$\mathsf{Pella}^{\circ} \, \mathsf{Reserve}^{\mathsf{\scriptscriptstyle TM}} \, \mathsf{Contemporary} \, \cdot \, \mathsf{Multi-Slide} \, \mathsf{Doors}$



Section Directory

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Document Navigation Tips:

Items listed in the table of contents above are active links that will take you to the corresponding page.

The Pella logo on each page is a link back to this table of contents.

Bookmarks are also included in this PDF document and are available as an additional navigation option.

Supporting documents for this product:

Test Reports:

 $https://media.pella.com/professional/adm/CertificationReports/Test_Reports_AS-Clad.pdf$

 ${\sf CSI\ Specs\ (readable\ using\ Microsoft\ Word\ or\ other\ text\ editing\ application):}$

https://media.pella.com/professional/adm/Wood-CSI_Specs/083219.rtf

AIA Masterspec (readable using Microsoft Word or other text editing application):

https://media.pella.com/professional/adm/Wood-CSI_Specs/Masterspec/08550FL_finished.rtf

Detailed Product Description (readable using Microsoft Word or other text editing application):

https://media.pella.com/professional/adm/Specialty/PRC-MultiSlideDoor-C.rtf

CAD cross sections (requires appropriate CAD software to read and use):

https://media.pella.com/professional/adm/Specialty/AS-SenscpContp-Slide-Detail_D.dwg

3D & BIM (requires appropriate software to read and use):

https://media.pella.com/professional/adm/RevitFiles/PR-Revit/Door-Multi-Slide-Pella-Reserve-Contemporary.zip

The information published in this document is believed to be accurate at the time of publication. However, because we are constantly working to improve our products, specifications are subject to change without notice. Consult your local Pella representative for up-to-date product information.

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Features and Options

Standard	Options / Upgrades
Glazing	
Glazing Type	
Dual-Pane Insulating Glass	-
Insulated Glass Options/Low	-E Types
	SunDefense [™] Low-E
Advanced Low-E	AdvancedComfort Low-E
Advanced Low-L	NaturalSun Low-E
	Clear (no Low-E coating)
Additional Glass Options	
	STC Glazing options, including Non-Impact Laminated Glass
Tempered Glass	Obscure Glass 1
	Tinted Glass (Bronze, Gray and Green)
Gas Fill/High Altitude	
Argon	High altitude (with air)
, «go»	High altitude with argon
Exterior	
EnduraClad® aluminum-clad	EnduraClad Plus aluminum-clad
Cladding Colors 1	
Standard colors	Feature Colors, Custom Colors
Interior	
Unfinished wood	Factory primed, Factory prefinished paint _{1,2} , factory prefinished stain ₁
Wood types	
Pine	Mahogany, Douglas Fir ₃
Hardware	
Flush Handle	
White, Brown, Matte Black	Satin Nickel, Oil-Rubbed Bronze, Satin Brass, Polished Chrome
Baldwin Sliding Patio Door H	andle Styles (Stacking configuration only, lead panel will not stack flush)
	Matte Black, Satin Nickel, Oil-Rubbed Bronze, Satin Brass, Polished Chrome, Distressed Bronze, Distressed Nickel
Grilles	
Integral Light Technology® Gi	rilles
-	Traditional, Prairie, Top Row, Cross, Custom
Grilles-Between-the-Glass	
-	Traditional, Prairie, Top Row ₁ , Cross, Custom-Equally Divided

Sound Transmission Class / Outdoor-Indoor Transmission Class

			Glazing	g System			
Product	Frame Size Tested 4	Overall Glazing Thickness	Exterior Glass Thickness	Interior Glass Thickness	Third Pane Thickness	STC Rating	OITC Rating
Clad Multi-Slide Door	No Grilles						
	72" x 95 1/2" (XO)	13/16"	3mm	5mm	-	31	27

 $^{(1) \} Contact \ your \ local \ Pella \ sales \ representative \ for \ current \ designs \ and \ color \ options.$

⁽²⁾ Not available on Mahogany and Douglas Fir interiors.

⁽³⁾ Douglas Fir on panels only, frame parts are pine.

⁽⁴⁾ ASTM E 1425 defines standard sizes for acoustical testing. Ratings achieved at that size are representative of all sizes of the same configuration.



