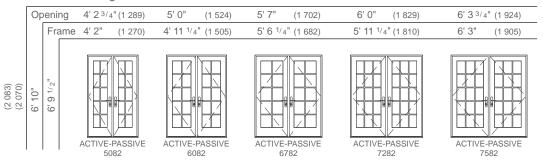
To determine masonry dimensions when using Pella 1-7/8" brickmould, add 1-5/8" to frame height and 3-1/8" to frame width. When using Pella 3-1/2" brickmould, add 6-3/8" to frame width and 3-1/4" to frame height.



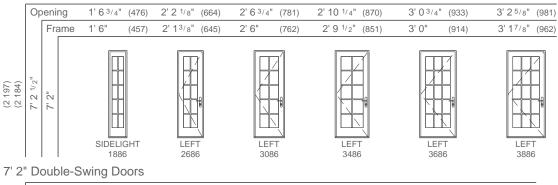
# 6' 10" Single Doors and Sidelight

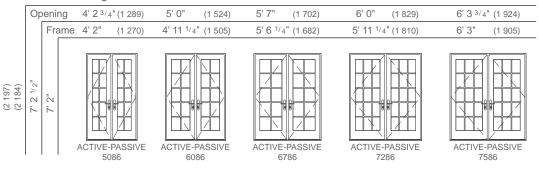


### 6' 10" Double-Swing Doors



# 7' 2" Single Doors and Sidelight





Not to scale

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.

All doors and sidelights are glazed with tempered glass.

For windows and patio doors with impact-resistant glass, see product instructions or refer to local building code requirements.

Single doors - Left-hand shown. Right-hand and fixed are available.

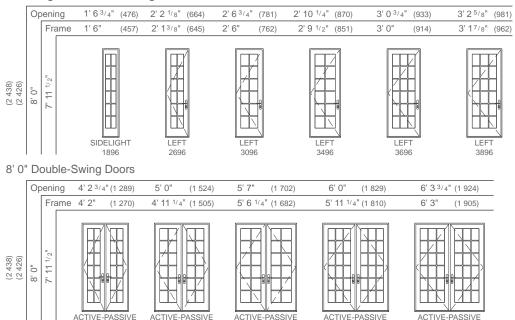
Double-swing doors - Active-Passive shown. Passive-Active also available.

### For Wood Units Only:

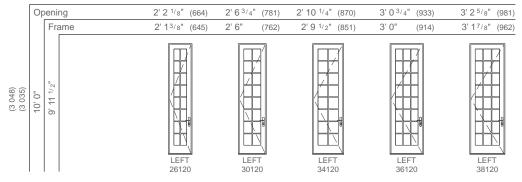
To determine masonry dimensions when using Pella 1-7/8" brickmould, add 1-5/8" to frame height and 3-1/8" to frame width. When using Pella 3-1/2" brickmould, add 6-3/8" to frame width and 3-1/4" to frame height.



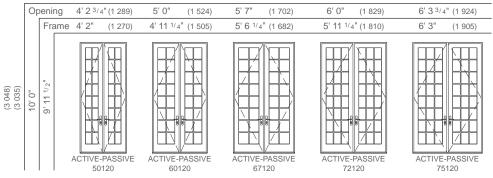
# 8' 0" Single Doors and Sidelight



### 10' 0" Single Doors



# 10' 0" Double-Swing Doors



Not to scale

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.

All doors and sidelights are glazed with tempered glass.

For windows and patio doors with impact-resistant glass, see product instructions or refer to local building code requirements.

Single doors - Left-hand shown. Right-hand and fixed are available.

Double-swing doors - Active-Passive shown. Passive-Active also available.

### For Wood Units Only:

To determine masonry dimensions when using Pella 1-7/8" brickmould, add 1-5/8" to frame height and 3-1/8" to frame width. When using Pella 3-1/2" brickmould, add 6-3/8" to frame width and 3-1/4" to frame height.



#### Wide Stile Transoms for Single Doors 2' 2 1/8" (664) 2' 6 3/4" (781) 2' 10 1/4" (870) 3' 0 3/4" (933) 3' 2 5/8" (981) Frame 2' 13/8" (645) 2' 6" 2' 9 1/2" (851) 3' 0" (914) 3' 17/8" (962) 1'53/4" (451) (432) 5 3017 2617 3417 3617 3817 2' 13/4" (654) (635) 2' 1" 3025 Standard Stile Transoms for Single Doors (451) (432) 2" 2' 13/4" (654) (635) Fixed Frame Direct Sets for Single Doors 53/4 (451) (432) 5 (654) (635) Wide Stile Transoms for Double-Swing Doors Opening 4' 2 3/4" (1 289) 5' 0" 5' 7" (1702)6' 0" (1 829) 6' 3 3/4" (1 924) 5' 11 <sup>1</sup>/<sub>4</sub>" (1 810) Frame 4' 2" 4' 11 1/4" (1 505) 5' 6 <sup>1/</sup>4" (1 682) 6'3" (1270)(1 905) 1'53/4" (451) (432) 5 Standard Stile Transoms for Double-Swing Doors 5 3/4 7525 Fixed Frame Direct Sets for Double-Swing Doors 1'53/4 (451) (432) 5 5017 6017 6717 7517 5025 6025 6725 7525

Not to scale.

Traditional grille patterns shown. Refer to Clad/Wood Overview section for additional patterns and profiles.

Tempered glass is standard.



# Special Sizes and Dimensions

# Special Size Frame Dimensions 1

		Non-Imp	act Glazing		Products with Impact-Resistant Glass $_{\scriptscriptstyle 2}$				
Door Type	Frame Width		Frame Height		Fram	e Width	Frame	Frame Height	
	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	
Transoms	25-3/8"	75"	14"	25"	25-3/8"	75"	14"	25"	
	(645)	(1 905)	(356)	(635)	(645)	(1 905)	(356)	(635)	
Sidelights (Fixed)	18"	65"	36"	119-1/2"	12"	42"	48"	96"	
	(457)	(457)	(914)	(3 035)	(305)	(1 067)	(1 219)	(2 438)	
Single Doors	18"	48"	36"	119-1/2"	24"	37-7/8"	76-3/8"	119-1/2"	
	(457)	(1 219)	(914)	(3 035)	(610)	(962)	(1 940)	(3 035)	
Double Doors	36"	96"	36"	119-1/2"	48"	75"	73-3/8"	119-1/2"	
	(914)	(2 438)	(914)	(3 035)	(1 219)	(1 905)	(1 864)	(3 035)	

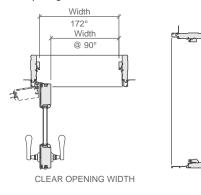
# Miscellaneous Formulas

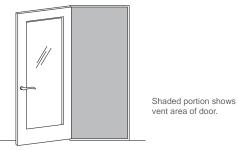
	Visible	Glass	Actual Glass		
	Width	Height	Width	Height	
Transoms — Fixed Frame Direct Set	FW - 3-1/4"	FH - 3-1/4"	FW - 2"	FH - 2"	
Transoms — Fixed Casement	FW - 5-3/4"	FH - 5-3/4"	FW - 4-3/8"	FH - 4-3/8"	
Transoms — Wide Stile Casement	FW - 11-5/8"	FH - 5-3/4	FW - 10-1/4"	гп - 4-3/0	
Sidelights (Fixed)	FW - 6-5/8"		FW - 5-5/8"		
Single Doors	FW - 11-5/8"	FH - 15-3/4"	FW - 10-5/8"	FH - 4-3/8"	
Double Doors	(FW÷2) - 11-1/4"		(FW÷2) - 10-1/4"		

# **Clad and Wood Clear Opening Dimensions**

		Clad and Wood	
		Width	Height
	Single Door	FW - 5-3/8"	
Clear Opening (@ 90°)			FH - 3-1/16"
	Double Doors (Both Panels)	(FW ÷ 2) - 7-7/16"	
	Single Door	FW - 3-5/16"	
Clear Opening (@ 172º)	Double Doors (Active/Single Panel)	(FW ÷ 2) - 2-15/16"	FH - 3-1/16"
	Double Doors (Both Panels)	(FW ÷ 2) - 3-15/16"	

### Clear Opening Schematic





Keep frame dimensions to the nearest 1/8" increment.

CLEAR OPENING HEIGHT

FW = Frame Width, FH = Frame Height

<sup>(1)</sup> Available within size range shown.

<sup>(2)</sup> Rectangular Units Only.



		Clear Opening (Inches)					Vent	Visible	Standard Glass	
U	nit	Wid	th 1	Standard	ADA	Vent Area	Area (ADA)	Glass	Thickness	Performance Class & Grade 3
		170°	900	Sill Unit Height	Sill Unit Height <sub>2</sub>	Ft <sup>2</sup>	Ft <sup>2</sup>	Ft <sup>2</sup>	(mm) Tempered	Class & Orace 3
2680	F	_	_	_	_	_	_	6.1	3	LC70
3080	F	_	_	-	_	_	_	8.1	3	LC70
3480	F	-	_	_	_	_		9.7	3	LC70
3680	F	_	_	_	_	_		10.8	3	LC70
3880	F	_	_	-	_	_	_	11.6	3	LC70
2680	L/R	22-1/16	20	76-1/4	77-7/16	11.3	11.5	6.1	3	LC70
3080	L/R	26-11/16	24-5/8	76-1/4	77-7/16	13.8	14.0	8.1	3	LC70
3480	L/R	30-3/16	28-1/8	76-1/4	77-7/16	15.6	15.9	9.7	3	LC70
3680	L/R	32-11/16	30-5/8	76-1/4	77-7/16	17.0	17.2	10.8	3	LC70
3880	L/R	34-9/16	32-1/2	76-1/4	77-7/16	17.9	18.2	11.6	3	LC70
5080	PA/AP	46-11/16 / 22-1/16	42-9/16 / 20	76-1/4	77-7/16	24.5	24.9	12.2	3	LC70
6080	PA/AP	55-15/16 / 26-11/16	51-13/16 / 24-5/8	76-1/4	77-7/16	29.4	29.9	16.3	3	LC70
6780	PA/AP	62-15/16 / 30-5/16	58-13/16 / 28-1/8	76-1/4	77-7/16	33.1	33.7	19.4	3	LC70
7280	PA/AP	67-15/16 / 32-11/16	63-13/16 / 30-5/8	76-1/4	77-7/16	35.8	36.3	21.6	3	LC70
7580	PA/AP	71-9/16 / 34-5/8	67-9/16 / 32-1/2	76-1/4	77-7/16	37.7	38.4	23.2	3	LC70
3082	F	-	_	-	_	_	_	8.4	3	LC70
3682	F	_	_	_	_	_	_	11.1	3	LC70
2682	L/R	22-1/16	20	78-1/4	79-7/16	11.6	11.8	6.3	3	LC70
3082	L/R	26-11/16	24-5/8	78-1/4	79-7/16	14.2	14.4	8.4	3	LC70
3482	L/R	30-3/16	28-1/8	78-1/4	79-7/16	16.0	16.3	10.0	3	LC70
3682	L/R	32-11/16	30-5/8	78-1/4	79-7/16	17.4	17.7	11.1	3	LC70
3882	L/R	34-9/16	32-1/2	78-1/4	79-7/16	18.4	18.7	12.0	3	LC70
5082	PA/AP	46-11/16 / 22-1/16	42-9/16 / 20	78-1/4	79-7/16	25.2	25.6	12.6	3	LC70
6082	PA/AP	55-15/16 / 26-11/16	51-13/16 / 24-5/8	78-1/4	79-7/16	30.2	30.7	16.8	3	LC70
6782	PA/AP	62-15/16 / 30-5/16	58-13/16 / 28-1/8	78-1/4	79-7/16	34.0	34.5	20.0	3	LC70
7282	PA/AP	67-15/16 / 32-11/16	63-13/16 / 30-5/8	78-1/4	79-7/16	36.7	37.3	22.3	3	LC70
7582	PA/AP	71-9/16 / 34-5/8	67-9/16 / 32-1/2	78-1/4	79-7/16	38.7	39.3	24.0	3	LC70

All doors and sidelights are glazed with tempered glass.

<sup>(-) =</sup> Not applicable

<sup>(1)</sup> All dimensions are approximate to the nearest 1/16". The second value, where shown, provides the clear opening for the active panel only.

<sup>(2)</sup> Water resistance is 0 psf for units with a low profile sill.

<sup>(3)</sup> Maximum performance when glazed with the appropriate glass thickness.



