



Photograph(s): © Scott Barrow Photography



Authentically Detailed.

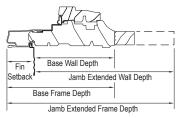
Meticulously designed to replicate the historical millwork process, Pella® Reserve® Traditional offers unparalleled authenticity. Each piece is original, featuring excellent craftsmanship to reflect your project's unique personality and customized to fit your vision.

- A wide range of glazing options, including impact-resistant.
- Divided light options available in Integral Light Technology[®] grilles, or grilles-between-the-glass with standard or custom patterns.
- Wide range of historically authentic features and attributes including butt joinery and through stiles.
- Two exterior sash and grille profiles are available: Ogee and Putty Glaze.
- Virtually unlimited exterior color options with EnduraClad® protective finish, including custom colors.

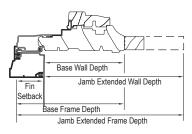
	Cross Section	Frame / Install	Wall Depth Range	Performance Range	
Awning Vent and Fixed		Fold-out Fin Block Frame EnduraClad Exterior Trim / Brickmould	Base Frame Depth: 5" Std. Fin Setback: 1-5/16" Base Wall Depth: 3-11/16" Jamb extended wall depth: 3-11/16" – 9-3/16"	LC30 - CW50 U: 0.20 - 0.49 SHGC: 0.16 - 0.54 STC: up to 33	
Casement Vent and Fixed		Fold-out Fin Block Frame EnduraClad Exterior Trim / Brickmould	Base Frame Depth: 5" Std. Fin Setback: 1-5/16" Base Wall Depth: 3-11/16" Jamb extended wall depth: 3-11/16" – 9-3/16"	LC30 - CW50 U: 0.19 - 0.51 SHGC: 0.16 - 0.64 STC: up to 34	
Fixed Frame Direct Set		Standard Fold-out Fin Block Frame EnduraClad Exterior Trim / Brickmould	Base Frame Depth: 5" Std. Fin Setback: 1-3/16" Base Wall Depth: 3-11/16" Jamb Extended Wall Depth: 3-11/16" – 9-3/16"	F-CW30 – F-AW90 U: 0.17 – 0.48 SHGC: 0.20 – 0.68 STC: up to 38	
Single and Double-Hung		Fold-out Fin Block Frame EnduraClad Exterior Trim / Brickmould	Base Frame Depth: 5" Std. Fin Setback: 1-5/16" Base Wall Depth: 3-11/16" Jamb extended wall depth: 3-11/16" - 9-3/16"	CW30 - CW50 U: 0.24 - 0.46 SHGC: 0.19 - 0.60 STC: up to 33	
Precision Fit Double-Hung		Pocket Replacement	Overall frame depth: 4" Pocket frame depth: 3-1/4"	CW40 - CW50 U: 0.25 - 0.46 SHGC: 0.19 - 0.61	
Monumental- Hung		Fold-out Fin Block Frame EnduraClad Exterior Trim / Brickmould	Base Frame Depth: 5-7/8" Std. Fin Setback: 1-5/16" Base Wall Depth: 4-9/16" Jamb extended wall depth: 4-9/16" - 7-3/16"	LC25 - CW50 U: 0.20 - 0.44 SHGC: 0.16 - 0.54 STC: up to 33	
In-Swing Patio Door		Fold-out Fin Block Frame EnduraClad Exterior Trim / Brickmould	Base Frame Depth: 5-7/8" Std. Fin Setback: 1-5/16" Base Wall Depth: 4-9/16" Extended wall depth: 4-9/16" – 7-5/16"	LC40 - LC55 U: 0.23 - 0.42 SHGC: 0.13 - 0.45 STC: up to 34	
Out-Swing Patio Door		Fold-out Fin Block Frame EnduraClad Exterior Trim / Brickmould	Base Frame Depth: 5-7/8" Std. Fin Setback: 1-5/16" Base Wall Depth: 4-9/16" Jamb Extended wall depth: 4-9/16" – 9-3/16"	LC50 – LC70 U: 0.22 – 0.42 SHGC: 0.13 – 0.44 STC: up to 35	
Sliding Patio Door		Fold-out Fin Block Frame EnduraClad Exterior Trim / Brickmould	Base Frame Depth: 5-7/8" Std. Fin Setback: 1-5/16" Base Wall Depth: 4-9/16" Jamb Extended wall depth: 4-9/16" – 9-3/16"	R20 - LC50 U: 0.26 - 0.47 SHGC: 0.18 - 0.58 STC: up to 33	
Bifold Patio Door			Contact your local Pella sales representative or Pella Architectural Solutions for assistance and additional details.		
Multi-slide Patio Door			Contact your local Pella sales representative or Pella Architectural Solutions for assistance and additional details.		

Performance ranges shown are for single units and do not account for combinations (multiple units mulled together) or include Impact-Resistant performance.
ASTM E 1425 defines standard sizes for acoustical testing. Sound ratings achieved are representative of all sizes of the same configuration. Drawings are not to scale.

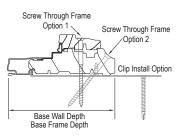
Window Frame Dimensions



Standard Fold-Out Fin

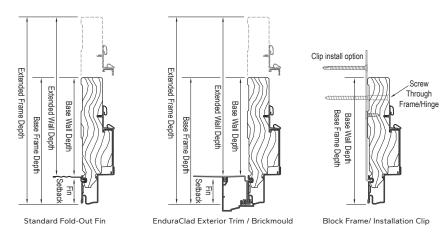


EnduraClad Exterior Trim / Brickmould

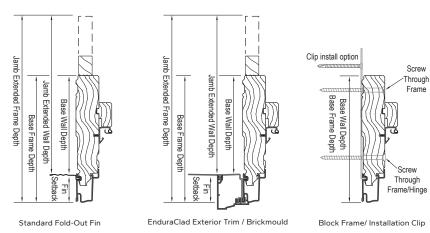


Block Frame/ Installation Clip

In-Swing Door Frame Dimensions



Out-Swing Door Frame Dimensions



Window and door frames shown are typical products only and may not apply to specialty windows, custom products or multi-panel patio doors.



For installation instructions visit https://www.pella.com/professionals/installation-instructions/ Use this Quick-Read (QR) code with your mobile device for quick access.

Internet connection is required.



Rolscreen® Retractable Screens

Optional Rolscreen Retractable Screen rolls out of sight when you're not using it, so the screen stays protected.

Soft-closing retractable screens are available for casement windows.

Integrated Rolscreen® Retractable Screen

Our patented retractable screen that moves seamlessly with the sash of a single- or double-hung window – appearing when you open the window and rolling out of sight when you close it. Providing a cleaner, more polished look that allows more natural light into the space than a full screen.

This feature is exclusively offered on Pella® Reserve™ windows.

WARNING: Screen will not stop child or pet from falling out of window or door Keep child or pet away from open window or door.

Finishes

EnduraClad® Protective Finish Options + Virtually Unlimited Custom Colors and Wood Options



Interior Prefinished Colors

Primed (Pine or

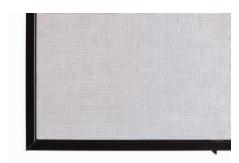
Mahogany)

Unfinished

Mahogany



Screens



InView[™] Screen

Standard screen on Pella wood windows, as well as Rolscreen® retractable screen on casement windows, and Integrated Rolscreen® on Pella® Reserve® single- and double-hung windows.

Vinyl coated 18/18 mesh fiberglass. Complies with performance requirements of SMA 1201.

TuffScreen® by Phifer®

The TuffScreen is 2.5x stronger than a standard screen, It is tear, puncture and damage resistant, standing up to pets, children and harsh weather. Now available on Pella wood sliding patio doors.

Vinyl coated 17 x 12.5 mesh Polyester. Complies with performance requirements of SMA 1201.

Because of printing and display limitations, actual colors may vary from those shown.

(1) Based on the composite results of a 5-panel strength analysis comparing Tuffscreen and standard screening The TuffScreen trademark is property of Phifer Incorporated.

WARNING: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

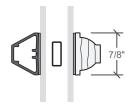
Grilles

For a full list of grille size and pattern availability, contact your local Pella sales representative.

Integral Light Technology® Grilles

Grille Profile

- Extruded aluminum or wood grilles are adhered to the exterior face
- Wood grilles are adhered to the interior face
- Between-the-glass non-glare spacers, which are aligned with the interior and exterior grilles, replicate the appearance of true divided lights
- Typical grilles are 7/8" wide Putty Glazed or Ogee profile, other standard and custom widths are available
- · Custom grille patterns are available

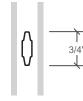


5/8", 7/8", 1-1/4", and 2" widths

Grilles-Between-the-Glass 1

Grille Profile

- Permanent aluminum grilles are factory-installed inside the airspace of insulating glass
- Black, White, Brown, Fossil, Ivory, Harvest, or Cordovan.
- Colors complement today's most popular interior finishes; choose a color to coordinate with the window or door frame, or select a contrasting grille color for a one-of-a-kind look
- Grilles are 3/4" wide



3/4" width

GBG Colors



Available Patterns

Traditional	9-Lite Prairie	Top Row	Cross	Custom Equally Divided	_
	% F	o N	DA TOTAL		Pattern availability may vary depending on size of unit. Custom configurations are also available; for details contact your local Pella sales representative.

¹⁾ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

Hardware

Consult your local Pella sales representative for a full list of available hardware options.