Glazing Performance - Total Unitt

lg sss				ass im)		Pe	rforman	ce Value	es ₁		ded Ar				
Glazing Thickness	Type of Glazing	NFRC Certified Product #	Ext.	Int.	Gap Fill	U-Factor	SHGC	% ±	S.		U	. S.		Can	nada 2
						5	ᇴ	VLT			Zo	ne		ER	Zone
Dual-	Pane Glazing - 1-1/2" Weep	Sill								N	NC	SC	S		CA
13/16"	Clear IG	PEL-N-250-00773-00001	3	3	Air	0.50	0.57	0.59	43						
	with grilles-between-the-glass	PEL-N-250-00773-00002				0.50	0.50	0.51	43						
	with integral grilles	PEL-N-250-00774-00001				0.51	0.50	0.51	43						
13/16"	Advanced Low-E IG	PEL-N-250-00836-00001	3	3	Argon	0.35	0.27	0.50	51						
	with grilles-between-the-glass	PEL-N-250-00836-00002				0.35	0.24	0.44	51						
	with integral grilles	PEL-N-250-00837-00001				0.36	0.24	0.44	51						
13/16"	SunDefense [™] Low-E IG	PEL-N-250-00948-00001	3	3	Argon	0.34	0.20	0.47	51						T
	with grilles-between-the-glass	PEL-N-250-00948-00002				0.34	0.18	0.40	51						
	with integral grilles	PEL-N-250-00949-00001				0.35	0.18	0.40	51						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-00910-00001	3	3	Argon	0.31	0.27	0.49	46						
	with grilles-between-the-glass	PEL-N-250-00910-00002				0.31	0.24	0.43	46						
	with integral grilles	PEL-N-250-00911-00001				0.32	0.24	0.43	46						
13/16"	NaturalSun Low-E IG	PEL-N-250-00798-00001	3	3	Argon	0.36	0.50	0.57	51						
	with grilles-between-the-glass	PEL-N-250-00798-00002				0.36	0.44	0.50	51						
	with integral grilles	PEL-N-250-00799-00001				0.37	0.44	0.50	51						
Tinte	d Glazing														
13/16"	Bronze Advanced Low-E IG	PEL-N-250-00874-00001	3	5	Argon	0.34	0.24	0.33	51						
	with grilles-between-the-glass	PEL-N-250-00874-00002				0.34	0.21	0.28	51						1
	with integral grilles	PEL-N-250-00875-00001				0.36	0.21	0.28	51						
13/16"	Gray Advanced Low-E IG	PEL-N-250-00886-00001	3	5	Argon	0.34	0.22	0.28	51						
	with grilles-between-the-glass	PEL-N-250-00886-00002				0.34	0.20	0.24	51						
	with integral grilles	PEL-N-250-00887-00001				0.36	0.20	0.24	51						
13/16"	Green Advanced Low-E IG	PEL-N-250-00898-00001	3	5	Argon	0.34	0.27	0.44	51						
	with grilles-between-the-glass	PEL-N-250-00898-00002				0.34	0.24	0.39	51						
	with integral grilles	PEL-N-250-00899-00001				0.36	0.24	0.39	51						
High	Altitude Glazing														
13/16"	Advanced Low-E IG	PEL-N-250-00833-00001	3	3	Air	0.38	0.27	0.50	51						
	with grilles-between-the-glass	PEL-N-250-00833-00002				0.38	0.24	0.44	51						1
-	with integral grilles	PEL-N-250-00834-00001				0.39	0.24	0.44	51						1
13/16"	SunDefense Low-E IG	PEL-N-250-00945-00001	3	3	Air	0.38	0.21	0.47	51						
	with grilles-between-the-glass	PEL-N-250-00945-00002				0.38	0.18	0.40	51						1
	with integral grilles	PEL-N-250-00946-00001				0.38	0.18	0.40	51						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-00907-00001	3	3	Air	0.33	0.27	0.49	43					\vdash	
	with grilles-between-the-glass	PEL-N-250-00907-00002				0.33	0.24	0.43	43						
	with integral grilles	PEL-N-250-00908-00001				0.34	0.24	0.43	43					<u> </u>	
13/16"	NaturalSun Low-E IG	PEL-N-250-00795-00001	3	3	Air	0.39	0.50	0.57	51						\top
	with grilles-between-the-glass	PEL-N-250-00795-00002				0.39	0.44	0.50	51					t	†
	with integral grilles	PEL-N-250-00796-00001				0.40	0.44	0.50	51					†	†

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR* values are updated to 2016 (Version 6) criteria.

For center-glass values, see the Product Performance section.

See the Product Performance section for more detailed information or visit www.energystar.gov for Energy Star guidelines.