Οι	ut—Swi	ing Desi	gn Data								
				Clear Opening (Inche	es)			Vent		Standard	
	U	nit	Wid	dth 1	Standard	ADA	Vent Area	Area	Visible Glass	Glass Thickness	Performance
			170°	90°	Sill Unit Height	Sill Unit Height 2	Ft <sup>2</sup>	(ADA) Ft <sup>2</sup>	Ft <sup>2</sup>	(mm) Tempered	Class & Grade 3
	3086	F	-	_	-	_	-	_	9.0	3	LC70
	3686	F	_	_	_	_	_	_	11.9	3	LC70
	2686	L/R	22-1/16	20	82-3/4	83-15/16	12.3	12.5	6.7	3	LC70
	3086	L/R	26-11/16	24-5/8	82-3/4	83-15/16	15.0	15.2	9.0	3	LC70
ors	3486	L/R	30-3/16	28-1/8	82-3/4	83-15/16	17.0	17.2	10.7	3	LC70
Doors	3686	L/R	32-11/16	30-5/8	82-3/4	83-15/16	18.4	18.7	11.9	3	LC70
2" [	3886	L/R	34-9/16	32-1/2	82-3/4	83-15/16	19.5	19.8	12.8	3	LC70
-	5086	PA/AP	46-11/16 / 22-1/16	42-9/16 / 20	82-3/4	83-15/16	26.6	27.0	13.4	3	LC70
	6086	PA/AP	55-15/16 / 26-11/16	51-13/16 / 24-5/8	82-3/4	83-15/16	31.9	32.4	17.9	3	LC70
	6786	PA/AP	62-15/16 / 30-5/16	58-13/16 / 28-1/8	82-3/4	83-15/16	36.0	36.5	21.3	3	LC70
	7286	PA/AP	67-15/16 / 32-11/16	63-13/16 / 30-5/8	82-3/4	83-15/16	38.8	39.4	23.8	3	LC70
	7586	PA/AP	71-9/16 / 34-5/8	67-9/16 / 32-1/2	82-3/4	83-15/16	41.0	41.6	25.6	3	LC70
	3096	F	-	-	-	_	_	_	10.2	3	LC70
	3696	F	_	_	_	_	_	_	13.5	3	LC70
	2696	L/R	22-1/16	20	92-1/4	93-7/16	13.7	13.9	7.6	3	LC70
	3096	L/R	26-11/16	24-5/8	92-1/4	93-7/16	16.7	16.9	10.2	3	LC70
ors	3496	L/R	30-3/16	28-1/8	92-1/4	93-7/16	18.9	19.2	12.1	3	LC70
Doors	3696	L/R	32-11/16	30-5/8	92-1/4	93-7/16	20.5	20.8	13.5	3	LC70
0	3896	L/R	34-9/16	32-1/2	92-1/4	93-7/16	21.7	22.0	14.5	3	LC70
ō	5096	PA/AP	46-11/16 / 22-1/16	42-9/16 / 20	92-1/4	93-7/16	29.7	30.1	15.2	3	LC70
	6096	PA/AP	55-15/16 / 26-11/16	51-13/16 / 24-5/8	92-1/4	93-7/16	35.6	36.1	20.4	3	LC70
	6796	PA/AP	62-15/16 / 30-5/16	58-13/16 / 28-1/8	92-1/4	93-7/16	40.1	40.6	24.2	3	LC70
	7296	PA/AP	67-15/16 / 32-11/16	63-13/16 / 30-5/8	92-1/4	93-7/16	43.3	43.9	27.0	3	LC70
	7596	PA/AP	71-9/16 / 34-5/8	67-9/16 / 32-1/2	92-1/4	93-7/16	45.7	46.3	29.1	3	LC70
	30120	F	_	_	_	_	_	_	13.2	5	LC50
	36120	F	_	-	_	_	_	_	17.6	5	LC50
	26120	L/R	22-1/16	20	116-1/4	117-7/16	17.3	17.5	9.9	5	LC50
	30120	L/R	26-11/16	24-5/8	116-1/4	117-7/16	21.0	21.3	13.2	5	LC50
ors	34120	L/R	30-3/16	28-1/8	116-1/4	117-7/16	23.9	24.1	15.8	5	LC50
Doors	36120	L/R	32-11/16	30-5/8	116-1/4	117-7/16	25.9	26.2	17.6	5	LC50
= 0	38120	L/R	34-9/16	32-1/2	116-1/4	117-7/16	27.4	27.7	18.9	5	LC50
-01	50120	PA/AP	46-11/16 / 22-1/16	42-9/16 / 20	116-1/4	117-7/16	37.5	37.9	19.8	5	LC50
	60120	PA/AP	55-15/16 / 26-11/16	51-13/16 / 24-5/8	116-1/4	117-7/16	44.9	45.4	26.5	5	LC50
	67120	PA/AP	62-15/16 / 30-5/16	58-13/16 / 28-1/8	116-1/4	117-7/16	50.5	51.1	31.5	5	LC50
	72120	PA/AP	67-15/16 / 32-11/16	63-13/16 / 30-5/8	116-1/4	117-7/16	54.6	55.2	35.1	5	LC50
	75120	PA/AP	71-9/16 / 34-5/8	67-9/16 / 32-1/2	116-1/4	117-7/16	57.6	58.2	37.8	5	LC50

<sup>(—) =</sup> Not applicable

 $<sup>\</sup>ensuremath{\mathsf{All}}$  doors and sidelights are glazed with tempered glass.

<sup>(1)</sup> All dimensions are approximate to the nearest 1/16". The second value, where shown, provides the clear opening for the active panel only.

To convert areas to square meters ( $m^2$ ), multiply square feet by 0.0929.

<sup>(2)</sup> Water resistance is 0 psf for units with a low profile sill.

 $<sup>\</sup>begin{tabular}{ll} (3) Maximum performance when glazed with the appropriate glass thickness. \end{tabular}$ 



