

# Pro Window & Door Guide





# Leaders in Innovation Since 1925

From testing beyond industry requirements to delivering continuous innovation—we go beyond what meets the eye to make beautifully designed windows and doors to be a solution for every project. To learn more, visit [pella.com/professionals](https://pella.com/professionals).

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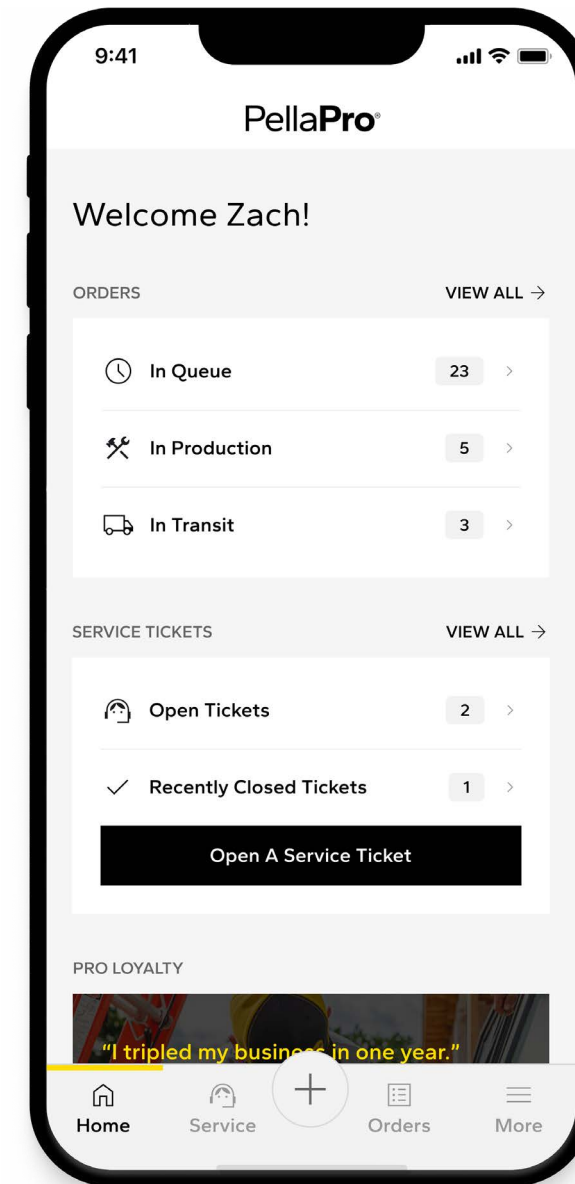
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# PellaPro® Mobile App

## The Power is in Your Hands

About Pella



# PellaPro®

## Run Efficient Jobsites with Transparent Order Tracking

With the PellaPro mobile app, you'll always know when your windows and doors will arrive on the jobsite. Avoid costly delays with transparent order status and automatic delivery updates.

## Save Time on Service Requests Directly with PellaPro

Say goodbye to the service runaround. If a Pella® product shows up on the jobsite with an issue, you can easily submit a service ticket directly from the PellaPro app. Simply snap a few pictures, upload them and directly communicate the issue to Pella. We'll work with you to solve the issue as quickly as possible.

## Why You Can Trust Pella

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

**Rated #1 for highest craftsmanship by homeowners<sup>1</sup>**

**Rated #1 for highest quality by homeowners<sup>1</sup>**

**The best Limited Lifetime Warranty for wood windows and patio doors<sup>2</sup>**

<sup>1</sup> Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2023.

<sup>2</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service at 877-473-5527.



Search for "PellaPro" in your app store.



# Install Windows

## 3x Faster<sup>2</sup>

Pella® **Steady Set™** Interior Installation System is the **industry's fastest, most labor efficient** wood window installation system with **uncompromising quality**.<sup>1</sup> The award-winning system is a safer way to install, is **3.15 times faster** and **utilizes less labor** than standard fin installation methods.<sup>2,3</sup> Plus, it is available at no additional cost.

Available on new construction Pella Reserve™ and Pella Lifestyle Series windows.<sup>4</sup>



<sup>1</sup> Comparing average install time and plumb/level/square measurements of leading national wood window brands when installed following the manufacturer's standard installation methods for new construction windows.

<sup>2</sup> Compared to the average of the leading national wood window brands installation methods for new construction windows when installing standard size window (29x59) into 2nd story application.

<sup>3</sup> Compared to leading national wood window brands recommended installation methods for new construction windows.

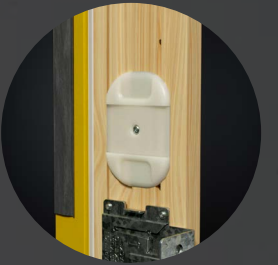
<sup>4</sup> Excludes select shapes and products.

## Pella® **Steady Set™** Interior Installation System



### Head Stabilizer

- Engages with the header of the rough opening to help temporarily stabilize the unit
- Helps eliminate the need for someone to hold the unit from falling inwards prior to fastening
- Frees up a secondary installer to move on to other work



### Shim Guide

- Pre-attached to the jambs of select units
- Assists the installer by helping to hold shims in the correct location
- Can help ensure consistent frame to sash reveals

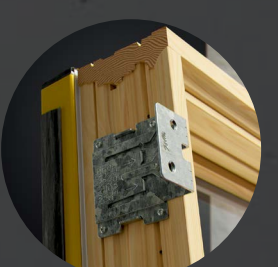
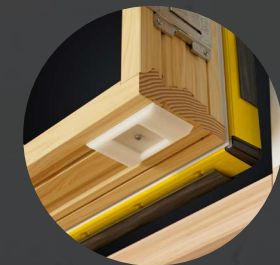
### Flashing Fin with Continuous Corners

- Pop-up yellow exterior fin is easily deployed after the window is set and helps ensure an exterior water barrier after being flashed
- Features a flexible hinge that naturally adapts to variation within the wall and an integrated corner seal allowing for a continuous seal



### Sill Shim

- Pre-applied sill shims raise the unit 1/4" off the rough opening sill, ensuring space for foam and/or sealant
- Gap allows for installers to easily insert tools to manipulate the unit
- Limits pinched fingers and product damage when leveling



### Interior Installation Bracket

- The pre-attached receiver helps enable a reliable, safe and simple install
- Simply clip into place to be install ready
- This structural attachment method securely attaches the window to the rough opening

Pella® Lifestyle Series  
Triple pane awning window  
with shades-between-  
the-glass and a Provincial  
stained interior.



# Aluminum-Clad Wood Windows & Patio Doors

Windows & Patio Doors  
Aluminum-Clad Wood

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. Personalize windows and patio doors to match your project with special sizes, grilles, premium interior and exterior colors and hardware finishes.

Our innovative EnduraGuard® wood protection provides advanced protection against the effects of moisture — helping to provide long-lasting performance. Pella's wood products are backed by the best limited lifetime warranty in the industry for wood windows and patio doors.<sup>1</sup>

## Pella® Reserve™

### Traditional

Exquisite designs with unparalleled historical detailing.

### Contemporary

Simple and sophisticated designs that embody the tenets of pure, contemporary style.

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## Pella Lifestyle Series

#1 performing wood window and patio door for the combination of energy, sound and value.<sup>2</sup>



### The best limited lifetime warranty in the industry.

We know your reputation matters and you stake your reputation on quality, dependable products. That's why we have the best limited lifetime warranty in the industry for wood windows and patio doors.<sup>1</sup>

<sup>1</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service at 866-319-0397.

<sup>2</sup> Performance solutions offering an unbeatable combination of energy efficiency, sound control and value, require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

# Pella® Reserve™

Authentic designs with uncompromised attention to detail.

Made for the distinction creators, the purists of design, the architectural historians—each window and door is meticulously designed to achieve your vision. We deliver tailor-made solutions and intentional innovations to achieve your unique vision without concessions. From simple yet sophisticated style to historical detailing, anything less simply won't do.



**Pella Reserve — Traditional**

Pella Reserve — Traditional windows and patio doors are exquisitely designed with unparalleled historical detailing. They feature through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style.



**Pella Reserve — Contemporary**

Contemporary-designed Pella Reserve windows and patio doors offer simple and sophisticated styles with expansive glass, sleek, minimal profiles and through-stile construction, which embody the tenets of pure contemporary design.

# Pella® Reserve™ Traditional

Wood & Aluminum-Clad Wood

## Unparalleled historical detailing

Featuring historic elements with uncompromised attention to detail, including Integral Light Technology® grilles and a historic putty profile.