Glazing Performance - Total Unit

lg sss				ass m)		Pe	rforman	ce Value	es 1			eas Me			
Glazing Thickness	Type of Glazing	NFRC Certified Product #	Ext.	Int.	Gap Fill	U-Factor	SHGC	% L	CR		U.	. S.		Can	ada 2
						5	₹	\ V⊑	•		Zo	ne		ER	Zone
Dual-	Pane Glazing - 1/2" Surface I	Mount Sill								N	NC	SC	S		CA
13/16"	Clear IG	PEL-N-250-01159-00001	3	3	Air	0.50	0.57	0.59	43						
	with grilles-between-the-glass	PEL-N-250-01159-00002				0.50	0.50	0.51	43						
	with integral grilles	PEL-N-250-01160-00001				0.51	0.50	0.51	43						
13/16"	Advanced Low-E IG	PEL-N-250-01222-00001	3	3	Argon	0.35	0.27	0.50	52						
	with grilles-between-the-glass	PEL-N-250-01222-00002				0.35	0.24	0.44	52						
	with integral grilles	PEL-N-250-01223-00001				0.35	0.24	0.44	52						
13/16"	SunDefense™ Low-E IG	PEL-N-250-01334-00001	3	3	Argon	0.34	0.20	0.47	52						
	with grilles-between-the-glass	PEL-N-250-01334-00002				0.34	0.18	0.40	52						
	with integral grilles	PEL-N-250-01335-00001				0.35	0.18	0.40	52						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-01296-00001	3	3	Argon	0.31	0.27	0.49	46						
	with grilles-between-the-glass	PEL-N-250-01296-00002				0.31	0.24	0.43	46						
	with integral grilles	PEL-N-250-01297-00001				0.32	0.24	0.43	46						
13/16"	NaturalSun Low-E IG	PEL-N-250-01184-00001	3	3	Argon	0.35	0.50	0.57	52						
	with grilles-between-the-glass	PEL-N-250-01184-00002				0.35	0.44	0.50	52						
	with integral grilles	PEL-N-250-01185-00001				0.37	0.44	0.50	52						
Tinte	d Glazing														
13/16"	Bronze Advanced Low-E IG	PEL-N-250-01260-00001	3	5	Argon	0.34	0.24	0.33	52						
	with grilles-between-the-glass	PEL-N-250-01260-00002				0.34	0.21	0.28	52						
	with integral grilles	PEL-N-250-01261-00001				0.36	0.21	0.28	52						
13/16"	Gray Advanced Low-E IG	PEL-N-250-01272-00001	3	5	Argon	0.34	0.22	0.28	52						
	with grilles-between-the-glass	PEL-N-250-01272-00002				0.34	0.20	0.24	52						
	with integral grilles	PEL-N-250-01273-00001				0.36	0.20	0.24	52						
13/16"	Green Advanced Low-E IG	PEL-N-250-01284-00001	3	5	Argon	0.34	0.27	0.44	52						
	with grilles-between-the-glass	PEL-N-250-01284-00002				0.34	0.24	0.39	52						
	with integral grilles	PEL-N-250-01285-00001				0.36	0.24	0.39	52						
High	Altitude Glazing														
13/16"	Advanced Low-E IG	PEL-N-250-01219-00001	3	3	Air	0.38	0.27	0.50	52						
	with grilles-between-the-glass	PEL-N-250-01219-00002				0.38	0.24	0.44	52						
	with integral grilles	PEL-N-250-01220-00001				0.39	0.24	0.44	52						
13/16"	SunDefense Low-E IG	PEL-N-250-01331-00001	3	3	Air	0.37	0.21	0.47	52						$\overline{}$
	with grilles-between-the-glass	PEL-N-250-01331-00002				0.37	0.18	0.40	52						
	with integral grilles	PEL-N-250-01332-00001				0.38	0.18	0.40	52						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-01293-00001	3	3	Air	0.33	0.27	0.49	43						
	with grilles-between-the-glass	PEL-N-250-01293-00002				0.33	0.24	0.43	43						
	with integral grilles	PEL-N-250-01294-00001				0.34	0.24	0.43	43						
13/16"	NaturalSun Low-E IG	PEL-N-250-01181-00001	3	3	Air	0.39	0.50	0.57	52						
	with grilles-between-the-glass	PEL-N-250-01181-00002				0.39	0.44	0.50	52						
	with integral grilles	PEL-N-250-01182-00001				0.40	0.44	0.50	52						

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⁽²⁾ The values shown are based on Canada's updated ENERGY STAR $^{\circ}$ 2020 initiative.



Glazing Performance - Total Unit

ig ess				ass im)		Pe	rforman	ce Value	es ₁		ded Ai				
Glazing Thickness	Type of Glazing	NFRC Certified Product #	Ext.	Int.	Gap Fill	U-Factor	SHGC	% L	2		U	. S.		Can	ada 2
						2	ჯ	\ KI			Zo	ne		ER	Zone
Dual-	Pane Glazing - 1" Integrated	Sill								N	NC	SC	S		CA
13/16"	Clear IG	PEL-N-250-00387-00001	3	3	Air	0.48	0.57	0.59	43						
	with grilles-between-the-glass	PEL-N-250-00387-00002				0.48	0.50	0.51	43						
	with integral grilles	PEL-N-250-00388-00001				0.49	0.50	0.51	43						
13/16"	Advanced Low-E IG	PEL-N-250-00450-00001	3	3	Argon	0.33	0.27	0.50	56						
	with grilles-between-the-glass	PEL-N-250-00450-00002				0.33	0.24	0.44	56						
	with integral grilles	PEL-N-250-00451-00001				0.33	0.24	0.44	56						
13/16"	SunDefense [™] Low-E IG	PEL-N-250-00562-00001	3	3	Argon	0.32	0.20	0.47	56						
	with grilles-between-the-glass	PEL-N-250-00562-00002				0.32	0.18	0.40	56						
	with integral grilles	PEL-N-250-00563-00001				0.33	0.18	0.40	56						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-00524-00001	3	3	Argon	0.29	0.27	0.49	46	N	NC				
	with grilles-between-the-glass	PEL-N-250-00524-00002				0.29	0.24	0.43	46	N	NC	SC	S		
	with integral grilles	PEL-N-250-00525-00001				0.30	0.24	0.43	46	N	NC	SC	S		
13/16"	NaturalSun Low-E IG	PEL-N-250-00412-00001	3	3	Argon	0.33	0.50	0.57	56						
	with grilles-between-the-glass	PEL-N-250-00412-00002				0.33	0.44	0.50	56						
	with integral grilles	PEL-N-250-00413-00001				0.35	0.44	0.50	56						
Tinte	d Glazing														
13/16"	Bronze Advanced Low-E IG	PEL-N-250-00488-00001	3	5	Argon	0.32	0.24	0.33	57						
	with grilles-between-the-glass	PEL-N-250-00488-00002				0.32	0.21	0.28	57						
	with integral grilles	PEL-N-250-00489-00001				0.34	0.21	0.28	57						
13/16"	Gray Advanced Low-E IG	PEL-N-250-00500-00001	3	5	Argon	0.32	0.22	0.28	57						
	with grilles-between-the-glass	PEL-N-250-00500-00002				0.32	0.20	0.24	57						
	with integral grilles	PEL-N-250-00501-00001				0.34	0.20	0.24	57						
13/16"	Green Advanced Low-E IG	PEL-N-250-00509-00001	3	5	Argon	0.35	0.28	0.44	54						
	with grilles-between-the-glass	PEL-N-250-00509-00002				0.35	0.24	0.39	54						
	with integral grilles	PEL-N-250-00510-00001				0.37	0.24	0.39	54						
High	Altitude Glazing														
13/16"	Advanced Low-E IG	PEL-N-250-00447-00001	3	3	Air	0.36	0.27	0.50	53						
	with grilles-between-the-glass	PEL-N-250-00447-00002				0.36	0.24	0.44	53						
	with integral grilles	PEL-N-250-00448-00001				0.37	0.24	0.44	53						
13/16"	SunDefense Low-E IG	PEL-N-250-00559-00001	3	3	Air	0.35	0.21	0.47	53					İ	
	with grilles-between-the-glass	PEL-N-250-00559-00002				0.35	0.18	0.40	53						
	with integral grilles	PEL-N-250-00560-00001				0.36	0.18	0.40	53						
13/16"	AdvancedComfort Low-E IG	PEL-N-250-00521-00001	3	3	Air	0.31	0.27	0.49	43					İ	
	with grilles-between-the-glass	PEL-N-250-00521-00002				0.31	0.24	0.43	43						
	with integral grilles	PEL-N-250-00522-00001				0.32	0.24	0.43	43						
13/16"	NaturalSun Low-E IG	PEL-N-250-00409-00001	3	3	Air	0.37	0.50	0.57	53						
	with grilles-between-the-glass	PEL-N-250-00409-00002				0.37	0.44	0.50	53						
	with integral grilles	PEL-N-250-00410-00001				0.38	0.44	0.50	53						