Rustic Collection



Casement/Awning Window



Double-Hung Window



Hinged Patio Door Bifold Door,



Sliding Patio Door, Multi-slide Door,

Finishes





Distressed Nickel

Distressed Bronze

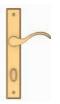
Classic Collection



Casement/Awning



Double-Hung



Hinged Patio Door Bifold Door,



Sliding Patio Door, Multi-slide Door,

Finishes



Champagne



Brown





Satin Brass



Satin Nickel



Oil-Rubbed

Essential Collection



Casement/Awning Window



Double-Hung Window



Hinged Patio Door Bifold Door,



Sliding Patio Door

Finishes



White Champagne



Satin Brass



Satin Nickel





Oil-Rubbed Bronze



Multi-Slide Door



White



Brown



Satin Brass Satin Nickel



Matte Black



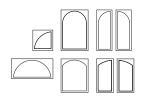
Oil-Rubbed Bronze



Polished Chrome

Custom Capabilities

Consult your local Pella sales representative for available options.



Custom Glass Shapes Available



Custom Stile and Rail Widths Available







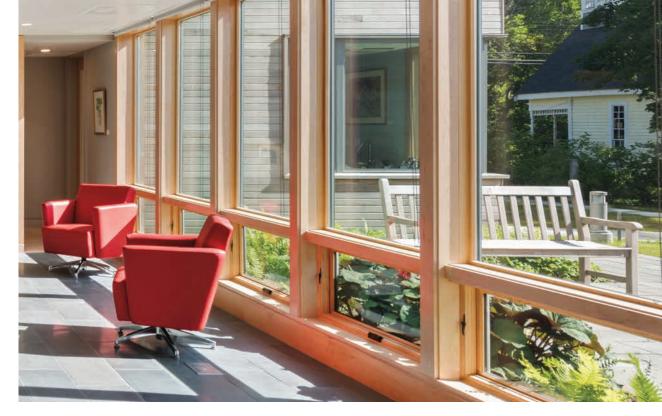
Custom Door Shapes Available

⁽¹⁾ Only available on Bifold configurations with a passage door. (2) Will not allow lead panel to stack completely. Because of printing and display limitations, actual colors may vary from those shown



Pella® Reserve™ Traditional

Awning



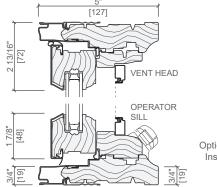
Air, Water, & Structural	Performance Class & Grade Rating	Water Penetration Resistance	Air Infiltration	Design Pressure	Forced Entry
Performance	LC30 - CW50	14.62 psf	0.05	30 - 50 psf	10

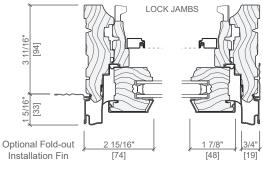
Thermal Performance	Type of Glazing (Argon fill)	U-Factor	SHGC	VLT %	CR	Energy Star [®] Capable
Clad Vent	Advanced Low-E IG	0.29 - 0.33	0.25 - 0.27	0.46 - 0.51	52 - 56	_
Units	SunDefense [™] Low-E IG	0.28 - 0.32	0.19 - 0.21	0.42 - 0.47	52 - 56	SC, S
11/16" glass	SunDefense+ Low-E IG	0.25 - 0.28	0.18 - 0.20	0.41 - 0.45	40 - 44	NC, SC, S
thickness, 3mm,	AdvancedComfort Low-E IG	0.26 - 0.28	0.24 - 0.27	0.45 - 0.49	40 – 44	_
Dual-Pane;	NaturalSun Low-E IG	0.30 - 0.34	0.45 - 0.50	0.52 - 0.57	52 - 56	_
Triple-Pane also available.	NaturalSun+ Low-E IG	0.26 - 0.29	0.41 - 0.46	0.51 - 0.56	39 - 43	CA ,N

Sound	Frame Size	T	Without Grilles		
Performance	Tested	Тур	e of Glazing	STC	OITC
ASTM E 1425	Vent; 53" x 29"		2.5mm / 2.5mm glass	27	23
defines standard sizes for acoustical	Vent; 59" x 23"	11/16" Overall thickness	5mm / 3mm glass	32	27
testing. Ratings			3mm / 6mm glass PVB	33	28
achieved are		1" Overall thickness	3mm / 3mm / 3mm glass	30	24
representative of all sizes	Fixed; 47" x 59"	11/16" Overall thickness	3mm / 3mm glass	28	24
of the same			5mm / 3mm glass	31	27
configuration.			3mm / 6mm glass PVB	32	28

Code Approvals: Hallmark Certified 411-H-1339; FPAS#: Standard=FL 10026; Large Awning= FL 10022

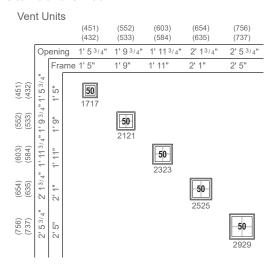
See the Performance section to learn more about performance standards and ratings. Performance varies based on actual product attributes.





Other frame types are available. Not to scale. All dimensions are approximate. Large Awning shown.

Standard Sizes



Vent and Fixed Units							
		(832) (813)	(908) (889)	(1 060) (1 041)	(1 213) (1 194)	(1 365) (1 346)	(1 518) (1 499)
	Opening	2' 8 3/4"	2' 11 3/4"	3' 5 3/4"	3' 11 3/4"	4' 5 3/4"	4' 11 3/4"
	Frame	2' 8"	2' 11"	3' 5"	3' 11"	4' 5"	4' 11"
(451) (432)	1'53/4"	50 3217	50 3517	50 4117	50 4717	50 5317	5917
(552)	1.93/	50 3221	50 3521	4121	50 4721	50 5321	5921 F
(603)	1'113/	50 3223	50 3523	4123	50 4723	50	45 50 5923
(654) (635)	2' 13/4	50 3225	50 3525	50 4125	50	5325	45 50 5925
(756)	2' 5 3/4"	50 3229	50 3529	50 4129	50 4729	50	45 50 5929

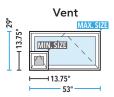
Large Awning Standard Sizes

Units

	vone onne			(908) (889)	(1 060) (1 041)	(1 213) (1 194)	(1 365) (1 346)	(1 518) (1 499)
	Ор	ening		2' 113/4"	3' 53/4"	3' 113/4"	4' 53/4"	4' 113/4"
		Fran	ne	2' 11"	3' 5"	3' 11"	4' 5"	4' 11"
(908)	2'113/4"	2' 11"		40 3535	4135	4735	5335	5935
(1 060) (1 041)	3' 53/4"	3'5"		3541	4141	474 1	40 5341	5941
(1 213) (1 194)	3' 113/4"	3'11"		40 3547	4147	4747	40 5347	5947
(1365) (1346)	4' 53/4"	4' 5"		40 3553	4153	40 4753	5353	5953
(1518) (1499)	4' 113/4"	4' 11"		/\ /40\ /3559	40 \	40	40	40

Special Sizes

Special sizes are available in 1/8" increments.



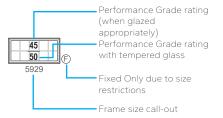
Maximum frame area is 19.5 sq. ft.

Frame height cannot exceed frame width on venting standard awning special sizes.

Targe Awning MAX. SIZE AMIN. SIZE 21"

Frame width and frame height cannot both exceed 59" on venting large awning special sizes.

See Casements for available fixed size dimensions.



Impact-Resistant laminated glazing with higher design pressure ratings are available for Pella Reserve Traditional windows.

Available Impact-Resistant Vent sizes and glass types are tested for air/water/structural and impact-resistance, and are certified for wind zone 4, large missile rating D. Florida Product Approval System number not needed if Miami-Dade County approved.

View Pella documentation online for additional size and performance information.

Use the QR code below for quick access or visit www.Pella.com





Casement



Air,	Water,
& S	tructural
Per	formance

Performance Class & Grade Rating	Water Penetration Resistance	Air Infiltration	Design Pressure	Forced Entry	
LC30 - CW50	14.62 psf	0.05	30 - 50 psf	10	
Push-Out Casement: R30	14.02 psi	0.05	30 – 30 psi	10	

Thermal Performance Clad Vent Units

11/16" glass thickness, 3mm ,Dual-Pane;

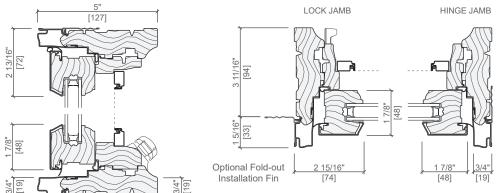
Triple-Pane also available.

!	Type of Glazing (Argon fill)	U-Factor	SHGC	VLT %	CR	Energy Star [®] Capable
	Advanced Low-E IG	0.29 - 0.33	0.25 - 0.27	0.46 - 0.51	54 – 57	_
	SunDefense [™] Low-E IG	0.28 - 0.33	0.19 - 0.21	0.42 - 0.47	54 – 57	SC, S
	SunDefense+ Low-E IG	0.25 - 0.28	0.18 - 0.20	0.41 - 0.46	42 – 45	NC, SC, S
	AdvancedComfort Low-E IG	0.25 - 0.28	0.24 - 0.27	0.45 - 0.49	41 – 45	NC
	NaturalSun Low-E IG	0.30 - 0.34	0.45 - 0.50	0.52 - 0.57	53 – 56	_
	NaturalSun+ Low-E IG	0.26 - 0.29	0.41 - 0.46	0.51 - 0.56	41 – 44	CA, N

Sound	Frame Size	Tun	Without Grilles		
Performance	Tested	Тур	STC	OITC	
ASTM E 1425			2.5mm / 2.5mm glass	27	23
defines standard sizes for acoustical	Vent; 23" x 59"	11/16" Overall thickness	5mm / 3mm glass	32	27
testing. Ratings			3mm / 6mm glass PVB	33	28
achieved are		1" Overall thickness	3mm / 3mm / 3mm glass	30	24
representative of all sizes	Fixed; 47" x 59"	11/16" Overall thickness	3mm / 3mm glass	28	24
of the same			5mm / 3mm glass	31	27
configuration.			3mm / 6mm glass PVB	32	28

Code Approvals: Hallmark Certified 411-H-1339; FPAS#: Vent: FL 10015; Fixed: FL 10022

See the Performance section to learn more about performance standards and ratings. Performance varies based on actual product attributes.