## Authentic hardware

With a historically authentic spoon-lock and our Antiek casement window hardware inspired by period furniture.

## Integrated Rolscreen®

A retractable screen that appears when you open the window and disappears into the frame when the window is closed.

Pella Reserve  
Traditional



## Historic elements

**Putty profile.** Further your aesthetic with the putty profile, recreated with historically accurate angles to provide meaningful depth and a realistic shadow. These products offer the industry's deepest sash dimension.

**Through-stile construction.** Essential to the tradition of window making, butt joinery and through-stile construction create authentic proportions and emulate historic window design.

**Integral Light Technology.** Pella's Integral Light Technology helps capture the look of true-divided-light without sacrificing energy performance.

## Intentional innovations

**Single- and double-hung Integrated Rolscreen.** The Integrated Rolscreen is a screen on a single- and double-hung window that appears when you open the window, and rolls away, out of sight, when you close it.

**Innovative sash lugs.** Add sash lugs to the exterior of our double-hung windows to create an authentic look, while maintaining modern tilting functionality for easy cleaning.

**Steady Set™ interior installation system.** The industry's fastest wood window installation system with uncompromising quality.<sup>2</sup>

Achieve authentic traditional style with exquisitely designed windows and doors with unparalleled historical detailing. Featuring through stile construction, deliberate proportions and intricate profiles, you can create the ideal look for your design. These products offer durable interiors with extruded aluminum exteriors and cutting-edge innovations to solve modern-day inconveniences without compromising the design. Additionally, large multi-slide and bifold patio doors help you blur the lines between indoors and out.

From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project. Plus, we stand behind Pella Reserve products with the best limited lifetime warranty for wood windows and patio doors.<sup>1</sup>

<sup>1</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty) or contact Pella Customer Service at 877-473-5527.

<sup>2</sup> Comparing average install time and plumb/level/square measurements of leading national wood window brands when installed following the manufacturer's standard installation methods for new construction windows.

Available in these window and patio door styles:



Special shapes also available.

# Pella® Reserve™ Contemporary

Aluminum-Clad Wood

## Clean lines

Add sleek, clean lines to your project with industry-leading modern designs.

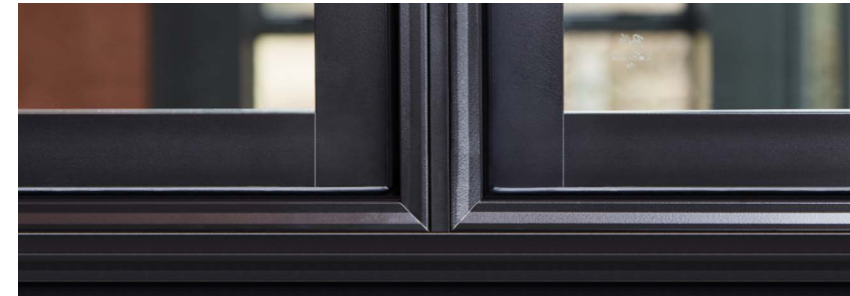
## 90° exterior profiles

Pella's patented cladding system delivers a clean sash joint with pure, 90-degree exteriors.

## Modern hardware

Our renowned, exclusive hardware features sleek lines. The Saldo foldaway crank adds the perfect finishing touch.

Pella Reserve  
Contemporary



## Clean lines

**Expansive glass.** Expansive glass combined with some of the narrowest sightlines in the industry allow you to bring your vision to life.

**Minimal profiles.** Our industry leading modern design delivers sleek, squared-off sash profiles. Square grille profiles provide another layer of design flexibility.

**Modern hardware.** Our renowned, exclusive hardware has set the bar for the industry. Featuring sleek lines, the Saldo foldaway crank adds the perfect finishing touch.

## Achieve your vision

**Durable, extruded aluminum.** Available in a wide variety of exterior colors or create your own unique exterior color to meet your design needs.

**Virtually unlimited customization.** From extra tall to extra wide. Custom sizes, grille patterns and designs, finishes, wood types and glass options are available.

**Tailor-made solutions.** From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

Achieve your unique design vision without concessions with simple and sophisticated windows and patio doors that embody the tenets of pure contemporary style. With expansive glass, minimal profiles and through-stile construction, our industry-leading modern designs deliver uncompromised attention to detail. We proudly stand behind our products with the best limited lifetime warranty for wood windows and patio doors.<sup>1</sup>

Pella® Reserve™ – Contemporary windows are equipped with the patented Steady Set™ interior installation system. It features easy-to-learn components to help ensure a high-quality, repeatable and reliable window installation.

Available in these window and patio door styles:



Special shapes also available.

<sup>1</sup>Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty) or contact Pella Customer Service at 877-473-5527.




Colors & Finishes

**Wood Types** Choose the wood species that best complements your project's interior.

**Custom solutions:**

 Pine	 Douglas Fir	 Mahogany	 White Oak	 Red Oak	 Cherry	 Maple
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**Prefinished Pine Interior Colors** When you select pine, we can prefinish in your choice of a variety of colors. Unfinished or primed and ready-to-paint are also available.







 White	 Bright White	 Linen White	 Natural	 Golden Oak	 Early American	 Provincial	 Dark Mahogany
 Charcoal	 Black						

**Extruded Aluminum-Clad Exterior Colors** Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.<sup>1</sup> Custom colors are also available.


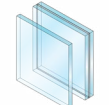
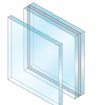
 Black	 White	 Brown	 Fossil				
 Iron Ore	 Portobello	 Putty	 Almond	 Classic White	 Brick Red	 Hartford Green	 Pearl Gray
 Soft Linen	 Satin Steel	 Matte Gray	 Wolf Gray	 Spice Red	 Sage	 Frost Blue	 Blue Ash

Glass

**InsulShield® Low-E Glass<sup>2</sup>**

 Advanced Low-E insulating dual- or triple-pane glass with argon <sup>3</sup>	 Advanced Comfort Low-E insulating dual-pane glass with argon	 Natural Sun Low-E insulating dual- or triple-pane glass with argon <sup>3</sup>	 Natural Sun+ Low-E insulating dual-pane glass with argon	 SunDefense™ Low-E insulating dual- or triple-pane glass with argon <sup>3</sup>	 SunDefense+ Low-E insulating dual-pane glass with argon
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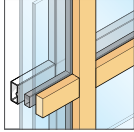

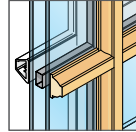
**Additional Glass Options**

 Laminated (non-impact-resistant) <sup>4,5</sup> , tinted <sup>2,4</sup> or obscure <sup>2,4</sup> glass also available on select products	 STC (Sound Transmission Class)-improved dual-pane sound glass <sup>3,6</sup>	 Impact-resistant glass <sup>3,4</sup>
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<sup>1</sup> The highest exterior coating standard for painted aluminum exteriors is the AAMA 2605 standard. EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.  
<sup>2</sup> Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.  
<sup>3</sup> Available on select products only. See your local Pella sales representative for availability.  
<sup>4</sup> Available with Low-E insulating glass with argon on select products.  
<sup>5</sup> For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.  
<sup>6</sup> Sound control glass consists of dissimilar glass thickness (3mm/5mm).

Grilles

**Grille Types** Choose the look of true divided light with Integral Light Technology® or make cleaning easier by selecting grilles-between-the-glass.

 Ogee Integral Light Technology® 7/8", 1-1/4" or 2" <sup>1</sup>	 Square Integral Light Technology® 5/8", 7/8", 1-1/4" or 2" <sup>1</sup>	 Aluminum Grilles-Between-the-Glass 3/4" <sup>1</sup>	 Putty Glaze Integral Light Technology® with Ogee Interior <sup>1</sup> 5/8", 7/8", 1-1/4" or 2"
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**Grilles-Between-the-Glass Interior Colors:<sup>2</sup>**

 Black	 White	 Brown	 Fossil	 Ivory	 Harvest	 Cordovan
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**Grille Patterns** In addition to the patterns shown here, custom grille patterns are available.

 12-Lite Prairie	 14-Lite Prairie	 Victorian	 New England	 Traditional	 9-Lite Prairie	 Top Row	 Cross	 Custom
 Diamond	 Simulated French							

Screens<sup>3</sup>

**Rolscreen® & Integrated Rolscreen** Rolscreen soft-closing retractable screens roll out of sight when not in use on Pella Reserve – Traditional and Pella Reserve – Contemporary casement windows. The Integrated Rolscreen is a fully concealed Rolscreen that moves seamlessly with the sash — appearing when you open a Pella Reserve – Traditional single- or double-hung window and rolling completely away when you close it.

