# Pella® Reserve™ Traditional Precision-Fit Hung Window



## **Product Selection Guide**

Size and Performance Data	PFH-2
Features and Options	PFH-3
Glazing Performance	PFH-4
Grilles	PFH-6
Grille Patterns	PFH-7
Size and Measurement Guidelines	
Design Data	PFH-9
Detailed Product Descriptions	
Clad	PFH-10
Wood	PFH-1
Unit Sections/Installation Details	
Clad	PFH-12
Wood	PFH-15

Precision-Fit windows are intended for pocket installation into an existing old window frame still in place. The existing sashes of the old double- or single-hung window are removed by cutting the balance chords and removing the interior stop and parting stops. The new window is placed against the exterior stop from the interior. The interior stops can then be re-installed.

See installation instructions for details

For masonry installation, see the standard Double-Hung product section.





# Size and Performance Data

	Clad LX	Wood LX	Clad SE
Sizes			
Made to order in 1/4" increments	•	•	•
Cottage Sash or Equal Sash Split	•	•	•
Variable sash split	•	•	•
Performance <sub>1</sub>			
Meets or Exceeds AAMA/WDMA Ratings	H-CW40 - CW50 Hallmark Certified	H-CW40 - CW-50 Hallmark Certified	H-CW40 - CW50 Hallmark Certified
Air Infiltration (cfm/ft² of frame @ 1.57 psf wind pressure)	0.11	0.11	0.11
Water Resistance	6.0-6.9 psf	6.0-6.9 psf	6.0-6.9 psf
Design Pressure	40-50 psf	40-50 psf	40-50 psf

<sup>(—) =</sup> Not Available

<sup>(1)</sup> Maximum performance for single unit when glazed with the appropriate glass thickness. See Design Data pages in this section for specific product performance class and grade values.

<sup>(2)</sup> ASTM E 1425 defines standard sizes for acoustical testing. Ratings achieved at that size are representative of all sizes of the same configuration.



# Features and Options

Standard	Options / Upgrades
Glazing	
Glazing Type	
Dual-Pane Insulating Glass	_
Insulated Glass Options/Low-E Typ	pes
	SunDefense™ Low-E
	SunDefense+ Low-E
Advanced Low-E	AdvancedComfort Low-E
Advanced Low-E	NaturalSun Low-E
	NaturalSun+ Low-E
	Clear (no Low-E coating)
Additional Glass Options	
	Tempered Glass
Annealed Glass	Obscure Glass <sub>1</sub>
	Tinted Glass (Bronze, Gray and Green)
Gas Fill/High Altitude	
Argon	High altitude
Exterior 1	
EnduraClad® protective finish	EnduraClad Plus protective finish
Factory Primed Wood Sash (pine, Aluminum-clad frame)	Unfinished Mahogany Wood (LX only)
Interior	
Wood Types	
Pine	Mahogany (clad and wood LX only), Douglas Fir (clad LX only)
Interior Finish 1	
Unfinished Wood	Factory primed <sub>1</sub> , Factory prefinished paint <sub>1</sub> , Factory prefinished stain <sub>1</sub>
Hardware	
Hardware Finish	
Champagne, White, Brown or Matte Black	Satin Brass, Satin Nickel, Oil-Rubbed Bronze
Sash Locks	
Cam-action lock	Historical spoon-style lock (surface mounted)
Tilt-Wash Cleaning	
Tilt to interior on both sashes	_
Other Hardware	
_	Sash lifts
Grilles	
Integral Light Technology® Grilles	
_	Traditional, Prairie, Top Row, Cross, New England, Victorian, Diamond, Custom
Grilles-Between-the-Glass	
_	Traditional, Prairie, Top Row <sub>1</sub> , Cross or Custom-Equally Divided
Screens	
-	Full-Height or Half-height InView™ screens

<sup>(1)</sup> Contact your local Pella sales representative for current color options.



