Hurricane Shield Series Sliding Patio Door



Product Selection Guide	
Size and Performance Data	HS-SPD-2
Features and Options	HS-SPD-3
Glazing Performance	HS-SPD-4
Grille Types	HS-SPD-6
Size Tables	
Special Sizes and Dimensions	HS-SPD-9
Detailed Product Descriptions	HS-SPD-10
Unit Sections	HS-SPD-11
Frame Types, Glazing Options	HS-SPD-11
Two-Panel	HS-SPD-12
Three and Four-Panel	HS-SPD-13

Document Navigation Tips:

Items listed in the table of contents above are active links that will take you to the corresponding page.

The Pella logo on each page is a link back to this table of contents.

Bookmarks are also included in this PDF document and are available as an additional navigation option.

Supporting documents for this product:

Detailed Product Description (readable using Microsft Word or other text editing application):

https://media.pella.com/professional/adm/Vinyl-HS-DS/PellaHurricaneShield_SlidingDoor.rtf

https://media.pella.com/professional/adm/Vinyl-HS-DS/CWS-HS-SPD_Elev_D.dwg

CAD cross sections (requires appropriate CAD software to read and use):

 $\underline{\text{https://media.pella.com/professional/adm/Vinyl-HS-DS/CWS-8900-SPD_D.dwg}$



Hurricane Shield Series Sliding Patio Door

Size and Performance Data

Sizes	
Standard Sizes ₁	S
Special Sizes Available Built on 1/8" Increments	0
Frames	
Nail Fin - 1-3/8" setback for 4-9/16" Wall Depth	S
Block Frame - 6" Frame Depth	S
Non-Impact Performance	
Meets or Exceeds AAMA/WDMA/HVHZ Ratings	LC 60
Air Infiltration $_3$ (cfm/ft 2 of frame @ 1.57 psf wind pressure)	0.14
Design Pressure	≤0.30
Water Resistance	9 psf
Forced Entry ₄	10
Maximum Operating Force (lb) (Initiate Motion / Maintain Motion)	25/13
mpact Performance	
Meets or Exceeds AAMA/WDMA/HVHZ Ratings	R 55 - LC 60
Air Infiltration ₃ (cfm/ft ² of frame @ 1.57 psf wind pressure)	≤0.30
Design Pressure	55 - 60
Water Resistance	9 - 12 psf
Forced Entry₄	10
Maximum Operating Force (lb) (Initiate Motion / Maintain Motion)	25/13

Performance with additional options may not be the same as Standard and Special size units. Please contact your local Pella representative for complete information.

S = Standard; O = Optional; (-)

⁽¹⁾ See size charts in this section for available sizes.

⁽²⁾ Published performance data is for single unit only. Pella* Hurricane Shield™ Series Sliding Patio Doors do not have mulling capabilities. All products must be installed in separate openings.

⁽³⁾ Published performance Data for air infiltration is determined by testing a minimum of four (4) products of NFRC model size. Testing is conducted in accordance with ASTM E283. Air infiltration ratings for products will differ by size. The performance data does not apply to combination assemblies unless notes. Actual product performance may vary for a number of reasons including installation and product care.

⁽⁴⁾ The higher the level, the greater the product's ability to resist forced entry.



Features and Options

Glazing	
Glazing Type	
Dual-pane insulating glass	S
Insulated Glass Options / Low-E Types	
Advanced Low-E	0
Coastal Low-E	0
SunDefense™ Low-E	0
Glass Configuration	
Standard Insulating Glass	S
Non-Impact Laminated Glass	0
Impact Laminated Glass	0
Additional Glazing Options	
Tempered Glass	S
Obscure Glass 1	0
Neat Glass	0
Bronze Tint	0
Gray Tint	0
Blue Tint	0
Gas Fill / High Altitude	
Argon	S
Interior/Exterior Color	
White Interior/White Exterior	S