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance

ER = Canadian Energy Rating

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(2) The values shown are based on Canada's updated ENERGY STAR* 2020 initiative.

For center-glass values, see the Product Performance section.

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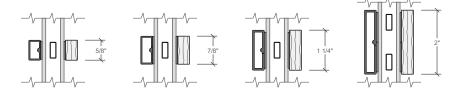




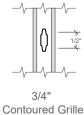
Grille Profiles

Contemporary Style Collection - Integral Light Technology ®

Square Grilles Clad Exterior - Wood Interior



Grilles-Between-the-Glass

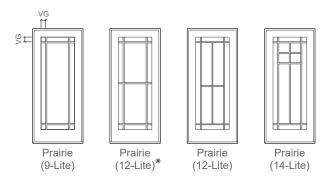




Grille Patterns

Integral Light Technology® Grilles

PRAIRIE LITE PATTERNS

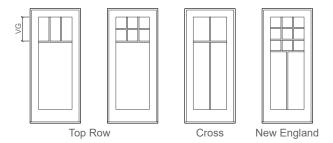


Standard corner lite dimension for Prairie patterns = 3-1/2" VG.

Integral Light Technology Grilles

- 9-Lite available in all special sizes.
- 12-Lite available in all special sizes; other heights available per custom drawing.
- 14-Lite available in panels > 23-3/4" width.

OTHER AVAILABLE PATTERNS



Top Row

- Standard visible glass to separator bar = 14" or half of total visible glass height, whichever is smaller.

Cros

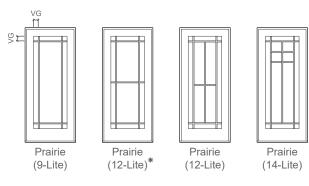
- Standard visible glass to separator bar = one-quarter of total visible glass height.

New England

 Standard visible glass to separator bar = half of total visible glass height.

Grilles-Between-the-Glass

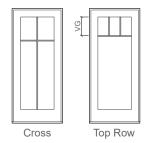
PRAIRIE LITE PATTERNS



Prairie

- Standard corner lite dimension = 3-1/2" VG.
- 9-Lite available in units < 7' 0-3/4" height.
- * Prairie in heights > 7' 0-1/2" will have 12 lites.
- 12-Lite available in units ≤ 7' 2" height.

OTHER AVAILABLE PATTERNS



Cros

- Horizontal bar is 1/4 of visible glass from the top in door panels.

Top Row

- Horizontal bar may be ordered 12", 14" or 16" from the top VG.
- Transoms with frame heights ≥ 21", the horizontal bar will be positioned at 1/2 the visible glass height.

VG = Visible Glass

Lite dimensions noted can vary.