# Glazing Performance - Total unit

ng less		Glass (mm)				Performance Values 1				Shaded Areas Meet ENERGY STAR® Performance Criteria in Zones Shown						
Glazing Thickness	Type of Glazing	NFRC Certified Product #			Gap Fill	U-Factor	U			U. S.				Canada <sub>2</sub>		
			Ext.	Int.			SHGC	VLT	S		Zo	ne		ER	Zone	
Vent -	Aluminum-Clad Exteriors									N	NC	SC	S		CA	
11/16"	Clear IG	PEL-N-233-00601-00001	2.5	2.5	air	0.46	0.61	0.63	44							
	with grilles-between-the-glass	PEL-N-233-00602-00001				0.46	0.54	0.56	44							
	with integral grilles	PEL-N-233-00603-00001				0.46	0.54	0.56	44							
11/16"	Clear IG	PEL-N-233-00605-00001	3	3	air	0.47	0.59	0.62	43					İ	$\Box$	
	with grilles-between-the-glass	PEL-N-233-00606-00001				0.47	0.53	0.55	43							
	with integral grilles	PEL-N-233-00607-00001				0.47	0.53	0.55	43							
11/16"	Advanced Low-E IG	PEL-N-233-00637-00001	2.5	2.5	argon	0.29	0.28	0.54	59							
	with grilles-between-the-glass	PEL-N-233-00638-00001				0.29	0.26	0.48	59							
	with integral grilles	PEL-N-233-00639-00001				0.30	0.26	0.48	59							
11/16"	Advanced Low-E IG	PEL-N-233-00641-00001	3	3	argon	0.29	0.28	0.53	58					Ì	$\Box$	
	with grilles-between-the-glass	PEL-N-233-00642-00001				0.29	0.26	0.47	58							
	with integral grilles	PEL-N-233-00643-00001				0.30	0.26	0.47	58							
11/16"	SunDefense™ Low-E IG	PEL-N-233-00685-00001	2.5	2.5	argon	0.29	0.21	0.50	59				S		$\overline{}$	
	with grilles-between-the-glass	PEL-N-233-00686-00001				0.29	0.19	0.44	59				S			
	with integral grilles	PEL-N-233-00687-00001				0.29	0.19	0.44	59				S			
11/16"	SunDefense™ Low-E IG	PEL-N-233-00689-00001	3	3	argon	0.29	0.21	0.49	58				S		$\Box$	
	with grilles-between-the-glass	PEL-N-233-00690-00001				0.29	0.19	0.43	58				S			
-	with integral grilles	PEL-N-233-00691-00001				0.29	0.19	0.43	58				S			
11/16"	SunDefense+ Low-E IG	PEL-N-233-00973-00001	2.5	2.5	argon	0.25	0.21	0.48	48		NC	SC	S		$\Box$	
-	with grilles-between-the-glass	PEL-N-233-00974-00001				0.25	0.19	0.43	48		NC	SC	S			
-	with integral grilles	PEL-N-233-00975-00001				0.26	0.19	0.43	48			SC	S			
11/16"	SunDefense+ Low-E IG	PEL-N-233-00981-00001	3	3	argon	0.25	0.21	0.48	47		NC	SC	S		$\Box$	
	with grilles-between-the-glass	PEL-N-233-00982-00001				0.25	0.19	0.43	47		NC	SC	S			
	with integral grilles	PEL-N-233-00983-00001				0.26	0.19	0.43	47			SC	S			
11/16"	AdvancedComfort Low-E IG	PEL-N-233-00661-00001	2.5	2.5	argon	0.25	0.28	0.52	48		NC				$\vdash$	
	with grilles-between-the-glass	PEL-N-233-00662-00001				0.25	0.25	0.47	48		NC			i –		
-	with integral grilles	PEL-N-233-00663-00001				0.26	0.25	0.47	48					İ		
11/16"	AdvancedComfort Low-E IG	PEL-N-233-00665-00001	3	3	argon	0.25	0.28	0.52	47		NC				$\overline{}$	
-	with grilles-between-the-glass	PEL-N-233-00666-00001				0.25	0.25	0.46	47		NC			İ		
	with integral grilles	PEL-N-233-00667-00001				0.26	0.25	0.46	47					İ		
11/16"	NaturalSun Low-E IG	PEL-N-233-00613-00001	2.5	2.5	argon	0.30	0.53	0.61	58	Ì				i –	$\Box$	
	with grilles-between-the-glass	PEL-N-233-00614-00001			1 3	0.30	0.48	0.54	58						$\vdash$	
	with integral grilles	PEL-N-233-00615-00001				0.31	0.48	0.54	58							
11/16"	NaturalSun Low-E IG	PEL-N-233-00617-00001	3	3	argon	0.30	0.52	0.60	57						$\vdash$	
	with grilles-between-the-glass	PEL-N-233-00618-00001				0.30	0.47	0.53	57							
	with integral grilles	PEL-N-233-00619-00001				0.31	0.47	0.53	57							
11/16"	NaturalSun+ Low-E IG	PEL-N-233-00941-00001	2.5	2.5	argon	0.26	0.49	0.59	47	N				35	CA	
	with grilles-between-the-glass	PEL-N-233-00942-00001				0.26	0.44	0.53	47	N						
	with integral grilles	PEL-N-233-00943-00001				0.27	0.44	0.53	44							
11/16"	NaturalSun+ Low-E IG	PEL-N-233-00949-00001	3	3	argon	0.26	0.48	0.59	46	N				35	CA	
	with grilles-between-the-glass	PEL-N-233-00950-00001				0.26	0.43	0.52	46	N						
	with integral grilles	PEL-N-233-00951-00001				0.27	0.43	0.52	46							
Tinted	Glazing															
11/16"	Bronze Advanced Low-E IG	PEL-N-233-00721-00002	5	3	argon	0.30	0.25	0.34	57							
	with grilles-between-the-glass	PEL-N-233-00722-00002				0.31	0.23	0.30	57				S			
	with integral grilles	PEL-N-233-00723-00002				0.31	0.23	0.30	57				S			
11/16"	Gray Advanced Low-E IG	PEL-N-233-00721-00003	5	3	argon	0.30	0.23	0.30	57				S			
	with grilles-between-the-glass	PEL-N-233-00722-00003				0.31	0.21	0.26	57				S			
	with integral grilles	PEL-N-233-00723-00003				0.31	0.21	0.26	57				S			
11/16"	Green Advanced Low-E IG	PEL-N-233-00721-00004	5	3	argon	0.30	0.29	0.47	57						$\overline{}$	
	with grilles-between-the-glass	PEL-N-233-00722-00004			J =	0.31	0.26	0.41	57					ĺ		
	with integral grilles	PEL-N-233-00723-00004				0.31	0.26	0.41	57							