Grilles-Between-the-Glass	
Grille Profiles	
3/4" Contour	0
1" Contour	0
5/8" Flat	0
Grille Patterns	
Traditional	0
9-Lite Prairie	0
6-Lite Prairie	0
Custom – Equally Divided	0
Exterior Applied Grilles with Grilles-Between-the-G	lass
Grille Profiles	
7/8" Contour Applied with 1" Contour GBG	0
Grille Patterns	
Traditional	0
9-Lite Prairie	0
6-Lite Prairie	0
Custom - Equally Divided	0
Screen	
No Screen	0
InView™ Sliding Screen	S
Door Handle Finishes	
Color matched to frame	S
Keyed Lock	S
Additional Hardware	
Secondary Lock	0
Standard Roller	S
Premium Roller	0

S = Standard; O = Optional

⁽¹⁾ Contact your local Pella sales representative for current offering.



Glazing Performance - Total Unit

is less		Type of Glazing NFRC Certified Product # Ext. Int. Gap Fill 5 t	Glass	(mm)				mance Jes 1			R® Pe	rform	Meet I ance C Showr	Criteri	
Glass Thickness	Type of Glazing		U-Factor	l-Factor SHGC	VLT	8		U.	S.		Cana	ada 2			
·			(mm)	(mm)		U-F.	S. S.	5		Zone				ER	Zone
Ven	t - Sliding Patio Door - Low-E Glazing									N	NC	SC	S		CA
1"	SunDefense™ Low-E IG	K-267	4.7625	4.7625	Argon	.3134	.2021	0.47	54-57				\Box		
	with Grilles-Between-the-Glass					.3134	.1618	.3541	54-57						
1"	SunDefense™ Low-E IG - Impact Laminated	K-267	4.7625	7.9375	Argon	.3236	0.21	0.45	49-53						
	with Grilles-Between-the-Glass					.3439	.1619	.3439	49-53						
1"	SunDefense™ Low-E IG - Impact Laminated	K-267	4.7625	11.1125	Argon	.3237	0.21	.4546	49-56				П		
	with Grilles-Between-the-Glass					.3440	.1619	.3440	49-56						
1"	Advanced Low-E IG	K-267	4.7625	4.7625	Argon	.3135	0.27	0.5	53-57						
	with Grilles-Between-the-Glass					.3135	.2124	.3844	53-57						
1"	Advanced Low-E IG - Impact Laminated	K-267	3.175	7.9375	Argon	.3134	0.27	0.5	54-57						
	with Grilles-Between-the-Glass					.3134	.2124	.3844	54-57						
1"	Advanced Low-E IG - Impact Laminated	K-267	4.7625	7.9375	Argon	.3237	0.27	0.48	48-52						
	with Grilles-Between-the-Glass					.3440	.2124	.3642	48-52						
1"	Advanced Low-E IG - Impact Laminated	K-267	4.7625	11.1125	Argon	.3237	0.27	.4849	48-56				T		
	with Grilles-Between-the-Glass					.3440	.2124	.3643	48-56						
1"	Coastal Low-E IG	K-267	4.7625	4.7625	Argon	.3135	0.14	0.28	53-57				\Box	\neg	
	with Grilles-Between-the-Glass					.3135	.1113	.2124	53-57						
1"	Coastal Low-E IG - Impact Laminated	K-267	4.7625	7.9375	Argon	.3237	.1415	0.27	48-53				一		
	with Grilles-Between-the-Glass					.3439	.1113	.2023	49-53						
1"	Coastal Low-E IG - Impact Laminated	K-267	4.7625	11.1125	Argon	.3237	.1415	0.27	48-56				\neg		
	with Grilles-Between-the-Glass					.3440	.1113	.2024	49-56						

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR* values are updated to 2016 (Version 6) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR* 2020 initiative.

Based on unit size, some products will have improved glazing performance from what is shown. \\

See the Product Performance section for more detailed information or visit www.energystar.gov for Energy Star guidelines.