**Flat** InView™ screens let in 14% more light and are 8% more open for improved airflow.<sup>4</sup>


**TuffScreen® by Phifer** Keep bugs out and enjoy more fresh air with one of the most durable screen options on the market. The heavy-duty vinyl-coated screen is tear, puncture and damage resistant, standing up to pets, children and harsh weather. The TuffScreen® by Phifer is 2.5x stronger than a standard screen.<sup>5</sup> Available on sliding patio doors only.

<sup>1</sup> Color-matched to your product's interior and exterior color.  
<sup>2</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.  
<sup>3</sup> Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.  
<sup>4</sup> Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.  
<sup>5</sup> Based on the composite results of a 5-panel strength analysis comparing TuffScreen and standard screening. All trademarks are property of their respective owners.


Window Hardware

Classic Collection Get a timeless look with authentic styles in classic finishes.

**Classic Collection**  
T

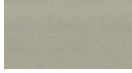








**Fold-Away Crank**  
Antiek



**Spoon-Style Lock**

**Finishes:**

			
Champagne	White	Brown	Matte Black
			
Oil-Rubbed Bronze	Satin Nickel	Satin Brass	


Modern Collection Achieve the ultimate contemporary look with exclusive hardware designed by Pella.

**Modern Collection**  
C




**Fold-Away Crank**  
Saldo

**Finishes:**


			
Champagne	White	Brown	Matte Black
			
Oil-Rubbed Bronze	Satin Nickel	Polished Chrome	Satin Brass

Rustic Collection Create a distinct and charming look with distressed finishes.

**Rustic Collection**  
T




**Fold-Away Crank**  
Antiek



**Spoon-Style Lock**

**Finishes:**

	
Distressed Bronze	Distressed Nickel

Essential Collection Select from popular designs and finishes to suit every style.

**Essential Collection**  
T




**Fold-Away Crank**



**Cam-Action Lock**

**Finishes:**

			
Champagne	White	Brown	Matte Black
			
Oil-Rubbed Bronze	Satin Nickel	Satin Brass	

C Pella® Reserve™ – Contemporary  
T Pella Reserve – Traditional

Patio Door Hardware

Classic Collection Choose timeless pieces for a look that will never go out of style.

**Classic Collection**  
C T  
**BALDWIN**



**Hinged & Bifold  
Patio Door Handles**  
Virago



**Sliding & Multi-Slide  
Patio Door Handle**  
Ambrose



**Multi-Slide  
Patio Door  
Handle<sup>1,2</sup>**

**Finishes:**

			
Matte Black	Oil-Rubbed Bronze	Satin Nickel	Satin Brass

Modern Collection Achieve the ultimate contemporary look with sleek finishes.

**Modern Collection**  
C T  
**BALDWIN**



**Hinged & Bifold  
Patio Door Handle**  
Spiere



**Sliding & Multi-Slide  
Patio Door Handle**  
Plazo




**Multi-Slide  
Patio Door  
Handle<sup>1,2</sup>**

**Finishes:**


			
Matte Black	Satin Nickel	Polished Chrome	Satin Brass

Rustic Collection Stand out with bold looks and create an utterly unique aesthetic.

**Rustic Collection**  
C T  
**BALDWIN**





**Hinged & Bifold  
Patio Door Handles**  
Rustiek



**Sliding & Multi-Slide  
Patio Door Handle**  
Notus

**Finishes:**

	
Distressed Bronze	Distressed Nickel

Essential Collection Elevate your style and transform a home with elegant selections.

**Essential Collection**  
C T



**Hinged & Bifold  
Patio Door Handles**  
Standard



**Sliding Patio  
Door Handle**  
Standard



**Multi-Slide  
Patio Door  
Handle<sup>1,2</sup>**

**Finishes:**

			
Champagne	White	Brown	Matte Black
			
Oil-Rubbed Bronze	Satin Nickel	Satin Brass	

<sup>1</sup> Flush multi-slide handle is a Pella exclusive design.  
<sup>2</sup> Flush multi-slide handle is not available in Champagne.

# Pella® Lifestyle Series

Aluminum-Clad Wood

Pella Lifestyle Series

## #1 performing wood window and patio door<sup>1</sup>

For the combination of energy, sound and value.

## Time-tested innovations

Create unique, room-by-room solutions to meet real-life needs.

## 83% more energy efficient<sup>2</sup>

On average compared to single-pane windows — with performance solutions for improved comfort.



## Exceptional performance and style.

**Style flexibility.** Whether your client's home is traditional, modern or somewhere in between, choose beautiful windows and patio doors that fit their style.

**Redefining performance.** Get both unrivaled energy efficiency and sound performance at an incredible value. With the Ultimate Performance package, windows are on average 79% more energy efficient and reduce 52% more outside noise than single-pane windows.<sup>2,5</sup>

**Enhanced durability.** Our windows are designed to stand the test of time with exterior wood parts treated with exclusive EnduraGuard® wood protection and an aluminum-clad exterior with EnduraClad® finish.

## Room-by-room solutions.

**Hidden Screen.** The innovative double-hung screen appears when the window is open and folds away when it is closed. It is easy to install and retrofittable.

**Integrated blinds and shades.** Intentionally designed to be accessible, blinds and shades are tucked between glass panes and are protected from dust, pets and little hands.

**TuffScreen® by Phifer** The heavy-duty vinyl-coated sliding patio door screen is tear, puncture and damage resistant, standing up to pets, children and harsh weather. It is 2.5x stronger than a standard screen.<sup>6</sup>

Create solutions that are perfect for real life. Covered by the best limited lifetime warranty in the industry for wood windows and patio doors, Pella Lifestyle Series offers everything you love about wood — including beauty, durability and style flexibility.<sup>3</sup> Begin with dual- or triple-pane glass and then select from the most desired features and options.<sup>4</sup>

Pella Lifestyle Series is the #1 performing wood window and patio door for the combination of energy, sound and value.<sup>1</sup> Packed with purposeful innovations like the Hidden Screen and integrated blinds and shades, we designed windows and patio doors to work for your project room by room.

<sup>1</sup> Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

<sup>2</sup> Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when comparing Pella Lifestyle Series windows with Advanced Comfort Low-E triple-pane glass with argon and mixed glass thickness to a single-pane wood or vinyl window. Double-hung windows are not available with triple-pane glass. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see [pella.com/methodology](http://pella.com/methodology).

<sup>3</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service at 866-319-0397.

<sup>4</sup> Double-hung window only available with dual-pane glass.

<sup>5</sup> Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with triple-pane glass with mixed glass thickness to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(O9). Actual results may vary.

<sup>6</sup> Based on the composite results of a 5-panel strength analysis comparing TuffScreen and standard screening. All trademarks are property of their respective owners.


Available in these window and patio door styles:



Special shapes also available.

Colors & Finishes

**Wood Type** A beautiful wood species to complement a home's interior.



Pine

**Prefinished Pine Interior Colors** We can prefinish in your choice of a variety of beautiful paints and stains. Unfinished or primed and ready-to-paint are also available.



White Bright White Linen White Natural Golden Oak Early American Provincial Black

**Aluminum-Clad Exterior Colors** Our low-maintenance EnduraClad® exterior finish resists fading and helps protect windows and patio doors for years.



Black White Brown Fossil Iron Ore Portobello Putty Almond Classic White Brick Red Hartford Green Wolf Gray


Glass<sup>1</sup>

**InsulShield® Low-E Glass<sup>2</sup>**



Advanced Low-E insulating dual- or triple-pane glass with argon  
AdvancedComfort Low-E insulating dual- or triple-pane glass with argon  
NaturalSun Low-E insulating dual- or triple-pane glass with argon  
NaturalSun+ Low-E insulating dual- or triple-pane glass with argon  
SunDefense™ Low-E insulating dual- or triple-pane glass with argon  
SunDefense+ Low-E insulating dual- or triple-pane glass with argon

**Additional Glass Options**



Tempered glass available on dual- and triple-pane products  
Obscure and frosted obscure glass available on dual- and triple-pane products

<sup>1</sup> Double-hung window available with dual-pane glass only.





<sup>2</sup> Optional high-altitude Low-E insulating glass does not contain argon in most product. Please see your local Pella sales representative for more information.

Performance Packages

To make things easier, we've created performance packages that highlight what's most important to your customers.

Performance solutions offer an unbeatable combination of energy efficiency, sound control and value.<sup>1</sup> Upgrade from a dual- to a triple-pane glass design with the packages below to meet the unique needs of each room in your customer's home.