R-Value = 1/U-Factor, SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission, CR = Condensation Resistance ER = Canadian Energy Rating

Visit www.energystar.gov for Energy Star guidelines.

Rev. 11/15/2023



<sup>(1)</sup> Glazing performance values are calculated for Pine using NFRC 100, NFRC 200 and NFRC 500. Thermal performance of other wood species may vary. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

<sup>(2)</sup> The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.



# Glazing Performance - Total unit

ng less		Glass (mm)		6	Perf	forman	ce Valu	ues <sub>1</sub>	Shaded Areas Meet ENERGY STA Performance Criteria in Zones Sho						
Glazing Thickness	Type of Glazing	NFRC Certified Product #		Ext. Int.	- Gap Fill	ctor	SHGC	H	~	U.S.				Can	ada 2
0 ≟			Ext.			U-Factor		VLT	CR		Zo	ne		ER	Zone
High A	Ititude Glazing									N	NC	SC	S		CA
11/16"	Advanced Low-E IG	PEL-N-233-00649-00001	2.5	2.5	air	0.33	0.29	0.54	55						
	with grilles-between-the-glass	PEL-N-233-00650-00001				0.33	0.26	0.48	55						
	with integral grilles	PEL-N-233-00651-00001				0.33	0.26	0.48	55						
11/16"	Advanced Low-E IG	PEL-N-233-00653-00001	3	3	air	0.33	0.29	0.53	54						
	with grilles-between-the-glass	PEL-N-233-00654-00001				0.33	0.26	0.47	54						
	with integral grilles	PEL-N-233-00655-00001				0.34	0.26	0.47	54						
11/16"	SunDefense™ Low-E IG	PEL-N-233-00697-00001	2.5	2.5	air	0.32	0.21	0.50	56				S		
	with grilles-between-the-glass	PEL-N-233-00698-00001				0.32	0.19	0.44	56				S		
	with integral grilles	PEL-N-233-00699-00001				0.33	0.19	0.44	56						
11/16"	SunDefense™ Low-E IG	PEL-N-233-00701-00001	3	3	air	0.32	0.21	0.49	55				S		
	with grilles-between-the-glass	PEL-N-233-00702-00001				0.32	0.19	0.44	55				S		
	with integral grilles	PEL-N-233-00703-00001				0.33	0.19	0.44	55						
11/16"	SunDefense+ Low-E IG	PEL-N-233-00969-00001	2.5	2.5	air	0.27	0.21	0.48	44			SC	S		
	with grilles-between-the-glass	PEL-N-233-00970-00001				0.27	0.19	0.43	44			SC	S		
	with integral grilles	PEL-N-233-00971-00001				0.28	0.19	0.43	44			SC	S		
11/16"	SunDefense+ Low-E IG	PEL-N-233-00977-00001	3	3	air	0.28	0.21	0.48	43			SC	S		
	with grilles-between-the-glass	PEL-N-233-00978-00001				0.28	0.19	0.43	43			SC	S		
	with integral grilles	PEL-N-233-00979-00001				0.29	0.19	0.43	43				S		
11/16"	AdvancedComfort Low-E IG	PEL-N-233-00673-00001	2.5	2.5	air	0.28	0.28	0.52	44						
	with grilles-between-the-glass	PEL-N-233-00674-00001				0.28	0.25	0.47	44						
	with integral grilles	PEL-N-233-00675-00001				0.28	0.25	0.47	44						
11/16"	AdvancedComfort Low-E IG	PEL-N-233-00677-00001	3	3	air	0.28	0.28	0.52	43						
	with grilles-between-the-glass	PEL-N-233-00678-00001				0.28	0.25	0.46	43						
	with integral grilles	PEL-N-233-00679-00001				0.29	0.25	0.46	43						
11/16"	NaturalSun Low-E IG	PEL-N-233-00625-00001	2.5	2.5	air	0.33	0.53	0.61	55						
	with grilles-between-the-glass	PEL-N-233-00626-00001				0.33	0.48	0.54	55						
	with integral grilles	PEL-N-233-00627-00001				0.34	0.48	0.54	55						
11/16"	NaturalSun Low-E IG	PEL-N-233-00629-00001	3	3	air	0.34	0.52	0.60	54						
	with grilles-between-the-glass	PEL-N-233-00630-00001				0.34	0.47	0.53	54						
	with integral grilles	PEL-N-233-00631-00001				0.34	0.47	0.53	54						
11/16"	NaturalSun+ Low-E IG	PEL-N-233-00937-00001	2.5	2.5	air	0.28	0.48	0.59	43						
	with grilles-between-the-glass	PEL-N-233-00938-00001				0.28	0.43	0.53	43						
	with integral grilles	PEL-N-233-00939-00001				0.29	0.43	0.53	43						
11/16"	NaturalSun+ Low-E IG	PEL-N-233-00945-00001	3	3	air	0.29	0.47	0.59	42						
	with grilles-between-the-glass	PEL-N-233-00946-00001				0.29	0.42	0.52	42						
	with integral grilles	PEL-N-233-00947-00001				0.29	0.42	0.52	42						