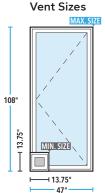
Other frame types are available. Not to scale. All dimensions are approximate.

Standard Sizes

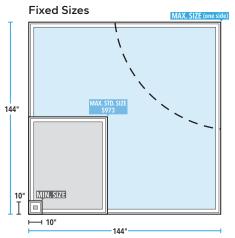
Vent and Fixed Units (451)(552)(603)(654)(756)(832)(908)(432)(533)(584)(635)(737)(813)(889)Opening 1' 11 3/4" 1' 5 3/4" 1' 9 3/4' 2' 13/4" 2' 5 3/4' 2' 8 3/4" 2' 11 3/4" 1' 5" 1' 9" 1' 11" 2' 5" 2' 8" 2' 11" 1'23/4 (375) 50 F 50 F 50 F F 50 F 50 (F) (F) (451) (432) 5 3/ 50 F (552) (533) (603) (584) (654) (635) (756) 5 3/2 ā (832) (813) 83/ <u>_</u> (808) N ā (1 060) 53/ 5" 213) 194) 365) 346) (1 518) (1 499) 670) 651) 53/ ī (1 822) (1 803) Ω 873) 854) 13/

Special Sizes

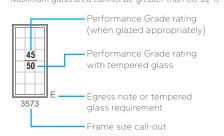
Special sizes are available in 1/8" increments.



Frame width cannot exceed frame height on vent special sizes. Maximum frame area cannot exceed 36 sq. ft.



Fixed maximum frame area is 66.25 sq. ft. Maximum glass area cannot be greater than 60 sq. ft.



- Fixed units only
- T Tempered glass is standard.

For frame width ≤ 29 with side pivot hardware, maximum Performance Grade = 40.

Impact-Resistant laminated glazing with higher design pressure ratings available.

Egress Notes (IRC standard):

- E = Window meets minimum clear opening of 24" height, 20" width, and 5.7 sq. ft.
- E1 = Window meets minimum clear opening of 24" height, 20" width, and 5.0 sq. ft.
- E2 = With optional side pivot hardware, window meets minimum clear opening of 24" height, 20" width, and 5.7 sq. ft.
- E3 = With optional side pivot hardware, window meets minimum clear opening of 24" height, 20" width, and 5.0 sq. ft.

Check all applicable local codes for emergency egress requirements.

Special sizes wider than 35" do not meet egress due to restricted sash opening angle.

See complete product information online for additional information. Use the QR code for quick access or visit www.Pella.com.





Casement Shapes



Shapes and Sizes

Fixed Curved	Side	Min.	Max.
	W	18"	116"
	н	9"	58"
Half Circle	R1	9"	58"
	W	9"	87-7/8"
	Н	9"	87-7/8"
Quarter Circle	R1	9"	87-7/8"
	W	18"	122-5/8"
()	Н	11"	144"
	R1	9"	72"
Springline*	S	2"	_
	W	9"	86-7/8"
(Н	11"	144"
Partial	R1	9"	500"
Springline*	S	2"	_
	W	23"	144"
	Н	10-1/2"	(W÷2)-1
Full Chord	R1	12"	150"
	W	9"	128-1/2"
	Н	10-1/2"	128-1/2"
Partial Chord	R1	10-1/8"	500"
	W	40-3/4"	144"
	Н	11-1/4"	54"
Elliptical	R1	9"	500"
	R2	9-1/4"	500"
	W	9-1/4"	144"
	Н	9-1/8"	54"
Partial Elliptical	R1	9"	500"
	R2	9"	41"
	W	9"	41"
	Н	9-1/16"	144"
	R1	9"	500"
Arch Head*	S	8"	_

Fixed Curved	Side	Min.	Max.	
	W	9"	144"	
	Н	9-1/8"	144"	
Partial Arch	R1	10-3/8"	500"	
Head*	S	9"	96"	
	W	9"	111-15/16"	
	Н	9-13/16"	144"	
Gothic	R1	9"	500"	
Springline	S	2"	_	
	W	18"	72"	
	Н	18"	72"	
Full Circle	R1	9"	36"	
	W	22-1/2"	54"	
(()))	Н	30"	72"	
Samuel	R1	13-1/8"	500"	
Segmented Oval	R2	9"	500"	
	W	10"	144"	
	Н	10"	144"	
	R1	> 12"	< R2 - 9"	
Partial Toroid	R2	> 21"	< 88"	
	W	10"	144"	
	Н	10"	144"	
Pie Toroid	R2	> 9"	< 88"	
	W	18"	144"	
	Н	11"	144"	
	R1	9"	500"	
Elliptical	R2	9"	500"	
Springline	S	2"	_	
	W	9"	113-3/4"	
	Н	9"	144"	
Gothic	R1	9"	500"	

Fixed Angled	Side	Min.	Max.	
	W	9"	144"	
	Н	9-1/16"	144"	
Trapezoid*	S1	9"	144"	
	W	9"	144"	
	Н	16-13/16"	144"	
Pentagon*	S1/2	9"	144"	
	W	11-1/4"	144"	
	Н	11-1/4"	135-5/16"	
Isosceles Triangle	S	11-1/4"	144"	
	W	11-1/4"	144"	
	н	11-1/4"	141-3/4"	
Triangle	S	9"	144"	
	W	21-3/4"	87-7/8"	
	Н	21-3/4"	87-7/8"	
Octagon	S	9"	39-3/4"	
	W	18"	89"	
	Н	15-19/32"	77"	
Hexagon	S	9"	44-1/2"	
	W1	12-1/4"	120"	
	W2	9"	_	
	Н	12-1/4"	120"	
Clipped Corner	S	9"	_	

	W1	15-3/16"	144"
	W2	9"	_
Double Clipped	н	12-1/8"	144"
Corner	S	10-1/4"	120"
	W1	10"	144"
	W2	1"	-
Parallelogram	Н	9"	144"
	W1	9-1/16"	144"
// \	W2	9"	-
Truncated	Н	9"	144"
Triangle	S	9"	144"
	W	9"	144"
	Н	9"	144"
Inverted Trapezoid	S	9"	
	W	11-1/4"	135-5/16"
	Н	11-1/4"	135-5/16"
Inverted Right Triangle	S	9"	144"
	W	9"	144"
	H1	9"	144"
Rotated 90° Parallelogram	H2	1"	_

Fixed Angled Side Min.

^{*} Vent also available. Sizes may differ.

Air, Water, & Structural Performance	Performance Class & Grade Rating	Water Penetration Resistance	Air Infiltration	Design Pressure	Forced Entry
	LC40 - CW50	7.5 psf	0.05	40 – 50 psf	10

Thermal Performance	Type of Glazing (Argon fill)	U-Factor	SHGC	VLT %	CR	Energy Star® Capable
Clad Vent	Advanced Low-E IG	0.29 - 0.33	0.25 - 0.27	0.46 - 0.51	54 – 57	_
Units	SunDefense [™] Low-E IG	0.28 - 0.32	0.19 - 0.21	0.43 - 0.47	54 – 58	SC, S
11/16" glass	SunDefense+ Low-E IG	0.25 - 0.28	0.18 - 0.20	0.42 - 0.46	42 – 46	NC, SC, S
thickness, 3mm	AdvancedComfort Low-E IG	0.25 - 0.28	0.24 - 0.27	0.45 - 0.50	42 – 45	NC
,Dual-Pane;	NaturalSun Low-E IG	0.29 - 0.34	0.46 - 0.50	0.52 - 0.57	53 – 57	_
Triple-Pane also available.	NaturalSun+ Low-E IG	0.26 - 0.29	0.41 - 0.46	0.51 - 0.56	41 – 44	CA, N

Code Approvals: Hallmark Certified; FPAS#: FL 11282

Maximum performance when glazed with the appropriate glass. See the Performance section earlier in this manual to learn more about performance standards and ratings.

Performance varies based on actual product attributes.

Mitered Corner		Fixed	Minimum	Maximum	Restrictions
	W Right W Left	W Left	12"	4' 0"	Maximum frame area of each side cannot exceed 54.5 sq. ft.
Fixed Sash					Maximum Glass Area of each side cannot exceed 48 sq. ft.
in Frame (Casement)	н	W Right	12"	4' 0"	
	Interior View	Height	12"	6'1"	
Fixed Frame Direct Set	W Right W Left H Interior View	W Left	12"	4' 8"	Maximum frame area of each side cannot exceed 54.5 sq. ft.
					Maximum glass area of each side cannot exceed 48 sq. ft.
		W Right	12"	4' 8"	See Fixed Frame Direct Set product section for features and
		Height	12"	6' 1"	options.





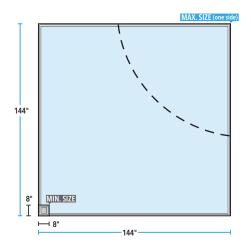
Fixed Frame Direct Set



Photograph(s): © 2018 Ed Massery

Sizes are available in 1/8" increments.