Glazing Performance - Total Unit

ss		NFRC Certified	Glas	s (mm)	Con		Perfor Valu				R® Pe	rforma	Meet I ance C Showr	Criter					
Glass Thickness	Type of Glazing	Product #	Ext. Int.		Ext. (mm)		Fill	Int. (mm)	ctor	ပ္ပ	I.	~		U.	S.		Cana	nada 2	
-				(mm)			U-Factor		SHGC	VLT	CR		Zo	ne		ER	Zone		
Vent	: - Sliding Patio Door - Tinted Gla	azing								N	NC	SC	S		CA				
1"	Bronze IG	K-267	4.7625	4.7625	Argon	.4547	.4041	0.39	43-45										
	with Grilles-Between-the-Glass					.4547	.3136	.2934	43-45										
1"	Bronze IG - Impact Laminated	K-267	4.7625	7.9375	Argon	.4548	.3839	0.37	42-45										
	with Grilles-Between-the-Glass					.4650	.2934	.2832	42-45										
1"	Bronze IG - Impact Laminated	K-267	4.7625	11.1125	Argon	.4548	.3839	.3738	42-45					\neg					
	with Grilles-Between-the-Glass					.4650	.2934	.2833	42-45										
1"	Gray IG	K-267	4.7625	4.7625	Argon	.4547	.3738	0.33	43-45					\neg					
	with Grilles-Between-the-Glass					.4547	.2934	.2529	43-45										
1"	Gray IG - Impact Laminated	K-267	4.7625	7.9375	Argon	.4548	.3536	0.32	42-45					\Box					
	with Grilles-Between-the-Glass					.4650	.2732	.2428	42-45										
1"	Gray IG - Impact Laminated	K-267	4.7625	11.1125	Argon	.4548	.3536	.3233	42-45					\neg					
	with Grilles-Between-the-Glass					.4650	.2732	.2428	42-45										
1"	Blue IG	K-267	6.35	6.35	Argon	0.47	0.32	0.46	N/A										
1"	Blue IG	K-267	4.7625	4.7625	Argon	0.47	0.32	0.46	N/A										
1"	Blue IG	K-267	4.7625	11.1125	Argon	0.47	.3259	.4663	N/A										

R-Value = 1/U-Factor SHGC = Solar Heat Gain Coefficient VLT % = Visible Light Transmission CR = Condensation Resistance ER = Canadian Energy Rating

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(2) The values shown are based on Canada's updated ENERGY STAR* 2020 initiative.

Based on unit size, some products will have improved glazing performance from what is shown. \\

See the Product Performance section for more detailed information or visit www.energystar.gov for Energy Star guidelines.