All values below are averages compared with single-pane windows.

	<b>Performance</b> Improved energy efficiency and sound performance.	<b>71%</b> More Energy Efficient <sup>2</sup>	+	<b>34%</b> Noise Reduction <sup>3</sup>
	<b>Sound Control</b> Exceptional noise control for a quieter home.	<b>52%</b> Noise Reduction <sup>3</sup>		
	<b>Energy Efficiency</b> Superior energy efficiency for a more comfortable home.	<b>83%</b> More Energy Efficient <sup>2</sup>		
	<b>Ultimate Performance</b> The best combination of energy efficiency and noise control.	<b>79%</b> More Energy Efficient <sup>2</sup>	+	<b>52%</b> Noise Reduction <sup>3</sup>



Scan the QR code with your smartphone camera to learn more about how each performance package can benefit your client's home.

<sup>1</sup> Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glazing thickness glass. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

<sup>2</sup> Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see [pella.com/methodology](http://pella.com/methodology).

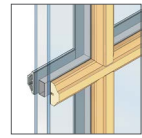
<sup>3</sup> Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with respective performance package compared to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

**Grilles**

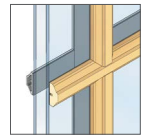
**Grille Types**

Choose the look of true divided light, or make cleaning easier by selecting grilles-between-the-glass.

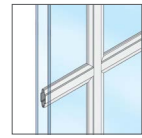
**Dual-Pane:**



Simulated-Divided-Light with Spacer 7/8"<sup>1</sup>

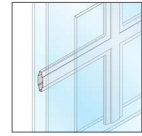


Simulated-Divided-Light without Spacer 7/8"<sup>1</sup>



Aluminum Grilles-Between-the-Glass 3/4"<sup>2</sup>

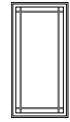
**Triple-Pane:**



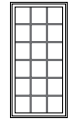
Aluminum Grilles-Between-the-Glass 3/4"<sup>2</sup>

**Grille Patterns**

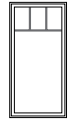
In addition to the patterns shown here, custom grille patterns are available.



9-Lite Prairie



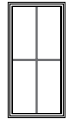
Traditional



Top Row



Cross



Custom

**Screens<sup>3</sup>**

**Rolscreen®**

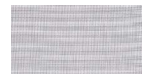
Rolscreen soft-closing retractable screens roll out of sight when not in use. Available on casement windows.

**Hidden Screen**

The exclusive, easy-to-use Hidden Screen appears when you open a double-hung window and folds away when the window is closed. It allows 44% more natural light into your home when a window is closed than a standard screen.<sup>4</sup>

**Flat**

InView™ screens are clearer than conventional screens and come standard.



InView™

**TuffScreen® by Phifer**

Keep bugs out and enjoy more fresh air with one of the most durable screen options on the market. The heavy-duty vinyl-coated screen is tear, puncture and damage resistant, standing up to pets, children and harsh weather. The TuffScreen® by Phifer is 2.5x stronger than a standard screen.<sup>5</sup> Available on sliding patio doors only.

<sup>1</sup> Color-matched to your product's interior and exterior color.

<sup>2</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

<sup>3</sup> Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.

<sup>4</sup> Based on calculated screen cloth openness.

<sup>5</sup> Based on the composite results of a 5-panel strength analysis comparing TuffScreen and standard screening. All trademarks are property of their respective owners.

**Integrated Blinds & Shades**

**Integrated Blinds\***

Raise blinds up for an unobstructed view or tilt to let in the right amount of light.



**Integrated Shades\***

Our best integrated fabric shades feature a white exterior fabric for a uniform look from the street.

**Light-Filtering:**



**Room-Darkening:**



Haven't landed on the final blind or shade color yet? No problem.

With our patented triple-pane design, your customers can make the decision later in the process. Our triple-pane products come with all of the hardware to add blinds or shades before they arrive to the home or later in the building or remodeling process.

**Window Hardware**

**Essential Collection**

Our most popular designs with finishes to suit every style.

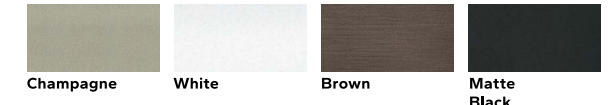


Fold-Away Crank



Cam-Action Lock

**Finishes:**



Satin Nickel

Satin Brass

**Patio Door Hardware**

**Essential Collection**

Elevate your style and transform a home with elegant selections.

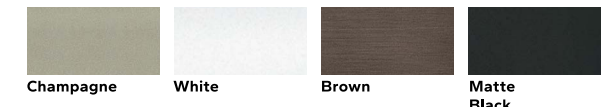


Hinged Patio Door Handle



Sliding Patio Door Handle

**Finishes:**



Satin Nickel

Satin Brass

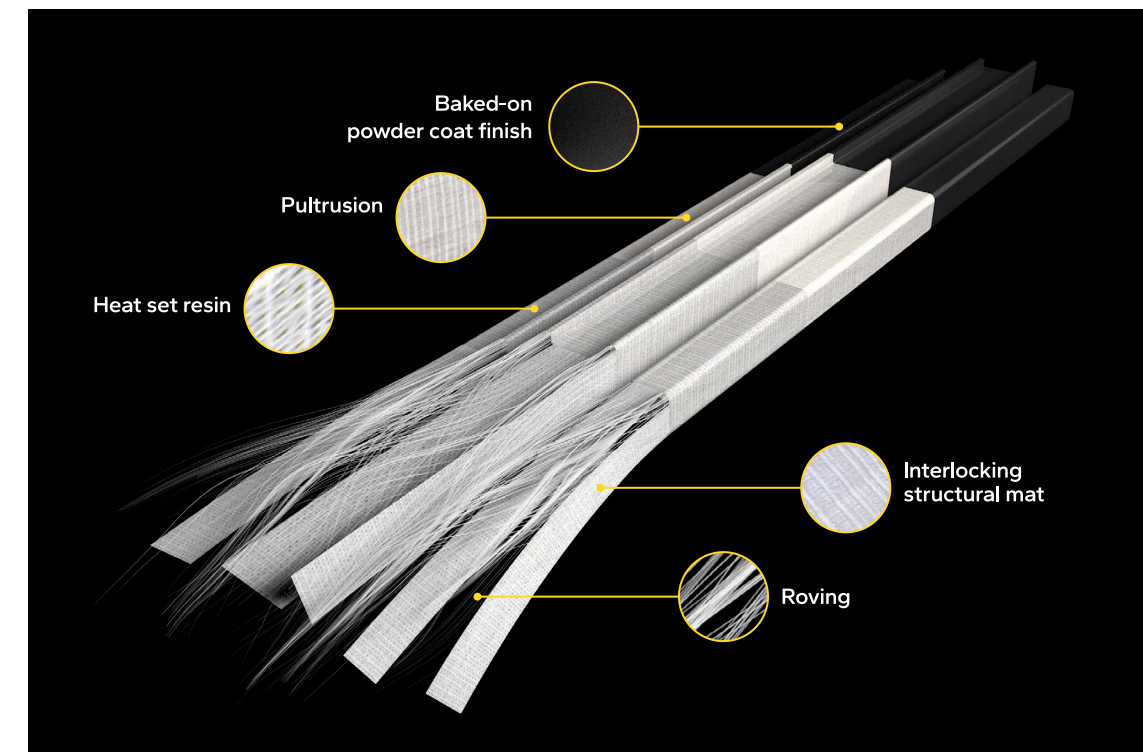
\* Available on triple-pane products only.

Pella® Impervia®  
Casement windows with a Black interior and  
exclusive, patented Easy-Slide Operator.

Windows & Patio Doors  
Fiberglass

# Fiberglass Windows & Patio Doors

The natural strength and durability of fiberglass makes it an exceptional choice for windows and doors. As a leader in innovation since 1925, we created our proprietary fiberglass to give our customers more — more strength for long-lasting use and thinner profiles with more glass. Our fiberglass is the strongest material for windows and patio doors, engineered for lasting durability.\* It delivers exceptional durability for the jobsite, easier installation, larger sizes and factory and field-mulling capabilities.



**PROPRIETARY FIBERGLASS MATERIAL**  
Pella's fiberglass windows and patio doors are made from our proprietary fiberglass material through our one-of-a-kind manufacturing process.



## The confidence of a strong warranty.

We know your reputation matters and you stake your reputation on quality, dependable products. That's why we have one of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](https://pella.com/warranty).

\* Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

# Pella® Impervia®

Fiberglass

## Unmatched strength & lasting durability

Made from our proprietary fiberglass, the strongest material available for windows and patio doors.<sup>1</sup>

## Sleek, timeless style

Versatile design elements combined with sleek profiles and clean lines deliver a timeless style.

## Proven performance

Get outstanding resistance to water, wind and outside noises while increasing energy efficiency, security and ease of operation.

## Installation solutions & expertise

Save time and reduce costly callbacks with our exclusive installation methods. It's rare to come across an application that we haven't already solved for.

## Tested beyond requirements

Tested to extremes from -40° F to 180° F, our proprietary fiberglass can handle the most extreme heat and sub-cold.<sup>2</sup> Our products are tested beyond industry standards to help ensure less maintenance with fewer callbacks.

Pella Impervia



## Rigorously tested, optimized designs.

**73x more impact resistant than Fibrex.<sup>4</sup>** Pella Impervia products are made from our proprietary fiberglass material and are on average 73x more impact-resistant than Andersen Fibrex, a wood/plastic composite product. You can trust our fiberglass products to stand up to a hammer misfire and other jobsite conditions.

**Tested beyond requirements.** Tested to extremes from -40° F to 180° F, our proprietary fiberglass can handle the most extreme heat and sub-cold.<sup>2</sup> Our products are tested beyond industry standards to help ensure less maintenance with fewer callbacks.

**ENERGY STAR® certified.<sup>5</sup>** Pella Impervia products offer energy-efficient options that will meet or exceed ENERGY STAR guidelines in all 50 states.

## Sleek, versatile elements.

**Up-to-date color palette.** Interior and exterior color options to achieve your customer's unique design style, including Black. Our colors are a durable, powder-coat finish which resists chalking and fading.

**Revolutionary hardware.** Our patented Easy-Slide Operator allows your homeowner to simply slide to open casement and awning windows, without the effort of cranking. Select a complementary or contrasting hardware finish to add interest.

**Unique factory mulling.** Factory-mulled combinations help save you time on the jobsite. And the superior strength of Pella fiberglass allows you to create larger, unique combinations, made just for your remodel or new construction project.

Pella Impervia products are engineered to last. Our proprietary fiberglass material provides unmatched strength and lasting durability with sleek, timeless style.<sup>2</sup> And they balance thermal efficiency, scale and value when it matters most.

Don't leave water and structural performance to chance. Tested in extremes and designed for every day, Pella Impervia products are engineered for the rigorous performance requirements of a commercial building and are designed to resist water, wind and outside noises.<sup>3</sup> With 100 years in business, it's rare to come across an application that we haven't already designed a robust installation for. We've got you covered with both products and an installation designed for your exact situation. And whether new construction or window replacement, we have a dedicated team of experts to help with your project.

<sup>1</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

<sup>2</sup> In testing performed in accordance with ASTM testing standards, Pella's fiberglass has displayed superior performance in strength, ability to withstand extreme heat and cold and resistance to dents and scratches. Special shape windows are made from a fiberglass resin material.

<sup>3</sup> Pella Impervia windows and patio doors have a performance grade of LC or higher. For information on product ratings see [pella.com/performance](http://pella.com/performance).

<sup>4</sup> Impact testing performance based on testing 10 samples of each material using ASTM D256, Method C.

<sup>5</sup> Pella products may not meet ENERGY STAR guidelines in Canada. For more information, contact your local Pella sales representative or go to [energystar.gc.ca](http://energystar.gc.ca).

Available in these window and patio door styles:



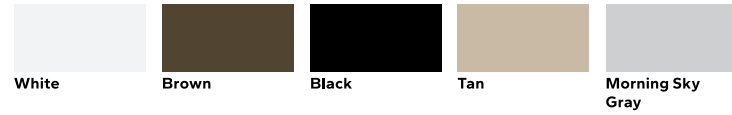
Special shapes also available.

Colors & Finishes

Frame Colors

Our long-lasting powder-coat finish resists chalking and fading so you never need to paint or refinish.

Solid-Color Frame:



Dual-Color Frame:<sup>1</sup>



Glass & Additional Energy Efficiency Upgrades

InsulShield® Low-E Glass<sup>2</sup>



Advanced Low-E insulating dual- or triple-pane glass with argon



Advanced Comfort Low-E dual-pane glass with argon



NaturalSun Low-E insulating dual- or triple-pane glass with argon



NaturalSun+ Low-E insulating dual-pane glass with argon

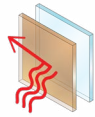


SunDefense™ Low-E insulating dual- or triple-pane glass with argon

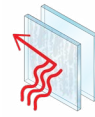


SunDefense+ Low-E insulating dual-pane glass with argon

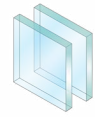
Additional Glass Options



Bronze-tinted Advanced Low-E insulating glass with argon<sup>2</sup>



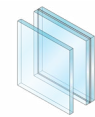
Obscure Low-E insulating glass



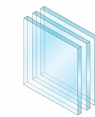
Tempered glass



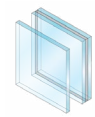
Laminated (non-impact-resistant)<sup>3</sup> or tinted<sup>4</sup>



STC (Sound Transmission Class) dual-pane sound control glass<sup>5</sup>



Triple-pane glass<sup>6</sup>



Impact-resistant glass

Foam Insulation Options

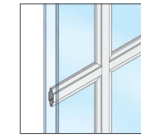
Optional foam-insulated frames are available to increase energy efficiency.



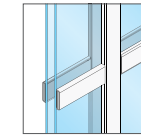
Grilles

Grilles

Grilles are color-matched to the window or patio door interior and exterior frame color.



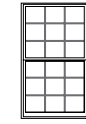
Aluminum Grilles-Between-the-Glass 3/4"<sup>7</sup>



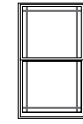
Applied Grilles<sup>8</sup>

Grille Patterns

Choose from one of our standard grille patterns, or create a unique look with custom grille patterns.<sup>9</sup>



Traditional



6-Lite Prairie



9-Lite Prairie



Top Row



Custom

Screens<sup>10</sup>

Flat Screen

InView™ screens let in 14% more light and are 8% more open for improved airflow when compared to the conventional fiberglass screen.<sup>11</sup>



InView™

<sup>1</sup> Dual-color frames are available with a block frame or non-integrated nailing fin.

<sup>2</sup> Optional high-altitude Low-E insulating glass available with or without argon on select products.

<sup>3</sup> For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

<sup>4</sup> Available with Advanced Low-E insulating glass with argon with bronze, gray or green tint on selected products.

<sup>5</sup> Sound control glass consists of dissimilar glass thickness (3mm/5mm or 5mm/3mm).

<sup>6</sup> Available on direct set, awning, casement windows and sliding patio doors.

<sup>7</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

<sup>8</sup> Available on direct set windows only.

<sup>9</sup> Grille patterns offered may vary per product. See specific product information for availability.

<sup>10</sup> Warning: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door.

<sup>11</sup> Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.

Window Hardware

Casement & Awning

The patented Easy-Slide Operator is a revolutionary way to operate casement and awning windows. Simply slide to open, without the effort of cranking. With precision venting technology, the window will open to an exact location. Or select the fold-away crank, which folds neatly away against the window frame. Both solutions allow roomside window treatments to hang neatly.



Easy-Slide Operator



Fold-Away Crank

Color-Matched Finishes:



Additional Finish:\*



Satin Nickel

Sliding, Single- & Double-Hung

Pella's cam-action lock pulls the sash against the weatherstripping on single-hung, double-hung and sliding windows for a tighter seal.

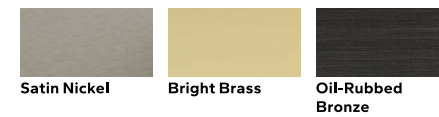


Cam-Action Lock

Color-Matched Finishes:



Additional Finishes:



Satin Nickel

Bright Brass

Oil-Rubbed Bronze

\* Only available on the fold-away crank.

Patio Door Hardware

Sliding Patio Door

A multipoint lock is available in color-matched and upgraded finishes to complement your project.



Sliding Patio Door Handle

Color-Matched Finishes:



White

Brown

Matte Black

Tan

Morning Sky Gray

Additional Finish:



Satin Nickel

Secure Vent Lock

A secure vent lock comes standard on all Pella Impervia sliding doors and provides security in both the closed and venting positions.



Secure Vent Lock

Color-Matched Finishes:



White

Brown

Matte Black

Tan

Morning Sky Gray

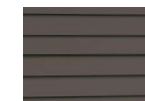
Patio Door Blinds\*

Blinds-Between-the-Glass

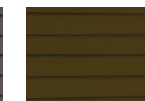
Add privacy and complement a home's decor with blinds-between-the-glass. Located between panes of glass, blinds are protected from dust, dirt and damage.