 $Custom\ configurations\ are\ available;\ for\ details\ contact\ your\ local\ Pella\ sales\ representative.$



Design Data - Stacking Panels

	Dimension from bottom	Frame	Height
Hardware Handle Height	of panel to center of lock thumbturn	Minimum	Maximum
Typical	40.843"	79 5"	119 5"
Greater Than 54"	54.843"	77.3	117.5
'Window' usage	10.843"	50.5"	83.875"

Panel Size Chart

Min Par	nel Size	Max Pa	nel Size
Width	Height	Width	Height
20"	77" - 82"		
24"	82.1" - 96"	60"	117.04"
28.788"	96.1" - 117.04"		

				Minimum		Maxim	num Size		a.	Performance Class and Grade			
	STACKING PANEL CONFIGURATION	Venting	Frame & Track Depth	Frame Width	Frame Width	Frame Height	Panel Width	Panel Height	Hardware	1-1/2" Weep Sill	1" Integrated Sill & 1/2" Surface Mount Sill		
_		Ş.	S	40.375	120.25	96	60	92.665		Pending	NC		
2-Panel		One-way	5.92 tracks	40.375	98.5	119.5	49.12	116.165	All	LC-PG25	NC		
2.		Ō	2	98.625	120.25	119.5	60	116.165		NC	NC		
		Ş.	s	56.5	176.25	96	60	92.665		Pending	NC		
3-Panel		One-way	8.67 tracks	56.5	143.625	119.5	49.12	116.165	All	LC-PG25	NC		
က်		0	m	143.75	176.25	119.5	60	116.165		NC	NC		
		ay	S	S	72.375	232.25	96	60	92.665		Pending	NC	
	О3Х 3ХО	One-way	11.42 4 tracks	72.375	188.825	119.5	49.12	116.165	All	LC-PG25	NC		
4-Panel		0	4	189	232.25	119.5	60	116.165		NC	NC		
4-P;				78.25	238.125	96	60	92.665	All	Pending	NC		
		Bi-part	5.92 tracks	78.25	160.625	119.5	40.62	116.165	Flush	R-PG15	NC		
		Bi-F	5.0 2 tra	78.25	160.625	119.5	40.62	116.165	Baldwin	R-PG20	NC		
				160.75	238.125	119.5	60	116.165	All	NC	NC		
<u></u>		эу	14.17 5 tracks		· · · · · · · · · · · · · · · · · · ·	88.5	288.375	96	60	92.665		Pending	NC
5-Panel	O4X 4XO	One-way		88.5	233.825	119.5	49.12	116.165	All	LC-PG25	NC		
ш,			_ 5	234	288.375	119.5	60	116.165		NC	NC		

X = Venting, O = Fixed. All dimensions are in inches.

Those noted as NC are not AAMA/WDMA performance certified.

Custom sized units in 1/8" increments.

Doors are viewed from the exterior.

Contact your local Pella sales representative for more information.



Design Data - Stacking Panels

				Minimum		Maxin	num Size				nance Class d Grade
	STACKING PANEL CONFIGURATION	Venting	Frame & Track Depth	Frame Width	Frame Width	Frame Height	Panel Width	Panel Height	Hardware	1-1/2" Weep Sill	1" Integrated Sill & 1/2" Surface Mount Sill
				104.5	344.375	96	60	92.665		Pending	NC
<u>_</u>	05X	One-way	16.92 6 tracks	104.5	240	119.5	42.5987	116.165	All	LC-PG25	NC
6-Panel	5XO			240.125	344.375	119.5	60	116.165		NC	NC
				110.375	350.25	96	60	92.665	All	Pending	NC
		Bi-part	57 acks	110.375	228.125	119.5	40.62	116.165	Flush	R-PG15	NC
		Bi-p	8.67 3 tracks	110.375	228.125	119.5	40.62	116.165	Baldwin	R-PG20	NC
			. ,	228.25	350.25	119.5	60	116.165	All	NC	NC
7-Panel	6XO 6X	One-way	19.67 7 tracks	120.5	400.375	119.5	60	116.165	All	NC	NC
8-Panel	7XO	One-way	22.42 8 tracks	136.5	456.375	119.5	60	116.165	All	NC	NC
			ω.	142.375	356.25	96	60	92.665	All	Pending	NC
	03x-3xO	Bi-part	11.42 4 tracks	142.375	240	119.5	32.2094	116.165	Flush	R-PG15	NC
		B:	11 4 tr	142.375	240	119.5	32.2094	116.165	Baldwin	R-PG20	NC
				240.125	462.25	119.5	60	116.165	All	NC	NC
				174.5	356.25	96	60.62	92.665	All	Pending	NC
10-Panel	O4X-4XO	Bi-part	4.17 racks	174.5	240	119.5	26.5612	116.165	Flush	R-PG15	NC
10-	O4X-4XO	B:	14.17 5 tracks	174.5	240	119.5	40.62	116.165	Baldwin	R-PG20	NC
				240.125	574.375	119.5	60	116.165	All	NC	NC

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Custom sized units in 1/8" increments.

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Design Data - Pocketing Panels