R-Value = 1/U-Factor

SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

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<sup>(1)</sup> Glazing performance values are calculated for Pine using NFRC 100, NFRC 200 and NFRC 500. Thermal performance of other wood species may vary. ENERGY STAR® values are updated to 2023 (Version 7) criteria.

<sup>(2)</sup> The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.



# **Grille Profiles**

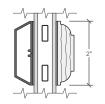
Traditional Style Collection - Integral Light Technology ®

Putty Glaze and Ogee Grilles Clad Exterior - Wood Interior

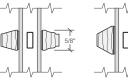


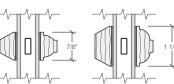






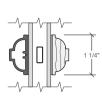
Putty Glaze and Ogee Grilles Wood Exterior - Wood Interior

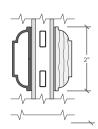




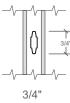
Ogee Grilles Clad Exterior - Wood Interior







Grilles-Between-the-Glass



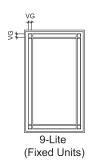
3/4" Contoured

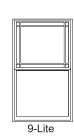


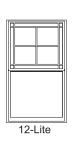
# Grille Patterns

# Integral Light Technology® Grilles

# Prairie Lite Patterns



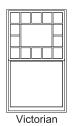


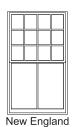


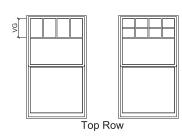
Standard corner lite dimension for Prairie patterns = 2-1/2" VG. Available in transoms ≥ 1'3" height and width.

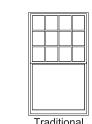
Available in all standard and special sizes.

## Other Available Patterns







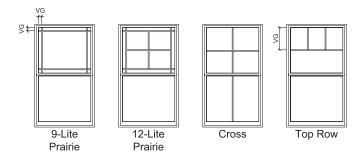


VG = Visible Glass

Lite dimensions noted can vary.

For size and pattern availability contact your local Pella sales representative.

# Grilles-Between-the-Glass



For traditional patterns, see size tables.

## Prairie

- Standard corner lite dimension for Prairie patterns = 2-1/2" VG.
- Available in transoms ≥ 1'3" height and width.

## Cross

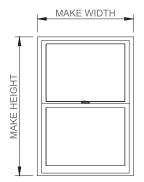
- Minimum DH frame height 35".
- Horizontal bar will be at 1/2" of the VG height of the top sash.

### Top Rov

- Minimum DH frame height 35".
- Horizontal bar will be at 1/2" of the VG height of the top sash.



# Size and Measurement Guidelines



Interior view shown.

Refer to unit cross sections in this section for Make Width and Make Height dimensions.

# Standard DH - Equal Sash Only - Standard Rail/Stile widths

	Vent Units					
Visible Glass	Width = Frame - 5.647"					
Visible Glass	Height = ((Frame - 8.6875) ÷ 2)75"					
A street Class	Width = Frame - 4.375"					
Actual Glass	Height = ((Frame - 5.983) ÷ 2)75					
Clear Opening	COW = Frame Width - 3.6875"					
	(Frame Height ÷ 2) - 5.1875"					
Vent Area	(COW x COH) ÷ 144					

## **Make Dimensions**

## Minimum

13-1/2" W x 23-3/4" H

(343 x 603)

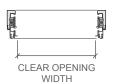
## Maximum

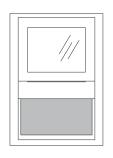
48" W x 84" H

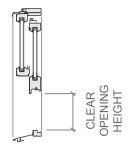
(1 219 x 2 134)

Make Width (MW) = A - 1/2" (rounded to the nearest 1/4")

Make Height (MH) = B - 1/2" (rounded to the nearest 1/4") Cottage Sash windows must be between  $\ge$  40-1/2" and  $\le$  71-1/2" make height.