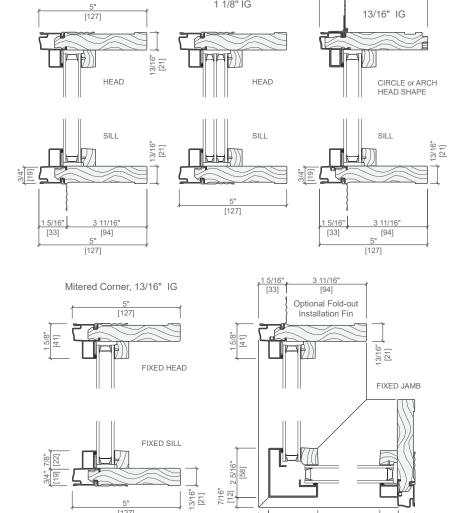
Fixed Interior Glazed



Interior Glazed Fixed Frames are available up to a maximum glass area of 76 sq. ft. (7.06 m 2). Not all sizes are certified.

Impact Resistant Glazing is limited to a maximum frame area of 50 sq. ft.

See online ADM or contact your local Pella sales representative for size and performance limitations of Mitered Corner windows.



7/16" [58] [12]

Triple Pane 1 1/8" IG

Other frame types are available.

Not to scale. All dimensions are approximate.

13/16" IG

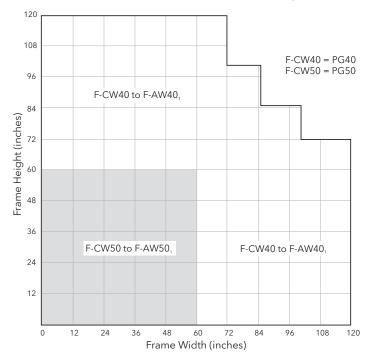
Air, Water, & Structural	Performance Class & Grade Rating	Water Penetration Resistance	Air Infiltration	Design Pressure	Forced Entry
Performance	F-CW30 - F-CW90	14.62 psf	0.05	30 - 90 psf	_

Thermal Performance	Type of Glazing (Argon fill)	U-Factor	SHGC	VLT %	CR	Energy Star [®] Capable
Fixed Units	Advanced LowE IG	0.28 - 0.33	0.29 - 0.33	0.55 - 0.62	54 - 57	_
Dual Pane:	SunDefense [™] Low-E IG	0.28 - 0.32	0.22 - 0.24	0.51 – 0.57	54 – 57	SC, S
13/16" glass	SunDefense+ Low-E IG	0.23 - 0.32	0.21 - 0.24	0.50 - 0.57	46 – 54	NC, SC, S
thickness, 3mm, Dual-Pane	AdvancedComfort Low-E IG	0.23 - 0.27	0.29 - 0.32	0.54 - 0.60	42 – 45	NC
	NaturalSun Low-E IG	0.29 - 0.34	0.55 - 0.61	0.63 - 0.70	53 – 57	CA
	NaturalSun+ Low-E IG	0.24 - 0.27	0.50 - 0.55	0.61 – 0.68	41 – 45	CA, N
Triple Pane:	Advanced Low-E IG	0.18 - 0.22	0.27 - 0.30	0.49 - 0.54	65 – 69	CA, N, NC
1-1/8" glass thickness, 3mm	SunDefense Low-E IG	0.18 - 0.22	0.20 - 0.22	0.45 - 0.50	65 – 69	CA, N, NC, SC, S
unckness, sillii	NaturalSun Low-E IG	0.18 - 0.22	0.45 - 0.49	0.55 - 0.61	65 – 68	CA, N

nd ormance	Frame Size	Type of C	·lasins	Withou	Without Grilles	
ASTM E 1425 defines standard sizes for acoustical testing. Ratings achieved are representative of all sizes of the same configuration. 47" x 59"	Tested	Type of G	biazing	STC	OITC	
			3mm / 3mm	27	22	
	13/16" Overall Thickness Dual-Pane	4mm / 4mm	28	24		
	Dual-Faile	5mm / 3mm	31	26		
	1" Overall Thickness Dual-Pane	4mm / 6mm	34	28		
	1 Overall Trickness Dual-Parie	6mm / 6mm	31	26		
	1" Overall Thickness Dual-Pane Sound Reduction Glass	4mm / 7mm PVB	34	29		
	47" x 59"	47" x 59" 1-1/4" Overall Thickness Dual-Pane Sound Reduction Glass	6mm / 12mm PVB	38	34	
		1" Overall Thickness Dual-Pane	11.7mm PVB / 5mm glass	36	32	
		Impact Laminated Glass	11.7mm SGP / 5mm glass	35	31	
		1-1/4" Overall Thickness Dual-Pane Impact Laminated Glass	13.6mm SPG / 6mm glass	37	31	
		1-3/8" Overall Thickness Triple-Pane Glazing	5mm / 5mm / 5mm	31	26	

Code Approvals

Interior Glazed - Hallmark Certified 411-H-670; **FPAS#**: Standard = FL 10354; Impact Resistant = FL 20349 **TDI#**: Standard = WIN-1574; Impact Resistant = WIN-478 See the Performance section earlier in this manual to learn more about performance standards and ratings.



Fin Installation Method	Clip or Screw-through-Frame
F-CW40 to F-AW40	F-CW60 to F-AW60
F-CW50 to F-AW50	F-CW90 to F-AW90

Performance shown is for single units only and does not include Mitered Corner windows or Impact-Resistant.

See complete product information online for limitations or contact your local Pella sales representative.

Use the QR code for quick access to complete product information or visit www.Pella.com.

Maximum performance when glazed with the appropriate glass thickness and using the correct installation method. Keep special size frame dimensions to the nearest 1/8" increment.

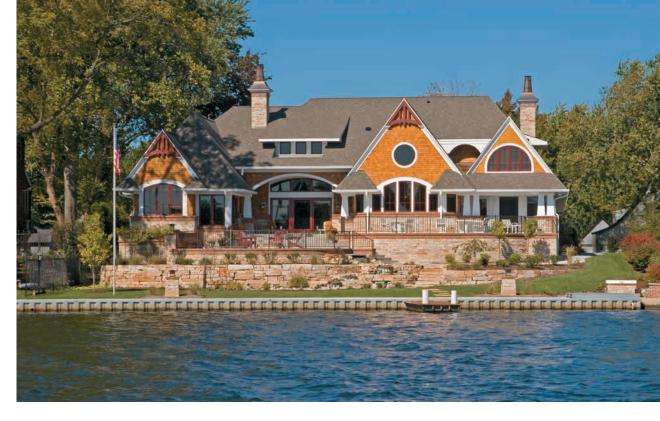






Pella® Reserve™ Traditional

Fixed Frame Direct Set Shapes



Shapes and Sizes - Interior Glazed

Width		dth	He	Max. Glass	
Description	Min.	Max.	Min.	Max.	Ft ²
Rectangle	8"	144"	8"	144"	76
Half Circle	24"	120"	-	-	48
Quarter Circle	12"	85"	_	_	48
Full Springline	24"	108"	R + 4.25"	120"	48
Half Springline	12"	85"	R + 4.25"	120"	48
Full Chord	24"	120"	10.5"	(W ÷ 2) - 1"	48
Partial Chord	9"	120"	10.5"	85.125"	48
Full Elliptical	32.5"	120"	R1+1.25"	<w 2"<="" td="" ÷=""><td>48</td></w>	48
Partial Elliptical	14"	120"	R1+1.25"	60"	48
Full Arch Head	9"	120"	9"	120"	48
Partial Arch Head	9"	120"	9"	120"	48
Gothic Springline	9"	108"	14"	120"	48
Full Circle	24"	72"	_	_	_
Oval	Stan	dard sizes o	only. 24" W x 30 or 36" W x 60	6" H, 30" W x 4 " H	8" H

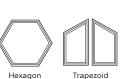
Rectangle **Equal Modified** Rectangle / Double-Clipped Corner

Rectangular and Angled Shapes

Pentagon

Isosceles Triangle

Truncated Triangle



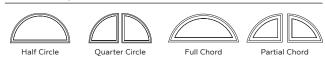
Modified Rectangle

Clipped Corner

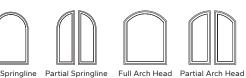




Curved Shapes





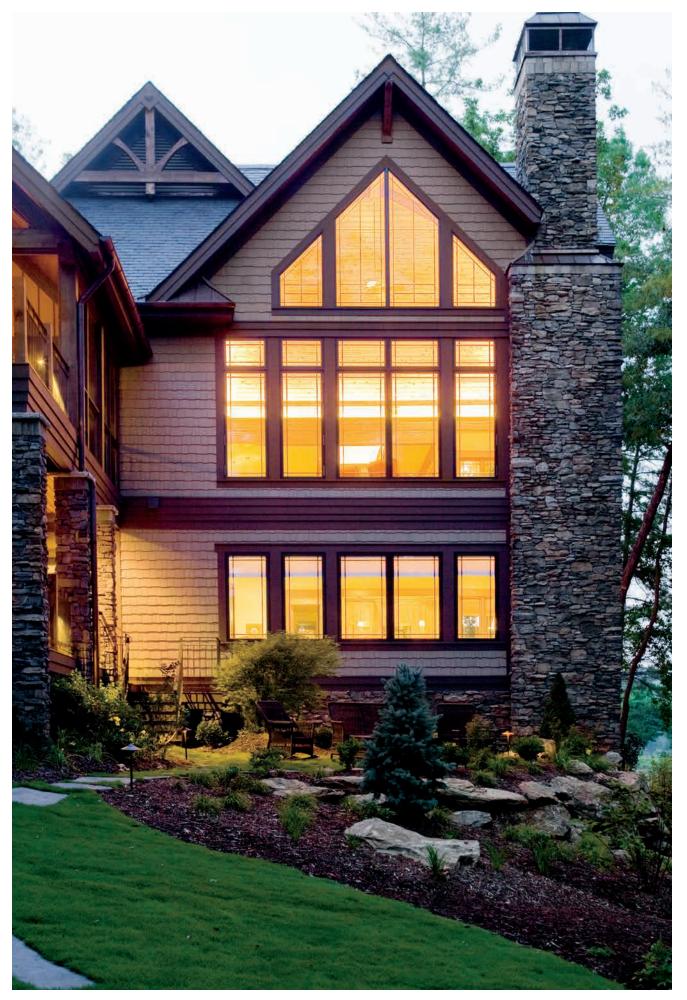




Springline

H=Height; S=Short Side; R=Radius, Angled and Curved frames are measured as a rectangle.