White



Slate Gray



Espresso

\* Available on select sizes only. Contact your local Pella representative for more information.

Pella® 250 Series  
Multi-slide patio door  
with premium panels  
features a White interior  
and Black exterior.



# Vinyl Windows & Patio Doors

When your homeowners want low-maintenance, energy efficient and affordable windows and patio doors, vinyl is the right choice. Our unique vinyl formula is performance-tested for excellent weathering, durability and color retention.

Multi-chambered frames and metal-reinforced, interlocking sashes add strength and durability while helping to prevent warping, sagging and bowing. White, Almond and Fossil-colored frames, with optional upgrades to dual-color frames, are available on select product lines.

## Pella 250 Series

Innovative and enhanced security and privacy features for more peace of mind.

---

## Encompass by Pella

Competitively-priced, easy-care vinyl windows and patio doors backed by Pella.



### The confidence of Pella's warranty.

Pella products are backed by some of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](https://pella.com/warranty).

# Pella® 250 Series

Vinyl

Pella 250 Series

## Innovative security and privacy features

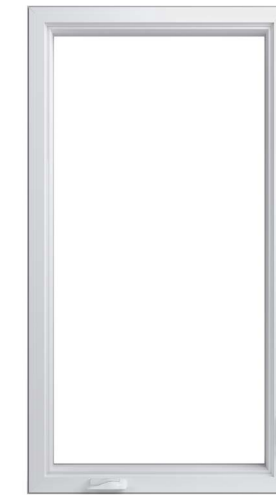
Optional security and privacy features on windows and patio doors give your customers more peace of mind.

## 52% stronger window frames<sup>1</sup>

Insulating frame chambers improve energy efficiency and multi-chambered window frame designs are 52% stronger than ordinary vinyl.<sup>1</sup>

## 62% more energy efficient<sup>2</sup>

Windows with triple-pane glass create a more comfortable home than windows with single-pane glass.



## Strong and Secure Vinyl.

**Improved security.** Pella 250 Series sliding patio doors meet or exceed the highest industry requirements for forced entry and are our most secure vinyl patio doors.<sup>3</sup>

**Unique tamper prevention system.** Double- and single-hung windows are designed with an interlocking checkrail, steel hardware reinforcement and a unique anti-jar sill.

**Strong vinyl material.** With multi-chambered frames and optional steel reinforced sashes, these frames are 52% stronger than ordinary vinyl, resist warping and twisting and install easily!<sup>1</sup>

## More of Everything You Love.

**Excellent energy efficiency.** Multiple insulating air chambers deliver comfort for your customers. Upgraded triple-pane windows are on average 62% more energy efficient than single-pane windows.<sup>2</sup>

**Exclusive vinyl formula.** Using our exclusive fade-resistant formula, Pella's high-grade vinyl is performance-tested for excellent durability and weathering.

**Quality that lasts.** To help ensure our products exceed industry requirements and expectations, we test both the entire window and individual parts for strength and durability.

Pella 250 Series products offer innovative and enhanced security and privacy features for more peace of mind. Our exclusive vinyl formula is performance tested for excellent weathering, durability and color retention. Insulating frame chambers improve energy efficiency and multi-chambered frame designs are 52% stronger than ordinary vinyl.<sup>1</sup>

With innovative and enhanced security and privacy features and our durable and low-maintenance, easy-care vinyl, Pella 250 Series windows and patio doors are a great complement to your project.

Available in these window and patio door styles<sup>4</sup>:



Special shapes also available.

<sup>1</sup> Based on the force required to bend a window frame profile.

<sup>2</sup> Window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2000 sq. foot existing single-story home when comparing a Pella 250 Series vinyl window with InsuShield Advanced Low-E triple pane glass with argon to a single paned wood or vinyl window. The range of energy efficiency will vary from 54% to 77% and will vary by location. Your actual savings will vary. The average window energy efficiency is based on a national average of 94 modeled cities across the country with an adjustment based on population. For more details see [pella.com/methodology](http://pella.com/methodology).

<sup>3</sup> Grade 40 rating achieved on individual 2-panel sliding doors 95" x 95.5" or smaller per ASTM F842, a test for forced entry excluding glass breakage.

<sup>4</sup> Curved-top single-hung window available in East Region only.

Colors & Finishes

**Frame Colors** Create a signature look with a solid-color frame. A solid color throughout the vinyl formula keeps minor dings and scratches virtually invisible. Or add design interest with dual-color frames, featuring a White interior frame and your choice of laminated exterior colors.

**Solid-Color Frames:**



**Dual-Color Frames:**

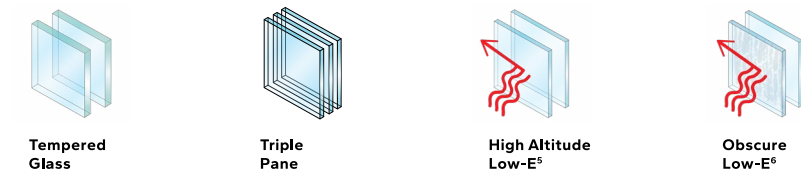


Glass & Additional Energy Efficiency Upgrades

**InsulShield® Low-E Glass<sup>3</sup>** Pella's InsulShield® glass collection offers innovative and energy-saving choices for your climate.



**Additional Glass Options** Additional glass options provide added benefits, such as more strength, improved energy efficiency or additional design options.

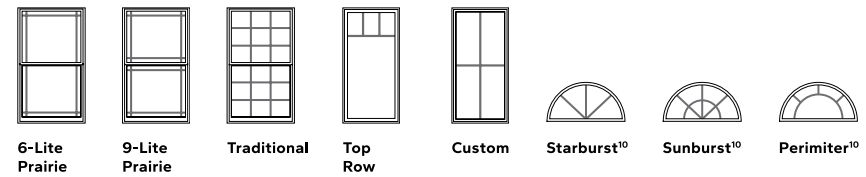


Grilles

**Grille Types** Grilles are color-matched to the window or patio door interior and exterior frame color.



**Grille Patterns** Choose from one of our standard grille patterns or create a unique look with custom patterns.<sup>9</sup>



Screens<sup>11</sup>

**InView™** InView high-transparency screens come standard and provide a clearer view than conventional fiberglass screens.

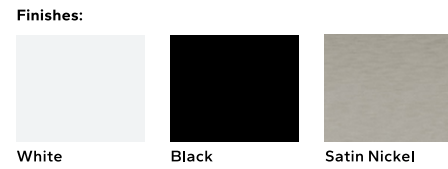
**Hidden Screen** The exclusive, easy-to-use Hidden Screen appears when you open a single-hung, double-hung or sliding window and folds away when the window is closed.

<sup>1</sup> Exterior and interior are an applied laminate finish, not an extruded color. Black available on pass through windows and patio doors only.  
<sup>2</sup> Exterior is an applied laminate finish, not an extruded color.  
<sup>3</sup> Optional high-altitude Low-E insulating glass available with or without argon on select products.  
<sup>4</sup> Available on awning, casement, sliding, double-hung, single-hung and fixed frame windows and sliding patio doors only.  
<sup>5</sup> Available in both dual-pane and triple-pane glass.  
<sup>6</sup> Available on windows only.  
<sup>7</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.  
<sup>8</sup> Grilles are not available with blinds-between-the-glass on Pella 250 sliding patio doors.  
<sup>9</sup> Grille patterns offered may vary by product. See specific product information for availability.  
<sup>10</sup> Only available with a curved product or curved glass.  
<sup>11</sup> Warning: Use caution when children or pets are around open windows and doors.

Window Hardware

**Bifold Pass Through**

Elegant hinged handle allows for easy operation of a modern bifold pass through window.



**Casement & Awning**

Our casement and awning hardware folds neatly out of the way so it won't interfere with roomside window treatments.



**Sliding, Single- & Double-Hung**

Pella's cam-action lock pulls the sashes against the weatherstripping for a tighter seal. Optional AutoLock hardware automatically locks the window when it is shut, simply close the sash and confirm it latches.



**Integrated Sash Lift**

Make raising and lowering single- and double-hung window sashes easy with a standard, integrated sash lift.