					Ma	aximum	size (inch	nes)		Performa and G	nce Class irade
	POCKETING PANEL CONFIGURATION	Venting	Frame & Track Depth	Frame Width	Frame Width	Frame Height	Panel Width	Panel Height	Hardware	1-1/2" Weep Sill	1/2" Surface Mount Sill
1-Panel	PX	One-way	5.92 2 tracks	48.875	128.75	119.5	60	116.165	All	LC-PG30	NC
	P2X 2XP	One-way		64	183.875	96	60	92.665	All	Pending	NC
2-Panel	P2X 2XP	One	5.92 2 tracks	64	183.875	119.5	60	116.165	7 111	NC	NC
2-Pa	PX-XP	Bi-part	5. 2 tra	95.25	255.125	96	60	92.665	All	Pending	NC
		Bi-I		95.25	255.125	119.5	60	116.165	All	NC	NC
nel	P3X 3XP	One-way	One-way 8.67 3 tracks	80	239.875	96	60	92.665	A II	Pending	NC
3-Panel	P3X 3XP		8.6 3 tre	80	239.875	119.5	60	116.165	All	NC	NC
		One-way	11.42 4 tracks	96	295.875	96	60	92.665	All	Pending	NC
4-Panel	P4X 4XP	One	11 4 tra	96	295.875	119.5	60	116.165	All	NC	NC
4-P	P2X-2XP	Bi-part	5.92 2 tracks	125.5	356.25	96	60	92.665	All	Pending	NC
		Bi-la	5. 2 tra	125.5	365.375	119.5	60	116.165	All	NC	NC
nel	5XP P5X	One-way	14.17	112.125	352	96	60	92.665	A !!	Pending	NC
5-Panel		One	14.	112.125	352	119.5	60	116.165	All	NC	NC

X = Venting, O = Fixed. All dimensions are in inches.

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Custom sized units in 1/8" increments.

Doors are viewed from the exterior.

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Design Data - Pocketing Panels

				Minimum	Ma	aximum	size (inch	nes)		Performance Class and Grade		
	POCKETING PANEL CONFIGURATION	Venting	Frame & Track Depth	Frame Width	Frame Width	Frame Height	Panel Width	Panel Height	Hardware	1-1/2" Weep Sill	1/2" Surface Mount Sill	
	P6X	One-way	16.92 6 tracks	128.125	408	96	60	92.665	All	Pending	NC	
6-Panel	6ХР	ŏ	6	128.125	408	119.5	60	116.165		NC	NC	
	P3X-3XP	Bi-part	8.67 3 tracks	157.625	356.25	96	60	92.665	All	Pending	NC	
		-i-B	3 tr	157.625	477.5	119.5	60	116.165	All	NC	NC	
7-Panel	7XP	One-way	19.67 7 tracks	120.5	400.375	119.5	60	116.165	All	NC	NC	
8-Panel	P8X 8XP	One-way	22.42 8 tracks	136.5	456.375	119.5	60	116.165	All	NC	NC	
	P4X-4XP	part	11.42 4 tracks	142.375	356.25	96	60	92.665	All	Pending	NC	
		-i-iB	11 4 tr	142.375	462.25	119.5	60	116.165	All	NC	NC	
10-Panel	P5X-5XP	Bi-part	14.17 5 tracks	174.5	356.25	96	60	92.665	All	Pending	NC	
10-F		B:	14 5 tr	174.5	574.375	119.5	60	116.165	All	NC	NC	

X = Venting, O = Fixed. All dimensions are in inches.

Those noted as NC are not AAMA/WDMA performance certified.

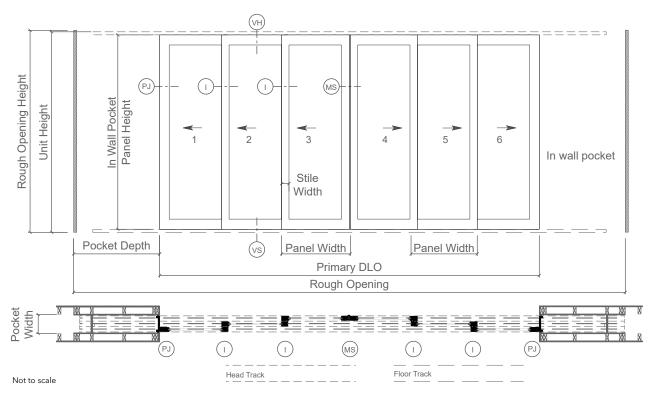
Custom sized units in 1/8" increments.

Doors are viewed from the exterior.

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Sizes and Configurations - Panels



	Stacking: One Way (minimum 2 Panels)	Stacking: Bi-Parting	1 Pocket: One Way	2 Pocket: Bi-Parting
Frame Width	Starting Reference		Starting Reference	
Rough Opening Width	FW+1		FW+1	
Panel Width	(FW + (TP-1) x (PO - 2 x 2.1280) ÷ TP	(FW + (TP - 2) x (PO - 2 x 2.1280 - 1.8800) ÷ TP	(FW + (TP - 1) x (PO - 2.1280 - PPWD - 2.5770) ÷ (TP + 1)	(FW + (TP - 2) x (PO - 1.8800 - 2 x PPWD - 2 x 2.5770) ÷ (TP + 2)
Pocket to Panel Width Difference	n/a		4.052 (1 Panel) 3.1955 (2-8 Panel)	4.052 (2 Panel) 3.1955 (4-10 Panel)
Frame Pocket Depth	n/a		PW+ PPWD	PW + PPWD
Rough Opening Pocket Depth	n/a		FPD + 0.500	
DLO Width	FW + 1		ROW - RO Pocket Depth	ROW - RO Pocket Depth x 2
Frame Height	Starting Reference		Starting Reference	
Rough Opening Height/ DLO Height	FH + 0.5 for Frame Widths ≤ 120"; FH + 1.0 for Frame Widths > 120"		FH + 0.5 for Frame Widths ≤ 120"; FH + 1.0 for Frame Widths > 120"	
Panel Height - Surface Mount Sill	FH - 2.460		FH - 2.460	
Panel Height - Integrated Sill*	FH - 2.960		FH - 2.960	
Panel Height - Weep Sill	FH - 3.335		FH - 3.335	
Finished Pocket Width	n/a		OTD + 0.330	OTD + 0.330
Overall Track Depth (Frame Depth)	# Tracks x 2.75 + 0.42	# Tracks x 2.75 + 0.42	# Tracks x 2.75 + 0.42	# Tracks x 2.75 + 0.42