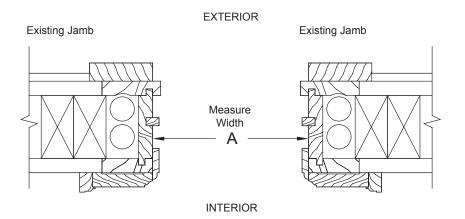


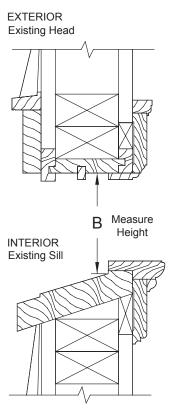




Shaded portion shows vent area.

## Measurement guidelines



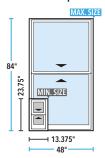




## Design Data

# **Make Size Ranges**

# Vent-Equal



Make Width = Opening width - 1/2" (rounded to the nearest 1/4"

Make Height = Opening width - 1/2" (rounded to the nearest 1/4"

Cottage and custom sash splits also available.

Cottage Sash windows must be between  $\geq$  40-1/2" and  $\leq$  71-1/2" make height.

Companion fixed windows available. See Precision Fit Casement window offering for matching glass sight-lines, or see the Fixed Frame Direct Set offering.

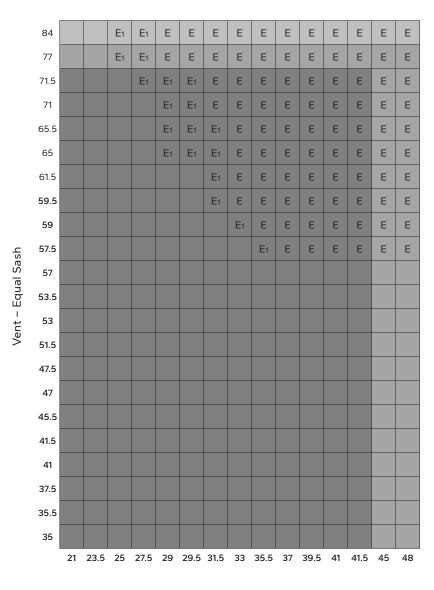


Check all applicable local codes for emergency egress requirements.

E Meets min. clear opening 24" H x 20" W and 5.7 ft $^2$ .

E1 Meets min. clear opening 24" H x 20" W and 5.0 ft $^2$ .

## **Standard Sizes**





# Pella® Reserve™ Traditional Precision-Fit Hung Window

## Detailed Product Description - Aluminum-Clad Exterior

### Frame

- · Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage
- · Interior exposed surfaces are [clear pine] [mahogany] [douglas fir].
- · Exterior surfaces are clad with aluminum.
- · Components are assembled with screws, staples and concealed corner locks.
- Pocket depth is 3-1/4" (83mm).
- · Vinyl jamb liner, includes wood/clad inserts.

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [LX: [clear pine] [mahogany] [douglas fir]] [SE: clear pine].
- Exterior surfaces are clad with extruded aluminum butt-jointed at all corners of the sash with through-stile construction and sealed.
- Sash thickness is 1-7/8" (47mm).
- Sash exterior profile is [ogee] [putty glaze], interior profile is ogee.
- · [Double-Hung: Upper sash has surface-mounted wash locks].
- Lower sash has concealed wash locks in lower check rail.
- Sashes tilt for easy cleaning.

### Weatherstripping

- · Water-stop Santoprene-wrapped foam at head and sill.
- · Thermoplastic elastomer bulb with slip-coating set into lower sash for tight contact at check rail.
- Kerf mounted bristle weatherstrip at sill.
- · Vinyl-wrapped foam inserted into jamb liner to seal against sides of sash.

### Glazing System

- Quality float glass complying with ASTM C 1036.
- Custom and high altitude glazing available.
- Silicone-glazed 11/16" dual-seal insulating glass [[annealed] [tempered]] [[clear]  $[\mathsf{Advanced}] \, [\mathsf{SunDefense}^{\scriptscriptstyle{\mathsf{IM}}}] \, [\mathsf{SunDefense+}] \, [\mathsf{AdvancedComfort}] \, [\mathsf{NaturalSun}]$ [NaturalSun+] Low-E [with argon]] [[bronze] [gray] [green] Advanced Low-E with argon].

## Exterior

- Aluminum clad exteriors shall be finished with EnduraClad® protective finish, in a multi-step, baked-on finish.
  - Color is [standard] [feature] [custom]<sub>2</sub>

or -

- Aluminum clad exteriors shall be finished with EnduraClad Plus protective finish with 70% fluoropolymer resin in a multi-step, baked-on finish.
  - Color is [standard] [feature] [custom]<sub>2</sub>

[Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [pine: factory prefinished [paint] [stain 2]].