Pella angled and rectangular fixed frame direct set windows are available in custom shapes above. Not all options are shown. These windows may be installed in any orientation. For specifications, size limitations, and details on these units, contact your local Pella sales representative.



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Double-Hung



Photograph(s): © Thomas Loof

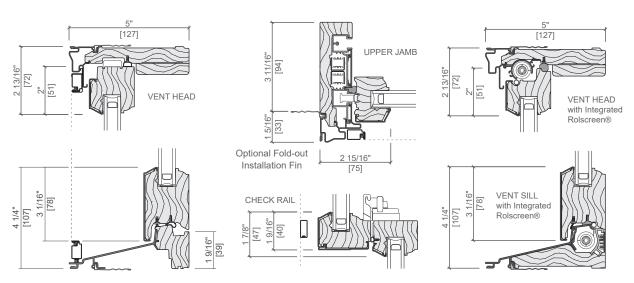
Air, Water, & Structural	Performance Class & Grade Rating	Water Penetration Resistance	Air Infiltration	Design Pressure	Forced Entry
Performance	H-CW30 - CW50	4.6 – 7.5 psf	0.11	30 – 50 psf	10

Thermal Performance	Type of Glazing (Argon fill)	U-Factor	SHGC	VLT %	CR	Energy Star® Capable
Clad Vent	Advanced Low-E IG	0.29 - 0.33	0.25 - 0.28	0.46 - 0.53	55 – 60	_
Units	SunDefense [™] Low-E IG	0.28 - 0.33	0.19 - 0.21	0.43 - 0.49	55 – 60	SC, S
11/16" glass	SunDefense+ Low-E IG	0.25 - 0.28	0.18 - 0.21	0.42 - 0.48	43 – 49	NC, SC, S
thickness, 2.5 and	AdvancedComfort Low-E IG	0.25 - 0.28	0.25 - 0.28	0.45 - 0.52	43 – 48	NC
3mm, Dual-Pane	NaturalSun Low-E IG	0.30 - 0.34	0.46 - 0.52	0.52 - 0.60	55 – 59	_
	NaturalSun+ Low-F IG	0.26 - 0.29	0 42 - 0 48	0.51 - 0.58	42 – 47	CA N

Sound	Frame Size	Too	an of Clarina	Withou	t Grilles
Performance	Tested	Type of Glazing	STC	OITC	
	Vent: 45" x 65"	11/16" Overall glazing	2.5mm / 2.5mm glass	28	24
	vent, 45 x 65	thickness	5mm / 3mm glass	31	27

Code Approvals: Hallmark Certified; FPAS#: 20675; TDI#:Win-2174

See the Performance section to learn more about performance standards and ratings. Performance varies based on actual product attributes.



Other frame types are available. Not to scale. All dimensions are approximate.

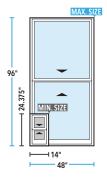
Standard Sizes

			(552) (533)	(654) (635)	(756) (737)	(857) (838)	(959) (940)	(1 060) (1 041)	(1 162) (1 143)	(1 238) (1 219)
	Op	ening	1' 9 ³ /4"	2' 13/4"	2' 53/4"	2' 93/4"	3' 13/4"	3' 53/4"	3' 93/4"	4' 03/4"
		Frame	1' 9"	2' 1"	2' 5"	2' 9"	3' 1"	3' 5"	3' 9"	4' 0"
(808)	2' 113/4"	2'11"	2135	50 2535	2935	3335	50 3735	4135	4535	50 4835
(1 060) (1 041)	3' 53/4"	3, 2,,	2141	2541	2941	3341	3741	4141	4541	4841
(1 213) (1 194)	3' 113/4"	3'11"	2147	50 2547	2947	3347	50 3747	4147	4547	4847
(1 365) (1 346)	4' 53/4"	4'5"	50	50	50	50	50	50	50	50
(1 467) (1 448)	4' 93/4"	4, 9,,	2153	2553	2953	3353	3753 50 E1	4153 50 4157	4553 50	4853 50 E
(1 518) (1 499)	4' 113/4"	4'11"	2157 50 2159	2557 50 2559	2957 50 2959	3357 50 81 3359	3757 50 3759	50 50 4159	4557 50 4559	4857 50 4859
(1 670) (1 651)	5' 53/4"	5' 5"	50	50 2565	50 2965	50 50 3365	50 50 3765	50 50 4165	50 4565	45 4865
(1 822) (1 803)	5' 113/4"	5' 11"	50 2171	50	50 50 E1	50 50 3371	50 50 3771	50 4171	45 4571	45
(1 975) (1 956)	6' 53/4"	6' 5"	50	50 50 2577	50	50 50 3377	50 50 3777	45 4177	45 4577	45
(2 153) (2 134)	7' 03/4"	7' 0"	40	40 2584	40 E 2984	40 40 3384	40 40 3784	40 40 4184	40 4584	40 484 E
			<i>(</i> //					Pella Re	eserve single-hu	ung

Special Sizes

Special sizes are available in 1/8" increments.

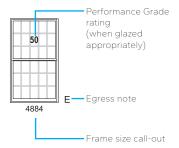
Vent-Equal



Cottage and custom sash split also available. Specify checkrail height when ordering.

Transoms and Companion fixed windows available for combinations. See Casement window offering for matching glass sightlines, or see the Fixed Frame Direct Set offering.

Integrated Rolscreen® only available on sizes ≥ 21 ® wide and ≥ 34 ® tall, and ≤ 48 ® wide and ≤ 84 8 tall.



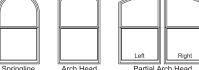
Impact-Resistant laminated glazing with higher design pressure ratings available.

Performance for wood exterior units may vary from what is shown.

Egress Notes:

- E = Window meets minimum clear opening of 24" height, 20" width, and 5.7 sq. ft.
- E1 = Window meets minimum clear opening of 24" height, 20" width, and 5.0 sq. ft.

Check all applicable local codes for emergency egress requirements.



Pella Reserve single-hung windows are available in custom shapes. For specifications, size limitations, and details on these units, contact your local Pella sales representative.

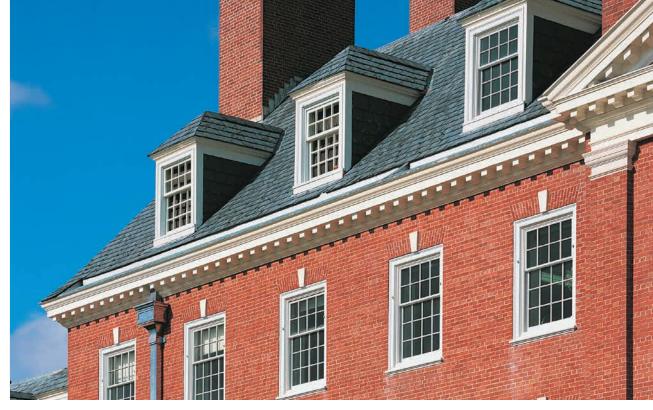








Precision-Fit Double-Hung

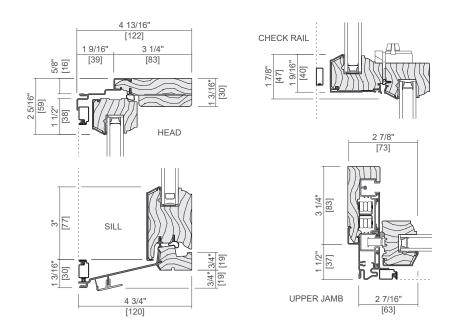


Air, Water, & Structural	Performance Class & Grade Rating	Water Penetration Resistance	Air Infiltration	Design Pressure	Forced Entry
Performance	H-CW40 – CW50	6.0 – 6.9 psf	0.11	40 – 50 psf	10

Thermal Performance	Type of Glazing (Argon fill)	U-Factor	SHGC	VLT %	CR	Energy Star® Capable
Clad Vent	Advanced Low-E IG	0.29 - 0.34	0.26 - 0.29	0.47 - 0.54	54 - 59	_
Units	SunDefense [™] Low-E IG	0.29 - 0.33	0.19 - 0.21	0.43 - 0.50	55 - 59	S
11/16" glass	SunDefense+ Low-E IG	0.25 - 0.29	0.19 - 0.21	0.43 - 0.48	43 – 48	NC, SC,S
thickness, 2.5 and	AdvancedComfort Low-E IG	0.25 - 0.26	0.25 - 0.28	0.46 - 0.52	43 – 48	NC
3mm, Dual-Pane	NaturalSun Low–E IG	0.30 - 0.34	0.47 - 0.53	0.53 - 0.60	53 – 61	_
	NaturalSun+ Low-E IG	0.26 - 0.29	0.42 - 0.49	0.52 - 0.59	42 – 47	CA, N

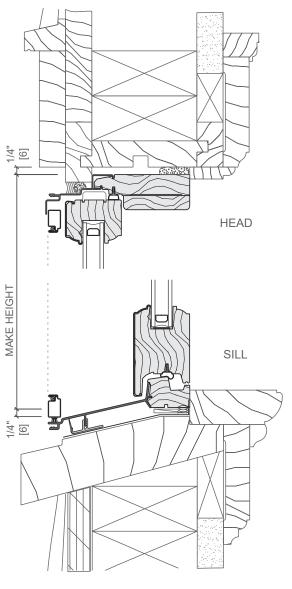
Code Approvals: Hallmark Certified; FPAS#: Vent=FL 14343; Fixed= FL 14129 TDI#: Vent=WIN-1089; Fixed= WIN-1392

See the Performance section to learn more about performance standards and ratings. Performance varies based on actual product attributes.