Window Integrated Sash Lift



**Window Limited Opening Devices**

Limited opening devices restrict how far a window sash can open. For single- and double-hung windows, a vent stop can be engaged or disengaged manually and restricts how far the bottom sash can open. For casement and awning windows, stainless steel limited opening devices are available. Window Opening Control Devices (WOCDs) comply with safety standards and allow for ventilation, emergency escape and rescue when released. Color-matched WOCDs are available on single- and double-hung windows, while stainless steel WOCDs are available on casement and awning windows.



Vent Stop      Window Opening Control Device



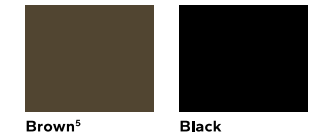
Patio Door Hardware

**Handles**

Match your door's interior and exterior color with a color-matched, corrosion-resistant handle, or choose to upgrade the interior finish to add a touch of style.



Standard Sliding and Multi-Slide Patio Door Handle with Standard Pull Exterior Handle<sup>2</sup>      Standard Sliding and Multi-Slide Patio Door Handle with Matched Exterior Handle<sup>2</sup>      Flush Sliding and Multi-Slide Patio Door Handle<sup>3</sup>



Standard Bifold and Hinged Patio Door Handle Standard Multipoint Locking System      Passive Panel<sup>1</sup> Keyed or Unkeyed

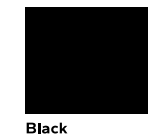


**Secure Vent Lock**

Pella® 250 Series sliding patio doors with a secure vent lock meet or exceed the highest industry requirements for forced entry.<sup>7</sup> The secure vent lock delivers dual functionality with secondary venting and locking abilities.



Secure Vent Lock



**Patio Door Blinds<sup>8</sup>**

**Blinds-Between-the-Glass**

Add privacy and complement your home's decor with blinds-between-the-glass. Located between panes of glass, blinds are protected from dust, pets and damage.



White

<sup>1</sup> Available in Satin Nickel and Black only.  
<sup>2</sup> Available in color-matched finishes only. Fossil only available on sliding patio doors.  
<sup>3</sup> Available in White and Black on premium panel styles only.  
<sup>4</sup> Fossil available on sliding patio doors only.  
<sup>5</sup> Available as an exterior finish only.  
<sup>6</sup> Available on hinged and bifold patio doors only.  
<sup>7</sup> Grade 40 rating achieved on individual 2-panel sliding doors 95" x 95.5" or smaller per ASTM F842, a test for forced entry excluding glass breakage.  
<sup>8</sup> Available on dual-pane products only. Not available on sliding patio doors with grilles-between-the-glass.

# Encompass by Pella®

Vinyl

## Competitively priced

Easy-care, low-maintenance vinyl at a price that is easy on the budget.

## Energy-efficient options

Offering solutions to improve comfort and help save on heating and cooling costs.

## Backed by Pella

A leader in the window and door industry and a brand that has been trusted for nearly 100 years.

Encompass by Pella



## Easy-care vinyl.

**Low-maintenance.** The solid color throughout keeps minor dings and scratches virtually invisible and doesn't require painting.

**More comfortable.** Pella's weather protection system helps protect a home from leaks and drafts.

**Stand the test of time.** Our precision welding process makes a strong and more durable product that resists warping and twisting.

## Designed to make life easier.

**Easy operation.** Pella's constant force balance system allows single- and double-hung windows to open and close easily and quietly.

**Dust-free between-the-glass grilles and blinds.** Never worry about cleaning between-the-glass grilles and blinds. Grilles-between-the-glass are sealed between glass on windows and patio doors and blinds-between-the-glass are sealed between glass on patio doors. This keeps the grilles and blinds safe from dust and damage.

**Limited lifetime warranty.** Backed by one of the best warranties in the business, you can be confident in your selection.<sup>2</sup>

With Encompass by Pella, you can get windows and patio doors backed by the brand you know and trust, at a price that is easy on the budget.

Featuring low-maintenance, high-grade vinyl frames, these windows are energy efficient and look great for years. Lower heating and cooling costs with energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.<sup>1</sup>

<sup>1</sup> Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to [energystar.gc.ca](http://energystar.gc.ca).

<sup>2</sup> The Pella Limited Lifetime Warranty is non-prorated, meaning the coverages within the defined warranty periods do not decrease over time. See written limited warranty for details, including exceptions and limitations, at [installpella.com/warranties](http://installpella.com/warranties), or contact Pella Customer Service at 866-319-0397.

<sup>3</sup> Double-hung and curved-top single-hung windows available in East Region only.

Available in these window and patio door styles:<sup>3</sup>



Special shapes also available.

Colors & Finishes

**Frame Color** Create a signature look with a solid-color frame. A solid color throughout the vinyl formula keeps minor dings and scratches virtually invisible.

Color-Matched Finishes:



Glass & Additional Energy Efficiency Upgrades

**InsulShield® Low-E Glass<sup>1,2</sup>**

Advanced Low-E insulating dual-pane glass with argon<sup>1</sup>

NaturalSun Low-E insulating dual-pane glass with argon<sup>1</sup>

NaturalSun+ Low-E insulating dual-pane glass with argon

SunDefense™ Low-E insulating dual-pane glass with argon<sup>1</sup>

SunDefense+ Low-E insulating dual-pane glass with argon

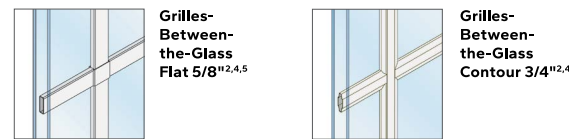
**Additional Glass Options**

Obscure Low-E insulating glass<sup>3</sup>

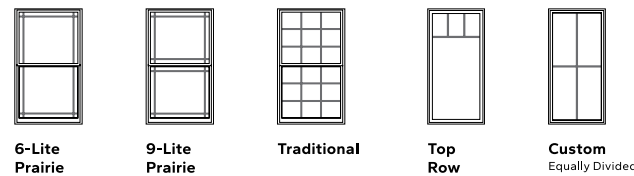
Tempered glass

Grilles

**Grille Types** Grilles are color-matched to the window or patio door interior and exterior frame color.



**Grille Patterns** Choose from a variety of grille patterns for the traditional look of divided light.<sup>6</sup>



Screens<sup>7</sup>

**InView Screens** InView™ screens come standard and let in 14% more light and are 8% more open for improved airflow compared to conventional fiberglass screens.<sup>8</sup>

**Patio Door Screens** Fiberglass screens come standard on patio doors. They are durable and functional and allow in the light and breeze. Optional heavy duty screens are available.

<sup>1</sup> Optional high-altitude Low-E insulating glass available with or without argon on select products.  
<sup>2</sup> Not available with blinds-between-the-glass on Encompass by Pella sliding patio doors.  
<sup>3</sup> Available with Advanced Low-E insulating glass with argon with bronze, gray or green tint on select products.  
<sup>4</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.  
<sup>5</sup> Available in West region only.  
<sup>6</sup> Grille patterns offered may vary per product. See specific product information for availability.  
<sup>7</sup> Warning: Use caution when children or pets are around open windows and doors. Screens are not designed to retain children or pets.  
<sup>8</sup> Improved airflow is based on calculated screen cloth openness. Screen cloth transmittance was measured using an integrated sphere spectrophotometer.  
<sup>9</sup> Availability varies by size. See a Pella professional for details.  
<sup>10</sup> Not available on sliding patio doors with grilles-between-the-glass.

Patio Door Blinds

**Blinds-Between-the-Glass<sup>9,10</sup>** Add privacy and complement your home with blinds-between-the-glass. Located between panes of glass, blinds are protected from dust, pets and damage.



Hardware

**Sliding, Single- and Double-Hung Windows** Pella's cam-action locks push the sashes against the weatherstripping for a tighter seal.



**Single- and Double-Hung Windows** Make raising and lowering single- and double-hung window sashes easy with a standard, integrated sash lift.



**Window Opening Control Device** A vent stop can be engaged or disengaged manually and restricts how far the bottom sash of a double-hung window can open. A window opening control device (WOCD) complies with a safety standard and allows for ventilation, emergency escape and rescue when released. A WOCD automatically limits the sash opening to less than four inches, unless it is intentionally disengaged, enabling the sash to fully open.



**Sliding Patio Door** Match the door's exterior color with a color-matched handle. Upgraded finishes are also available for added design interest.