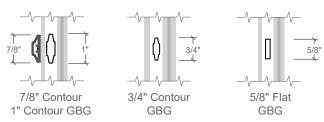




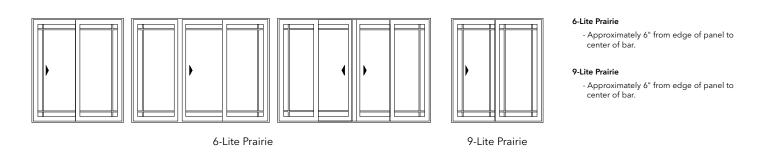
Grilles

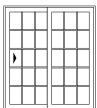
Grille Profiles

Grilles-Between-the-Glass

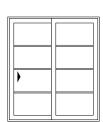


Grille Patterns









Custom – Equally Divided

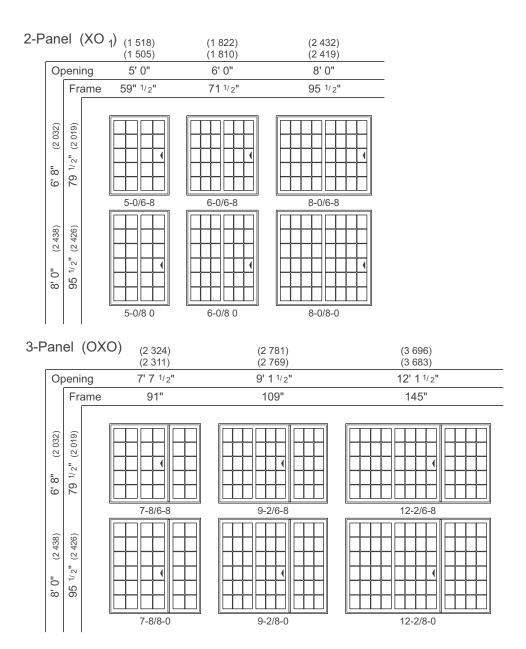
Traditional

- Specify number of lites in each panel-wide and high.
- Grille bars must be equally divided on visible glass.
- Minimum 6" x 6" center-to-center.

For traditional patterns, see size tables.



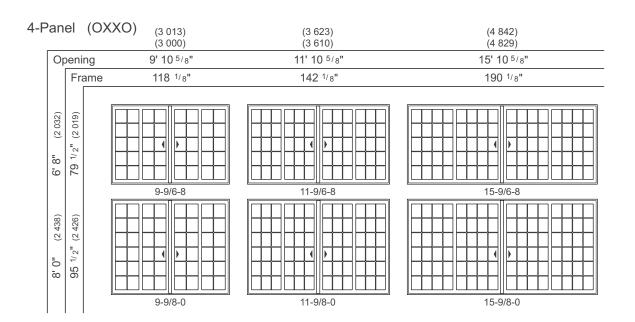
Size Tables



^{(1) &}quot;X" indicates venting or sliding panel and "O" indicates fixed panel as viewed from the exterior. Doors shown as XO are also available as OX.

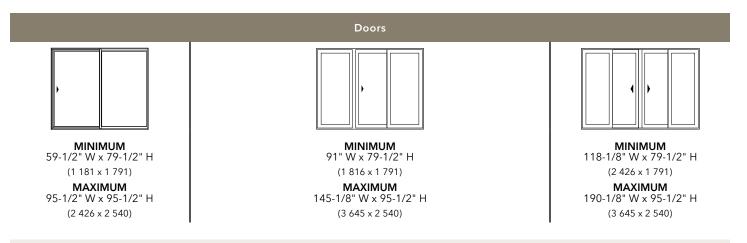


Size Tables





Special Size and Dimensions



General Notes:

- Special sizes are available within the parameters shown on 1/8" increments.
- FH = RO 0.5"; FW = RO 0.5"

Miscellaneous Formulas

Panel	Panel Height = FH - 2.5" XO / OX Panel Width = FW÷2 + 0.875" OXO Panel Width = FW÷3 + 0.271" OXXO Panel Width = FW÷4 + 1.094
Actual Glass	Glass Height = FH - 8" XO / OX Glass Width = FW÷2 - 4.625" OXO Glass Width = FW÷3 - 5.229" OXXO Glass Width = FW÷4 - 4.406"
Visible Glass	VG Height = FH - 9.631" XO / OX VG Width = FW÷2 - 6.256" OXO VG Width = FW÷3 - 6.861" OXXO VG Width = FW÷4 - 6.038"

To convert areas to square meters (m^2), multiply square feet by 0.0929.



Hurricane Shield Series Sliding Patio Door

Detailed Product Description

Frame

- Overall frame depth: 6".
- Frame members are mitered and [heat fused, fully welded] or [knock-
- down].* Sill is fitted with weeps. Frame: [1-3/8" setback nail fin for 4-5/8" wall depth][Block frame 6" wall depth].
- Interior and exterior frame surfaces are extruded rigid PVC.

Door panels

- Door Panel consists of extruded rigid PVC.
- Panel members are mitered and heat-fused to provide a fully welded corner assembly
- Vent panel is fully operable for ventilation.
- Vent panels have two adjustable rollers, set on a stainless steel track cap. Contains sealed insulating glass.

Weatherstripping

• Fin-type pile around perimeter of panels.

Glazing System

- Quality fully-tempered float glass complying with ASTM C 1036.
- Exterior face-glazed sealed insulating glass.