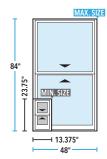


Make Sizes

Sizes are available in 1/4" increments.



Vent-Equal



Cottage and custom sash splits also available.

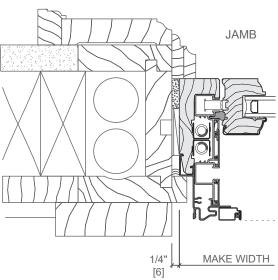
Cottage Sash windows must be between ≥ 40-1/2" and ≤ 71-1/2" make height.

Consult with your local Pella sales representative or see the online ADM for egress information.

Check all applicable local codes for emergency egress requirements.

Make Width = Opening width - 1/2" (rounded to the nearest 1/4")

Make Height = Opening width - 1/2" (rounded to the nearest 1/4")



NOTE:

Wall construction and old Double-Hung frame shown are existing; old Double-Hung sash has been removed.

Refer to the appropriate Pella installation instruction for complete step-by-step instructions.

Shim and plumb units as required.

Seal unit to exterior / blind stop.

Seal the unit to existing stool and window sill.

Level units as required.

Insulate all voids at window perimeter (by others).

Seal unit to exterior / blind stop.

Precision-Fit windows are intended for pocket installation into an existing old window frame still in place. The existing sashes of the old double- or single-hung window are removed by cutting the balance chords and removing the interior stop and parting stops. The new window is placed against the exterior stop from the interior. The interior stops can then be re-installed.

See installation instructions for details

For masonry installation, see the standard Double-Hung product section.





Monumental Hung



Photograph(s): © Jason Risner Photography

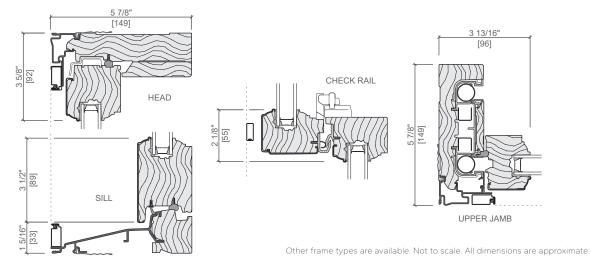
Air, Water, & Structural	Performance Class & Grade Rating	Water Penetration Resistance	Air Infiltration	Design Pressure	Forced Entry
Performance	H-LC25 - CW50	3.76 - 7.52 psf	0.11	25 - 50 psf	10

Thermal Performance	Type of Glazing (Argon fill)	U-Factor	SHGC	VLT %	CR	Energy Star® Capable
Clad Vent	Advanced Low-E IG	0.28 - 0.32	0.23 - 0.26	0.42 - 0.48	56 - 59	SC, S
Units	SunDefense [™] Low-E IG	0.28 - 0.32	0.17 - 0.19	0.39 - 0.44	56 - 60	SC, S
13/16" glass	SunDefense+ Low-E IG	0.24 - 0.27	0.17 - 0.19	0.38 - 0.43	45 - 49	NC, SC, S
thickness, 3mm,	AdvancedComfort Low-E IG	0.25 - 0.28	0.22 - 0.25	0.41 - 0.47	44 – 48	SC, S
Dual-Pane	NaturalSun Low-E IG	0.29 - 0.33	0.42 - 0.47	0.48 - 0.54	55 – 59	_
Triple-Pane also available.	NaturalSun+ Low-E IG	0.25 - 0.28	0.38 - 0.43	0.47 - 0.53	38 - 47	N, NC

Sound	Frame Size	_	Without Grilles		
Performance Tested		Тур	STC	OITC	
			3mm / 3mm glass	29	24
		13/16" Overall thickness	5mm / 3mm glass	32	27
	Vent; 48" x 60"		3mm / 7.6mm PVB glass	33	29
			3mm / 6mm Laminated glass	33	28
		1-1/16" Overall	2.5mm / 3mm / 2.5mm glass	29	24

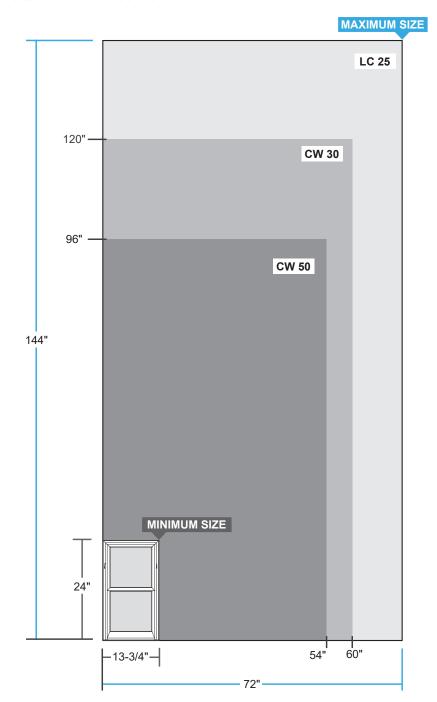
Code Approvals: Hallmark Certified; **FPAS#:** ≤ 54" × 96"=FL 17769

See the Performance section to learn more about performance standards and ratings. Performance varies based on actual product attributes.



Available Sizes

Sizes are available in 1/8" increments

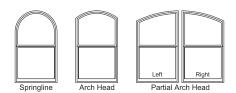


Cottage and custom sash split also available. Specify checkrail height when ordering

Transoms and Companion fixed windows available for combinations. See Casement window offering for matching glass sightlines, or see the Fixed Frame Direct Set offering.

Impact-Resistant laminated glazing with higher design pressure ratings available.

Performance for wood exterior units may vary from what is shown.



Pella Reserve single-hung windows are available in custom shapes. For specifications, size limitations, and details on these units, contact your local Pella sales representative.



See online ADM documentation or consult with your local Pella sales representative for all glazing and size restrictions that may affect clear opening (egress). Use the QR code for quick access to complete product information or visit www.Pella.com.





In-Swing Door



Air,	Water,
& St	ructural
Perf	ormance

Door Height	Performance Class & Grade Rating	Water Penetration Resistance	Air Infiltration	Design Pressure	Forced Entry
≤ 8'	LC55	8.36 psf	0.15	55 psf	Complies with
> 8'	LC40	7.52 psf	0.15	40 psf	AAMA 1304

Thermal Performance Clad Vent

13/16" glass thickness, 3mm, Dual-Pane

Units

Triple-Pane also available.

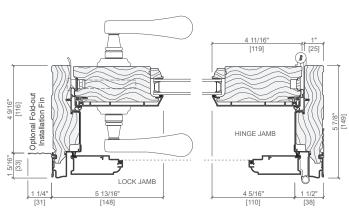
7.	of Glazing gon fill)	U-Factor	SHGC	VLT %	CR	Energy Star [®] Capable
Advance	ed Low-E IG	0.27 - 0.31	0.18 - 0.21	0.33 - 0.39	58 - 61	SC, S
SunDefer	ise [™] Low-E IG	0.27 - 0.30	0.14 - 0.16	0.31 - 0.36	58 - 61	SC, S
SunDefen	se+ Low-E IG	0.24 - 0.27	0.14 - 0.16	0.30 - 0.35	45 - 48	N, NC, SC, S
AdvancedCo	omfort Low-E IG	0.24 - 0.27	0.18 - 0.21	0.33 - 0.38	45 – 48	N, NC, SC, S
NaturalS	un Low-E IG	0.28 - 0.31	0.34 - 0.39	0.38 - 0.44	57 – 60	_
NaturalS	un+ Low-E IG	0.25 - 0.27	0.31 - 0.36	0.37 - 0.43	44 - 47	N, NC

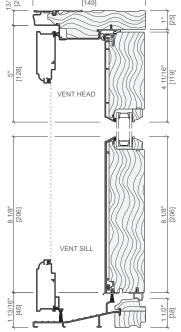
Sound Performance

Frame Size	Time of	Clarina	Withou	t Grilles
Tested	Type of	Glazing	STC	OITC
71-1/4" x 81-1/2"	13/16" Overall thickness	3mm / 3mm glass	31	25

Code Approvals: Hallmark Certified 411-H-1164; FPAS#: FL 14293; TDI#: DR-635

See the Performance section to learn more about performance standards and ratings. Performance varies based on actual product attributes.

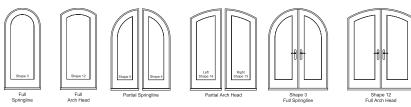




Other frame types are available. Low Profile sill option available. Water resistance is 0 psf for low profile sill. Not to scale. All dimensions are approximate.