Standard Glass Thickness (mm)         Performance Class & Grade;           Unit         Visible Glass Ft2         Dual-Pare Glazing         Triple-Pane Glazing         Class & Grade;           2617         2.1         3         3         3         CW90           2625         3.3         3         3         CW90           3017         2.6         3         3         3         CW90           3417         2.9         3         3         3         CW90           3425         4.6         3         3         3         CW90           3425         4.6         3         3         3         CW90           3817         3.1         3         3         CW90           3825         4.9         3         3         3         CW90           3825         5.2         3         3         3         CW90           5017         4.5         3         3         3         CW90           5025         7.1         3         3         3         CW90           5025         7.1         3         3         3         CW50           6717         6.0         3	Transo	Transoms — Fixed Frame Direct Set											
Visible Glass Ft2			Standa	rd Glass Thic	kness (mm)								
2617         2.1         3         3         CW90           2625         3.3         3         3         CW90           3017         2.6         3         3         CW90           3017         2.6         3         3         CW90           3417         2.9         3         3         CW90           3425         4.6         3         3         CW90           3617         3.1         3         3         CW90           3625         4.9         3         3         CW90           3817         3.3         3         CW90           3825         5.2         3         3         CW90           5017         4.5         3         3         CW90           6017         5.3         3         3         CW90           6025         8.5         3         3         CW55           6717         6.0         3         3         3	Unit			ne Glazing									
2625         3.3         3         3         CW90           3017         2.6         3         3         CW90           3025         4.0         3         3         CW90           3417         2.9         3         3         CW90           3425         4.6         3         3         CW90           3617         3.1         3         3         CW90           3817         3.3         3         CW90           3817         3.3         3         CW90           3817         3.3         3         CW90           3825         5.2         3         3         CW90           5017         4.5         3         3         CW90           5025         7.1         3         3         CW90           5025         7.1         3         3         CW90           6017         5.3         3         3         CW90           6025         8.5         3         3         CW55           6717         6.0         3         3         CW50           7217         6.5         3         3         CW50           7225 </th <th></th> <th></th> <th></th> <th>Tempered</th> <th></th> <th></th>				Tempered									
3017         2.6         3         3         CW90           3025         4.0         3         3         CW90           3417         2.9         3         3         CW90           3425         4.6         3         3         CW90           3617         3.1         3         3         CW90           3627         4.9         3         3         CW90           3817         3.3         3         CW90           3825         5.2         3         3         CW90           5017         4.5         3         3         CW90           5017         4.5         3         3         CW90           5025         7.1         3         3         CW90           5025         7.1         3         3         CW90           6075         5.3         3         3         CW55           6717         6.0         3         3         CW55           6717         6.5         3         3         CW60           7225         10.3         3         3         CW50           7225         10.8         3         3         CW50 <td>2617</td> <td>2.1</td> <td>3</td> <td>3</td> <td>3</td> <td>CW90</td>	2617	2.1	3	3	3	CW90							
3025       4.0       3       3       CW90         3417       2.9       3       3       CW90         3425       4.6       3       3       CW90         3617       3.1       3       3       CW90         3625       4.9       3       3       CW90         3817       3.3       3       CW90         3825       5.2       3       3       CW90         5017       4.5       3       3       CW90         5017       4.5       3       3       CW90         5025       7.1       3       3       CW90         6017       5.3       3       3       CW90         6025       8.5       3       3       CW55         6717       6.0       3       3       CW55         6717       6.0       3       3       CW50         7227       6.5       3       3       CW60         7225       10.3       3       3       CW50         7225       10.8       3       3       CW50         7225       10.8       3       3       CW50         7225	2625	3.3	3	3	3	CW90							
3417         2.9         3         3         CW90           3425         4.6         3         3         CW90           3617         3.1         3         3         CW90           3625         4.9         3         3         CW90           3817         3.3         3         CW90           3825         5.2         3         3         CW90           5017         4.5         3         3         CW90           5025         7.1         3         3         CW90           5025         7.1         3         3         CW90           5025         7.1         3         3         CW90           6025         8.5         3         3         CW90           6025         8.5         3         3         CW55           6717         6.0         3         3         CW50           7217         6.5         3         3         CW50           7225         10.3         3         3         CW50           7225         10.8         3         3         CW45           Transoms – Fixed Casement           2617	3017	2.6	3	3	3	CW90							
3425       4.6       3       3       CW90         3617       3.1       3       3       CW90         3625       4.9       3       3       3       CW90         3817       3.3       3       3       CW90         3825       5.2       3       3       3       CW90         5017       4.5       3       3       3       CW90         5025       7.1       3       3       3       CW90         6017       5.3       3       3       CW90         6025       8.5       3       3       CW55         6717       6.0       3       3       3       CW55         6717       6.0       3       3       3       CW50         7217       6.5       3       3       3       CW50         7225       10.3       3       3       3       CW50         7225       10.8       3       3       3       CW45         7517       6.8       3       3       3       CW45         7225       10.8       3       3       CW50         7225       10.8       3	3025	4.0	3	3	3	CW90							
3617       3.1       3       3       CW90         3625       4.9       3       3       3       CW90         3817       3.3       3       3       CW90         3825       5.2       3       3       3       CW90         5017       4.5       3       3       3       CW90         5025       7.1       3       3       3       CW90         6017       5.3       3       3       CW90         6025       8.5       3       3       CW55         6717       6.0       3       3       CW50         7217       6.5       3       3       CW60         7225       10.3       3       3       CW60         7225       10.3       3       3       CW60         7225       10.8       3       3       CW60         7525       10.8       3       3       CW60         7525       10.8       3       3       CW50         2625       2.6       2.5       3       3       CW50         3017       1.9       2.5       3       3       CW50	3417	2.9	3	3	3	CW90							
3625       4.9       3       3       CW90         3817       3.3       3       CW90         3825       5.2       3       3       CW90         5017       4.5       3       3       CW90         5025       7.1       3       3       CW75         6017       5.3       3       3       CW90         6025       8.5       3       3       CW90         6025       8.5       3       3       CW55         6717       6.0       3       3       3       CW60         6725       9.5       3       3       3       CW60         7227       6.5       3       3       3       CW60         7225       10.3       3       3       CW60         7525       10.8       3       3       CW45         7517       6.8       3       3       3       CW45         7517       6.8       3       3       3       CW45         7525       10.8       3       3       CW50         3017       1.9       2.5       3       3       CW50         3025       3	3425	4.6	3	3	3	CW90							
3817         3.3         3         3         CW90           3825         5.2         3         3         CW90           5017         4.5         3         3         CW90           5025         7.1         3         3         CW75           6017         5.3         3         3         CW90           6025         8.5         3         3         CW55           6717         6.0         3         3         3         CW60           6725         9.5         3         3         CW60         0           7217         6.5         3         3         CW60         0	3617	3.1	3	3	3	CW90							
3825         5.2         3         3         CW90           5017         4.5         3         3         CW90           5025         7.1         3         3         CW90           6017         5.3         3         3         CW90           6025         8.5         3         3         CW90           6025         8.5         3         3         CW55           6717         6.0         3         3         3         CW60           6725         9.5         3         3         3         CW50           7217         6.5         3         3         3         CW50           7225         10.3         3         3         CW45           7517         6.8         3         3         3         CW50           7525         10.8	3625	4.9	3	3	3	CW90							
5017         4.5         3         3         CW90           5025         7.1         3         3         CW75           6017         5.3         3         3         CW90           6025         8.5         3         3         CW60           6727         6.0         3         3         CW60           6725         9.5         3         3         CW50           7217         6.5         3         3         CW50           7225         10.3         3         3         CW60           7225         10.3         3         3         CW45           7517         6.8         3         3         CW60           7525         10.8         3         3         CW45           7517         6.8         3         3         CW50           7525         10.8         3         3 <td>3817</td> <td>3.3</td> <td>3</td> <td>3</td> <td>3</td> <td>CW90</td>	3817	3.3	3	3	3	CW90							
5025         7.1         3         3         CW75           6017         5.3         3         3         CW90           6025         8.5         3         3         CW55           6717         6.0         3         3         CW60           6725         9.5         3         3         CW50           7217         6.5         3         3         CW60           7225         10.3         3         3         CW45           7517         6.8         3         3         CW60           7525         10.8         3         3         CW60           7525         10.8         3         3         CW45           Transoms — Fixed Casement           2617         1.5         2.5         3         3         CW50           3017         1.9         2.5         3         3         CW50           3017         1.9         2.5         3         3         CW50           3417         2.2         2.5         3         3         CW50           3425         3.7         2.5         3         3         CW50           3617	3825	5.2	3	3	3	CW90							
6017         5.3         3         3         CW90           6025         8.5         3         3         CW55           6717         6.0         3         3         CW60           6725         9.5         3         3         CW50           7217         6.5         3         3         CW60           7225         10.3         3         3         CW45           7517         6.8         3         3         CW60           7525         10.8         3         3         CW60           7525         10.8         3         3         CW45           Transoms – Fixed Casement           2617         1.5         2.5         3         3         CW50           3017         1.9         2.5         3         3         CW50           3017         1.9         2.5         3         3         CW50           3417         2.2         2.5         3         3         CW50           3425         3.7         2.5         3         3         CW50           3617         2.4         2.5         3         3         CW50	5017	4.5	3	3	3	CW90							
6025 8.5 3 3 3 CW60 6717 6.0 3 3 3 CW60 6725 9.5 3 3 3 CW50 7217 6.5 3 3 3 CW60 7225 10.3 3 3 3 CW60 7225 10.3 3 3 CW60 7517 6.8 3 3 CW60 7525 10.8 3 CW50 2625 2.6 2.5 3 3 CW50 3017 1.9 2.5 3 3 CW50 3017 1.9 2.5 3 3 CW50 3025 3.2 2.5 3 3 CW50 3417 2.2 2.5 3 3 CW50 3425 3.7 2.5 3 3 CW50 3617 2.4 2.5 3 3 CW50 3617 2.4 2.5 3 3 CW50 3625 4.0 2.5 3 3 CW50 3817 2.5 2.5 3 3 CW50 3825 4.3 2.5 3 3 CW50 5017 3.5 2.5 3 3 CW50 5017 3.5 2.5 3 3 CW50 5017 4.2 2.5 3 3 CW50 6017 4.2 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6017 5.1 — 3 3 R151 7217 5.1 — 3 3 R151 7225 8.8 2.5 3 3 R151 7217 5.4 — 3 R151	5025	7.1	3	3	3	CW75							
6717 6.0 3 3 3 CW60 6725 9.5 3 3 3 CW50 7217 6.5 3 3 3 CW60 7225 10.3 3 3 3 CW60 7225 10.3 3 3 3 CW60 7517 6.8 3 3 3 CW60 7525 10.8 3 3 CW60 7525 10.8 3 3 CW45  Transoms — Fixed Casement 2617 1.5 2.5 3 3 CW50 2625 2.6 2.5 3 3 CW50 3017 1.9 2.5 3 3 CW50 3017 1.9 2.5 3 3 CW50 3017 2.2 2.5 3 3 CW50 3417 2.2 2.5 3 3 CW50 3425 3.7 2.5 3 3 CW50 3617 2.4 2.5 3 3 CW50 3617 2.4 2.5 3 3 CW50 3817 2.5 2.5 3 3 CW50 3825 4.3 2.5 3 3 CW50 3825 4.3 2.5 3 3 CW50 5017 3.5 2.5 3 3 CW50 5017 3.5 2.5 3 3 CW50 6017 4.2 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50 6017 4.7 2.5 3 3 CW50 6025 7.2 2.5 3 3 CW50	6017	5.3	3	3	3	CW90							
6725         9.5         3         3         CW50           7217         6.5         3         3         CW60           7225         10.3         3         3         CW45           7517         6.8         3         3         CW60           7525         10.8         3         3         CW45           Transoms – Fixed Casement           2617         1.5         2.5         3         3         CW50           2625         2.6         2.5         3         3         CW50           3017         1.9         2.5         3         3         CW50           3025         3.2         2.5         3         3         CW50           3417         2.2         2.5         3         3         CW50           3425         3.7         2.5         3         3         CW50           3617         2.4         2.5         3         3         CW50           3817         2.5         2.5         3         3         CW50           3825         4.3         2.5         3         3         CW50           5017         3.5         2.5 <td>6025</td> <td>8.5</td> <td>3</td> <td>3</td> <td>3</td> <td>CW55</td>	6025	8.5	3	3	3	CW55							
7217         6.5         3         3         CW60           7225         10.3         3         3         CW45           7517         6.8         3         3         CW60           7525         10.8         3         3         CW45           Transoms – Fixed Casement           2617         1.5         2.5         3         3         CW50           2625         2.6         2.5         3         3         CW50           3017         1.9         2.5         3         3         CW50           3025         3.2         2.5         3         3         CW50           3417         2.2         2.5         3         3         CW50           3425         3.7         2.5         3         3         CW50           3617         2.4         2.5         3         3         CW50           3817         2.5         2.5         3         3         CW50           3825         4.3         2.5         3         3         CW50           5017         3.5         2.5         3         3         CW50           5025         5.9 <td>6717</td> <td>6.0</td> <td>3</td> <td>3</td> <td>3</td> <td>CW60</td>	6717	6.0	3	3	3	CW60							
7225         10.3         3         3         CW45           7517         6.8         3         3         CW60           7525         10.8         3         3         CW45           Transoms – Fixed Casement           2617         1.5         2.5         3         3         CW50           2625         2.6         2.5         3         3         CW50           3017         1.9         2.5         3         3         CW50           3025         3.2         2.5         3         3         CW50           3417         2.2         2.5         3         3         CW50           3425         3.7         2.5         3         3         CW50           3617         2.4         2.5         3         3         CW50           3625         4.0         2.5         3         3         CW50           3817         2.5         2.5         3         3         CW50           3825         4.3         2.5         3         3         CW50           5017         3.5         2.5         3         3         CW50           5025 <td>6725</td> <td>9.5</td> <td>3</td> <td>3</td> <td>3</td> <td>CW50</td>	6725	9.5	3	3	3	CW50							
7517         6.8         3         3         CW60           7525         10.8         3         3         CW45           Transoms — Fixed Casement           2617         1.5         2.5         3         3         CW50           2625         2.6         2.5         3         3         CW50           3017         1.9         2.5         3         3         CW50           3025         3.2         2.5         3         3         CW50           3417         2.2         2.5         3         3         CW50           3425         3.7         2.5         3         3         CW50           3617         2.4         2.5         3         3         CW50           3625         4.0         2.5         3         3         CW50           3817         2.5         2.5         3         3         CW50           3825         4.3         2.5         3         3         CW50           5017         3.5         2.5         3         3         CW50           5025         5.9         2.5         3         3         CW50	7217	6.5	3	3	3	CW60							
T7525         10.8         3         3         CW45           Transoms — Fixed Casement           2617         1.5         2.5         3         3         CW50           2625         2.6         2.5         3         3         CW50           3017         1.9         2.5         3         3         CW50           3025         3.2         2.5         3         3         CW50           3417         2.2         2.5         3         3         CW50           3425         3.7         2.5         3         3         CW50           3617         2.4         2.5         3         3         CW50           3625         4.0         2.5         3         3         CW50           3817         2.5         2.5         3         3         CW50           3825         4.3         2.5         3         3         CW50           5017         3.5         2.5         3         3         CW50           5025         5.9         2.5         3         3         CW50           6017         4.2         2.5 <td>7225</td> <td>10.3</td> <td>3</td> <td>3</td> <td>3</td> <td>CW45</td>	7225	10.3	3	3	3	CW45							
Transoms — Fixed Casement           2617         1.5         2.5         3         3         CW50           2625         2.6         2.5         3         3         CW50           3017         1.9         2.5         3         3         CW50           3025         3.2         2.5         3         3         CW50           3417         2.2         2.5         3         3         CW50           3425         3.7         2.5         3         3         CW50           3617         2.4         2.5         3         3         CW50           3625         4.0         2.5         3         3         CW50           3817         2.5         2.5         3         3         CW50           3825         4.3         2.5         3         3         CW50           5017         3.5         2.5         3         3         CW50           5025         5.9         2.5         3         3         CW50           6017         4.2         2.5         3         3         CW50           6025         7.2         2.5         3         3	7517	6.8	3	3	3	CW60							
2617       1.5       2.5       3       3       CW50         2625       2.6       2.5       3       3       CW50         3017       1.9       2.5       3       3       CW50         3025       3.2       2.5       3       3       CW50         3417       2.2       2.5       3       3       CW50         3425       3.7       2.5       3       3       CW50         3617       2.4       2.5       3       3       CW50         3817       2.5       2.5       3       3       CW50         3817       2.5       2.5       3       3       CW50         3825       4.3       2.5       3       3       CW50         5017       3.5       2.5       3       3       CW50         5025       5.9       2.5       3       3       CW50         6017       4.2       2.5       3       3       CW50         6025       7.2       2.5       3       3       CW50         6717       4.7       2.5       3       3       R151         7217       5.1       -	7525	10.8	3	3	3	CW45							
2625       2.6       2.5       3       3       CW50         3017       1.9       2.5       3       3       CW50         3025       3.2       2.5       3       3       CW50         3417       2.2       2.5       3       3       CW50         3425       3.7       2.5       3       3       CW50         3617       2.4       2.5       3       3       CW50         3625       4.0       2.5       3       3       CW50         3817       2.5       2.5       3       3       CW50         3825       4.3       2.5       3       3       CW50         5017       3.5       2.5       3       3       CW50         5025       5.9       2.5       3       3       CW50         6017       4.2       2.5       3       3       CW50         6025       7.2       2.5       3       3       CW50         6717       4.7       2.5       3       3       R151         6725       8.1       2.5       3       3       R151         7217       5.1       -	Transo	oms — Fi	xed Case	ment									
3017     1.9     2.5     3     3     CW50       3025     3.2     2.5     3     3     CW50       3417     2.2     2.5     3     3     CW50       3425     3.7     2.5     3     3     CW50       3617     2.4     2.5     3     3     CW50       3625     4.0     2.5     3     3     CW50       3817     2.5     2.5     3     3     CW50       3825     4.3     2.5     3     3     CW50       5017     3.5     2.5     3     3     CW50       5025     5.9     2.5     3     3     CW50       6017     4.2     2.5     3     3     CW50       6025     7.2     2.5     3     3     CW50       6717     4.7     2.5     3     3     R151       6725     8.1     2.5     3     3     R151       7217     5.1     -     3     3     R151       7517     5.4     -     3     3     R151	2617	1.5	2.5	3	3	CW50							
3025     3.2     2.5     3     3     CW50       3417     2.2     2.5     3     3     CW50       3425     3.7     2.5     3     3     CW50       3617     2.4     2.5     3     3     CW50       3625     4.0     2.5     3     3     CW50       3817     2.5     2.5     3     3     CW50       3825     4.3     2.5     3     3     CW50       5017     3.5     2.5     3     3     CW50       5025     5.9     2.5     3     3     CW50       6017     4.2     2.5     3     3     CW50       6025     7.2     2.5     3     3     CW50       6717     4.7     2.5     3     3     R151       6725     8.1     2.5     3     3     R151       7217     5.1     -     3     3     R151       7517     5.4     -     3     3     R151	2625	2.6	2.5	3	3	CW50							
3417       2.2       2.5       3       3       CW50         3425       3.7       2.5       3       3       CW50         3617       2.4       2.5       3       3       CW50         3625       4.0       2.5       3       3       CW50         3817       2.5       2.5       3       3       CW50         3825       4.3       2.5       3       3       CW50         5017       3.5       2.5       3       3       CW50         5025       5.9       2.5       3       3       CW50         6017       4.2       2.5       3       3       CW50         6025       7.2       2.5       3       3       CW45/CW50         6717       4.7       2.5       3       3       R151         6725       8.1       2.5       3       3       R151         7217       5.1       -       3       3       R151         7517       5.4       -       3       3       R151	3017	1.9	2.5	3	3	CW50							
3425     3.7     2.5     3     3     CW50       3617     2.4     2.5     3     3     CW50       3625     4.0     2.5     3     3     CW50       3817     2.5     2.5     3     3     CW50       3825     4.3     2.5     3     3     CW50       5017     3.5     2.5     3     3     CW50       5025     5.9     2.5     3     3     CW50       6017     4.2     2.5     3     3     CW50       6025     7.2     2.5     3     3     CW45/CW50       6717     4.7     2.5     3     3     R151       6725     8.1     2.5     3     3     R151       7217     5.1     -     3     3     R151       7225     8.8     2.5     3     3     R151       7517     5.4     -     3     3     R151	3025	3.2	2.5	3	3	CW50							
3617     2.4     2.5     3     3     CW50       3625     4.0     2.5     3     3     CW50       3817     2.5     2.5     3     3     CW50       3825     4.3     2.5     3     3     CW50       5017     3.5     2.5     3     3     CW50       5025     5.9     2.5     3     3     CW50       6017     4.2     2.5     3     3     CW50       6025     7.2     2.5     3     3     CW45/CW50       6717     4.7     2.5     3     3     R151       6725     8.1     2.5     3     3     R151       7217     5.1     -     3     3     R151       7225     8.8     2.5     3     3     R151       7517     5.4     -     3     3     R151	3417	2.2	2.5	3	3	CW50							
3625     4.0     2.5     3     3     CW50       3817     2.5     2.5     3     3     CW50       3825     4.3     2.5     3     3     CW50       5017     3.5     2.5     3     3     CW50       5025     5.9     2.5     3     3     CW50       6017     4.2     2.5     3     3     CW50       6025     7.2     2.5     3     3     CW45/CW50       6717     4.7     2.5     3     3     R151       6725     8.1     2.5     3     3     R151       7217     5.1     -     3     3     R151       7225     8.8     2.5     3     3     R151       7517     5.4     -     3     3     R151	3425	3.7	2.5	3	3	CW50							
3817         2.5         2.5         3         3         CW50           3825         4.3         2.5         3         3         CW50           5017         3.5         2.5         3         3         CW50           5025         5.9         2.5         3         3         CW50           6017         4.2         2.5         3         3         CW50           6025         7.2         2.5         3         3         CW45/CW50           6717         4.7         2.5         3         3         R151           6725         8.1         2.5         3         3         R151           7217         5.1         -         3         3         R151           7225         8.8         2.5         3         3         R151           7517         5.4         -         3         3         R151	3617	2.4	2.5	3	3	CW50							
3825     4.3     2.5     3     3     CW50       5017     3.5     2.5     3     3     CW50       5025     5.9     2.5     3     3     CW50       6017     4.2     2.5     3     3     CW50       6025     7.2     2.5     3     3     CW45/CW50       6717     4.7     2.5     3     3     R151       6725     8.1     2.5     3     3     R151       7217     5.1     -     3     3     R151       7225     8.8     2.5     3     3     R151       7517     5.4     -     3     3     R151	3625	4.0	2.5	3	3	CW50							
5017     3.5     2.5     3     3     CW50       5025     5.9     2.5     3     3     CW50       6017     4.2     2.5     3     3     CW50       6025     7.2     2.5     3     3     CW45/CW50       6717     4.7     2.5     3     3     R151       6725     8.1     2.5     3     3     R151       7217     5.1     -     3     3     R151       7225     8.8     2.5     3     3     R151       7517     5.4     -     3     3     R151	3817	2.5	2.5	3	3	CW50							
5025         5.9         2.5         3         3         CW50           6017         4.2         2.5         3         3         CW50           6025         7.2         2.5         3         3         CW45/CW50           6717         4.7         2.5         3         3         R151           6725         8.1         2.5         3         3         R151           7217         5.1         -         3         3         R151           7225         8.8         2.5         3         3         R151           7517         5.4         -         3         3         R151	3825	4.3	2.5	3	3	CW50							
6017     4.2     2.5     3     3     CW50       6025     7.2     2.5     3     3     CW45/CW50       6717     4.7     2.5     3     3     R151       6725     8.1     2.5     3     3     R151       7217     5.1     -     3     3     R151       7225     8.8     2.5     3     3     R151       7517     5.4     -     3     3     R151	5017	3.5	2.5	3	3	CW50							
6025     7.2     2.5     3     3     CW45/CW50       6717     4.7     2.5     3     3     R151       6725     8.1     2.5     3     3     R151       7217     5.1     -     3     3     R151       7225     8.8     2.5     3     3     R151       7517     5.4     -     3     3     R151	5025	5.9	2.5	3	3	CW50							
6717     4.7     2.5     3     3     R151       6725     8.1     2.5     3     3     R151       7217     5.1     -     3     3     R151       7225     8.8     2.5     3     3     R151       7517     5.4     -     3     3     R151	6017	4.2	2.5	3	3	CW50							
6725     8.1     2.5     3     3     R151       7217     5.1     -     3     3     R151       7225     8.8     2.5     3     3     R151       7517     5.4     -     3     3     R151	6025	7.2	2.5	3	3	CW45/CW50							
7217     5.1     -     3     3     R151       7225     8.8     2.5     3     3     R151       7517     5.4     -     3     3     R151	6717	4.7	2.5	3	3	R151							
7225         8.8         2.5         3         3         R151           7517         5.4         -         3         3         R151	6725	8.1	2.5	3	3	R151							
7517 5.4 — 3 3 R151	7217	5.1		3	3	R151							
	7225	8.8	2.5	3	3	R151							
7525 9.3 2.5 3 3 R151	7517	5.4	_	3	3	R151							
	7525	9.3	2.5	3	3	R151							