# Compare Window & Patio Door Lines

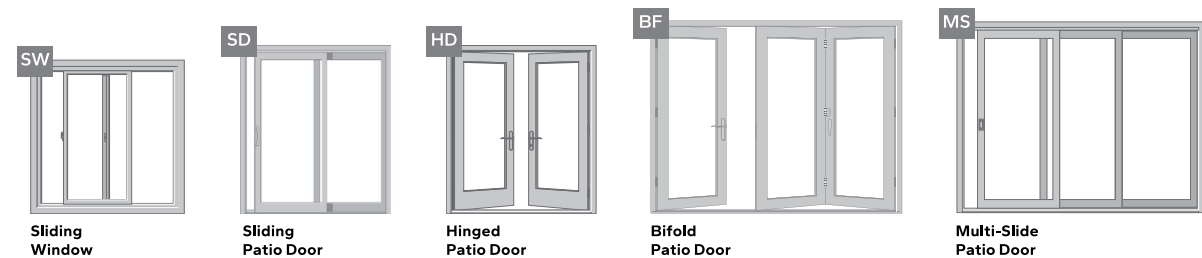
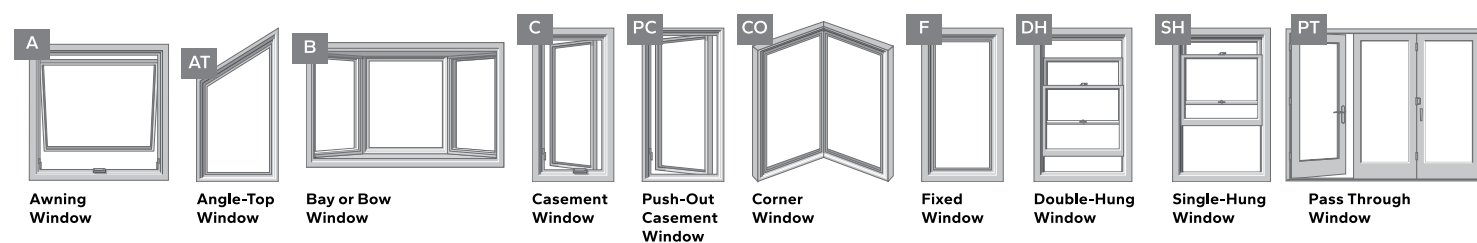
Review our lines and discover your best fit.

For more information on Pella's window and patio door offering, see your local Pella sales representative or visit [pellaprodealer.com](http://pellaprodealer.com).

<b>Product Line</b>	<b>Pella® Reserve™</b>		<b>Pella® Lifestyle Series</b>
	Traditional	Contemporary	
<b>Material</b>	Clad-Wood	Clad-Wood	Clad-Wood
<b>Price</b>	\$\$\$\$\$	\$\$\$\$\$	\$\$\$ – \$\$\$\$
<b>Description</b>	Exquisitely designed windows and doors with unparalleled historical detailing. Featuring through-stile construction, deliberate proportions and intricate profiles to achieve authentic traditional style.	Simple and sophisticated designs with expansive glass, sleek, minimal profiles and through-stile construction embody the tenets of pure contemporary style.	Designed to deliver exceptional performance and create room-by-room solutions with time-tested innovations including the Hidden Screen and integrated blinds and shades. Available performance solutions offer an unbeatable combination of energy efficiency, sound control and value. <sup>2</sup>
<b>Available Styles</b>	<b>Window Styles</b> A AT B C CO DH F SH PC <b>Patio Door Styles</b> SD HD BF MS	<b>Window Styles</b> A AT C CO F  <b>Patio Door Styles</b> SD HD BF MS	<b>Window Styles</b> A B C DH <sup>3</sup> F  <b>Patio Door Styles</b> SD HD

<b>Pella Impervia®</b>	<b>Pella 250 Series</b>	<b>Encompass by Pella</b>
Fiberglass	Vinyl	Vinyl
\$\$\$ – \$\$\$\$	\$ – \$\$\$	\$
Pella Impervia products are engineered to last. Our proprietary fiberglass material provides unmatched strength and lasting durability with sleek, timeless style. <sup>4</sup> Tested in extremes and designed for every day, these windows and patio doors deliver proven performance.	Pella 250 Series products offer innovative and enhanced security and privacy features for more peace of mind. Made with beautiful easy-care vinyl, these windows and patio doors provide Pella craftsmanship in a great-looking product.	Encompass by Pella is competitively priced, easy-care vinyl. Featuring low-maintenance, high-grade vinyl frames, these windows and patio doors will look great for years and are backed by a brand you can trust.
<b>Window Styles</b> A AT B C DH F SH SW  <b>Patio Door Styles</b> SD	<b>Window Styles</b> A AT B C DH F SH SW PT <b>Patio Door Styles</b> SD HD BF MS	<b>Window Styles</b> AT DH <sup>3</sup> F SH SW  <b>Patio Door Styles</b> SD

## Window & Patio Door Styles<sup>1</sup>



<sup>1</sup> Additional special shapes also available.  
<sup>2</sup> Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.  
<sup>3</sup> Double-hung window only available with dual-pane glass.  
<sup>4</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.  
<sup>5</sup> Double-hung window available in East Region only.

Pella Entry Door  
1/2 Light 1 Panel fiberglass  
front door in Spice Red  
with Danbury glass.



# Pella® Entry Doors

Pella  
Entry Doors

A curated collection of fiberglass and steel entry doors delivering dependable performance and inspired designs.



## Fiberglass Entry Door

\$\$-\$\$\$\$

Appreciate the warm, rich look of wood or a prefinished smooth panel with the low-maintenance benefits of fiberglass. These doors have dent-resistant panels and a rot-resistant frame.



## Steel Entry Door

\$\$-\$\$\$\$

Create a lasting impression with Pella's steel entry doors. They provide a quality appearance to your customer's home that's easy to maintain, while giving extra durability.

Explore additional Pella solutions at [pellaprodealer.com](http://pellaprodealer.com).

# Window & Door Trim Options

## Interior Wood Trim

Dramatically reduce installation time with factory-applied and factory-finished trim. Pella's beautiful trim options provide a vast range of choices that are true to your customer's home architectural style and décor.

The trim around Pella® wood, fiberglass or vinyl windows and doors can coordinate with other trim on your project, including baseboards, crown molding and chair rails. Optional accessories to coordinate with trim profiles are available.

## Wood Types

Choose the wood species that best complements your project's interior.



Pine

Oak

## Prefinished Pine Interior Colors

Trim is available prefinished in your choice of a variety of paints and stains. Unfinished and ready-to-paint are also available.



White

Bright White

Linen White

Natural Stain

Golden Oak Stain

Early American Stain

Provincial Stain

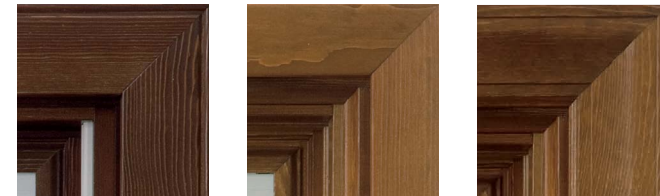
Dark Mahogany Stain

Charcoal Stain

Black Stain

## Interior Trim Styles\*

Choose from several styles of prefinished or unfinished wood interior trim to fit your project including these popular styles. Select trim styles available in Oak. Select styles are also available for curved shapes.



Craftsman

Ranch

Colonial

## EnduraClad® Exterior Trim

Add distinctive architectural detail to your project and set off the Pella wood windows and patio doors with style. Our low-maintenance, aluminum-clad exterior trim arrives factory-applied on windows and patio doors to save installation time and costs.

## Exterior Finish Colors

Our low-maintenance, aluminum EnduraClad® exterior finish resists chalking and fading. Custom colors are also available.



Black

White

Brown

Fossil

Iron Ore

Portobello

Putty

Almond

Classic White

Brick Red

Hartford Green

Pearl Gray

Soft Linen

Satin Steel

Matte Gray

Wolf Gray

Spice Red

Sage

Frost Blue

Blue Ash

## Exterior Trim Styles

EnduraClad exterior aluminum trim is available in five standard profiles. Or choose a custom design.



Monroe

Brickmould

Jefferson

3-1/2" Flat Casing

3-1/2" Brickmould\*

## Installation Methods

Pella makes installing windows and doors easy. Multiple installation methods and exclusive features save time and help reduce costly callbacks.

For complete installation instructions and videos, visit [installpella.com](http://installpella.com).



# High-Quality Windows & Doors for Every Project

Request a project quote at [pella.com/professionals](https://pella.com/professionals).



**Pella products are backed by some of the best warranties in the business.**

You can be confident in your investment. Pella windows and patio doors are backed by a strong national brand and some of the strongest warranties.

**NOTE:** Product specifications may change without notice.  
Actual colors may vary from those shown and products may vary slightly from illustrations and photos.