(476)(664)(781)(933)(981) (870)(457) (645) (762) (851) (914) (962) 2' 6 3/4" Opening 1' 6 3/4" 2' 2 1/8' 3' 0 3/4" 3' 25/8" 2' 10 1/4" Frame 1' 6" 2' 13/8" 2' 6" 2' 9 1/2" 3' 0" 3' 17/8" (2 032) (2 019) 55 55 55 55 6.8 6,7 LEFT LEFT LEET LEFT SIDELIGHT LEFT 1880 2680 3080 3480 3680 3880 9 1/2" (2 083) (2 070) 10" 55 55 55 55 55 55 SIDELIGHT LEFT LEFT LEFT LEFT LEFT 2682 3082 3482 3682 3882 1882 (2 197) (2 184) 55 55 55 7'21 7' 2" SIDELIGHT LEFT 1886 (2 438) (2 426) 55 55 55 55 55 55 8' 0" SIDELIGHT LEFT LEFT LEFT LEFT LEFT 3096 3696 3896 1896 2696 3496 (3 048) (3 035) 10, 0" 40 40 40 . ე LEFT LEFT LEFT LEFT LEFT 26120 30120 34120 36120 38120

Pella Reserve In-Swing French doors are available in the additional shapes shown below, as well as custom shapes. For specifications, size limitations, and details on these units, contact your local Pella sales representative.

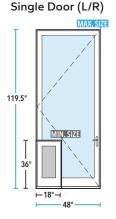


Not to scale.

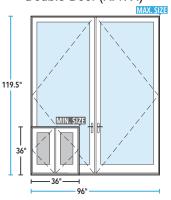
Traditional grille patterns shown.

Left-hand doors shown, right-hand and fixed also available.

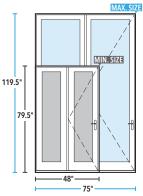
Special sizes are available in 1/8" increments.

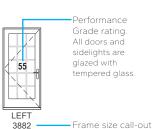


Double-Door (AP/PA)



Double-Door (AF/FA)





Impact-Resistant laminated glazing with higher design pressure ratings available.

Performance for wood exterior units may vary from what is shown.

Fixed Casement Transoms with wide stiles for matching glass sightlines and companion fixed frame direct set windows available for transom combinations. See the online ADM or consult your local Pella sales representative for details.





Out-Swing Door



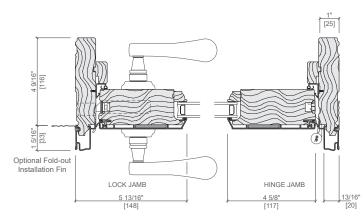
Air, Water, & Structural	Door Height	Performance Class & Grade Rating	Water Penetration Resistance	Air Infiltration	Design Pressure	Forced Entry
Performance	≤ 8'	LC70	10.66 psf	0.15	70 psf	Complies with
	> 8'	LC50	7.52 psf	0.15	50 psf	AAMA 1304

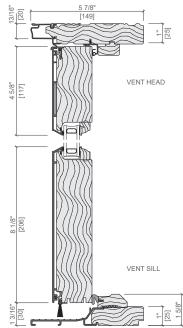
Thermal Performance	Type of Glazing (Argon fill)	U-Factor	SHGC	VLT %	CR	Energy Star® Capable
Clad Vent	Advanced Low–E IG	0.28 - 0.31	0.19 - 0.22	0.33 - 0.39	57 – 61	SC, S
Units	SunDefense [™] Low–E IG	0.27 - 0.30	0.14 - 0.16	0.31 - 0.36	58 - 61	SC, S
13/16" glass	SunDefense+ Low–E IG	0.24 - 0.27	0.14 - 0.16	0.30 - 0.35	45 – 48	N, NC, SC ,S
thickness, 3mm,	AdvancedComfort Low-E IG	0.24 - 0.27	0.18 - 0.21	0.33 - 0.38	45 – 48	N, NC, SC ,S
Dual-Pane	NaturalSun Low–E IG	0.28 - 0.31	0.34 - 0.39	0.38 - 0.44	57 - 60	_
Triple-Pane also	NaturalSun+ Low-E IG	0.25 - 0.28	0.31 - 0.36	0.37 - 0.43	44 – 47	N, NC
available.	'		'			•

Sound	Frame Size	T 4	Clasia a	Without Grilles		
Performance	Tested	Type of	Glazing	STC	OITC	
	71-1/4" x 81-1/2"	13/16" Overall thickness	3mm / 3mm glass	30	25	

Code Approvals: Hallmark Certified 411-H-1188; FPAS#: FL 14302

See the Performance section to learn more about performance standards and ratings. Performance varies based on actual product attributes.



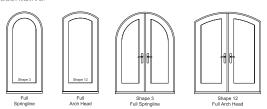


Other frame types are available. Low Profile sill option available. Water resistance is 0 psf for low profile sill. Not to scale. All dimensions are approximate.

Standard Sizes

(476)(664)(870)(933)(981) (781)(962) (457)(851) (914)(645)(762)Opening 1'63/4" 2' 2 1/8" 2' 6 3/4" 2' 10 1/4" 3' 0 3/4" 3' 2 5/8" 2' 13/8 2' 6" 2' 9 1/2" 3' 0" 3' 17/8" Frame 1' 6" (2 032) (2 019) 70 9 9 SIDELIGHT LEFT LEF LEF LEF 3080 3480 3880 (2 083) (2 070) 10" 6.9 9 SIDELIGHT 3482 3882 (2 197) (2 184) SIDELIGHT LEFT LEF1 LEFT LEFT 1886 2686 3086 3486 3686 3886 (2 438) (2 426) 70 70 8.0 =LEFT LEFT LEFT LEFT LEFT SIDELIGHT 3096 3496 3696 (3 048) 50 50 50 50 0 10, <u>-</u>О LEFT LEFT LEFT LEFT LEFT 26120 30120 34120 36120 38120

Pella Reserve Out-Swing French doors are available in the additional shapes shown below, as well as custom shapes. For specifications, size limitations, and details on these units, contact your local Pella sales representative



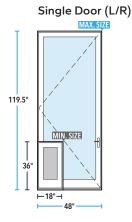
Not to scale.

Traditional grille patterns shown

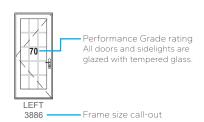
Left-hand doors shown, right-hand and fixed also available.

Special Sizes

Special sizes are available in 1/8" increments.



Double-Door (AP/PA) MAX. SIZE 119.5" 36" 08"



Impact-Resistant laminated glazing with higher design pressure ratings available.

Performance for wood exterior units may vary from what is shown.

Fixed Casement Transoms with wide stiles for matching glass sightlines and companion fixed frame direct set windows available for transom combinations. See the online ADM or consult your local Pella sales representative for details.





Commercial Out-Swing Door





Thermal Performance

Clad Vent Units

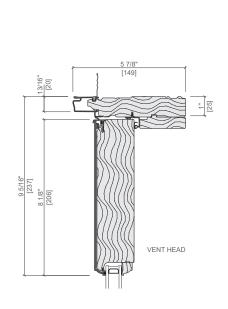
13/16" glass thickness, 3mm, Dual-Pane;

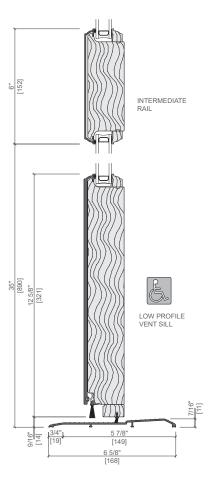
Triple-Pane also available.

	Type of Glazing (Argon fill)	U-Factor	SHGC	VLT %	CR	Energy Star [®] Capable
Γ	Advanced Low-E IG	0.29 - 0.31	0.15 - 0.18	0.26 - 0.31	58 - 61	_
	SunDefense [™] Low–E IG	0.29 - 0.32	0.12 - 0.14	0.24 - 0.29	58 - 62	_
	AdvancedComfort Low–E IG	0.27 - 0.29	0.15 - 0.17	0.26 - 0.31	45 - 48	_
	NaturalSun Low-E IG	0.30 - 0.33	0.27 - 0.32	0.30 - 0.36	57 - 60	_

See the Performance section earlier in this manual to learn more about performance standards and ratings.

Performance varies based on actual product attributes. Validation is required. Contact your local Pella sales representative or Pella Architectural Solutions for details.



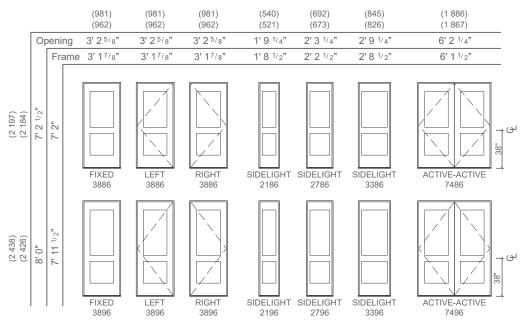


Other frame types are available.

(*) Low Profile sill is standard. Water resistance is 0 psf for low profile sill. Not to scale. All dimensions are approximate.

Standard Sizes

7' 2" and 8' 0" Vent and Fixed Units - Clad (Shown with Optional Intermediate Rail)



Not to scale.

CL = Distance from bottom of door to center line of intermediate rail is 38".

Masonry dimensions are with Pella's 1-7/8" brickmould.

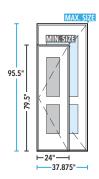
To determine masonry openings when using Pella's 3-1/2" brickmould, add an additional 3-1/4" to width and 1-5/8" to height

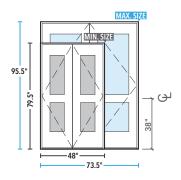
All doors are glazed with 3mm tempered glass standard.

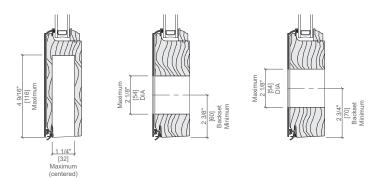
Special Sizes

Special sizes are available in 1/8" increments.

Sizes larger or smaller than shown here require validation.







Pella Reserve Commercial Out-Swing Doors are not supplied with locking hardware, closers, panic hardware, push plates or kick plates. Use the following guidelines when selecting these hardware items from your hardware supplier.