Transo	ms — W	ide Stile Ca	asement			
		Standar	d Glass Thick	ness (mm)		
Unit	Visible Glass	Dual-Pan	e Glazing	Triple-Pane Glazing	Performance Class & Grade2	
	Ft <sup>2</sup>	Annealed Tempered		Annealed or Tempered	Class & Grade <sub>2</sub>	
2617	1.1	2.5	3	3	CW50	
2625	1.8	2.5	3	3	CW50	
3017	1.4	2.5	3	3	CW50	
3025	2.5	2.5	3	3	CW50	
3417	1.7	2.5	3	3	CW50	
3425	2.9	2.5	3	3	CW50	
3617	1.9	2.5	3	3	CW50	
3625	3.3	2.5	3	3	CW50	
3817	2.1	2.5	3	3	CW50	
3825	3.5	2.5	3	3	CW50	
5017	3.0	2.5	3	3	CW50	
5025	5.1	2.5	3	3	CW50	
6017	3.7	2.5	3	3	CW50	
6025	6.4	2.5	3	3	CW50	
6717	4.3	2.5	3	3	R151	
6725	7.3	2.5	3	3	R151	
7217	4.7	2.5	3	3	R151	
7225	8.0	2.5	3	3	R151	
7517	5.0	_	3	3	R151	
7525	8.5	2.5	3	3	R151	
Sidelig	hts					
1880	5.0	_	3	3	LC70	
1882	5.2		3	3	LC70	
1886	5.5	_	3	3	LC70	
1896	6.3	_	3	3	LC70	

<sup>(—) =</sup> Not applicable

<sup>(1)</sup> Units are not AAMA/WDMA performance certified. Units are engineered to meet the performance class and grade shown.

<sup>(2)</sup> Maximum performance when glazed with the appropriate glass thickness. Second number indicates Performance Upgrade Class and Grade, Performance upgrade requires specific installation methods to meet the stated performance.

All doors and sidelights are glazed with tempered glass.

To convert areas to square meters ( $m^2$ ), multiply square feet by 0.0929.



# Detailed Product Descriptions - Aluminum-Clad Exterior

#### Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [clear pine] [mahogany] [douglas fir], edge-banded and veneered on straight members. Curved members may have finger-jointed surfaces.
- · Exterior surfaces are clad with aluminum at the head and jambs.
- · Components are assembled with screws, staples and concealed corner locks.
- Frame depth is 5-7/8" (149mm) for a wall depth of 4-9/16" (116mm)
- Jamb extensions available to adapt door to wall thickness between 4-9/16" (116mm) to 7" (178mm).
- Optional factory-applied EnduraClad® exterior trim.
- Solid extruded aluminum sill with [Mill] [Nickel] [Bronze] [Black] [anodized to match anodized cladding] finish. [Mahogany threshold for mahogany door] [[oak] [composite black] threshold for [pine] [douglas fir] door].

   or
- Sill is 1/2" low profile. Material and finish is extruded aluminum with [mill] [bronze] [anodized to match anodized cladding] finish.

#### Door panels

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [clear pine] [mahogany] [douglas fir] on straight members. Curved members may have finger-jointed surfaces.
- · Exterior surfaces are clad with extruded aluminum.
- Panel stiles and rails are three-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- Units over 8' height have panel stiles constructed with LVL core with fingerjointed edge bands on both sides and veneered on both faces.
- · Corners are urethane-silicone hybrid sealed and secured with metal fasteners.
- Panel thickness is 2-1/16" (52mm).
- Panel exterior profile is [ogee] [putty glaze], interior profile is ogee.

### Weatherstripping

- Dual-durometer extruded polymer along jambs, head and sill.
- Dual-durometer extruded polymer rainscreen along top and sides of panel.
- Bristle rainscreen along bottom of panel.

### **Glazing System**

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available.
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
  - [Clear] [Obscure] [Reflective Bronze] with air
  - [Obscure Low-E with [argon][air]] [Advanced] [AdvancedComfort] [SunDefense™] [SunDefense+] [NaturalSun] [NaturalSun+] Low-E [with argon]].
  - [Bronze] [Gray] [Green] Advanced Low-E [with argon].
    - or –
- Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
  - Clear with air.
  - [Advanced Low-E] [SunDefense™ Low-E] with argon.
  - [Bronze] [Gray] [Green] Advanced Low-E with argon.

- or -

- Silicone-glazed, 1" triple-pane, dual-seal, insulating glass
  - [Obscure Low-E [with argon]] [Advanced] [SunDefense™] [NaturalSun] Low-E [with argon].
  - or -
- Silicone-glazed, 7/8" double-pane, dual-seal, impact-resistant, laminated, insulating glass
  - Clear with air.
  - [Bronze] [Gray] [Green] with air.
  - $\blacksquare$  [Advanced] [SunDefense<sup>™</sup>] Low-E with argon.

#### Exterior

- Aluminum clad exteriors shall be finished with EnduraClad® protective finish, in a multi-step, baked-on finish.
  - Color is [Standard] [feature] [custom] 1.
- Aluminum clad exteriors shall be finished with EnduraClad Plus protective finish with 70% fluoropolymer resin in a multi-step, baked-on finish.
  - Color is [Standard] [feature] [custom] 1.

#### Interior

[Unfinished, ready for site finishing] [factory primed with one coat acrylic latex]
 [factory prefinished [paint] [stain]<sub>1</sub>].

#### Hardware

### Hinges

- Adjustable hinges standard to assist in installation.
- Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
- Doors over 7' 0" frame height up to and including 8' 0" frame height will have four (4) hinges.
- Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
- Doors over 9' 0" frame height will have six (6) hinges.
- · Hinge color to match exterior cladding.

#### Locks

- Mortised and keyed multi-point locking system, center deadbolt and shoot-bolts at head and sill will engage simultaneously.
- Doors 8' 0" frame height and below will have one (1) strike at the head, one (1) strike at the sill and one (1) center deadbolt.
- Doors over 8' 0" frame height up to and including 10' 0" frame height will have one (1) strike at the head, one (1) strike at the sill and three (3) locking points at the stile.
- Solid brass handles and keylock with K-keyway cylinder.
- · Key cylinder finish is [Brass] [Stainless Steel] [Matte Black].

#### Finish

Hardware finish is (Handle, Hinges and Strike) [baked enamel [White]
[Champagne] [Brown] [Matte Black]] [Satin Brass] [Satin Nickel]] [Oil-Rubbed
Bronze] [Distressed Bronze] [Distressed Nickel] [Polished Nickel] [Polished Chrome].

#### **Optional Products**

#### Grilles

- Integral Light Technology® Grilles
  - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [pine] [mahogany] [douglas fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]<sub>1</sub>].
  - Exterior grilles are [5/8" putty glaze profile] [7/8" [putty glaze] [ogee] profile]] [1-1/4" putty glaze] [ogee] profile] [2" ogee profile] that are extruded aluminum.
  - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian].
  - Insulating glass contains non-glare spacer between the panes of glass.
  - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with spacer.
- Grilles-Between-the-Glass 2
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane insulating glass).
  - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
  - Interior color is [White] [Tan<sub>3</sub>] [Brown<sub>3</sub>] [Putty<sub>3</sub>] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone].
  - Exterior color 4 is [Standard] 1

#### Sensors

Optional factory installed integrated security sensors available in vent units.