### Hardware

- Galvanized block-and-tackle balances are connected to self-locking balance shoes which are connected to the sashes using zinc die cast terminals and concealed within the frame.
- Sash lock is [standard] [historic spoon-style]. Two sash locks on units with make width 37" and greater
- Optional Sash lift furnished for field installation. Two lifts on units with make width 37" and greater.
- Hardware finish is [baked enamel [Champagne] [White] [Brown] [Matte Black]] [Satin Brass] [Satin Nickel] [Oil-rubbed Bronze] [Distressed Bronze] [Distressed Nickel]

### **Optional Products**

### Grilles

- Integral Light Technology® grilles

  Interior grilles are [5/8"] [7/8"] [1-1/4"] ogee profile that are solid [LX: [pine] [mahogany] [douglas fir]] [SE: pine]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [White] [Linen White] [Bright White] [stain 2]].
  - Exterior grilles are [5/8" putty glaze profile] [7/8" [putty glaze] [ogee] profile] [1-1/4" [putty glaze] [ogee] profile] that are extruded aluminum.
  - Patterns are [Traditional] [Prairie] [Top Row] [New England] [Victorian]. Insulating glass contains non-glare spacer between the panes of glass.
  - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with the non-glare spacer.
- Grilles-Between-the-Glass 3
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
  - Patterns are [Traditional] [9-Lite Prairie] [Cross] [Top Row]
  - Interior color is [White] [Tan 4] [Brown 4] [Putty 4] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone].
  - Exterior color<sub>5</sub> is [standard<sub>2</sub>].

### Screens

- InView<sup>™</sup> Screens
  - [Half-Size] [Full-Size] black vinyl-coated 18/18 mesh fiberglass screen cloth complying with the performance requirements of SMA 1201, set in a [extruded] [standard] aluminum frame fitted to outside of window, supplied complete with all necessary hardware.
  - Spreader bar placed on units > 37" width or 64-1/4" make height.
  - Screen frame finish is baked enamel, color to match window cladding.

## Hardware

- Optional factory applied limited opening device available for vent units in stainless steel; nominal 3-3/4" opening. Limiting device concealed from view.
- Optional window opening control device available for field installation. Device allows window to open less than 4" with normal operation, with a release mechanism that allows the sash to open completely. Complies with ASTM F2090-10

Rev. 11/15/2024

<sup>(1)</sup> Low-E coated insulating glass is argon-filled (except high altitude). All other insulating glass (including high altitude Low-E) is air-filled

<sup>(2)</sup> Contact your local Pella sales representative for current color options.

<sup>(3)</sup> Available in clear or Low-E insulating glass only

<sup>(4)</sup> Tan, Brown and Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

<sup>(5)</sup> Appearance of exterior grille color will vary depending on Low-E coating on glass.



# Detailed Product Description - Wood Exterior Sash

### Frame

- Select softwood, water-repellent, preservative-treated with EnduraGuard® triple wood protection in accordance with WDMA I.S.-4. EnduraGuard triple protection formula includes water-repellency, three active fungicides and an insecticide applied to the frame.
- Interior exposed surfaces are [pine] [mahogany]
- · Exterior surfaces are clad with aluminum.
- Pocket depth is 3-1/4" (83mm).
- · Vinyl Jamb liner includes wood / clad inserts.

- · Select softwood, water-repellent, preservative-treated with EnduraGuard triple wood protection in accordance with WDMA I.S.-4. EnduraGuard triple protection formula includes water-repellency, three active fungicides and an insecticide applied to the sash.
- Interior exposed surfaces are [pine] [mahogany].
- Exterior surfaces are [pine] [mahogany].
- Sash thickness is 1-13/16" (46mm).
- Sash exterior profile is putty glaze, interior profile is ogee.
- · Upper sash has surface-mounted wash locks.
- Lower sash has concealed wash locks in lower check rail.
- · Sashes tilt for easy cleaning.

### Weatherstripping

- · Water-stop Santoprene-wrapped foam at head and sill.
- Thermoplastic elastomer bulb with slip-coating set into lower sash for tight contact at check rail.
- Kerf mounted bristle weatherstrip at sill.
- Vinyl-wrapped foam inserted into jamb liner or jamb liner components to seal against sides of sash.

### **Glazing System**

- Quality float glass complying with ASTM C 1036.
- Custom and high altitude glazing available
- Silicone-glazed 11/16" dual-seal insulating glass [[annealed] [tempered]] [[clear] [[Advanced] [SunDefense™] [SunDefense+] [AdvancedComfort] [NaturalSun] [NaturalSun+] Low-E [with argon]] [[bronze] [gray] [green] Advanced Low-E with argon].

### Exterior

· [Pine: factory primed with one coat acrylic latex] [Mahogany: [factory primed with one coat acrylic latex] [Unfinished, ready for site finishing]].

## Interior

[Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [pine: factory prefinished [White] [Linen White] [Bright White] [stain 2]]

### Hardware

- Galvanized block-and-tackle balances are connected to self-locking balance shoes which are connected to the sashes using zinc die cast terminals and concealed within the frame
- Sash lock is [standard] [historic spoon-style]. Two sash locks on units with make width 37" and greater.
- Optional Sash lift furnished for field installation. Two lifts on units with make width 37" and greater.
- Hardware finish is [baked enamel [Champagne] [White] [Brown] [Matte Black]] [satin brass] [satin nickel] [oil-rubbed bronze] [distressed bronze] [distressed nickel].