^{*} with finished floor installed correctly between the sill tracks

Кеу					
FW= Frame Width	ROW= Rough Opening Width	VGW=Visible Glass Width	MLGW=Movable Lite Glass Width		
FH= Frame Height	DLO=Daylight Opening Width	VGH=Visible Glass Height	MLGH=Movable Lite Glass Height		
TP= Total # of panels	OTD = Overall Track Depth	AGW=Actual Glass Width	PO = Panel Overlap		
PW= Panel Width	PPWD = Pocket to Panel Width	AGH=Actual Glass Height	FPD = Frame Pocket Depth		
PH=Panel Height	Difference				



Detailed Product Description

Frame

- Select softwood and softwood plywood, immersion treated with Pella's EnduraGuard* wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [pine] [mahogany] edge banded and veneered.
- Exterior surfaces are clad with aluminum at the head and jambs.
- Head and jamb components are assembled with screws and staples.
- Extruded aluminum sill tracks and sill track covers are bonded to a stainless steel sill pan with 3M VHB tape. Stainless steel track caps on which the rollers glide.
 • Sill Finish is [painted solar reflective black] [painted "clear" morning sky gray].
- Frame Depth varies from 5.92" to 22.42" depending on configuration. See Overall Track Depth for dimension.
- 1-1/2" Weep Sill and Surface Mount Sill tracks run continuous length of frame width. Ramps run length of Daylight opening only (not in the pocket). - or -
- Integrated Sill is [Continuous length of frame] [Staggered under the panel travel] for field-installed finished flooring between sill tracks.

Door Panels

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are veneered with [Pine] [Mahogany] [Douglas Fir] .
- Exterior surfaces are clad with aluminum.
- Panel stiles are LVL core with finger-jointed edge bands on both sides and veneered on both faces. Panel rails are three-ply construction, randomly fingerjointed blocks laminated with water-resistant glue and veneered on both sides.
- Corners are secured with metal fasteners and structural adhesive.
- Panel exterior profile is square and interior profile is square.
- Vent panels have two adjustable ABEC 5 sealed electroplated steel ball-bearing rollers with organic coating, set on stainless steel track, standard.
 - or -
- Two adjustable corrosion-resistant stainless steel ball-bearing rollers; out of-unit

Weatherstripping

- Mohair at heads on interior and exterior of panel.
- Dual Durometer extruded polymer leaf weatherstrip and mohair rain screen at jambs.
- Dual Durometer extruded polymer bulb at bottom of panels on interior and exterior.
- Mohairs at panel interlockers.

Glazing System 1

- Quality fully-tempered float glass complying with ASTM C 1048.
- Custom and high altitude glazing available.
- Silicone-glazed dual-pane 13/16" dual-seal insulating glass, [[clear] [[Advanced Low-E] [SunDefense™ Low-E] [NaturalSun Low-E] [AdvancedComfort Low-E] with argon]] [[bronze] [gray] [green] Advanced Low-E [with Argon]] [obscure] [Reflective Bronze]

• Silicone-glazed dual-pane 13/16" dual-seal non-impact laminated glass [clear] [[Advanced Low-E] [SunDefense Low-E] with Argon]] [[bronze] [gray] [green] Advanced Low-E [with argon]].

Exterior

- Aluminum-clad panel exteriors shall be finished with EnduraClad® protective finish on panels, in a multi-step, baked-on finish.
 - Color is [Standard] [Feature] [Custom]2.

- Aluminum-clad panel exteriors shall be finished with EnduraClad Plus protective finish with 70% fluoropolymer resin on panels, in a multi-step, baked-on finish.
 - Color is [Standard] [Feature] [Custom]₂.

Interior

• [Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [paint] [stain]2].

- Standard flush handle style with SmartKey Security™ Re-key technology is brass. Hardware finish is [baked enamel [White] [Brown] [Matte Black]] [Satin Brass] [Satin Nickel PVD] [Polished Chrome] [Oil Rubbed Bronze (Non-living)].
- Optional Baldwin* sliding patio door hardware styles with SmartKey Security Re-key technology. Hardware finish varies by style in [Matte Black] [Satin Brass] [Satin Nickel] [Oil Rubbed Bronze] [Distressed Bronze] [Distressed Nickel] [Polished Chrome]
- Multiple point lock hardware is electroplated steel with stainless steel strikes. Located on lead vent panel and fixed panel. Wood plug on fixed panel hides access to fixed panel locking hardware.
- Stacking door with dual vent option allows traditional 'fixed' panel to vent one panel width in the opposite direction, with matching hardware set on dual vent panel.
- Biparting doors have an active handle set and inactive handle set in middle panels.
- Hardware handle lock lever location from bottom of the panel to center of lock thumb turn is [Typical 40.843"] [54.843"]

Optional Products

Grilles

- Integral Light Technology® Grilles
 - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] square profile that are solid [Pine] [mahogany] [douglas fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]2].
 - Exterior grilles are [5/8"] [7/8"] [1-1/4"] [2"] square profile that are extruded aluminum.
 - Patterns are [Traditional] [Prairie] [Top Row] [Cross].
 - Insulating glass contains non-glare spacer between the panes of glass.
 - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with the non-glare spacer.