<sup>(1)</sup> Contact your local Pella sales representative for current color options.

<sup>(2)</sup> Available in clear or Low-E insulating glass only.

<sup>(3)</sup> Tan, Brown or Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

<sup>(4)</sup> Appearance of exterior grille color will vary depending on Low-E coating on glass.



# **Detailed Product Descriptions - Wood Exterior**

#### Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior and exterior surfaces are [pine] [mahogany]. Any curved members may have visible finger-jointed surfaces.
- Exterior surfaces are [pine: primed] [mahogany: [primed] [ready to stain]].
   Curved members may have finger jointed surfaces.
- Overall frame depth is 4-9/16" (116mm).
- Jamb extensions available to adapt door to wall thickness between 4-9/16" (116mm) to 7" (178mm).
- Solid extruded aluminum sill with [Mill] [Nickel] [Bronze] [Black] [anodized [Clear] [Light Bronze] [Dark Bronze] [Black] [Custom<sub>3</sub>]] finish. [Mahogany threshold for mahogany door] [[oak] [composite black] threshold for [pine] [douglas fir] door].
- Sill is 1/2" low profile. Material and finish are extruded aluminum with [mill] [Bronze] [anodized [Clear] [Light Bronze] [Dark Bronze] [Black] [Custom<sub>3</sub>]] finish

#### Door panels

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [pine] [mahogany]. Any curved members may have visible finger-jointed surfaces.
- Exterior surfaces are [wood composite: factory primed] [mahogany [factory primed] [unfinished, ready for site finishing]].
- Panel stiles and rails are five-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- · Corners are urethane-silicone hybrid sealed and secured with metal fasteners.
- Panel thickness is 2-1/16" (52mm).

### Weatherstripping

- · Dual-durometer extruded polymer along jambs, head and sill.
- Dual durometer extruded polymer rainscreen along top and sides of panel.
- · Bristle rainscreen along bottom of panel.

### **Glazing System**

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available.
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
  - [Clear] [Obscure] [Reflective Bronze] with air.
  - [Obscure Low-E [with argon]] [Advanced] [AdvancedComfort]
     [SunDefense™] [SunDefense+] [NaturalSun] [NaturalSun+] Low-E [with argon]].
  - [Bronze] [Gray] [Green] Advanced Low-E [with argon].
    - or -
- Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
  - Clear with air.
  - [Advanced] [SunDefense<sup>™</sup>] Low-E with argon.
  - [Bronze] [Gray] [Green] Advanced Low-E with argon.
- or 
   Silicone-glazed, 1" triple-pane, dual-seal, insulating glass
  - [Obscure Low-E [with argon]] [Advanced] [SunDefense™] [NaturalSun] Low-E [with argon]].

# Exterior

[Wood composite: primed with one coat acrylic latex] [mahogany: [primed with
one coat acrylic latex] [Unfinished, ready for site finishing]].

#### Interior

• [Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [paint] [stain] 3].

#### Hardware

#### Hinges

- Adjustable hinges standard to assist in installation.
- Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
- Doors over 7' 0" frame height up to and including 8' 0" frame height will have four (4) hinges.
- Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
- Doors over 9' 0" frame height will have six (6) hinges.
- Hinge color is White on primed units, Brown on unfinished.

#### Locks

- Mortised and keyed multi-point locking system, center deadbolt and shoot-bolts at head and sill will engage simultaneously.
- Doors 8' 0" frame height and below will have one (1) strike at the head, one (1) strike at the sill and one (1) center deadbolt.
- Doors over 8' 0" frame height up to and including 10' 0" frame height will have one (1) strike at the head, one (1) strike at the sill and three (3) locking points at the stile
- Solid brass handles and keylock with K-keyway cylinder.
- Key cylinder finish is [Brass] [Stainless Steel] [Matte Black].

#### Finish

Hardware finish is (Handle, Hinges and Strike) [baked enamel [White]
[Champagne] [Brown] [Matte Black]] [Satin Brass] [Satin Nickel]] [Oil-Rubbed
Bronze] [Distressed Bronze] [Distressed Nickel] [Polished Nickel] [Polished
Chrome].

#### **Optional Products**

#### Grilles

- Integral Light Technology® Grilles
  - Interior grilles are [5/8"] [7/8"] [1-1/4"] ogee profile that are solid [pine] [mahogany]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain] 3].
  - Exterior grilles are [5/8"] [7/8"] [1-1/4"] putty glaze profile that are solid [pine] [mahogany]. Exterior surfaces are water repellent, preservative-treated in accordance with WDMA I.S.-4, and are [unfinished, ready for site finishing] [factory primed].
  - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England]
     [Victorian].
  - Insulating glass contains non-glare spacer between the panes of glass.
  - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with spacer.
    - or –
- Grilles-Between-the-Glass 2
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane insulating glass).
  - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
  - Interior color is [White] [Tan 2] [Brown 2] [Putty 2] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone].
  - Exterior color<sub>4</sub> is [standard<sub>3</sub>].

<sup>(1)</sup> Available in clear or Low-E insulating glass with argon, and obscure insulated glass.

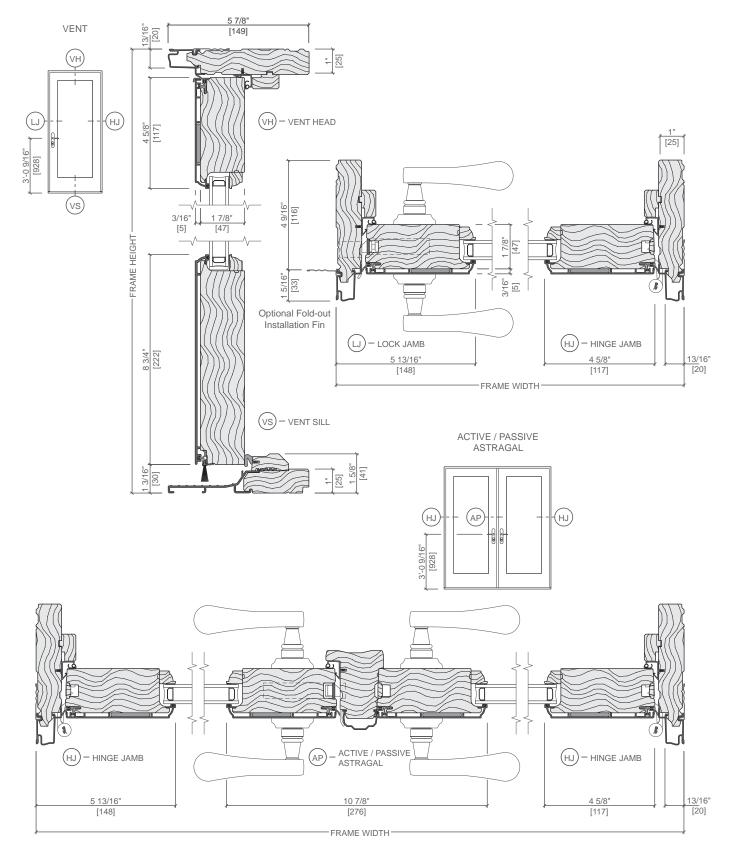
<sup>(2)</sup> Tan, Brown or Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

 $<sup>\</sup>hbox{(3) Contact your local Pella sales representative for current color options}.$ 

<sup>(4)</sup> Appearance of exterior grille color will vary depending on Low-E coating on glass.

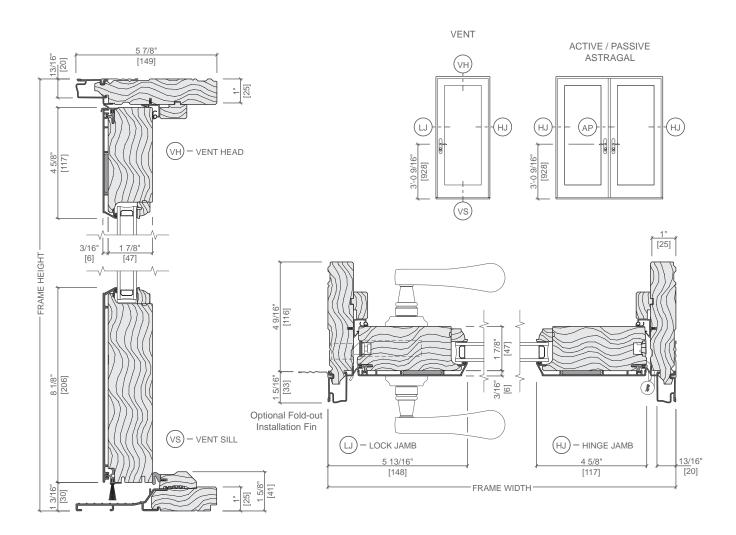


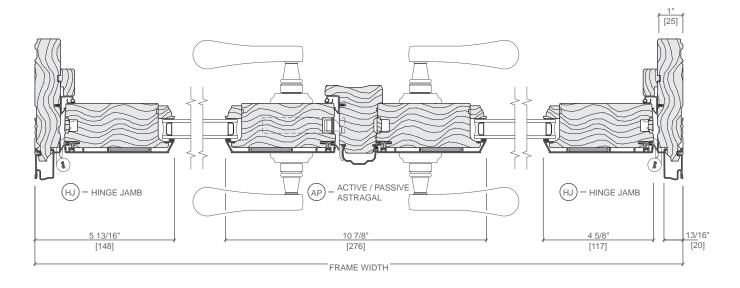
# Unit Sections - Aluminum-Clad Exterior, Ogee Exterior Profile



Scale 3" = 1' 0"
All dimensions are approximate.

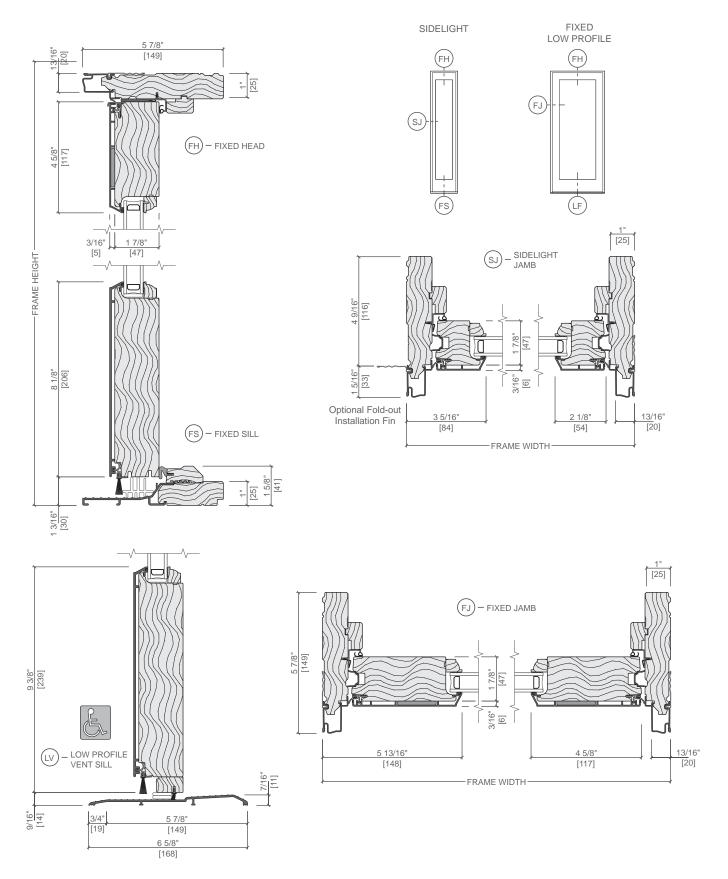






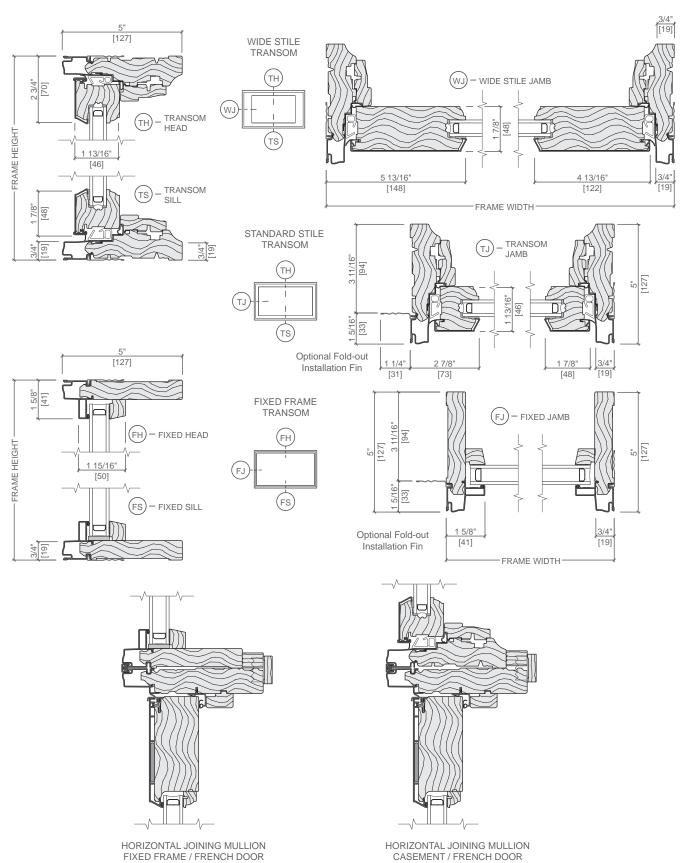
Scale 3" = 1' 0"
All dimensions are approximate.