### **Optional Products**

### Grilles

- Integral Light Technology® grilles
  - Interior grilles are [5/8"] [7/8"] [1-1/4"] ogee profile that are solid [pine] [mahogany]. Interior surfaces are [unfinished, ready for site finishing] factory primed] [pine: factory prefinished [White] [Linen White] [Bright White] [stain 2]].
  - Exterior grilles are [5/8"] [7/8"] [1-1/4"] putty glaze profile [pine] [mahogany], water repellent, preservative-treated in accordance with WDMA I.S.-4, and are factory primed.
  - Patterns are [Traditional] [Prairie] [Top Row] [New England] [Victorian].
  - Insulating glass contains non-glare spacer between the panes of glass
  - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with the non-glare spacer.
    - or –
- Grilles-Between-the-Glass 3
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
  - Patterns are [Traditional] [9-Lite Prairie] [Cross] [Top Row]
  - Interior color is [White] [Tan 4] [Brown 4] [Putty 4] [Black] [Ivory] [Harvest] [Cordovan] [Brickstone].
  - Exterior color<sub>5</sub> is [standard<sub>2</sub>].

### Screens

- InView<sup>™</sup> Screens
  - [Half-Size] [Full-Size] black vinyl-coated 18/18 mesh fiberglass screen cloth complying with the performance requirements of SMA 1201, set in a [extruded] [standard] aluminum frame fitted to outside of window, supplied complete with all necessary hardware.
  - Spreader bar placed on units > 37" width or 64-1/4" make height.
  - Screen frame finish is baked enamel, color to match window cladding.

## Hardware

- Optional factory applied limited opening device available for vent units in
- stainless steel; nominal 3-3/4" opening. Limiting device concealed from view. Optional window opening control device available for field installation. Device allows window to open less than 4" with normal operation, with a release mechanism that allows the sash to open completely. Complies with ASTM F2090-10.

<sup>(1)</sup> Low-E coated insulating glass is argon-filled (except high altitude). All other insulating glass (including high altitude Low-E) is air-filled.

<sup>(2)</sup> Contact your local Pella sales representative for current color options.

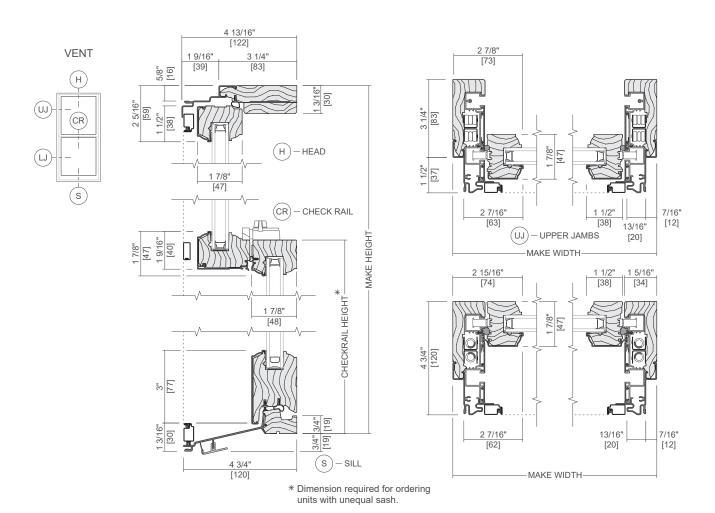
<sup>(3)</sup> Available in clear or Low-E insulating glass only.

<sup>(4)</sup> Tan, Brown and Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

<sup>(5)</sup> Appearance of exterior grille color will vary depending on Low-E coating on glass



# Unit Section - Aluminum-Clad Exterior Ogee Exterior Glazing Profile

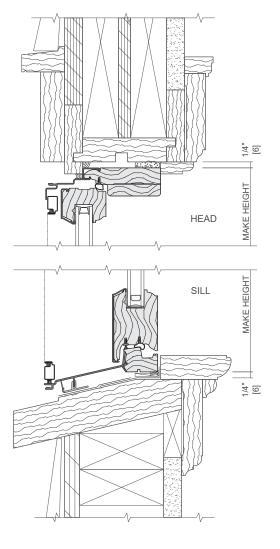


Scale 3" = 1' 0"

All dimensions are approximate.



## Installation Details - Aluminum-Clad Exterior



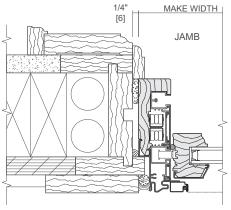
### NOTE:

WALL CONSTRUCTION AND OLD DOUBLE-HUNG FRAME SHOWN ARE EXISTING; OLD DOUBLE-HUNG SASH HAS BEEN REMOVED. REFER TO THE APPROPRIATE PELLA INSTALLATION INSTRUCTION FOR COMPLETE STEP BY STEP INSTRUCTIONS. SHIM AND PLUMB UNITS AS REQUIRED. SEAL UNIT TO EXTERIOR / BLIND STOP.