- Grilles-Between-the-Glass 3
 - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
 - Patterns are [Traditional] [Prairie] [Cross] [Top Row]
 - Interior color is [White] [Black] [Tan4] [Brown] [Putty4] [Ivory] [Brickstone] [Harvest] [Cordovan].
 - Exterior color 5 is [Standard] [Feature] 2.

⁽¹⁾ Insulating glass with argon is Low-E coated. All other insulating glass is air-filled.

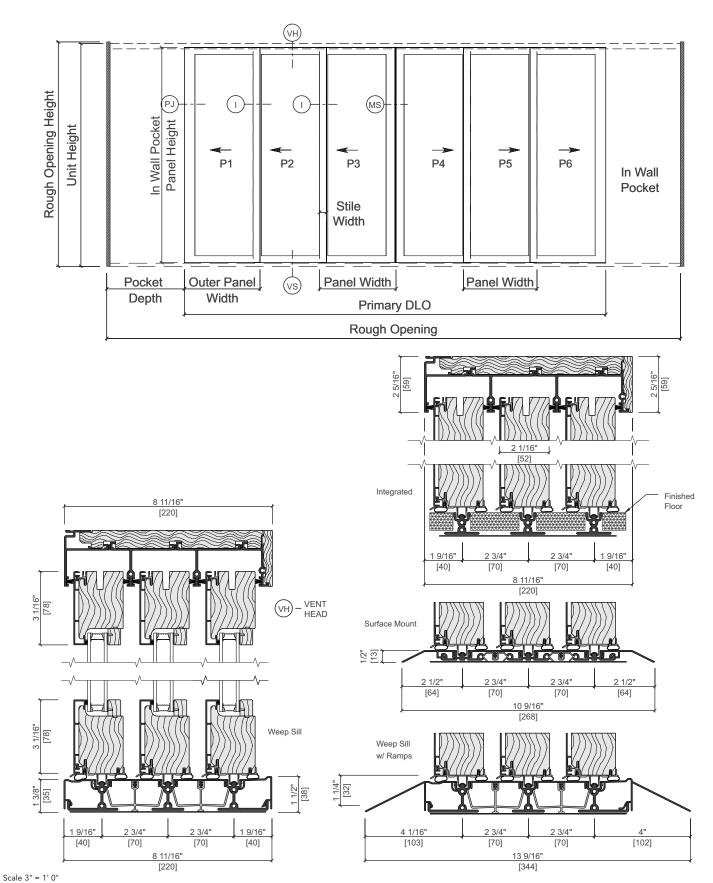
⁽²⁾ Contact your local Pella sales representative for current color options.

⁽³⁾ Available in clear, Low-E and obscure insulating glass.

⁽⁴⁾ Tan or Putty Interior GBG colors are available in single-tone (Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.

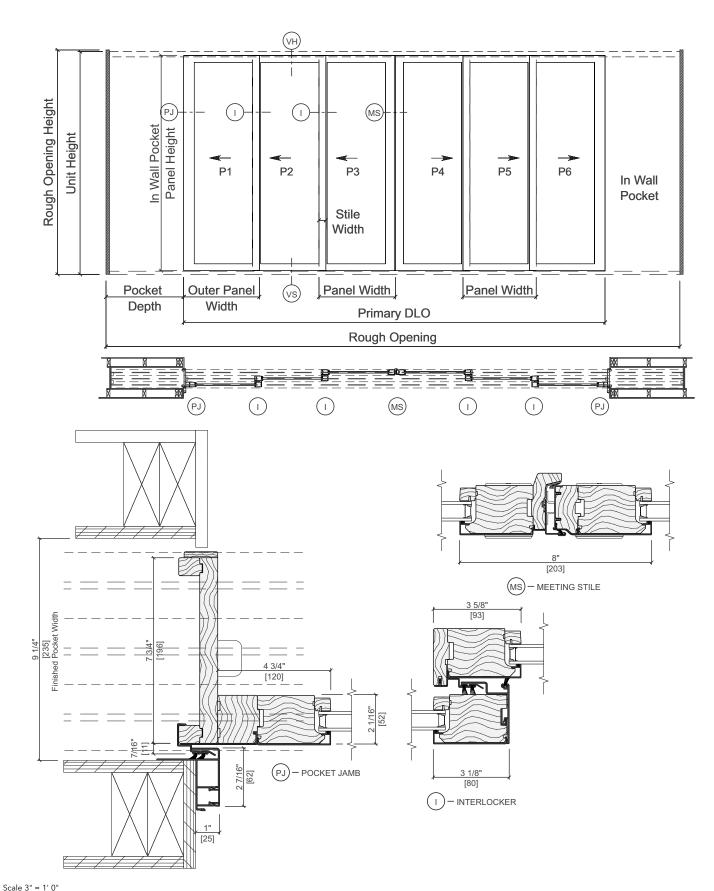
⁽⁵⁾ Appearance of exterior grille color will vary depending on Low-E coating on glass.





All dimensions are approximate.





All dimensions are approximate.