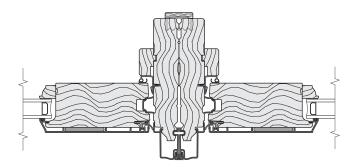
Scale 3" = 1' 0"





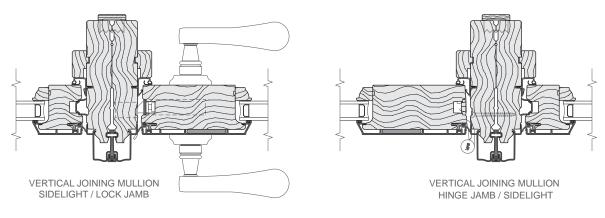
Scale 3" = 1' 0"

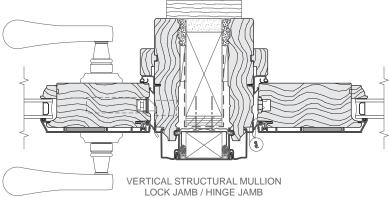


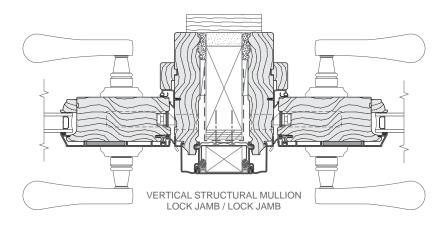


VERTICAL JOINING MULLION FIXED PANELS

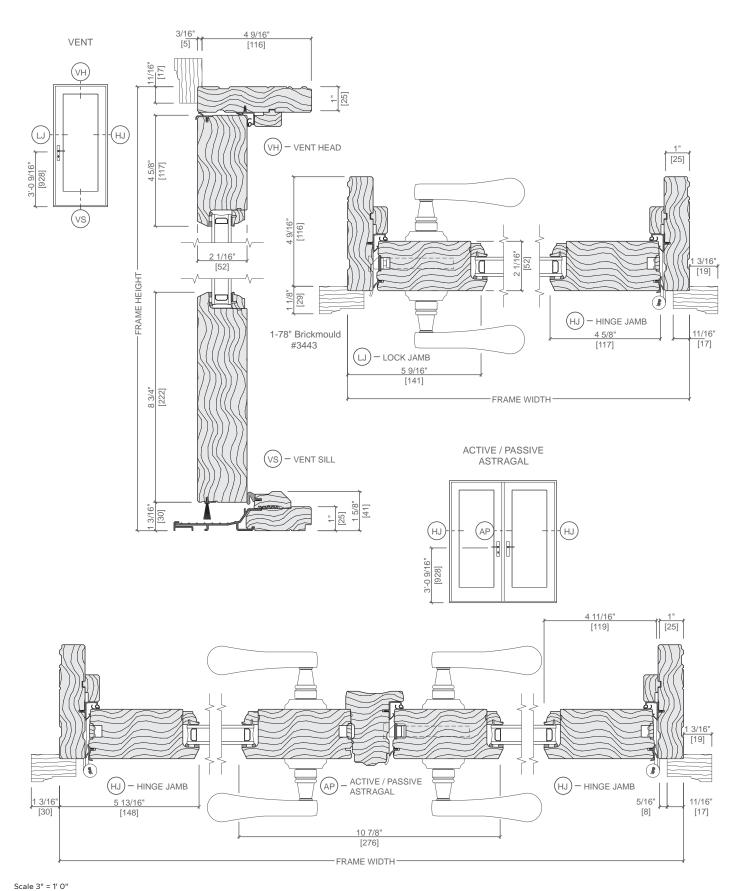
- Use standard joining mullions when joining fixed door panels.
- Sidelights or fixed panels may be joined directly to operable door panels.
   Composite must be installed with head drip fin and installation fins per standard installation instructions.
- Structural mullion must be used for all other combinations.



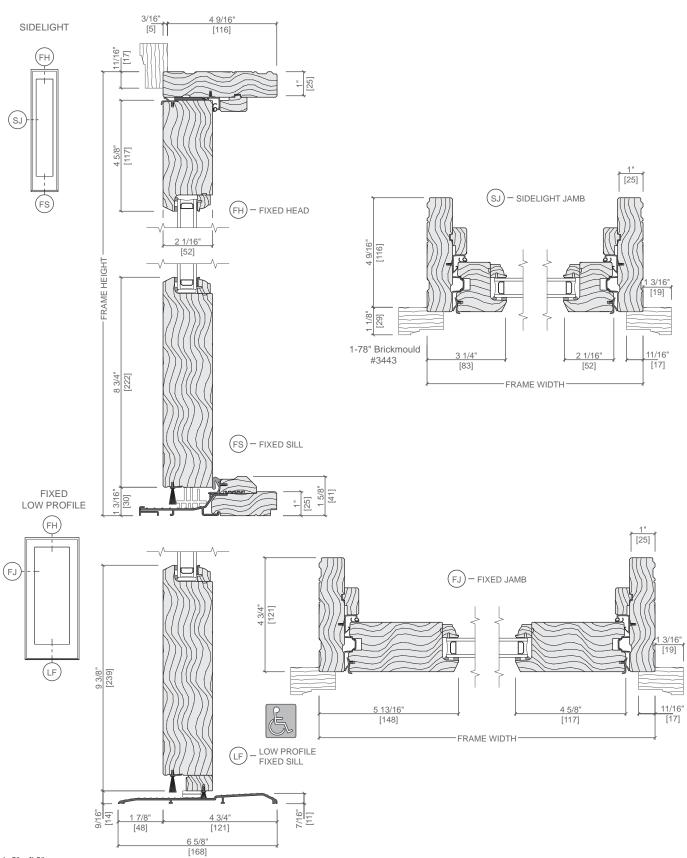






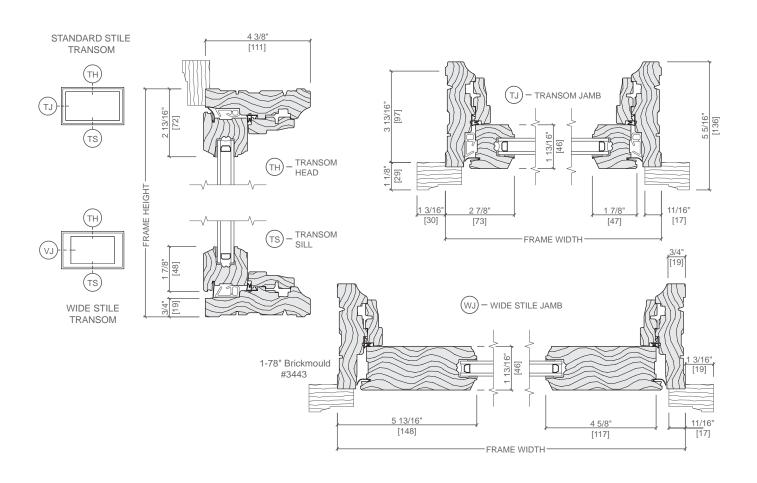


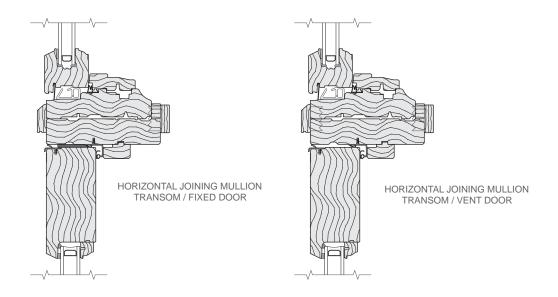




Scale 3" = 1' 0"

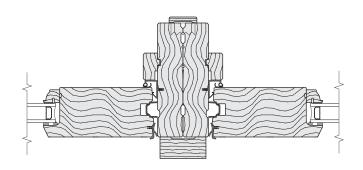




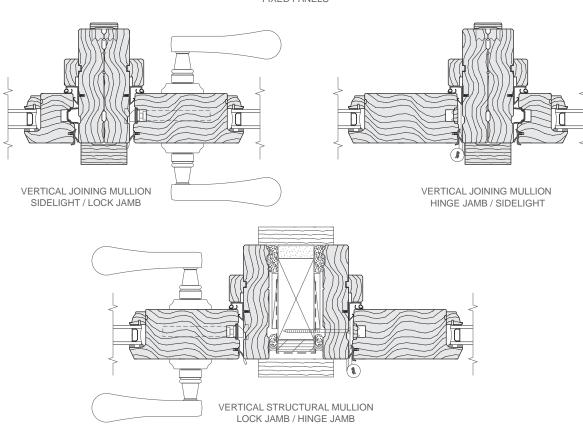


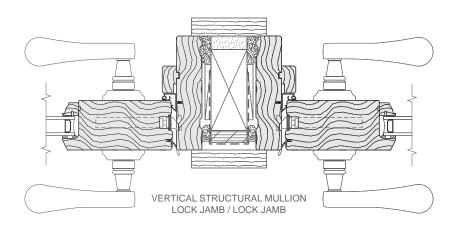
Scale 3" = 1' 0"