### NOTE

THE ADJUSTABLE SILL ADAPTER MAY BE REMOVED WHEN THE EXISTING WINDOW SILL HAS A SLOPE OF 12 DEGREES OR LESS.



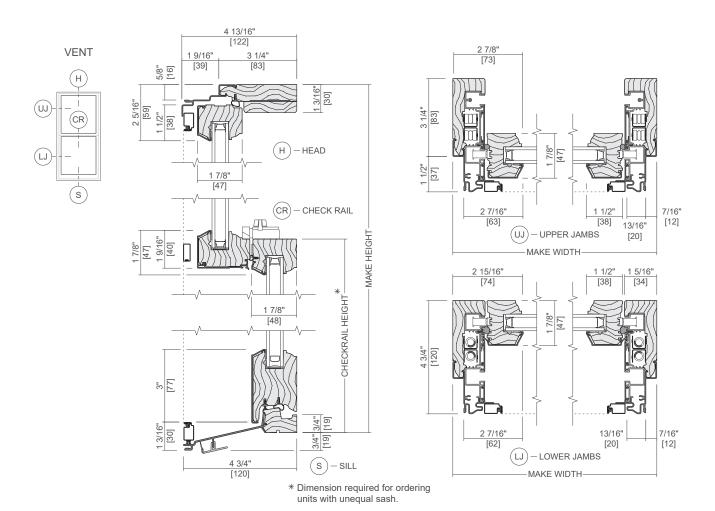
INSULATE ALL VOIDS AT WINDOW PERIMETER (BY OTHERS). SEAL UNIT TO EXTERIOR / BLIND STOP.

Scale 3" = 1' 0"

All dimensions are approximate.



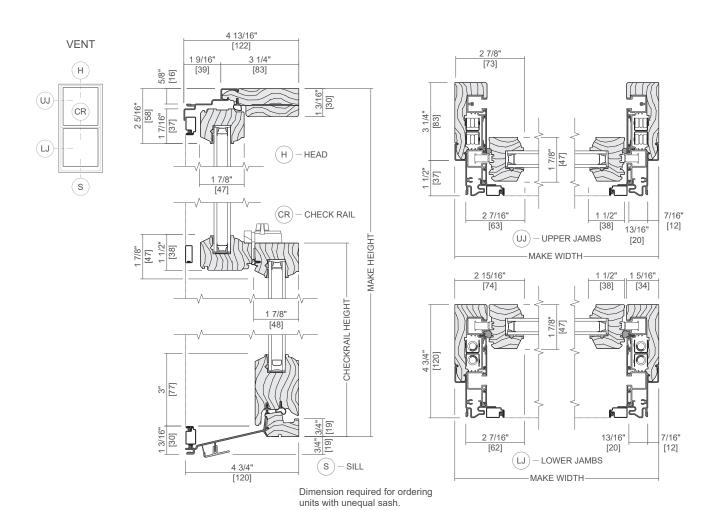
# Unit Section - Aluminum-Clad Exterior Putty Exterior Glazing Profile



Scale 3" = 1' 0"
All dimensions are approximate.



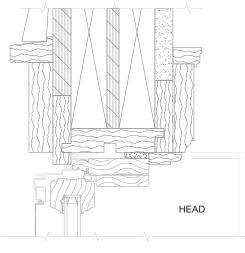
# Unit Section - Wood Exterior Sash Putty Exterior Glazing Profile

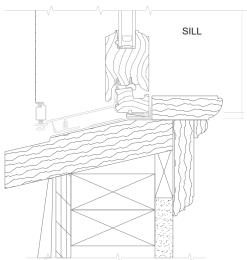


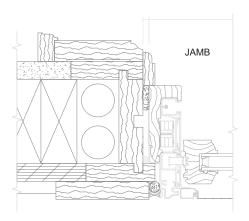
Scale 3" = 1' 0"
All dimensions are approximate.



# Installation Details - Wood Exterior Sash







## NOTE:

WALL CONSTRUCTION AND OLD DOUBLE-HUNG FRAME SHOWN ARE EXISTING; OLD DOUBLE-HUNG SASH HAS BEEN REMOVED.
REFER TO THE APPROPRIATE PELLA INSTALLATION INSTRUCTION FOR COMPLETE STEP BY STEP INSTRUCTIONS.
SHIM AND PLUMB UNITS AS REQUIRED.
SEAL UNIT TO EXTERIOR / BLIND STOP.

SEAL THE UNIT TO EXISTING STOOL AND WINDOW SILL. SEAL ADJUSTABLE SILL ADAPTER TO EXISTING WOOD SILL. LEVEL UNITS AS REQUIRED.

## NOTE:

THE ADJUSTABLE SILL ADAPTER MAY BE REMOVED WHEN THE EXISTING WINDOW SILL HAS A SLOPE OF 12 DEGREES OR LESS.

INSULATE ALL VOIDS AT WINDOW PERIMETER (BY OTHERS). SEAL UNIT TO EXTERIOR / BLIND STOP.