Mortise Locks: Maximum mortise rout dimensions are shown above for commercial doors with standard stile dimensions. Maximum height of the mortise rout is 10 inches. Routs should be sealed before the locks are installed for added moisture protection.

Cylinder Locks: Maximum diameter of cylinder lock bore is 2-1/8". Minimum backset is 2-3/8"; maximum backset is 2-3/4".

Door Closers: Pella recommends surface mounted door closers anchored into a structural header or minimum 1.5" Pella wood spread mullion. Concealed closers that are routed into the top of the door panel are not recommended.

Exit Devices: Concealed vertical rod hardware is not recommended. Use surface mounted vertical rod hardware.

Kick Plates and Push Plates: In commercial applications, Pella recommends the use of kick plates and push plates to protect the wood veneer.

Hinges: Durable ball bearing hinges standard, optional adjustable hinges for ease of installation.





Pella® $Reserve^{\mathsf{T}}$ Traditional

Sliding Door



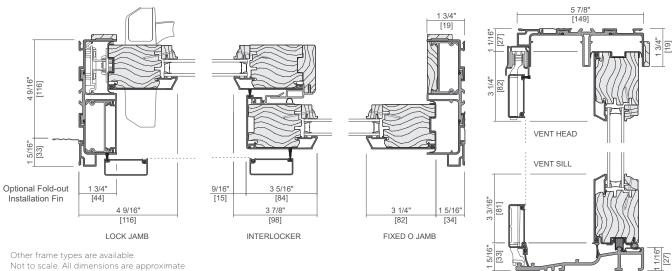
Air, Water, & Structural	Performance Class & Grade Rating	Water Penetration Resistance	Air Infiltration	Design Pressure	Forced Entry
Performance	R20 - LC50	3.13 - 7.52 psf	0.30	20 - 50	40

Thermal Performance	Type of Glazing (Argon fill)	U-Factor	SHGC	VLT %	CR	Energy Star® Capable
Clad Vent	Advanced Low-E IG	0.30	0.25 - 0.28	0.45 - 0.52	55	-
Units	SunDefense [™] Low-E IG	0.30	0.18 - 0.21	0.42 - 0.48	55	-
13/16" glass	SunDefense+ Low-E IG	0.26	0.18 - 0.20	0.41 - 0.47	45	N, NC, SC, S
thickness; 3mm,	AdvancedComfort Low-E IG	0.26	0.24 - 0.27	0.44 - 0.51	45	N, NC
Dual-Pane	NaturalSun Low-E IG	0.31	0.45 - 0.51	0.51 - 0.59	54	-
Triple-Pane also	NaturalSun+ Low-E IG	0.27	0.41 - 0.47	0.50 - 0.57	44	-

available.	l	ı	ı	l	l
Sound	F Si T4d	T	Clasia	Withou	t Grilles
Performance	Frame Size Tested	Type of	Glazing	STC	OITC
		3/4" Overall Thickness	3mm / 3mm glass	28	24
	71.0 70.7 (5: 1.1/ 1)	3/4" Overall Thickness	4mm / 6mm glass	31	27
	71.9" x 79.7" (Fixed-Vent)	7/8" Overall Thickness	5mm / 7.6mm PVB glass	33	29
		1-3/8" Overall Thickness	4mm / 4mm / 4mm	30	24

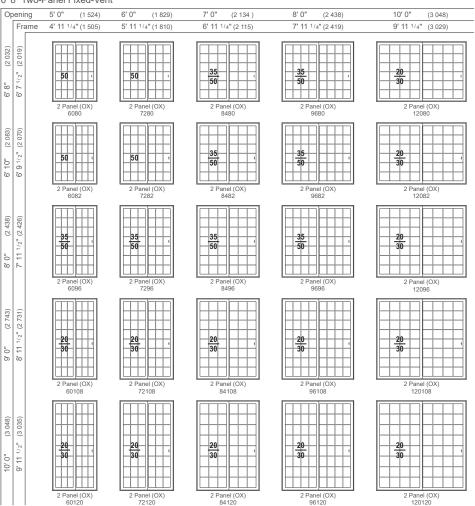
Code Approvals: 411-H-1520; FPAS#: FL47325

See the Performance section earlier in this manual to learn more about performance standards and ratings. Performance varies based on actual product attributes.



Standard Sizes

6' 8" Two-Panel Fixed-Vent



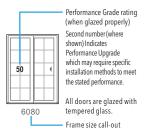
Two panel doors—Fixed-Vent (OX), right panel opens, left panel is fixed Units open in the direction of the arrow as viewed from the exterior.

Vent-Fixed (XO) doors are also available.

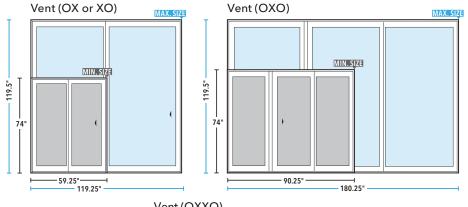
Three-Panel (OXO), and-Four Panel (OXXO) are also available in standard sizes, matching the standard heights shown in this size table

Contact your local Pella sales representative for details and restrictions of knock down frames

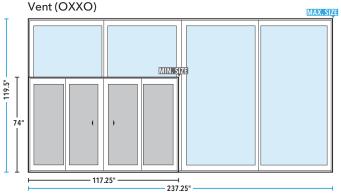
Fixed Casement Transoms with wide stiles for matching glass sightlines and companion fixed frame direct set windows available for transom combinations. See the online ADM or consult your local Pella sales representative for details.



Special Sizes



Special Sizes in are available in 1/4" increments



View Pella documentation online for additional size and performance information.

Use the QR code below for quick access or visit www.Pella.com





Pella® Reserve™ Traditional

Multi-Panel Doors



Bifold Doors

Out-Swing Standard Sill Air, Water, & Structural Performance

Performance Class & Grade Rating	Water Penetration Resistance	Air Infiltration	Design Pressure	Forced Entry
R15 - LC25	2.92 – 3.76 psf	0.15	15 – 25 psf	Complies with AAMA 1304



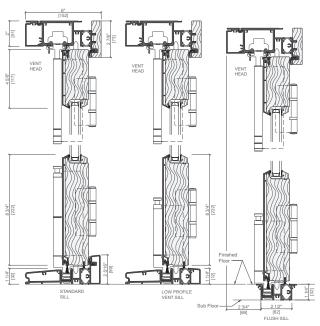








See online ADM for specific sizes by configuration and all available options.

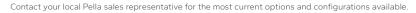


Size Dimensions (Out-Swing Bifold Doors)

				Frame Wi	idth (Inches)				
Number of Panels	One-Way (No	o-Passage-Door)	One-Way (Passage-Door)		Split (No-P	Split (No-Passage-Door)		Split (Passage-Door)	
	Min	Max	Min	Max	Min	Max	Min	Max	
2	32.125	87.5	_	_	_	_	_	_	
3	_	_	46.625	129.75	_	_	47.375	130.5	
4	61	171.875	_	_	61.25	172.125	61.875	172.75	
5	_	_	75.5	214.125	_	_	76.25	214.875	
6	89.875	256.25	_	_	90.125	256.5	90.75	257.125	
7	_	_	104.375	298.5	_	_	105.125	299.25	
8	118.75	340.625	_	_	119	340.875	119.625	341.5	
9	_	_	133.25	382.875	_	_	134	383.625	
10	147.625	425	_	_	147.875	425.25	148.5	425.875	

View online documents for unit height details.

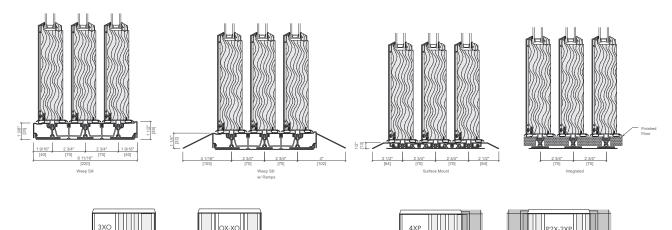
Minimum to maximum door width dimensions refers to frame to frame dimension. Values represent minimum and maximum values without consideration of panel configuration. Consult design data for specific values for your venting configuration.







Multi-slide Doors



Stacking Panel Configurations

	Frame Width (Inches)						
Number of Panels	On	e-Way	Bi-Part				
	Min	Max	Min	Max			
1	1 –		-	_			
2	40.375	120.25	_	_			
3	56.5	176.25	_	_			
4	72.375	232.25	78.25	238.125			
5	88.5	288.375	_	_			
6	104.5	344.375	110.375	350.25			
7	120.5	400.375	_	_			
8	136.5	456.375	142.375	462.25			
9	_	_	_	_			
10	_	_	174.5	574.375			

View online documents for unit height details.

Pocketing Panel Configurations

	Frame Width (Inches)						
Number of Panels	1 Pocket	: / One-Way	2 Pocket / Bi-Part				
	Min	Max	Min	Max			
1	48.875	128.75	_	_			
2	64	183.875	95.25	255.125			
3	80	239.875	_	_			
4	96	295.875	125.5	365.375			
5	112.125	352	_	_			
6	128.125	408	157.625	477.5			
7	144.125	464	_	_			
8	160.25	520	189.75	589.5			
9	_	_	_	_			
10	_	_	221.75	701.625			

View online documents for unit height details.

X = Venting, O = Fixed. Custom sized panels in 1/8" increments. Doors are viewed from the exterior. Minimum to maximum door width dimensions refers to frame to frame dimension. Values represent minimum and maximum values without consideration of panel configuration. Consult design data for specific values for your venting configuration.