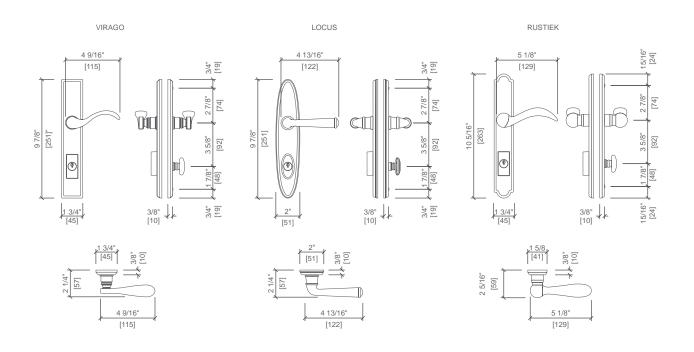
VERTICAL JOINING MULLION FIXED PANELS

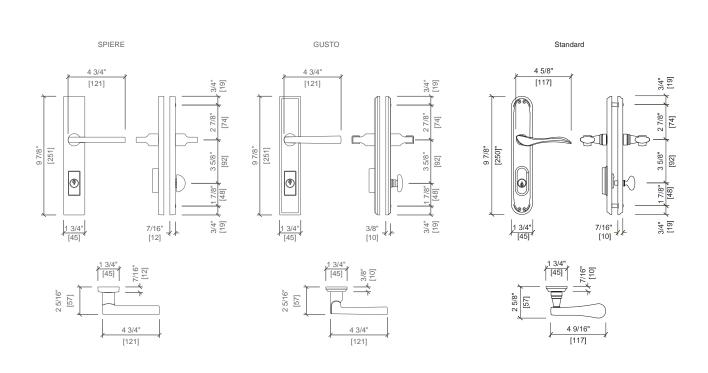






# Unit Sections - Handle Hardware Dimensions







ess			ass m)		Pe	rforman	ice Value	es <sub>1</sub>
Glazing Thickness	Type of Glazing	Ext.	Int.	Gap Fill	U-Factor	SHGC	VLT	S
Vent I	Dual-Pane Glazing - Aluminum	i-Clad	Exteri	or				
13/16"	Clear IG	3	3	air	0.39	0.36	0.37	47
	with grilles-between-the-glass				0.39	0.31	0.31	47
	with integral grilles				0.40	0.31	0.31	47
13/16"	Advanced Low-E IG	3	3	argon	0.29	0.18	0.31	61
	with grilles-between-the-glass				0.29	0.15	0.26	61
	with integral grilles				0.30	0.15	0.26	61
13/16"	SunDefense™ Low-E IG	3	3	argon	0.29	0.13	0.29	62
	with grilles-between-the-glass				0.29	0.12	0.24	62
	with integral grilles				0.30	0.12	0.24	62
13/16"	AdvancedComfort Low-E IG	3	3	argon	0.27	0.17	0.31	48
	with grilles-between-the-glass				0.27	0.15	0.26	48
	with integral grilles				0.28	0.15	0.26	48
13/16"	NaturalSun Low-E IG	3	3	argon	0.30	0.32	0.36	60
	with grilles-between-the-glass				0.30	0.27	0.30	60
	with integral grilles				0.31	0.27	0.30	60
Tinte	d Glazing							
13/16"	Bronze Advanced Low-E IG	5	3	argon	0.29	0.16	0.20	62
	with integral grilles with grilles				0.29	0.14	0.17	62
	with integral grilles				0.30	0.14	0.17	62
13/16"	Gray Advanced Low-E IG	5	3	argon	0.29	0.15	0.17	62
	with grilles-between-the-glass			. 5	0.29	0.13	0.15	62
	with integral grilles				0.30	0.13	0.15	62
13/16"	Green Advanced Low-E IG	5	3	argon	0.29	0.18	0.28	62
	with grilles-between-the-glass	_	_		0.29	0.15	0.28	62
	with integral grilles				0.30	0.15	0.23	62
Hiah	Altitude Glazing							
13/16"	Advanced Low-E IG	3	3	air	0.31	0.18	0.31	58
107.10	with grilles-between-the-glass	_	_		0.31	0.15	0.26	58
	with integral grilles				0.32	0.15	0.26	58
13/16"	SunDefense™ Low-E IG	3	3	air	0.31	0.14	0.29	58
15/10	with grilles-between-the-glass			un	0.31	0.14	0.24	58
	with integral grilles				0.32	0.12	0.24	58
13/16"	AdvancedComfort Low-E IG	3	3	air	0.28	0.12	0.31	45
13/10	with grilles-between-the-glass			an	0.28	0.17	0.26	45
	with integral grilles				0.29	0.15	0.26	45
13/16"	NaturalSun Low-E IG	3	3	air	0.32	0.13	0.36	57
13/10	with grilles-between-the-glass	3	3	all	0.32	0.32	0.30	57
	with integral grilles				0.32	0.27	0.30	57
	with integral grilles	I	l	I	0.33	0.27	0.30	3/

R-Value = 1/U-Factor

SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.



<sup>(2)</sup> The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.



ng ess			Glass (mm)			Performance Values₁			
Glazing Thickness	Type of Glazing	Ext.	Mid	Int.	Gap Fill	U-Factor	SHGC	VLT	CR
Ven	t Triple-Pane Glazing - Alumi	num-	Clad	Exte	erior				
1"	Advanced Low-E IG	3	3	3	argon	0.25	0.16	0.28	62
	with grilles-between-the-glass					0.26	0.14	0.23	62
	with integral grilles					0.26	0.14	0.23	62
1"	SunDefense™ Low-E IG	3	3	3	argon	0.25	0.12	0.26	62
	with grilles-between-the-glass					0.26	0.11	0.21	62
	with integral grilles					0.26	0.11	0.21	62
1"	NaturalSun Low-E IG	3	3	3	argon	0.26	0.26	0.31	62
	with grilles-between-the-glass					0.26	0.22	0.26	62
	with integral grilles					0.26	0.22	0.26	62
High	n Altitude Glazing								
1"	Advanced Low-E IG	3	3	3	air	0.28	0.16	0.28	62
	with grilles-between-the-glass					0.28	0.14	0.23	62
	with integral grilles					0.28	0.14	0.23	62
1"	SunDefense Low-E IG	3	3	3	air	0.27	0.13	0.26	62
	with grilles-between-the-glass					0.27	0.11	0.21	62
	with integral grilles					0.28	0.11	0.21	62
1"	NaturalSun Low-E IG	3	3	3	air	0.28	0.26	0.31	62
	with grilles-between-the-glass					0.28	0.22	0.26	62
	with integral grilles					0.28	0.22	0.26	62

R-Value = 1/U-Factor

SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.

U-Factor values shown are based on a standard sill and pine interior.

Visit www.energystar.gov for Energy Star guidelines.

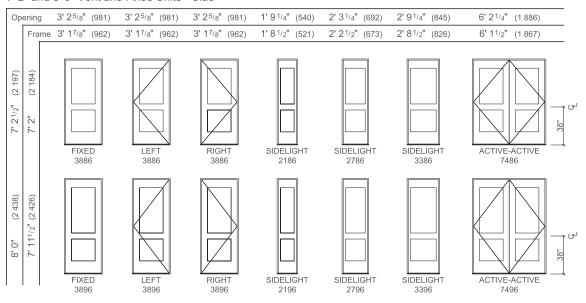




# 7' 2" and 8' 0" Vent and Fixed Units - Clad

			(981) (962)	(981) (962)	(981) (962)	(540) (521)	(692) (673)	(845) (826)	(1 886) (1 867)
	Op	pening	3' 2 5/8"	3' 2 5/8"	3' 2 5/8"	1' 9 1/4"	2' 3 1/4"	2' 9 1/4"	6' 2 1/4"
		Frame	3' 17/8"	3' 17/8"	3' 17/8"	1' 8 1/2"	2' 2 1/2"	2' 8 1/2"	6' 1 <sup>1</sup> / <sub>2</sub> "
(2 197) (2 184)	7' 2 1/2"	7'2"	FIXED 3886	LEFT 3886	RIGHT 3886	SIDELIGHT 2186	SIDELIGHT 2786	SIDELIGHT 3386	ACTIVE-ACTIVE 7486
(2 438) (2 426)	8' 0"	7' 11 1/2"	FIXED 3896	LEFT 3896	RIGHT 3896	SIDELIGHT 2196	SIDELIGHT 2796	SIDELIGHT 3396	ACTIVE-ACTIVE 7496

### 7' 2" and 8' 0" Vent and Fixed Units - Clad



Not to scale

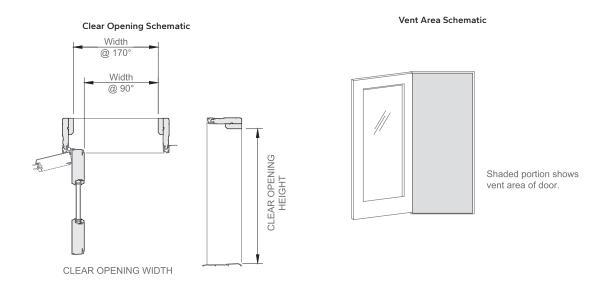
CL = Distance from bottom of door to center line of intermediate rail is 38".

Masonry dimensions are with Pella's 1-7/8" brickmould.

To determine masonry openings when using Pella's 3-1/2" brickmould, add an additional 3-1/4" to width and 1-5/8" to height.



			Commercia	al Aluminum Endu	ıraClad® Exterio	or Aluminum Clad	dding	
			Cle	ear Opening (Inche	es)	Visible (	Glass Ft <sup>2</sup>	
	Clad	Units	Wid	dth₁	Hataka	Without Rail	With Rail	Standard Glass Thickness (mm)
			Open 170°	Open 90°	Height	Without Rail	with Rail	Tempered
DOORS	3886	F	-	_	-	10.3	9.3	3
2" DOC	3886	L/R	34	32-5/16	83-3/4	10.3	9.3	3
7' 2	7486	АА	70 / 34-15/16	65-7/8 / 32-7/8	83-3/4	20.6	18.7	3
DOORS	3896	F	_	_	_	11.8	10.9	3
0" DO	3896	L/R	34	32-5/16	93-3/4	11.8	10.9	3
8 0	7496	AA	70 / 34-15/16	65-7/8 / 32-7/8	93-3/4	23.7	21.8	3
	2186	S/L	-	_	-	6.1	5.5	3
(0	2196	S/L	-	_	-	7.0	6.5	3
IGHT!	2786	S/L	_	_	_	8.8	7.9	3
SIDELIGHTS	2796	S/L	_	_	_	10.1	9.2	3
	3386	S/L	-	_	_	11.4	10.3	3
	3396	S/L	-	_	-	13.1	12.0	3



<sup>(—) =</sup> Not applicable

<sup>(1)</sup> All dimensions are approximate to the nearest 1/16". The second value, where shown, provides the clear opening for the active panel only.

All doors are glazed with 3mm tempered glass.

To convert areas to square meters  $(m^2)$ , multiply square feet by 0.0929.



### Hardware Parameters and Recommendations

Pella Reserve Commercial Out-Swing Doors are not supplied with locking hardware, closers, panic hardware, push plates or kick plates. Use the following guidelines when selecting these hardware items from your hardware supplier.

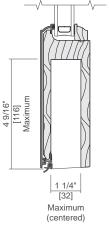
**Mortise Locks:** Maximum mortise rout dimensions are shown below for commercial doors with standard stile dimensions. Maximum height of the mortise rout is 10 inches. Routs should be sealed before the locks are installed for added moisture protection.

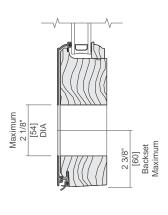
**Cylinder Locks:** Maximum diameter of cylinder lock bore is 2-1/8". Minimum backset is 2-3/8"; maximum backset is 2-3/4".

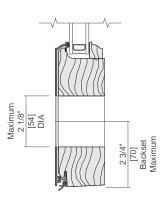
**Door Closers:** When door closers are being used, Pella recommends the use of surface applied door closers with mounting devices that anchor into the structural header of the rough opening. Devices that anchor to the door frame only are not approved for use on Pella doors. Concealed closers that are routed into the top of the door panel are not recommended.

**Exit Devices:** When exit devices are used, Pella recommends the use of surface mounted vertical rod hardware. Concealed vertical rod hardware is not recommended.

**Kick plates and push plates:** In commercial applications, Pella recommends the use of kick plates and push plates to protect the wood veneer.







6-1/16" STILE

4-5/8" STILE

6-1/16" STILE



# Detailed Product Descriptions - Aluminum-Clad Exterior

#### Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA LS -4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- · Interior exposed surfaces are [clear pine] [mahogany] [douglas fir], edge-banded and veneered.
- Exterior surfaces are clad with aluminum at the head and jambs.
- Components are assembled with screws, staples and concealed corner locks.
- Sill is 1/2" low profile. Extruded aluminum with [mill] [bronze] [anodized to match anodized cladding I finish.
- Frame depth is 5-7/8" (149mm) for a wall depth of 4-9/16" (116mm).
- Jamb extensions available to adapt door to wall thickness between 4-9/16" (116mm) to 7" (178mm).

#### Door panels

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [clear pine] [mahogany] [douglas fir].
- Exterior surfaces are clad with extruded aluminum.
- · Panel stiles and rails are five-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- · Panel lock stiles on all units and all stiles on units over 8' height are constructed with LVL core with finger-jointed edge bands on both sides and veneered on both faces
- · Corners are urethane-silicone hybrid sealed and secured with metal fasteners.
- Panel thickness is 2-1/16" (52mm).
- · Panel exterior profile is [ogee] [putty glaze], interior profile is ogee.

#### Weatherstripping

- · Dual-durometer extruded polymer along jambs, head and sill.
- Dual-durometer extruded polymer rainscreen along top and sides of panel.
- · Bristle rainscreen along bottom of panel.

### **Glazing System**

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
  - [Clear] [Obscure] [Reflective Bronze] with air.
  - [Obscure Low-E [with argon]] [[Advanced] [[AdvancedComfort] SunDefense™] [NaturalSun] Low-E [with argon]].
  - [Bronze] [Gray] [Green] Advanced Low-E [with argon]
- Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
  - Clear with air.
  - $[\mathsf{Advanced}] \, [\mathsf{SunDefense}^{\scriptscriptstyle{\mathsf{TM}}}] \, \mathsf{Low-E} \, \, \mathsf{with} \, \, \mathsf{argon}.$
  - [Bronze] [Gray] [Green] Advanced Low-E with argon.
- Silicone-glazed, 1" triple-pane, dual-seal, insulating glass
  - $[\mathsf{Obscure}\ \mathsf{Low}\text{-}\mathsf{E}\ [\mathsf{with}\ \mathsf{argon}]]\ [[\mathsf{Advanced}]\ [\mathsf{SunDefense}^{\mathtt{m}}]\ [\mathsf{NaturalSun}]$ Low-E [with argon]].

### Exterior

- Exterior aluminum surfaces are finished with EnduraClad® multi-step, baked-on
  - Color is [Standard] [feature] [custom] 1.

- or

- Exterior aluminum surfaces are finished with EnduraClad® Plus protective finish with 70% fluoropolymer resin, multi-step baked-on finish.
  - Color is [Standard] [feature] [custom]<sub>1</sub>.

[Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [paint] [stain]1]

#### Hardware

#### Hinges

- · Ball-bearing hinges
  - Doors 6' 10" and under frame height will have three (3) ball-bearing hinges.
  - Doors over 6' 10" frame height up to and including 8' 0" frame height will have four (4) ball bearing hinges
  - Hinge finish [Colonial Bronze (Light Bronze, Dark Bronze, Black anodized sill finishes)] [Satin Nickel (Mill or Clear anodized sill finishes)] to complement the finish of the sill.
    - or -
- Adjustable hinges to assist in installation (not available with anodized cladding).
  - Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
  - Doors over 7' 0" frame height up to and including 8' 0" frame height will have four (4) hinges
  - Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
  - Doors over 9' 0" frame height will have six (6) hinges.
  - Hinge color to match exterior cladding

### **Optional Products**

#### Grilles

- Integral Light Technology® grilles
  - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [pine] [mahogany] [douglas fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]1].
  - Exterior grilles are [5/8" putty glaze profile] [7/8" [putty glaze] [ogee] profile] [1-1/4" [putty glaze] [ogee] profile] [2" ogee profile] that are extruded aluminum.
  - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England]
  - Insulating glass contains non-glare spacer between the panes of glass.
  - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with spacer.

- · Grilles-Between-the-Glass 2
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane
  - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
  - Interior color is [White] [Tan 3] [Brown 3] [Putty 3] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone].
  - Exterior color<sub>4</sub> is [Standard<sub>1</sub>].

### Intermediate Rail and Flat Panel Options

- 6" Intermediate rail is three-ply construction, randomly finger-jointed blocks
- laminated with water-resistant glue and veneered on both sides. Clad Flat panel exterior is .080" Aluminum. Color is [Standard] [feature]
- Flat panel is an LVL construction with Interior exposed surfaces are veneered with [pine] [mahogany] [douglas fir]. Standard placement: 6" Intermediate Rail 38" OC from the bottom of the

<sup>(1)</sup> Contact your local Pella sales representative for current color options

<sup>(2)</sup> Available in clear or Low-E insulating glass only

<sup>(3)</sup> Tan, Brown and Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

<sup>(4)</sup> Appearance of exterior grille color will vary depending on Low-E coating on glass



### Detailed Product Descriptions - Wood Exterior

#### Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA LS -4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- · Interior and exterior surfaces are [pine] [mahogany].
- Sill is 1/2" low profile. Material and finish are extruded aluminum with [mill] [Bronze] [anodized [Clear] [Light Bronze] [Dark Bronze] [Black] [Custom<sub>1</sub>]]
- Overall frame depth is 4-9/16" (116mm).
- Jamb extensions available to adapt door to wall thickness between 4-9/16" (116mm) to 7" (178mm).

#### Door panels

- · Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [pine] [mahogany].
- · Panel stiles and rails are five-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- · Corners are urethane-silicone hybrid sealed and secured with metal fasteners.
- Panel thickness is 2-1/16" (52mm).

#### Weatherstripping

- Dual-durometer extruded polymer along jambs, head and sill.
- Dual-durometer extruded polymer rainscreen along top and sides of panel.
- · Bristle rainscreen along bottom of panel.

#### Glazing System

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available
- Silicone-glazed, 13/16" double-pane, dual-seal, insulating glass
  - [Clear] [Obscure] [Reflective Bronze] with air
  - [Obscure Low-E [with argon]] [[Advanced] [[AdvancedComfort] SunDefense™] [NaturalSun] Low-E [with argon]].
  - [Bronze] [Gray] [Green] Advanced Low-E [with argon].
- Silicone-glazed, 13/16" double-pane, dual-seal, laminated, insulating glass
  - Clear with air.
  - [Advanced] [SunDefense™] Low-E with argon.
  - [Bronze] [Gray] [Green] Advanced Low-E with argon.
- Silicone-glazed, 1" triple-pane, dual-seal, insulating glass
  - [Obscure Low-E [with argon]] [[Advanced] [SunDefense™] [NaturalSun] Low-E [with argon]].

#### Exterior

• [Wood composite: primed with one coat acrylic latex] [mahogany: [unfinished, ready for site finishing] [primed with one coat acrylic latex]].

[Pine [primed with one coat acrylic latex] [Unfinished, ready for site finishing] [prefinished stained 1]] [mahogany: Unfinished, ready for site finishing].

#### Hardware

#### Hinges

- · Ball-bearing hinges
  - Doors 6' 10" and under frame height will have three (3) ball-bearing hinges.
  - Doors over 6' 10" frame height up to and including 8' 0" frame height will have four (4) ball bearing hinges
  - Hinge finish [Colonial Bronze (Light Bronze, Dark Bronze, Black anodized sill finishes)] [Satin Nickel (Mill or Clear anodized sill finishes)] to complement the finish of the sill.
    - or –
- Adjustable hinges to assist in installation,
  - Doors 6' 10" to 7' 0" frame height will have three (3) hinges.
  - Doors over 7' 0" frame height up to and including 8' 0" frame height will have four (4) hinges.
  - Doors over 8' 3" frame height up to and including 9' 0" frame height will have five (5) hinges.
  - Doors over 9' 0" frame height will have six (6) hinges.

### **Optional Products**

#### Grilles

- Integral Light Technology® grilles
  - Interior grilles are [5/8"] [7/8"] [1-1/4"] ogee profile that are solid [pine] [mahogany]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]<sub>1</sub>].

    Exterior grilles are [5/8"] [7/8"] [1-1/4"] putty glaze profile that are solid
  - [pine] [mahogany]. Exterior surfaces are water repellent, preservative-treated in accordance with WDMA I.S.-4, and are [unfinished, ready for site finishing] [factory primed]
  - Patterns are [Traditional] [Prairie] [Top Row] [Cross] [New England] [Victorian].
  - Insulating glass contains non-glare spacer between the panes of glass.
  - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with spacer.

- Grilles-Between-the-Glass
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass (exterior air-space on triple-pane insulating glass).
  - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
  - Interior color is [White] [Tan 3] [Brown 3] [Putty 3] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone]
  - Exterior color<sub>4</sub> is [standard<sub>1</sub>].

### Intermediate Rail and Flat Panel Options

- 6" Intermediate rail is three-ply construction, randomly finger-jointed blocks laminated with water-resistant glue and veneered on both sides.
- Wood Flat panel exterior is an LVL construction with exposed surfaces that are veneered with [pine] [mahogany]. Exteriors are [pine: primed] [mahogany [primed] [unfinished, ready for site finishing]]
- Flat panel is an LVL construction with Interior exposed surfaces are veneered with [pine] [mahogany]. Standard placement: 6" Intermediate Rail 38" OC from the bottom of the
- door sill.

<sup>(1)</sup> Contact your local Pella sales representative for current color options

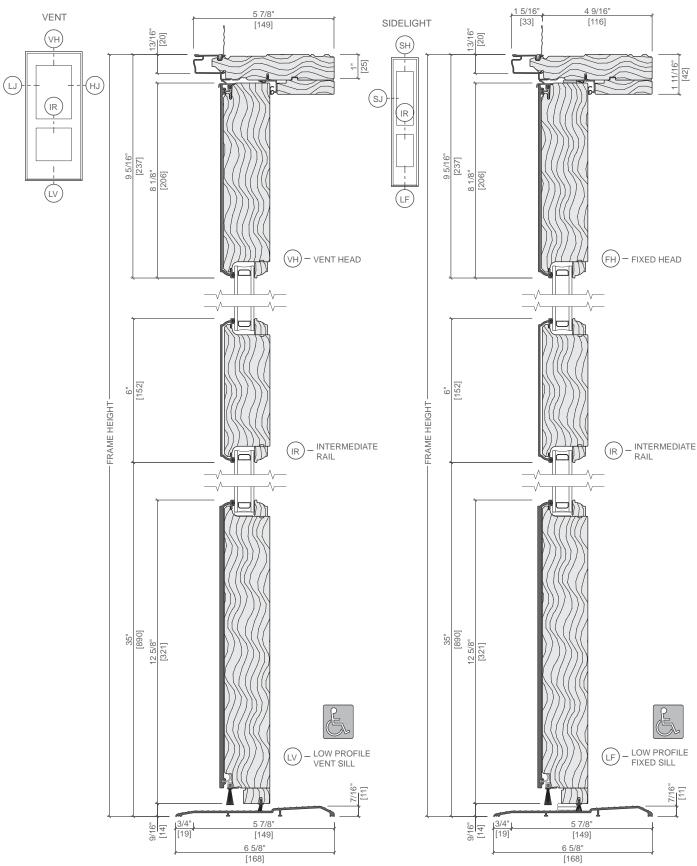
<sup>(2)</sup> Available in clear or Low-E insulating glass with argon, and obscure insulated glass.

<sup>(3)</sup> Tan, Brown or Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

<sup>(4)</sup> Appearance of exterior grille color will vary depending on Low-E coating on glass



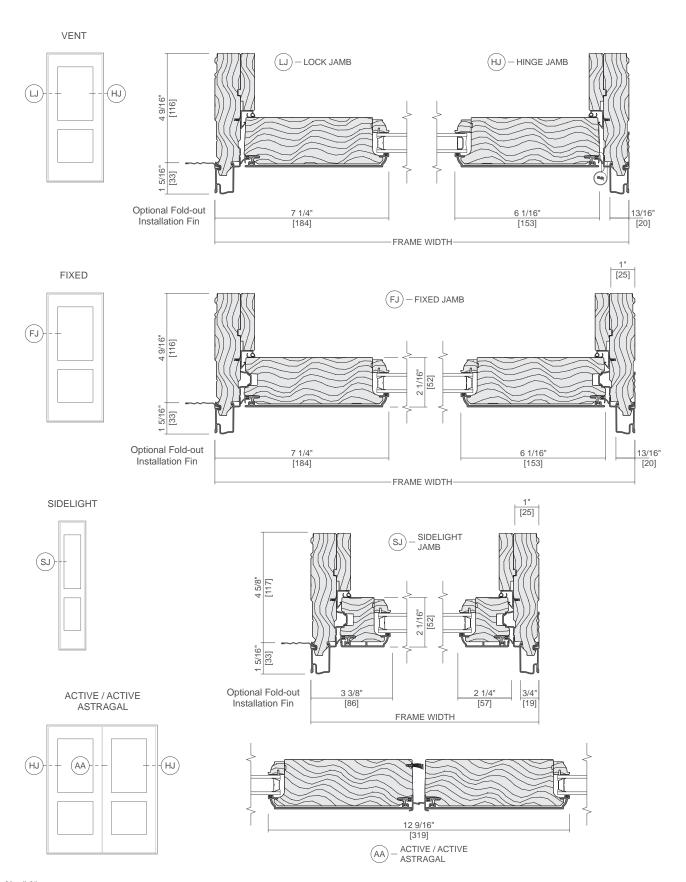
# Unit Sections - Aluminum-Clad Exterior



Scale 3" = 1' 0"



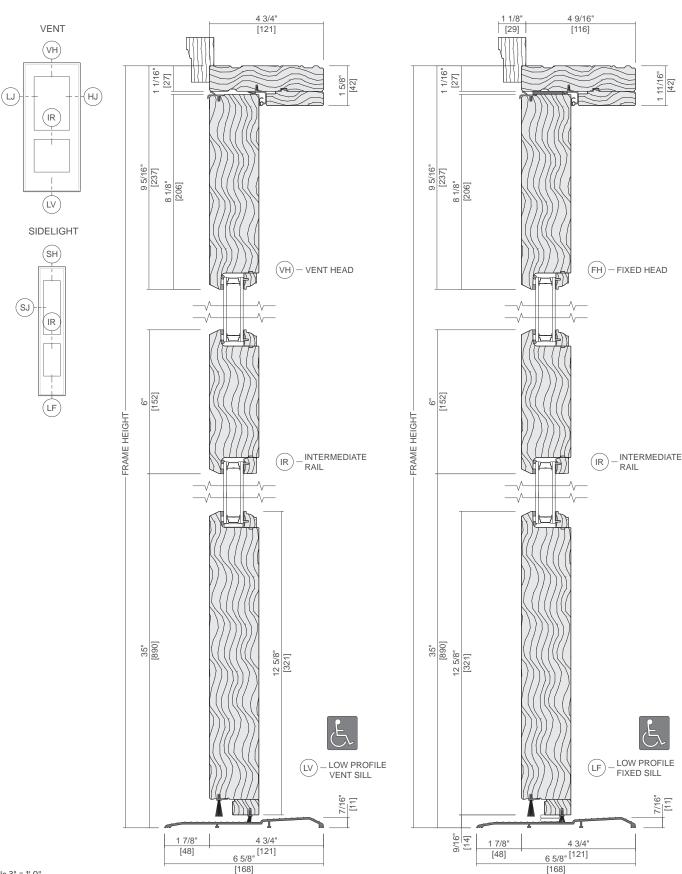
# Unit Sections - Aluminum-Clad Exterior



Rev. 07/17/2024



# Unit Sections - Wood Exterior



Scale 3" = 1' 0"



# Unit Sections - Wood Exterior