 Dual-Pane insulating glass with argon [Advanced Low-E coated Coastal Low E [SunDefenseTM Low-E coated [Neat, SunDefense], [Obscure, SunDefense] [Obscure 2] [Bronze] [Gray] [Blue].

Interior / Exterior

- Frame and panel members are White with integral color extruded throughout the profiles, consisting of a solar reflective coating exceeding AAMA 613 test requirements.
- All exposed PVC surfaces are smooth, glossy and uniform in appearance.

Hardware

- Interior handle and thumblock; finish is [White].
- Exterior handle finish Matches exterior finish.
- Keylock with K-keyway cylinder. Finish is [Chrome].
 All fasteners are a corrosion-resistant material compatible with PVC.
- Multi-point lock, [stainless steel].
- Door rollers are adjustable, permanently-sealed, [corrosion resistant stainless steel, ball bearing rollers].

- InView Full-size Fiberglass sliding screen with black vinyl coated 18/14 mesh fiberglass screen cloth complying with ASTM D 3656 and SMA 1201 set in an extruded aluminum frame.
- Supplied with four self-adjustable rollers, latch and latch handle.
- Frame of screen matches exterior frame color.

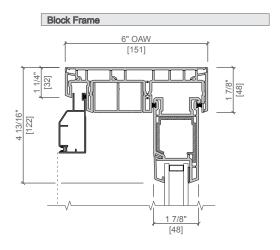
Optional Products

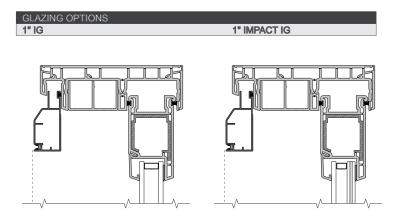
- Grilles-Between-the-Glass
 - Insulating glass contains [3/4"] [1"] contoured or 5/8" flat aluminum grilles permanently installed between two panes of glass.
 - Patterns are [Traditional] [6-Lite Prairie] [9-Lite Prairie] [Custom-Equally
 - Interior grille color matches interior frame.
 - Exterior grille color matches exterior frame.

^{*}Knock-down frames required on units with a frame width greater than 8 ft.



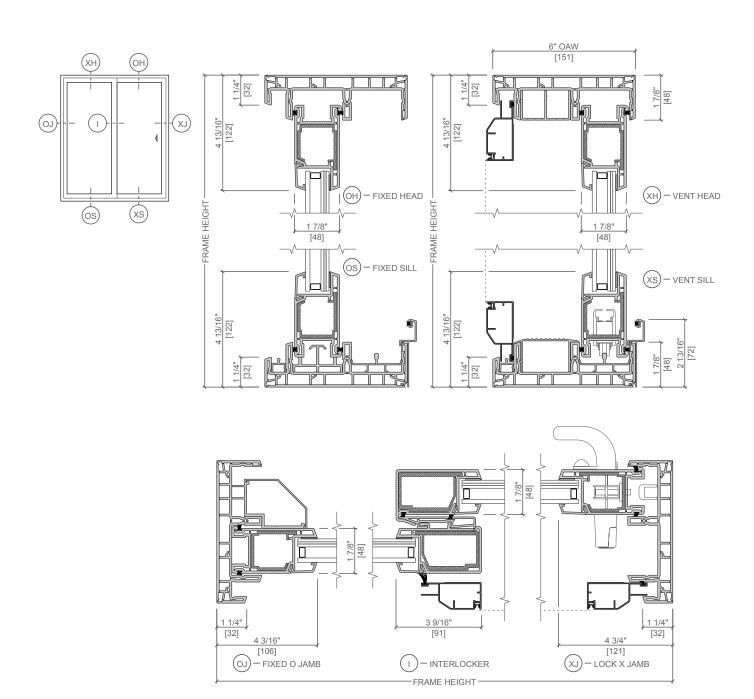
Unit Sections







Unit Sections - Block Frame with Impact-Resistant Glazing





Unit Sections - Block Frame with Impact-Resistant Glazing

